CCPS®ANNUAL REPORT 2021





About CCPS

The Center for Chemical Process Safety (CCPS®) is a not-for-profit, corporate membership organization within AIChE that identifies and addresses process safety needs for facilities that handle, store, use, process, or transport hazardous materials. CCPS member companies, working in project subcommittees, define and develop useful, time-tested guidelines that have practical applications within industry. CCPS educates employees of member companies through its events, courses, books, tools, online resources, and publications.

CCPS Vision Statement

A World without Process Safety Incidents

CCPS Mission Statement

CCPS is committed to achieve a world without Process Safety incidents by:

- → Serving as a premier worldwide resource for Process Safety knowledge and understanding
- → Advancing Process Safety culture, technical concepts and management practices
- → Enhancing individual and organizational Process Safety competency
- → Fostering collaboration within and across organizations, at all levels
- → Promoting Process Safety as a key societal value and foundation for responsible, sustainable operation

The CCPS Story

Just after midnight on December 3, 1984, water contamination of a tank of methyl isocyanate in Bhopal, India initiated a series of events that led to a catastrophic toxic release, killing more than 3,000 residents and injuring over 100,000.

In February of 1985, industry leaders asked the American Institute of Chemical Engineers (AIChE) to lead a collaborative effort to eliminate catastrophic process safety incidents. On March 23, 1985, AIChE formed the Center for Chemical Process Safety (CCPS); CCPS completed Guidelines for Hazard Evaluation Procedures a short time later.

As we enter 2022, we pause to reflect on the progress we've made, while we continue to honor the memories of those lost in Bhopal, by striving for a future where we can eliminate all process safety incidents. Toward this end, we remain committed to learning from incidents, advancing the practice, and collaborating broadly to implement safety measures. Vision 20/20 serves as our road map. Come join the "Global Community Committed to Process Safety" — be ready for the future by working to create it.





Expanding global and regional engagement

- → AFRICA
- → ARGENTINA
- → AUSTRALIA
- → BOLIVIA
- → BRAZIL
- → CANADA
- → CHINA
- → GERMANY
- → INDIA
- → ISRAFI
- → JORDAN
- → KUWAIT
- → SAUDI ARABIA
- → SINGAPORE
- → SWITZERLAND
- → THAILAND
- → USA

Message from the **Executive Director & CEO**



2021, by all accounts, was a good year for CCPS. Despite the pandemic still being a factor in preventing in-person events, CCPS was able to continuously deliver quality programming via virtual platforms to enable our members to stay safe and informed. And because of the quick pivot we made last year to virtual, CCPS was better positioned to efficiently engage members with the subject matter content that was of particular value and importance throughout this year.

I want to begin by thanking all 228 members for their steadfast support and engagement. I also wanted to acknowledge the twenty-two new member companies from ten countries that joined CCPS in 2021. We continue to see an expansion in the types of industries joining CCPS, and look forward to your engagement and sharing of best practices globally. CCPS thanks you for believing in our vision and mission.

A highlight of CCPS' more noteworthy accomplishments in 2021:

- → CCPS' Vision and Mission Statement were updated as a joint effort between CCPS' Managing Board, Advisory Board, Planning Committee, At-Large and Emeritus Members. The new Vision Statement "A World without Process Safety Incidents" was the outgrowth of this effort, which reflected a succinct, easy to remember, future-leaning statement. The Mission Statement was also updated; it is a prioritized and action-oriented statement.
- → The **Process Safety Beacon** is celebrating its **20th Anniversary**. The *Beacon*, available in 41 languages, still serves as the most valuable resource for process safety information sharing amongst plant operators. And to celebrate its anniversary, three "Book of Beacons" were published in an online, expanded version for members-only. More online "Book of Beacons" will be published in 2022.
- → The Process Safety Incident Database, a valued membership benefit, containing over 830 incidents, has a new modern platform to allow members to quickly navigate, sort, analyze, and search data more efficiently on specific topics with the ultimate outcome of learning about and from process safety incidents.

- → To support students, early career professionals, and anyone who intends to build their process safety competency, CCPSf (CCPS Process Safety Fundamentals Certificate) was launched. The program is also ideal for the mid-career professional who is adding process safety responsibilities to their job.
- → CCPS and its members expanded our regional engagement by virtually hosting twenty-eight conferences, meetings, roundtables and workshops in nine countries. We continue to work collaboratively to bring process safety knowledge and best practices to our constituents. By working together with our member companies, we are able to specifically address the subjects that are of greatest import, both topically and regionally.

I encourage you to take some time to review this Annual Report to see the many other initiatives that took place this year. As I looked back from a year ago, I had hoped we would see each other in-person throughout 2021. Unfortunately, that did not happen. I do believe that will change in 2022, and I'm looking forward to the in-person collaborations, conversations, and educational opportunities that will be even more engaging and productive. As always, I want to thank our members for their continued support of CCPS, and their ongoing passion to bring process safety to the forefront to make the world a safer place. I wish you all a safe and healthy 2022.

Salue H.Kahx

Shakeel Kadri CCPS Executive Director & CEO

Highlights from the Year



CCPS celebrates the **20th anniversary** of the **Process** Safety Beacon, the premier go-to resource for industry professionals, available in 41 languages.

"If readers have learned half as much from reading the Beacons as I did by working with the Beacon Committee to write them, then it has been a highly successful process safety tool."

Dennis Hendershot, Beacon Editor (2005-2019)

"Congratulations on your significant milestone. I have shared many Beacons over the years. They are informative and useful to a wide audience. I am confident your good work has prevented injury and loss in the process industries".

David Lewis, Consultant Chemical Engineer, Kiah Consulting

Virtual Events



VIRTUAL EVENTS **IN 9 COUNTRIES**



- → 5 Student Boot Camps
- → 4 Faculty Workshops
- → 5 Conferences
 - 17th Global Congress on Process Safety
 - 2021 European Conference on Process Safety and Big Data
 - Latin American Conference on Process Safety
 - 3rd Middle East Process Safety Conference
 - 6th Global Summit on Process Safety
- → Regional Meetings, Panel Discussions, Roundtables and Webinars

Resources to Explore

Vision 20/20 Assessment Tool

INDUSTRY

TENETS

SOCIETAL THEMES

ELEMENTS

Vision 20/20 is driven by five industry tenets of committed culture; compliance with standards; intentional competency development; vibrant management systems; and enhanced applications of lessons learned. It is further enriched by four global societal themes, including; enhanced stakeholder knowledge; meticulous verification; harmonization of global standards; and responsible collaboration.

Using a self-assessment tool, containing Vision 20/20 and RBPS elements, companies can determine their process safety maturity levels (1-4). The tool will identify gaps to address areas for improvement to move up to the next level. With the gaps identified, the road map will provide links to existing CCPS tools and resources to develop or improve management systems. For questions contact Louisa Nara at louna@aiche.org.



New Golden Rules addressing 'Combustible Dust' and ' Chlor-Alkali' were published.



The Process Safety Incident Database (PSID) has a new software design, which includes updated reporting analytics and key content enhancements.

Get Your Company Involved

JOIN CCPS as a member company to help prevent catastrophic process safety incidents.



NOT A CCPS MEMBER YET?
Contact CCPS:
Email ccps@aiche.org or
call 1.646.495.1371
aiche.org/ccps

SHARE your expertise by participating in the Global Congress on Process Safety (GCPS), Global Summit on Process Safety (GSPS), a CCPS Regional Conference, or a Global or Regional Technical Steering Committee meeting.

CONFERENCES, MEETING & EVENTS: aiche.org/ccps/conferencesevents

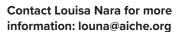
MENTOR your new employees by bringing them to the Young Professionals program at the GCPS.



aiche.org/community/sites/ committees/young-professionals

As a new member, link with an existing member company to gain valuable knowledge and improve your CCPS experience.

PARTICIPATE by getting your company involved in CCPS' Vision 20/20 Responsible Collaboration activities throughout the year.



VOLUNTEER

for a CCPS project subcommittee. Share your knowledge and help shape industry best practices. There are several ongoing projects that can be found on the CCPS website. Highlight your expertise by contributing to project development or participate as a peer reviewer. Key contributions will be recognized in the books published. This is a chance to be recognized as an expert in your field.

Your company must be a CCPS member to volunteer for a project. Contact Dr. Anil Gokhale at anilg@ aiche.org to volunteer for one of the projects on the CCPS website.

Volunteer Today: aiche.org/ccps/ community/projects/acceptingvolunteers

COMMUNICATE the message by forwarding CCPS' Process Safety Beacon to your colleagues, available in

41 languages.



ADVERTISE your company's services, logo and website for FREE at CCPS' online Professional Services Directory. This opportunity is only available to CCPS member companies. For information on how to get your company listed, please contact Michele Horwitz at michh@aiche.org.

Review current listings at: aiche.org/ccps/community/ members/directory by getting involved with the CCPS education curriculum, with face-to-face and virtual instructor-led courses including Process Safety Boot Camp (CH 900) / Foundations of Process Safety (CH 910), Incident Investigation (CH901), Recognizing Catastrophic Incident Warning Signs (CH850), and our many eLearning courses on process safety and related topics.

aiche.org/academy

MODEL your company as a process safety champion for CCPS publications, monographs, and tools.



PUBLICATIONS: aiche.org/ccps/publications

MONOGRAPHS: aiche.org/ccps/ publications/process-safetymonographs

TOOLS: aiche.org/ccps/tools

CONNECT with your process safety peers through CCPS LinkedIn.



Join CCPS LinkedIn Group: linkedin.com/groups/105603

DEMONSTRATE OR BUILD YOUR COMPETENCY

CCPSC – this elite global
Process Safety Certification
is based on experience and
knowledge of the CCPS RBPS
elements. The assessment is based
on a rigorous application and exam
which is given three times per year.

Learn more at aiche.org/ccpsc

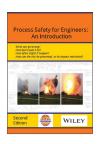
CCPSf – this new certificate program is ideal for early career professionals and students. It includes 24 process safety courses, and awards a certificate upon completion.

Learn more at aiche.org/ccpsf

Resources to Explore

Books and Monographs Completed in 2021

- → Process Safety for Engineers: An Introduction, 2nd Ed.
- → Human Factors Handbook for Process Plant Operations: Improving Process Safety and System Performance
- → Managing Cybersecurity in the Process Industries: A Risk-Based Approach
- → 2020 Significant Process Safety Incidents Monograph
- → 3 online editions of the Book of Beacons







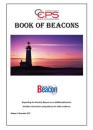
For a list of CCPS ongoing projects, please refer to our Projects Page (aiche.org/ccps/projects).

Process Safety Beacon

Produced by CCPS, the Process Safety Beacon is a resource aimed at delivering process safety messages to plant operators and other



manufacturing personnel. The monthly one-pager, often used as a training tool, covers a breadth of process safety topics. Each issue discusses a real-life accident. and describes the lessons learned and practical means to prevent a similar accident in your plant. With an estimated distribution of a million readers, and published in 41 languages, the Beacon is CCPS' most widely read publication.



Book of Beacons now available online, for members-only. aiche.org/ccps/process-safety-beacon/book-of-beacons

aiche.org/ccps/process-safety-beacon

Process Safety Incident Database (PSID)

The CCPS Process Safety Incident Database (PSID), is a lessons learned tool, available to most member companies and contains over 830 incident



details. In 2021, CCPS upgraded PSID to include a new software design, which contains updated reporting analytics as well as key content enhancements such as; simplified incident classifications, root causes, emergency response, and references to key RBPS elements. System updates include dynamic search functionality, multi-level filtering, analytics, etc. Member companies who wish to register and enhance the breadth of knowledge in PSID by contributing content can contact ccps_psid@aiche.org.

Video of 2019 Significant Process Safety Incidents

This video highlights some of the incidents that took place in 2019, which provide awareness and raise the sense of vulnerability that is important for a good safety culture.

aiche.org/ccps/education/videos

RAST and CHEF

Originally donated to CCPS by The Dow Chemical Company, the Risk Analysis Screening Tool (RAST) and its companion guidance have had major updates and were reissued in 2021. Both RAST and the Chemical Hazards Engineering Fundamentals (CHEF) guidance are available to help industry and academia worldwide make better decisions when evaluating and reducing process safety risks.

The Risk Analysis Screening Tool (RAST) is an Excelbased software that is used to help validate hazard scenarios and evaluate process risks. RAST is an excellent tool for assisting Process Hazards Analysis (PHA) teams, managing the risks associated with changes to a process or evaluating and potentially reducing the risks of a process during its design. Version 4.0 of the RAST software was released in May 2021.

Chemical Hazards Engineering Fundamentals (CHEF) is a Calculation Aid for those interested in understanding the engineering and mathematical framework of RAST. CHEF provides the background equations that are used. The calculation aid was updated and reissued in early 2021.

Tools, user's manuals, and case studies are on the CCPS website: aiche.org/ccps/resources/tools/risk-analysisscreening-tool-rast-and-chemical-hazard-engineeringfundamentals-chef

Safe Work Practices (SWP)

The Safe Work Practices are designed to reach and provide value to a very broad audience, including operations, maintenance, and engineering personnel in the process industries. It is also intended to appeal to management personnel as they attempt to justify the investment within their organization. Specific notes and potential vulnerabilities are presented, allowing users to personalize safe work practices to raise a sense of vulnerability for potential hazards. CCPS member companies who contribute to the SWP initiative will receive a special acknowledgment.

aiche.org/ccps/resources/tools/safe-work-practices

Leading and Lagging Indicators to Improve Process Safety Performance

This Guide is for those who wish to prevent major process safety events incidents, accidents—by evaluating trends within their company's process safety systems. Companies managing, using, handling, and storing hazardous materials must continuously monitor and improve their process safety programs. Selecting and monitoring company-



specific process safety metrics for leading and lagging indicators will help reduce process safety risks.

aiche.org/ccps/process-safety-metrics

Risk Based Process Safety (RBPS) Resources

The CCPS RBPS approach has been used to help improve process safety performance for more than a decade. It is based on four pillars: Commitment to Process Safety, Understand Hazard and Risk, Manage Risks, and Learn from Experience. In addition to the CCPS Guidelines (aiche.org/resources/publications/books/guidelinesrisk-based-process-safety), there are many resources, such as webinars and book summaries, that can be used to help companies implement these pillars and their associated elements.

aiche.org/ccps/resources/rbps

CCPS on Knovel

As a CCPS member, your organization is entitled to a 35% discount on the CCPS collection on Knovel (www.knovel.com). For more information about subscribing to the



CCPS collection on Knovel, contact Knovel directly at CCPSonKnovel@elsevier.com. Knovel offers the largest standalone collection with several titles that contain importable Excel data.

Evergreen/LOPA Database

The Evergreen/LOPA database is a simplified quantitative tool for analyzing and assessing risk. The tool was originally developed by user organizations as a streamlined risk assessment tool, using conservative rules and order of magnitude estimates of frequency probability and consequence severity. The resource is free for CCPS members.

aiche.org/ccps/resources/tools/lopa

Professional Services Directory

The Professional Services Directory is a resource for manufacturing companies. All providers listed are member companies specializing in process safety services.

aiche.org/ccps/community/members/directory

Chemical Reactivity Worksheet

The Chemical Reactivity Worksheet (CRW) is a free software program for determining the chemical reactivity of thousands of common hazardous chemicals, absorbent compatibility, and materials of construction suitability in chemical processes. The CRW predicts possible hazards when mixing chemicals and has been designed to help prevent dangerous chemical incidents. It is a beneficial tool for companies handling and storing hazardous chemicals, including emergency responders and planners.

aiche.org/ccps/resources/chemical-reactivity-worksheet



Launching your career with a strong process safety foundation to help create a safer, more livable world...







...begins in the classroom. As part of AlChE's *Doing a World of Good* campaign, and in conjunction with the Center for Chemical Process Safety (CCPS), industry and academia have come together to launch a major global initiative to improve and accelerate process safety education at the university level so now you can graduate with a strong foundation in process safety.

aiche.org/sache



Student Boot Camps

Student Boot Camps, sponsored by CCPS member companies, provide an introduction to engineering students about how leading companies across a variety of chemical process industry (CPI) sectors manage process safety to prevent catastrophic accidents involving toxic, highly reactive, and flammable materials. These events are part of the Undergraduate Process Safety Learning Initiative (UPSLI), a core priority of the AIChE Foundation's *Doing a World of Good* campaign. CCPS held five virtual boot camps in 2021, including an encore session for the University of California, Davis due to a high student registration count.

- → Bayer Sponsored CCPS Student Boot Camp April 10-11 | Washington University in St. Louis
- → Celanese Sponsored CCPS Student Process Safety Workshop September 18-19 | Florida A&M / Florida State University
- LyondellBasell Sponsored CCPS Student Boot Camp October 9-10 | Iowa State University
- → Chevron Sponsored CCPS Student Boot Camp October 23-24 | University of California, Davis
- → Chevron Sponsored CCPS Student Boot Camp November 20-21 | University of California, Davis



CCPS Faculty Workshops

Faculty Workshops, sponsored by CCPS member companies, show chemical engineering faculty how process safety is put into industrial practice and demonstrates the importance of process safety to the design and operation of a chemical plant. These events are part of AIChE's *Doing a World of Good* campaign.

Due to the pandemic, the Faculty Workshops were conducted virtually in 2021.

For more information: aiche.org/ccps/resources/ conferences/events/faculty-workshops

- → **Dow Sponsored CCPS Faculty Workshop** June 9-10, 2021
- → BASF Sponsored CCPS Faculty Workshop July 28-29, 2021
- → Bayer Sponsored CCPS Faculty Workshop October 20-21, 2021
- → Chevron Sponsored CCPS Faculty Workshop November 14, 2021



Early Career Professionals

Engineering Professionals early in their career find that Process Safety training and the understanding of practical aspects of day-to-day work are typically challenging. In July 2019, a subcommittee of Early Career Professionals (ECP) in Process Safety was established. The subcommittee's charter was to identify the needs of the ECP to execute their responsibilities in the Process Safety field. The subcommittee recognized the variations in the level of training ECPs receive, prior to starting their careers. The subcommittee has identified key focus areas that ECPs encounter, to determine the best in-class training available and where the gaps in knowledge can be found. For various topics in each area, the team defined the required curriculum depth from Basic Understanding to Working Knowledge, with a focus on making the ECPs independently productive. By using a variety of methods and techniques, CCPS intends to create a program to fill in these gaps with training geared to the target population.

For more information about the program, please contact ccps@aiche.org.

ADVANSIX

ARKEMA





















AIChE Academy continues to deliver training to chemical engineers and their organizations worldwide. In 2021, the Academy responded to the COVID-19 pandemic by adapting many of its in-person courses for online presentation.

Examples of new Academy offerings in 2021 included:

→ 2 New Courses from the Safety and Chemical **Engineering (SAChE)**

- ELA998: RBPS Manage Risk Asset Integrity
- ELA983: Hazards and Risk: Hazard Identification and Risk Analysis

→ New eLearning Course Released this Year:

• ELA306: Introduction to Process Safety for Process Intensification and Modular Chemical **Process Intensification**

→ Sponsored

- · Don't be Blind 'Sited': Facility Siting Insights
- Improving Operations and Safety with Advanced Analytics
- Unraveling the Mysteries of AN Detonations: Why Beirut, Tianjin, and West Texas should not occur
- Explosion Prevention & Protection Options for Dust Collection Systems

→ Non-sponsored

- Global Hydrogen Safety Codes & Standards (CHS)
- Safety of Water Electrolysis (CHS)

Members and non-members alike use the Academy's live and archived courses, webinars, conference presentations, and other eLearning resources to improve their professional skills, train teams, and brush up on trending topics. Many Academy products offer continuing education units (CEUs) and professional development hours (PDHs).



aiche.org/academy



Process Safety Boot Camps

One of the most popular public course offerings is the Process Safety Boot Camp, which uses the Risk Based Process Safety (RBPS) approach and comprehensively covers the 20 elements of RBPS. The CCPS instructors use a variety of teaching tools, including case studies, CCPS Beacons, videos, and regular polling questions along with quizzes after each section. This course is now offered in an instructor-led virtual format that comes with a detailed Participants Guide. It can also be customized to be taught to any sized company's specific needs. If you're interested in the Process Safety Boot Camp, go to aiche.org/academy/courses/ch900/process-safety-boot-camp for more information.



CCPS Process Safety Professional Certification

The CCPS Process Safety Certification (CCPSC) exam shows your employer and colleagues that you have the depth and breadth of experience needed to excel in your career. This rigorous certification process verifies your competency as an expert in the latest process safety tools and techniques.



Requirements to qualify for the exam include 5 years' experience and a degree in a STEM (Science, Technology, Engineering or Math) field, or 10 years' experience. References, academic and employment information, as well as an in-depth knowledge of the CCPS Risk Based Process Safety concepts and applications are also required. The annual renewal, which includes a continuing education requirement, serves to prove your ongoing proficiency.

For more information about the CCPSC certification program, please go to aiche.org/ccpsc

The CCPS Process Safety Fundamentals Certificate Program (CCPSf) launched in 2021, and is designed for students and early career professionals who have taken the 24 Safety and Chemical Engineering Education (SAChE) courses in 5 categories: Process Safety Basics; Introduction to Hazards; Understanding Risk; Practical Applications for Managing Risk; and Risk Based Process Safety (RBPS) Pillars.



For more information about the CCPSf, please go to aiche.org/ccpsf

Global Events

NORTH AMERICA

17th Global Congress on Process Safety

was held virtually, August 17–21. The Congress addressed the needs of process safety practitioners, with programming dedicated to loss prevention,



plant safety, process safety management, and global perspectives.

aiche.org/spring

CCPS Canadian Regional Meeting

The sixth annual CCPS Canadian Regional Meeting held on September 9, 2021 was co-hosted by BakerRisk. The all-day virtual meeting was broken out into four components. The first featured updates from local Canadian organizations sharing a CIAC PSN/PRIM update, CSChE PSMD update, CSA Z767 update and concluded with information on Proposed Amendments to CEPA.

BakerRisk began the next segment with a presentation on 'Blast Resistant Buildings,' followed by the University of Alberta's Process Safety Education Workshop and Minerva's presentation on their company's Online Health and Safety modules.

Next, BakerRisk discussed PSM Program Development, which led nicely into representatives from ReVisionz, Rio Tinto, Suncor and CNRL sharing each of their company's challenges and best practices with managing process safety information.

The meeting concluded with multiple student presentations by those attending University of Alberta, Dalhousie University and University of Toronto, each shared their outstanding research initiatives.

ASIA PACIFIC/MIDDLE EAST

MEPSC

The 3rd edition of the Middle East Process Safety Conference was held virtually on October 24-26, 2021. During this 3-day conference, 24 technical presentations, five keynote addresses and two panel discussions were delivered on topics such as Process Safety Leadership and Safety Culture, Asset Integrity Management, Managing Process Safety Knowledge, Big Data and Digitalization.

The conference also held two insightful panel discussions on 'How Leaders Drive Process Safety in the Organization' and 'Drivers and Enablers for Excellence in Process Safety.' Industry representatives and students from more than 21 countries across the Middle East and Asia attended this conference. The conference was sponsored by S-Chem (Platinum), Sipchem (Gold), Siemens Energy and Acutech Group (Silver).

GSPS

The 6th Global Summit on Process Safety (GSPS) was held virtually on December 14-16 and shared innovations and best



practices in process safety. Industry leaders interacted with those in academia to provide guidance from a corporate perspective. The theme of this 3-day summit was 'CCPS' Vision 20/20' Framework and it featured 16 technical presentations around five industry tenets of Vision 20/20. The sponsors of the summit were Reliance (Diamond/Main event sponsor), Acutech Group (Gold), DNV, ENEOS and Idemitsu (Bronze).

REGIONAL MEETINGS & ROUNDTABLE DISCUSSIONS

South East Asia

This virtual meeting was hosted by CCPS Member company HMC Polymers on March 2, 2021. Along with the sharing of lessons learned by CCPS Member companies in the region, the meeting also showcased a panel discussion on 'How Process Safety was Managed during COVID-19.'

Middle East Roundtable & **Panel Discussions**

Two panel discussions and one roundtable were held virtually in 2021. The panel discussions were conducted in August and December and the roundtable was held in December. The meeting topics were i) Process Safety Competencies, Journey in the Middle East Region (August 25) ii) Contract Management for Effective PSM (December 7) and iii) Process Safety Metrics and API 754 Implementation (December 8). The panelists across the Asia Pacific and Middle East Regions shared their experiences as well as best practices on these topics.

India

Two India Regional Member Meetings were held virtually in 2021 (February and September). The objective of these meetings were to share knowledge and experiences about process safety among India's industries. The meetings covered a diverse range of topics such as 'Integration of Reactive Hazards Data into the Risk Assessment Program,' 'Contractor Management for an Effective PSM, 'Digitalization of Process Safety Performance Indicators,' and 'Pitfalls in PHA Studies,'

Australia

The Australia Member Meeting was held virtually on September 15, 2021. The meeting agenda featured a panel discussion on 'Improving Process Safety with Near Miss Analysis' as well as experience sharing by member companies in the region on 'Predicting and Preventing Process Safety Events with Effective Leading Indicators,' and a session on 'API RP 754 Overview and Updates.'

LATIN AMERICA

Latin American Regional Technical Steering Committee Meetings

Virtual Latin American Regional Technical Steering Committee Meetings were held on March 25 and June 24, 2021, respectively. Latin America CCPS member companies such as Braskem, Usiminas, VALE, Petrobras, YPF, Saudi Aramco, Ecopetrol, Exida, and WSI, shared lessons learned on topics such as incident investigation, human factors and PSM Process.

Regional Roundtables on Process Safety

CCPS, with the help of Pluspetrol, organized roundtables on May 11-13 and July 27-29, 2021. The objective of each roundtable was to communicate member ideas and solutions about Management of Change (MOC) and PSM remote operations.

Workshops in Process Safety Management Topics

Organized by CCPS and subject matter experts from Siemens Energy, these workshops held on August 19 and October 12, 2021, provided applicable knowledge and tools for Management of Change (MOC) and Asset Integrity in a variety of industries.

Argentinian Event on Process Safety

Concurrent meetings held in April, June, September and October, 2021, provided Process Safety Professional topical knowledge in the field throughout Argentina.

2021 Virtual Latin American Conference on Process Safety

This virtual Conference, in its second year, held November 3-5, 2021, brought together industry, academia and association



professionals, with the goal of improving industrial process safety to achieve overall process safety excellence. The Conference featured diverse topics in Process Safety such as Human Factors, Incident Warning Signs, Case Study/ Lessons Learned, PSM in COVID Times, Asset Integrity, and PSM in the Mining and Steel Industries.

AFRICA

The 2nd Virtual Africa Conference

was co-hosted with CCPS AFRICA DNV, specifically DNV's Egypt regional VIRTUAL MEETING partners. The meeting,

held October 5, 2021, was a 2-hour conference focused on Culture, Knowledge Transfer and Asset Integrity Management throughout Africa. Highlights included presentations from Afrox/Linde 'African Culture as a Tool to Create Process Safety Culture,' 'Ambatovy's Leadership in the Field, The Egyptian Ministry of Petroleum and Mineral Resources' presentation on 'Process Safety and Asset Integrity Capacity Building,' and Methanex Egypt's Process Safety Management from Vision to Reality,' iust to name a few.



EUROPE

2021 Virtual European Conference on **Process Safety and Big Data**

The 6th conference took place October

2021 EUROPEAN CONFERENCE ON PROCESS SAFETY & BIG DATA



13-14, 2021, and featured Big Data Analytics for Process Safety, Prediction of Maintenance and Operational Errors, Augmented Reality & Robotics, and Tools to Avoid Human Errors. This event provided a common platform to bring together industry, academia, governmental regulatory agencies and labor organizations, with the goal of improving industrial process safety and achieving process safety excellence. Big data, in relation to process safety, is an emerging subject that can deliver exceptional value to our key stakeholders. This Conference was jointly organized by the Center for Chemical Process Safety (CCPS) and the European Process Safety Center (EPSC).

ACHEMA Pulse – Digital Live Event

The ACHEMA Pulse digital live virtual event, organized by the DECHEMA House on June 15-16, 2021, featured a panel discussion on the 'Process Safety Perspectives during the Pandemic.' CCPS' North American, Latin American, Asia Pacific and European Regions all participated. Speakers from the United States and Latin America covered topics on remote studies, operational discipline, and process safety culture.

The Asia Pacific region focused on the 'Asia Pacific Perspective on Process Safety Challenges During and Beyond Covid.' Representatives from Petrochemical Corporation of Singapore (PCS), Petronas, Wanhua Chemical Group and Reliance Industries Limited presented their views and experiences.

Europe Regional TSC Meeting

The 6th Europe Regional TSC Meeting took place virtually and was hosted by Repsol on March 10, 2021. European member companies covered topics on process safety with respect to incident investigation, reviewed process safety training for the chemical industry and shared lessons learned.



2022 Meetings, Destinations and Global Offices

NORTH AMERICA

- → February 9, 2022 **Technical Steering Committee Meeting** via WebEx
- → March 23, 2022 **CCPS Advisory Board Meeting Dinner, New York City (in person)**
- → March 23-24, 2022 **CCPS Advisory Board Meeting,** New York City (in person)
- → April 10-14, 2022 18th Global Congress on Process Safety, San Antonio, TX (in person)
- → April 13, 2022 **Technical Steering Committee Meeting Dinner, Baker Risk Host**
- → April 14, 2022 **Technical Steering Committee Meeting**
- → May 11-13, 2022 2022 DIERS Virtual Spring Meeting
- → June 29, 2022 **Technical Steering Committee Meeting** via WebEx
- → September 8, 2022 Canada Regional Meeting, Calgary (in person)
- → September 22, 2022 **Technical Steering Committee Meeting** via WebEx
- → November 2-3, 2022 **Technical Steering Committee Meeting,** Houston, TX (in person)

EUROPE

- → March 17, 2022 **Europe Regional Meeting (virtual)**
- → August 22-23, 2022 ACHEMA CCPS Process Safety; Digitalization and Cyber Security -Frankfurt am Main, Germany, Frankfurt Fairgrounds (hybrid or in person)
- → September 15, 2022 Europe Regional Meeting - Basel, Switzerland – Syngenta Host (in person)
- → October 11-12, 2022 Global Process Safety & Big Data Conference - Frankfurt am Main, Germany, DECHEMA House (in person)

LATIN AMERICA

- → April 12, 2022 **Latin America Regional TSC** Meeting - San Antonio, TX (hybrid)
- → June 30, 2022 Latin America Regional Meeting -Lima, Peru (hybrid)
- → November 7. 2022 **Latin America Regional TSC** Meeting - Lima, Peru (hybrid)
- → November 8-9, 2022 9th Latin America Conference on Process Safety (LACPS) - Rio de Janeiro, Brazil (in person)

GLOBAL TECHNICAL STEERING COMMITTEE WEB CONFERENCES

- February 9, 2022 TSC Meeting via WebEx
- June 29, 2022 TSC Meeting via WebEx
- September 22, 2022 TSC via WebEx

All Web Conferences are from 10:00am-12:00pm EST

AFRICA

→ Month and Date TBD **3rd Annual Virtual Meeting**

ASIA PACIFIC

- → October 2022 **China Conference and Technical Steering Committee Meeting** (tentative)
- → September 13, 2022 Asia Pacific Regional Meeting (in person Malaysia or Thailand)
- → Date TBD **Global Summit on Process Safety** (GSPS) (Singapore or Malaysia)

INDIA AND MIDDLE EAST

- → February 13-14, 2022 **Global HSE Oman in Muscat**
- → March 3, 2022 India Regional Meeting (in person)
- → September 8, 2022 **India Regional Meeting** (in person, location TBD)
- → September 26-28, 2022 **Middle East Process Safety Conference** (MEPSC), Damman, KSA

CCPS OFFICES

- New York, NY
- Houston, TX
- Frankfurt, Germany
- Mumbai, India
- Qingdao, China

Please note that any meeting that is designated with a face-to-face location in 2022 can be changed to Virtual if deemed unsafe to meet due to COVID-19.

Look for upcoming events on our website aiche.org/ccps

Organizational Structure

Technical Steering Committee (TSC)

The Technical Steering Committee (TSC) is the main body of CCPS, with one representative from each CCPS member company. The key functions of the TSC are to assist the CCPS Executive Director & CEO in:

- Developing an overall multi-year program for CCPS
- Defining the priorities for project selection
- · Selecting specific projects for CCPS

- Defining and reviewing the scope for these specific projects
- Suggesting membership for the Project Subcommittees
- Reviewing the status of project programs.

The CCPS Technical Steering Committee meets faceto-face two times a year and by web conference three times a year.

CCPS Governance

Activities are monitored and directed by the

- · Managing Board
- Advisory Board
- Project Planning & Operating Committee
- Technical Steering Committee

Additionally, members of the Technical Steering Committee and other member company representatives serve on subcommittees that oversee CCPS projects.

The Managing Board has a fiduciary responsibility for CCPS' operations. The Advisory Board has strategic responsibility for CCPS. Board members review CCPS' mission and strategies and recommend new initiatives. The Planning and Operations Committee is responsible for evaluating opportunities and gaps in CCPS programs relative to its strategy and generating potential initiatives to address them.

2022 CCPS Managing Board

June Wispelway

AIChE Executive Director & CEO

(Chair)

Barbara Valentine

AIChE Chief Financial Officer

Shakeel Kadri

CCPS Executive Director & CFO

Christine Grant

AIChE President

Billy Bardin

AIChE President-Elect

Deborah L. Grubbe AIChE Past President

Pete Lodal AIChE Director

AIChE Director Elsa Reichmanis

Anne O'Neal

AIChE Director

Kathy Lee AIChE Secretary

Wendy Young AIChE Treasurer Sincere gratitude to the outgoing 2021 **Managing Board Members**

Monty Alger

AIChE Past President

Rick Cain

AIChF Chief Financial Officer

Joseph Smith AIChE Secretary

Advisory Board

Shakeel Kadri

CCPS (Chair)

Khaled KAA Alalyani

SABIC

Bob Bahr ExxonMobil

Garry Bryan

Bayer

Michelle Caveness

Eastman Chemical

Yong Sai Chung **PETRONAS**

Ana Davis

Syngenta Corporation

Viveca Fairbanks-

Henderson

Ecolab

Dave Greganti

DOW

Karen Koster

Honevwell

Yatendra K. Lodha

Reliance Industries, Ltd.

Perry W. Logan

Shawn Marsh, PE

Evonik Corporation

Anne O'Neal

Chevron

Senyo Opong

DuPont Company

Mark Patterson

BASF

Richard Pawulski

Air Liquide

Mike Snyder

DEKRA Insight

Ian Tinegate

June Wispelwey

AIChE

Masahiro Yoshizumi

Mitsubishi Chemical

Company

Sincere gratitude to the outgoing 2021 Advisory **Board Members**

Beth Ballard

Ecolab

Kuddallur Seshadri

Reliance Industries. Ltd.

John Wnek

Evonik Corporation

Project Planning Committee

Fred Henselwood

NOVA Chemicals (Chair)

Chris Aiken

Carqill

(1st Vice Chair)

Jerry Forest

Celanese Chemicals (2nd Vice Chair)

Abdul Aldeeb

Siemens Energy

Todd Aukerman LanXess Corporation Vivek Bichave

Reliance Industries. Ltd.

Gustavo Correa

YPF

Tony Downes

Honeywell

Eric Freiburger

Linde plc

Anil Gokhale

CCPS

Cheryl Grounds

Emeritus

Greg Horton

SABIC

Shakeel Kadri

CCPS

Gregg Kiihne

BASF

Pete Lodal

Emeritus

Jack McCavit

Emeritus

Louisa A. Nara

CCPS

Cathy Pincus ExxonMobil

Jatin Shah

BakerRisk

John Wincek

Dekra Insight

CCPS Staff



Shakeel Kadri Executive Director &



Gary Amideneau Lead Process Safety Engineer



Jennifer Bitz Lead Process Safety Engineer / Project Manager



Vishal Chavan Asia Pacific Project Manager



Jing Chen Senior Engineering Specialist



Umesh Dhake Asia Pacific and Middle East Regional Manager



Anil Gokhale Senior Director of Projects



Michele Horwitz Membership Manager



Horst Massong European Project Manager



Willi Meier European General Manager



Louisa Nara **Global Technical Director**



Christa Pennino Engineering Specialist



Marvin Szoychen Latin America Regional Manager



Bruce Vaughen Lead Process Safety Subject Matter Expert

Updates and Impact

WHERE WE ARE TODAY

LEARNING INITIATIVE

CURRICULUM





WORLDWIDE

NEW FACULTY MEMBERS EDUCATED ON PROCESS SAFETY



FOUNDERS' CIRCLE

Changemaker \$5M and up



Benefactors

\$750,000 - \$1,999,999









Visionaries \$2M - \$4,999,999





Underwriters

\$500,000 - \$749,999









Chevron



Patrons \$250,000 - \$499,999



























To learn more, visit DoingaWorldofGood.org





2022 Global CCPS Members

3M Company ABIQUIM - Associação Brasileira da Indústria

Química ABS Group

Abu Dhabi National Oil Co, (ADNOC)

AC&S Inc.

ACM Facility Safety

AcuTech Consulting Group

ADAMA

AdvanSix

aeSolutions

Air Liquide Americas

Air Products and Chemicals Inc.

Albemarle Corporation

Ambatovy

American Refining Group, Inc.

Americas Styrenics

Amgen

Amplify Process Safety, LLC

Aon Energy Risk Engineering

Aperam Inox America Do Sul SA

Archer Daniels Midland

Arkema Inc

Arlanxeo

ΔRPFI

ARPV Asesores en Riesgos de Procesos Cia Ltda.

Ascend Performance Materials

Ash Stevens

Ashland

Astron Energy

Baker Hughes, Inc.

BakerRisk

BASF Corporation

Bayer Corporation

Beijing Strong Information System Co., Ltd.

Berkshire Hathaway Specialty Insurance

Bharat Oman Refineries Ltd.

BP Corp North America Braskem

Brunei-Methanol Company

Buckeye Partners, LP

Buckman North America

Burns and McDonnell

Cabot Corporation

Calumet Specialty Products Partners, L.P.

CAMBREX

Canadian Natural Resources, Ltd.

Cargill

Celanese Chemicals

Cenovus Energy

CF Industries Inc.

Cheniere

Chevron Corporation

Chevron Phillips Chemical Company LP

China Chemical Safety Association

Cholamandalam MS Risk Services

CNOOC China National Offshore Oil Company

Contra Costa Health Services

Coogee Chemicals Pty Ltd.

Corden Pharma Colorado

Corteva Agriscience

Cosmo Oil Co Ltd.

Covestro LLC

CPKelco

Croda

DASIS Corp

Deccan Fine Chemicals (I)

PVT. Ltd.

DEKRA

Dexco Polymers LP

DNV

Dorf Ketal Chemicals (I)

Pvt. Ltd

Drew Marine

DuPont

Eastman Chemical Company

Ecolab

Elanco Animal Health

Eli Lilly and Company

Emerson Automation

Solutions

FNFOS

Engineers India Limited

Engro Polymer and Chemical Ltd MS

Engro Powergen

Equate Petrochemical Company

EuroChem

Evonik Corporation

Exponent Inc

ExxonMobil Chemical Co.

Fauske & Associates, a Division of Stone & Webster, LLC

Fluor Corporation

FM Global

FMC Corporation

Formosa Plastics Corporation

Future Fuel Chemical

Company

Galaxy Surfactants Limited

Gateway Consulting Group,

Gerdau Aços Longos S.A

GOARC

GRACE

Gulf Petrochemical Industries Co.

Hengyuan Refining Company

Berhad **HMC Polymers**

Honeywell

Hunt LNG

Huntsman

Idemitsu Kosan Co. Ltd. Incitec Pivot Limited/Dyno

Nobel

India Glycols Limited

Industry Risk Control, Ltd. Ingevity Corp.

Intel Corporation

Inter Pipeline

Iomosaic Corporation

IRESC Inc.

Jay Chemicals

Jensen Hughes

Johnson & Johnson Jordan Engineers

Association

Kaypear Engineering LLP

KBR Energy and Chemicals

King Industries Inc. **Koch Industries**

Kraton Corporation

Kuraray America Inc.

Kuwait Oil Company

L&T Hydrocarbon **Engineering Limited**

LanXess

Linde plc

LiquidPower Specialty

Products

Lummus Technology

LyondellBasell

Mallinckrodt

Map Ta Phut Tank Terminal Massy Energy Engineered

Solutions

Merck & Co., Inc. Merck KGaA Darmstadt,

Germany Michelman, Inc.

Mistras Group, Inc. Mitsubishi Chemical Corporation

National Grid

New Jersey Dept of **Environmental Protection**

Newcrest Mining Limited

Nghi Son Refinery and Petrochemical LLC

North West Redwater Partnership

NOVA Chemicals Corporation

Nuclear Fuel Services

Nutrien

Occidental Chemical Corporation

Oil Industry Safety Directorate

Olin Corporation

ONGC Petro Additions Limited (OPAL)

Optima Chemical Group, LLC

OQ. Oxiquim

Oxiteno Pan American Energy LLC

Parkland Refining (BC) Ltd.

Petro Rabigh Petrobras

Petrochemical Corporation of Singapore (Pte) Ltd.

Petronas

Phillips 66 Phoenix Park Gas Processors Ltd.

Pluspetrol S.A.

Point Lisas Nitrogen Limited

Process Improvement

Institute. Inc. Process Safety Core Consulting, LLC

Procter & Gamble

PSRG Inc.

Qatar Energy

Reliance Industries Ltd.

REPSOL

Resolver Consultoria ReVisionz

Rio Tinto Risk Alive Analytics

SARIC Sadara Chemical Co. Sahara International

Petrochemical Co. (SipChem)

Sajjan India Limited Saudi Aramco Oil Company

Saudi Aramco Total Refining & Petrochemical (SATORP) Scientific Protein Labs

Shell

Shenyang Research Institute of Chemical Industry Co., Ltd.

Sherwin-Williams Company

SI Group

Siemens Energy Inc.

SimTech (Beijing) Engineering

Software Co.

SIS-Tech Solutions

Solano County: Department of Resource Management

Solvay USA Inc.

Southern Company Services, Inc.

Starr Technical Risks Agency Inc.

State of California - PSM

Stepan Company Strem Chemicals Inc.

Syngene International, Ltd. Syngenta

Taiyo Oil Co., Ltd.

TATA Steel Limited TC Energy

Teijin Aramid B.V. The Bahrain Petroleum

Company (BAPCO)

The Chemours Company The Dow Chemical Company

The Lubrizol Corporation

The Mosaic Company The National Gas Company

of Trinidad and Tobago Ltd.

TotalEnergies

TPC

Trans-Northern Pipelines, Inc. Trinseo

Tronox

TÜV Rheinland (Taiwan) Co., Ltd.

Unwin Company US EPA / OEM

Co., Ltd.

WSI Ingeneria

Usiminas

Vale, Brazil

Vertellus Specialties Inc. Wanhua Chemical Group

Wesfarmers Chemicals **Energy and Fertilisers**

Western Midstream

Yashashvi Rasayan Pvt. Ltd. YPF - Yacimientos Petroliferos Fiscales



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