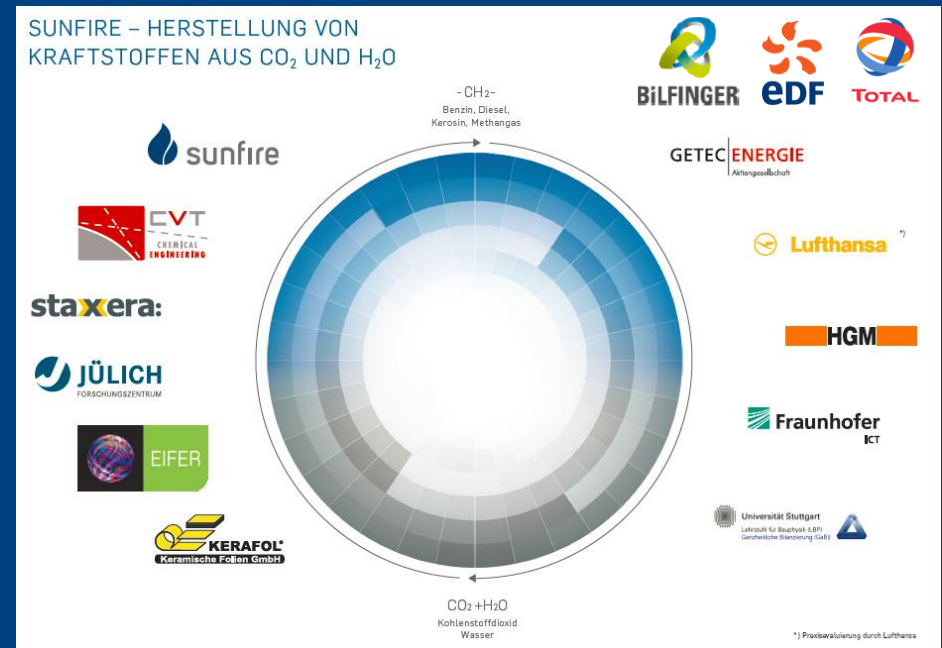


# PtX scaling vs. Market Requirements

# CLOSING THE CARBON CYCLE

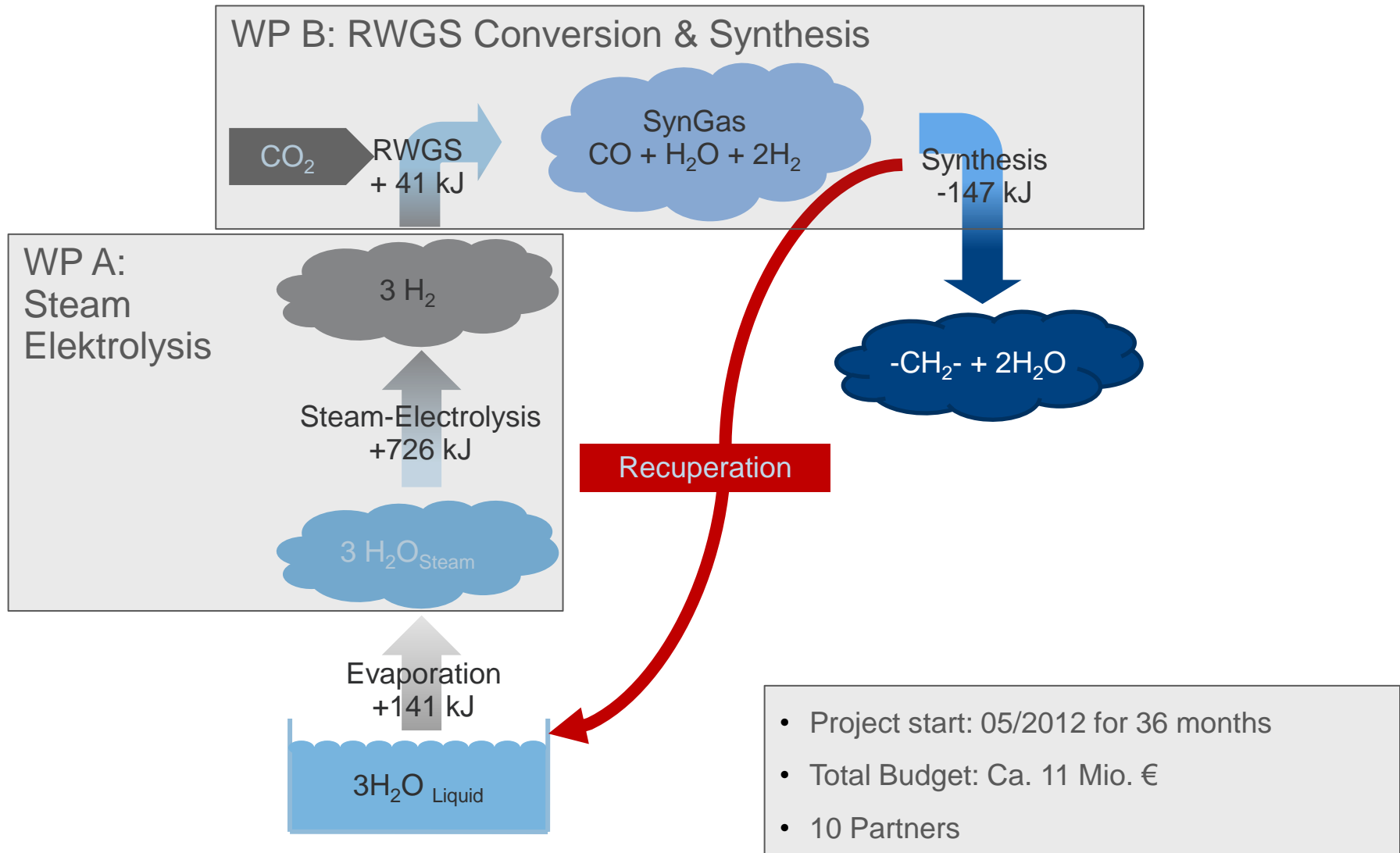




# Contents



- Status SOEC-development
- Status Fuel 1 PtL-testplant
- Cost estimation
- **Why aim for small scale PtX-units?**



### Major development goals for first SOEC – prototype – system

- ✓ Degradation < 1%/1000 hrs
- ✓ Reversible operation between Electrolysis and Fuel Cell mode
- ✓ Power modulation
- Scaling to 5-10 kW
- Pressurized Operation (15/30 bars)



# Work Package A: Results from Stack Generation # 6

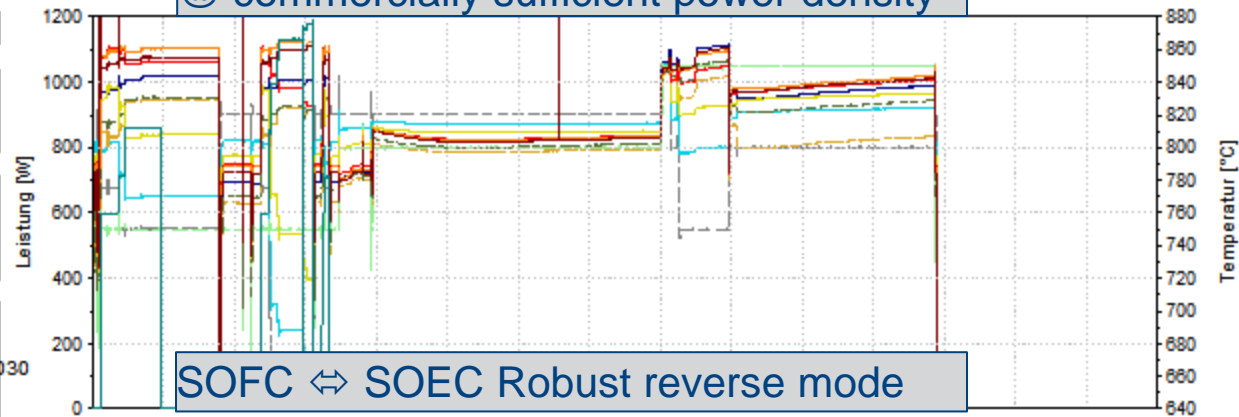
Degradation: ca. 0,7%/1000h  
@ commercially sufficient power density

## Übersicht

t > 600°C: 2370 h  
t(SOFC) > 5A: 340 h  
t(SOEC) > 5A: 1674 h

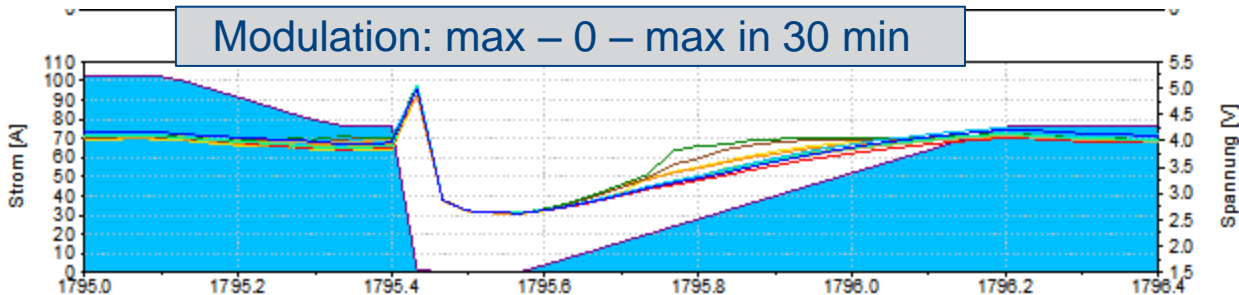
Versuchsinfo:  
2000h  
SOEC inkl. KL SOFC und  
SOEC

Sr.-Nr.: 3026  
Art.-Nr.: -  
Typ: SEC-B215-1Z-030  
Zellfläche: 127 cm<sup>2</sup>  
Teststand: 3.1 (FC3)



SOFC ⇔ SOEC Robust reverse mode

Block 4  
Block 5  
Block 6  
Block 7  
Block 8  
Block 9  
Block 10



Modulation: max – 0 – max in 30 min

Next tests: 15 min, 5 min, 30 sec

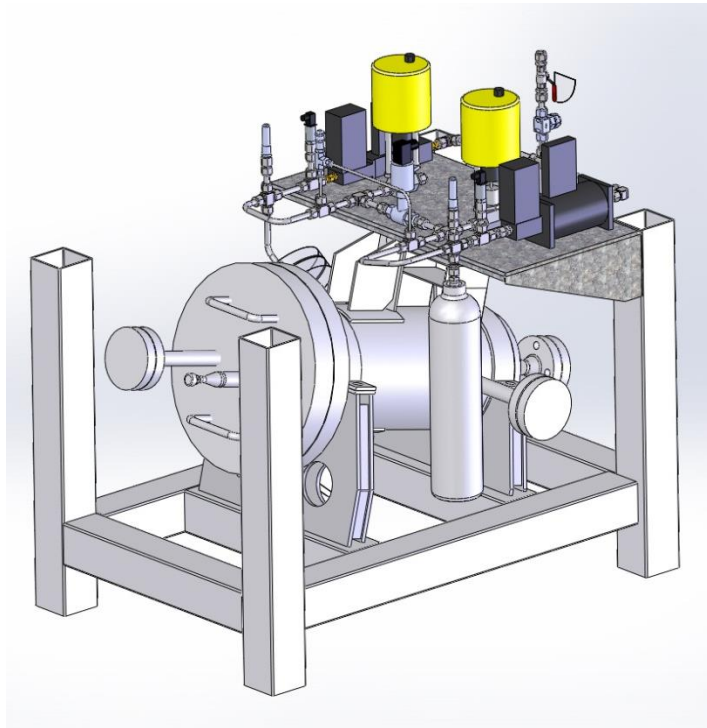
**Major step towards industrialization of steam electrolysis!**



HYPOS

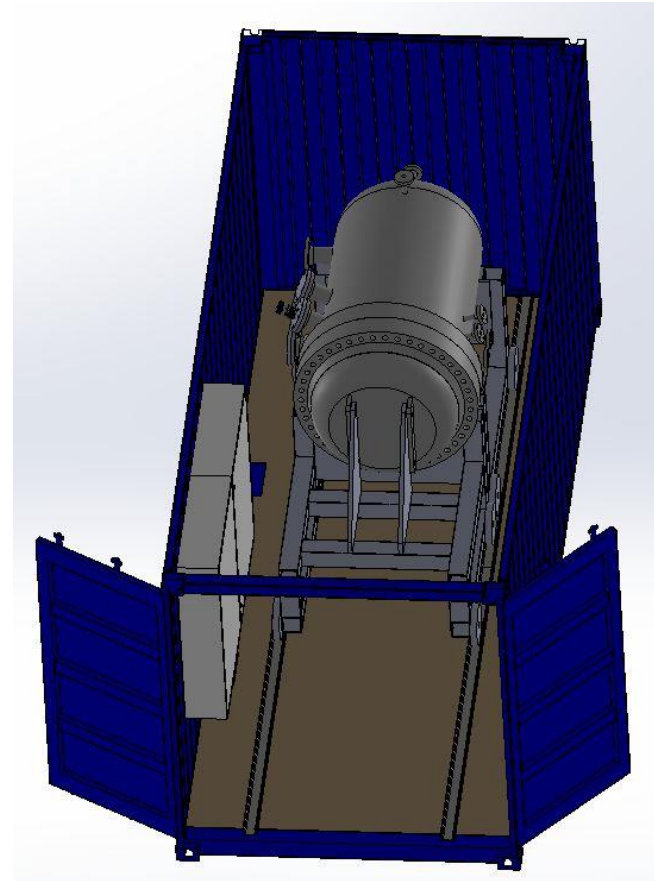
+

## Work Package A: Pressurized 5-10 kW System



Testing facility to achieve minimum differential pressures between anode & cathode (completed).

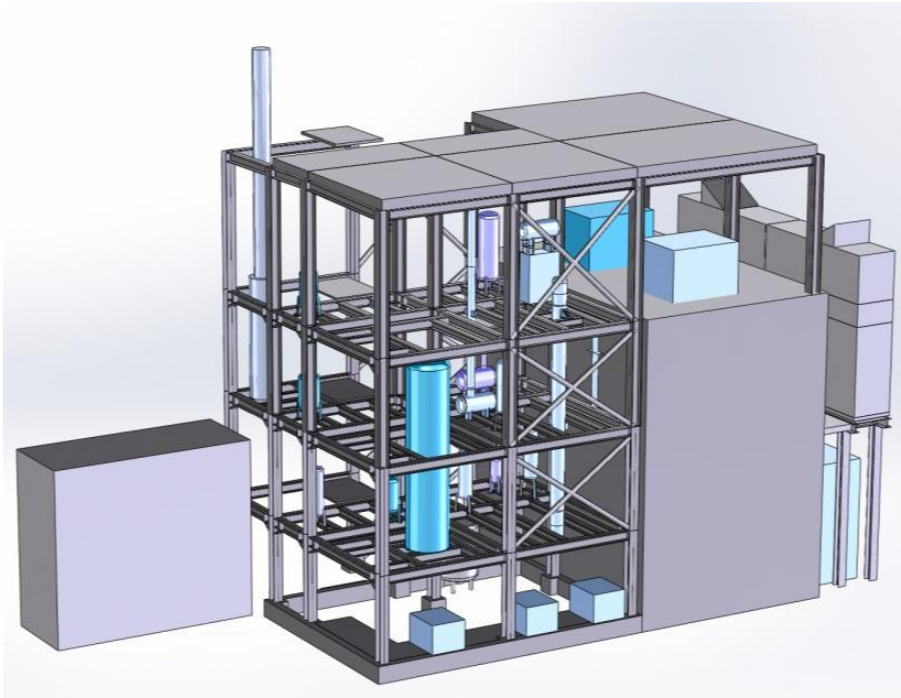
Mobile prototype system;  
installation in standard container



(under construction)

+

## Work Package B: Fuel 1 Test Plant



### Fuel 1 test plant for RWGS & Fischer-Tropsch

- Planned capacity 1 bbl/day (159 Liters)
- Start up As of Q3/2014

### Current status

- Process components installed
- Tubes, valves & controls under installation
- Software under development





+

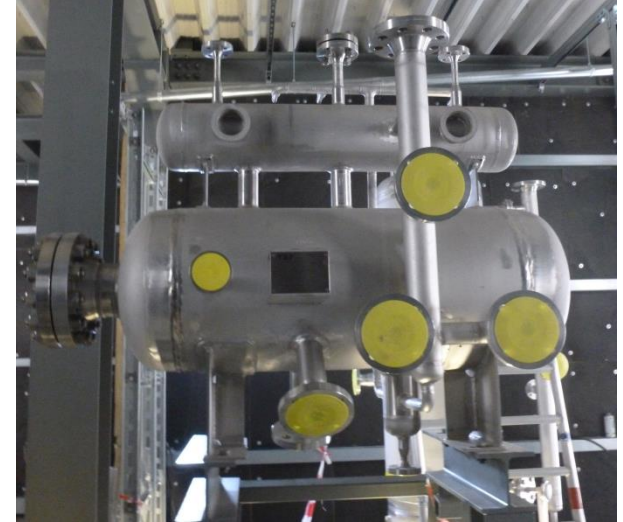
## Work Package B: Fuel 1 Test Plant



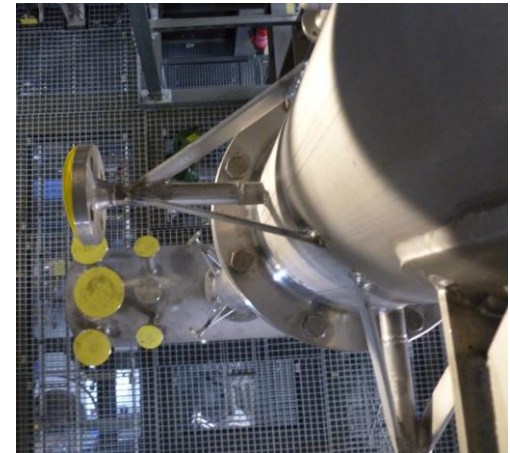
RWGS-Reactor



Fischer-Tropsch-Reactor



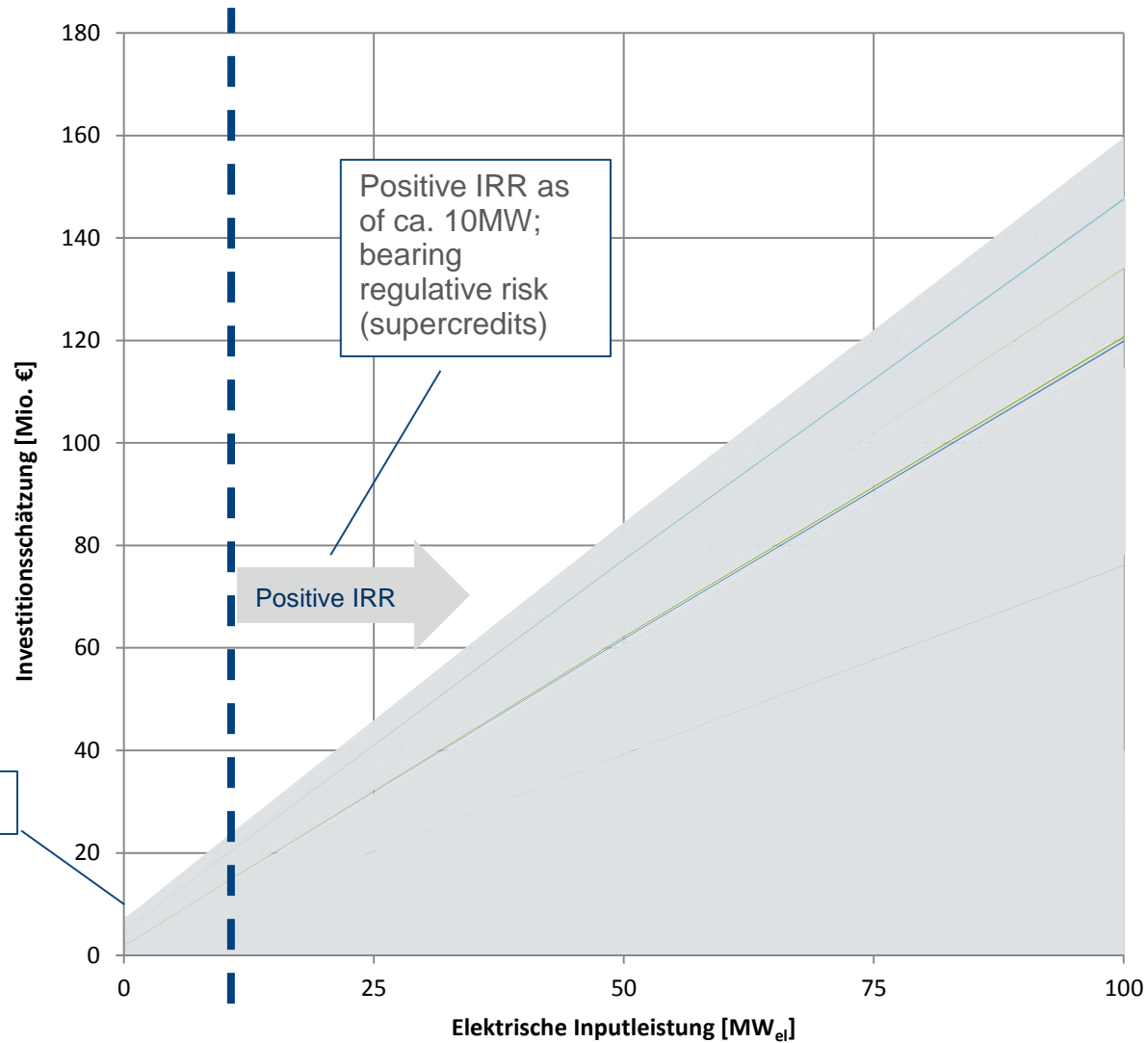
Steam drum



Destillation column

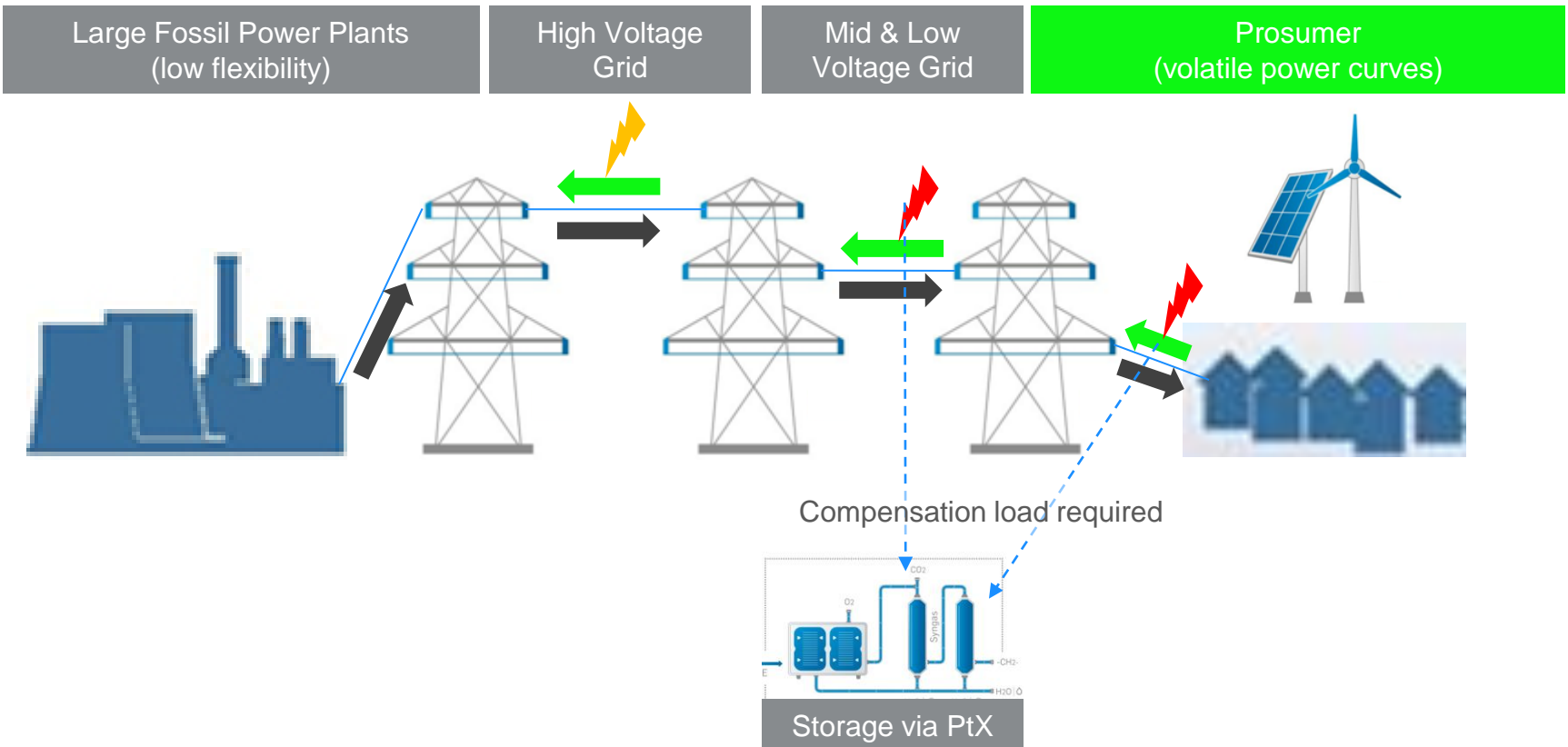


## Cost estimation for PtL MW-plants



The *Energiewende* requires storage capacity to ensure

1. Security of supply (seasonal storage)
2. Grid stability, mainly for mid & low-voltage grid



## PtX storage for the *Energiewende*

1. is mainly required in the mid & low voltage grids  
=> **30 – 500 kW units** (current best guess to be confirmed)
2. hardly operates beyond 2000 hrs/a in storage mode (low cap. ut.)  
=> high capex/kWh<sub>storage</sub>  
=> regulative incentives (supercredits) are not sustainable (risk)  
=> no commercial investment

**What does a commercially attractive storage business model look like?**



**Increase Capacity Utilization by Inclusion of Power-Supply for storage downtimes**



**rSOC/PtXtP in one unit**

Driven by the need for *grid stability* and *high capacity utilization*, PtX-units **must be reversible to supply during energy shortage (XtP)**

- ✓ Grid connection allows flexible capacity share between storage & supply;  
(other than batteries, compressed air etc.) => operation according to currently best revenues
- ✓ PtX can supply other markets (e.g. biofuel certificates) than XtP => extra revenues
- ✓ PtX can produce high quality fuel, XtP can use low quality fuel=> cost/rev. optimisation
- ✓ Various degrees of freedom reduce regulative risk for investors
- ✓ decentral/lateral power storage & supply is strategic for the Energiewende

# Let's make it real...

...and thanks for your attention!

SUNFIRE – HERSTELLUNG VON  
KRAFTSTOFFEN AUS CO<sub>2</sub> UND H<sub>2</sub>O

