



Drones, a New Tool for Chemical Engineering Applications

Mike Allison Raptor Aerial Services LLC



South Texas Section of the AIChE (American Institute of Chemical Engineers) Dinner Meeting

January 10, 2019



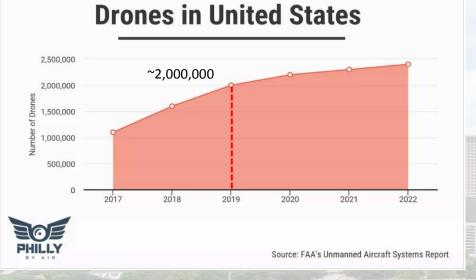
Presentation Outline

- Growth of the Drone Industry
- FAA Rules for Operating a sUAS
- Basic Components of a Drone System
- Types of Drones
- Drone Energy Sources
- Drone Sensors
- Software
- Ground Control Points (GCPs)
- Photogrammetry and Elevation Modelling
- Drone Aerial Survey Workflow
- Processing Imagery From Drones
- Examples of Aerial Survey Projects
- Inspection Drones
- Online Resources

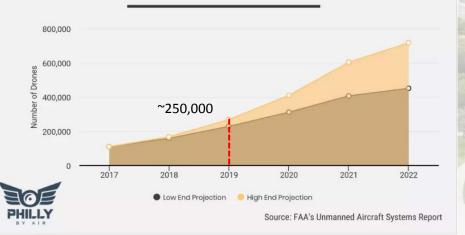




Growth of the Drone Industry

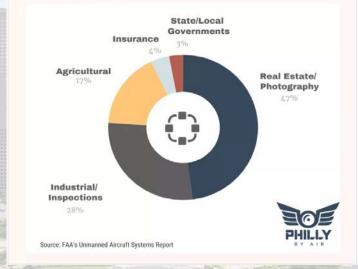


Commercial Drones in United States



Commercial Drone Use

Commercial drones are being used for a variety of purposes.



Fastest Growing Industries Using Drones

Agriculture





Construction

PHILLY

Mining

Source: DroneDeploy's Drone Deploy Report



FAA Rules for Operating a sUAS



Small UAS Rule (Part 107) Operating Rules

- Small Unmanned aircraft (sUAS) must weigh less than 55 pounds, including payload, at takeoff
- UAS must be registered with the FAA
- Operations in Class B, C, D and E (controlled) airspace are allowed with the required ATC permission. Operations in Class G airspace are allowed without ATC permission.*
- Keep the unmanned aircraft within visual line-of-sight (VLOS) ~ ½ mile*
- Fly at or below 400 feet above ground level (AGL) or, if higher than 400 feet AGL, remain within 400 feet of a structure*
- Fly during daylight or civil twilight with appropriate anti-collision lighting*
- Fly at or under 100 mph*
- Yield right of way to manned aircraft*
- Do not fly directly over people*
- Do not fly from a moving vehicle, unless in a sparsely populated area*
- FAA Reauthorization Act of 2018, became Public Law No. 115-254 on October 5, 2018
 - o An aeronautical knowledge test and new requirements are in store for hobby flyers

*Exceptions may be approved by requesting a waiver





Basic Components of a Drone System





Quadcopter Drones





DJI Phantom 4 Professional

Weight – 3.1 lbs (including battery and props) Diagonal Size – 14 inches Operating Frequency – 5.8 GHz Max Operating Distance – 4 miles Max Speed – 45 mph Max Flight Time – 30 min (20 min) Battery – LiPo 4S, 5870 mAh, 15.2V Camera – Fixed, 1" CMOS Sensor, 20 MP



DJI Inspire 2

Weight – 7.58 lbs (including batteries and props) Diagonal Size – 23.8 inches Operating Frequency – 5.8 GHz Max Operating Distance – 3.1 miles Max Speed – 58 mph Max Flight Time – 27 min Battery – LiPo 6S, 4280 mAh, 22.8V Camera – Zenmuse X4S, X5S & Sentera Double-4K



DJI Matrice 210

Weight – 11 lbs (including battery and props) Dimensions – 34.9×34.6×16.1 inch Operating Frequency – 2.4 GHz, 5.8 GHz Max Operating Distance – 2-3 miles Max Speed – 51 mph Max Flight Time – 27 min (25 min) Max Payload - ~3.5 lbs (1.6 kg) to 5 lbs (2.3 kg) Battery – LiPo 6S, 7660 mAh, 22.8V Camera – DJI Zenmuse X4S, X5S, Z30 and XTR Operating Temperature - -4° to 113° F IP Rating – IP43



Quadcopter Drones







DJI Wind 4

Weight – 24 lbs (including battery and props) Dimensions – 42 inch diagonal length, 34 inches x 34 inches x 21 inches Operating Frequency – 2.4 GHz, 5.8 GHz Max Operating Distance – 2-3 miles Max Speed – 40 mph Max Payload – 22 lbs Max Flight Time – 25 min with 9 lbs payload (with 2 DZ-12000mAh Batteries) Battery – DZ-12000mAh Camera – ZENMUSE X3/Z3/XT/X5/X5R/Z30 Operating Temperature 14° F to 122° F IP Rating – IP56 Water and Dust Resistant





Other Types of Drones













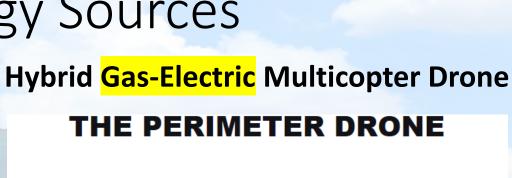
Hybrid VTOL Fixed-Wing Drone















OPERATING SPECIFICATIONS Maximum Speed 36 mph (57 km/hr) Cruise Ground Speed 22 mph (35 km/hr) 5+ hours without payload Maximum Endurance* 2+ hours with 5.5 lb (2.5 kg) payload 1+ hour with 7.7 lb (3.5 kg) payload Maximum Expected Range (at cruise No Payload – 110 miles (177 km) speed) 5.5 lb (2.5 kg) payload - 70 miles (112 km) Maximum Tested Wind Speeds 25 mph (35 km/hr) Maximum Payload Capacity 8.8 lb (4 kg) (45 minute flight time)



Gas-Powered VTOL Drone

Our V2 airframe can travel nearly 500 kilometers on 3.8 liters (1 us gallon) in optimal weather conditions. This opens up its coverage area to nearly 5 times that of typical electric powered planes, dramatically increasing the number of people and places we can reach.



Drone Energy Sources



Solar-Power Fix Wing UAV



CIII ZENMUSE X4S

Types of Cameras/Sensors

CU ZENMUSE

CAR ZENMUSE 230



Sentera Double 4K RGB/NDVI





LIDAR<mark>USA</mark>

M200 SERIES SNOOPY LIDAR PACKAGE

FAST-LIGHT-ACCURATE

The M200 Snoopy Series LiDAR Package is designed specifically for the ever popular DJI M200/M210 UAV. Custom designed for the Velodyne A-Series Scanner and weighing only 1.63kg, the M200 Snoopy Series is Light, Fast and Easy To Use. With deployment from an easy to carry case with just a click of a button on your smartphone you are ready to scan. The M200 Snoopy Series is a smaller, evolved version of our Snoopy system. This unit is designed to be an affordable yet extremely accurate solution. Delivering improved performance with strong ROI results allowing its user to provide state of the art LiDAR solutions to their clients. Making it the "WORLDS FIRST M200/M210 LiDAR System"



Software

Supports All coordinate systems
 LAS/LAZ and other file format outputs
 Point cloud filtering
 Strip-to-Strip Matching
 Control point adjustment tool
 Easy to use size
 Classification

WE ARE LIDAR



Specifications System Accuracy: 4.6cm x y +/- @ 50m

•Weight: 1.63 kg •LWH: 11.75 in x 4.375 x 3.5 •Weight Balanced

Power Consumption: 25 Watts
 Voltage Input: 10-30 VDC
 2250mah powers 30+ minutes

INS Snoopy L1/L2 GPS+GLONASS

Velodyne VLP-16 or LITE •50 Points per square meter @ 50m AGL •300,000 points/sec

- •16 individual lasers
- +/-15 degree Vertical FOV
 360 degree Horizontal FOV
- 100 m range (max AGL 60m)
- Single Antenna

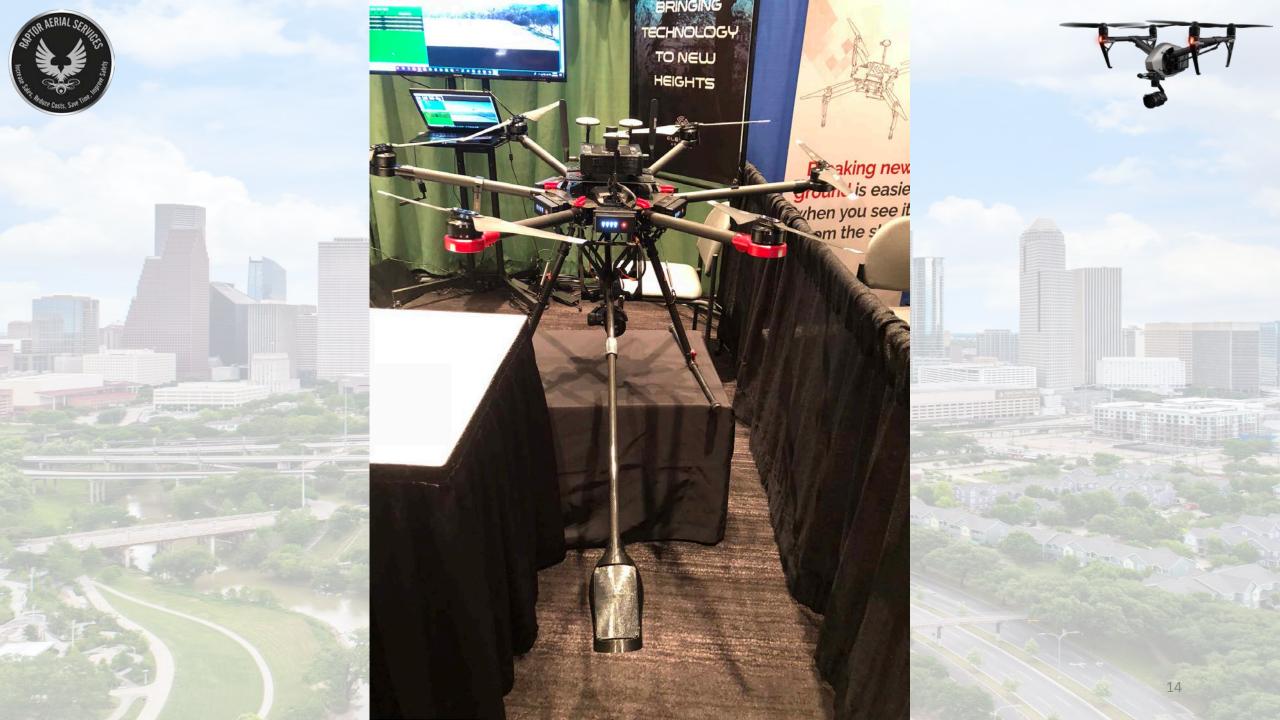
Internal Storage: Lasts several days
 Virtually Unlimited Removal Storage

Quick Release Mount
 Easy Transport
 Airline Friendly Transport

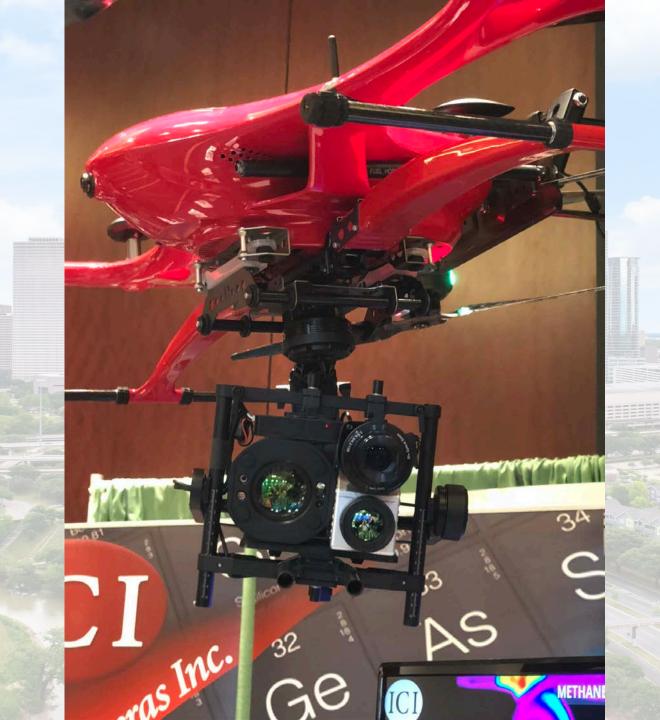
WWW.LIDARUSA.com 1-833-LIDAR4U

Snoopy A-Series Scanner mounted on a DJI Matrice 200

- 100 meter max range (328 ft)
- 4-5 cm Accuracy
- Tactical grade L1/L2 IMU
- Weight: 1.63 kg (3.59 lbs)









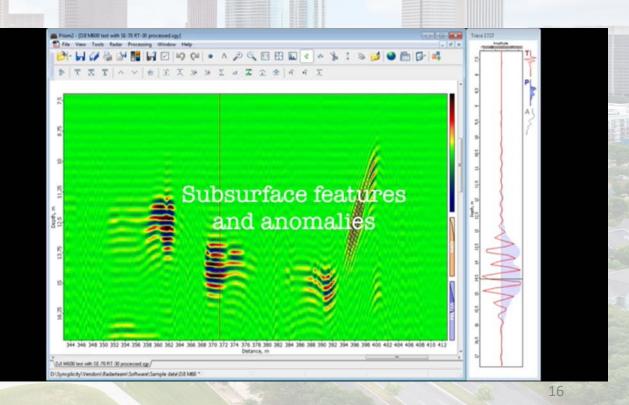
Drone Sensors







Airborne (UAV) Ground Penetrating Radar (GPR)





Drone Sensors



UAV Aeromag Surveys

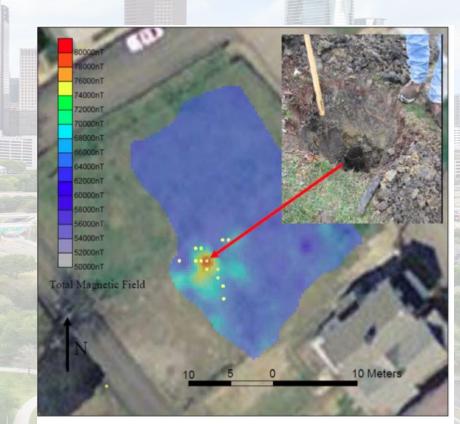


Figure 8: Color-scale magnetic map containing a strong monopole anomaly that denotes the location of an abandoned gas well. Yellow circles indicate locations where CH4 levels exceeded 100 ppm. Inset is a picture of the gas well casing excavated at this location.

NETL - Methods for Finding Legacy Wells in Residential and Commercial Areas 16 June 2016







Types of Sensors Used on Drones Today

- RGB (Photographic) Cameras of All Types and Sizes
- Multispectral and Hyperspectral Imaging
- Radiometric Thermal IR Imaging
- LIDAR
- Ground Penetrating Radar (GPR)
- Magnetometers
- Methane (Gas) Leak Detection and Gas Sniffing
- Air Sampling (Air Quality, Hazardous Sources, Flare Plumes, Chemical)
- Others



Software



- Google Earth Pro (Aerial Survey Planning)
- DroneDeploy (Mission Planning and Flight Automation)
- DJI GS Pro (Mission Planning and Flight Automation)
- DJI GO 4 (Drone Settings, Compass Calibration and Photography)
- DJI Pilot (Inspection)
- GPS Tracks/EOSToolsPro/ICMTGIS PRO (GCP Positioning)
- SimActive Correlator3D (Processing)*
- Blue Marble's Global Mapper GIS (General Mapping)
- Virtual Surveyor (Visualization, 3D Measurements including Volumes)
- FLIR TOOLS (Thermal Imagery)
- Others Microsoft Office Suite, Snagit, Camtasia, Zoom, TeamViewer

*Pix4D, Agisoft PhotoScan, Maps Made Easy, Datumate Suite ...





Ground Control Points (GCPs)

- GCPs are large marked targets on the ground, spaced strategically throughout your area of interest.
- The GCPs and their coordinates are then used to help drone mapping software accurately position your map in relation to the real world around it.
- Recommend at least 5 GCPs located in the 4 corners and the center of your map.
- Use an RTK GPS system for the most accurate reading.



Ground Control Points (GCPs)



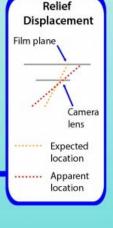




Photogrammetry and Elevation Modelling

Photogrammetry and Elevation Modelling

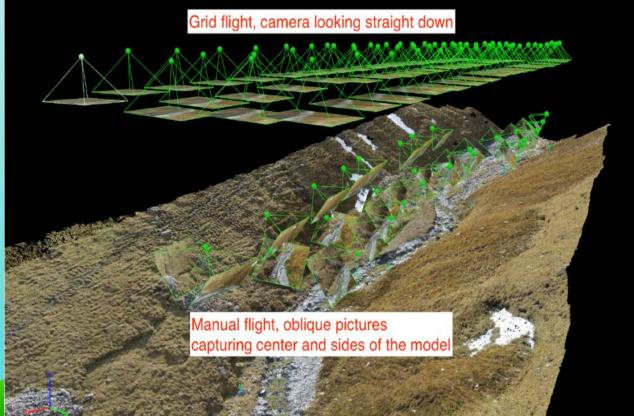
The process of photogrammetry requires a series of overlapping photographs to be captured. It relies on a concept called relief displacement - elevation can be calculated based on where an object actually appears on an image (its apparent location), compared to where it would appear on a planimetric (i.e. flat) surface. Other factors which must be considered include camera altitude, tilt and lens characteristics.



Apparent

location

Expected location







Understanding Elevation Data

- Elevation maps are created using standard geo-referenced information embedded in your drone imagery.
- By applying some advanced math, you can figure out the elevations by looking at differences in perspective between two or more overlapping images.
- By default, maps show elevation data relative to your drone's takeoff location.
- If you want to view elevation data expressed in height above average mean sea level (<u>MSL</u>) or relative to your project coordinate system, you can either add <u>Ground Control Points</u> (GCPs) to your map or you can use the elevation calibration tool to easily adjust the elevations in your map in just a few clicks.





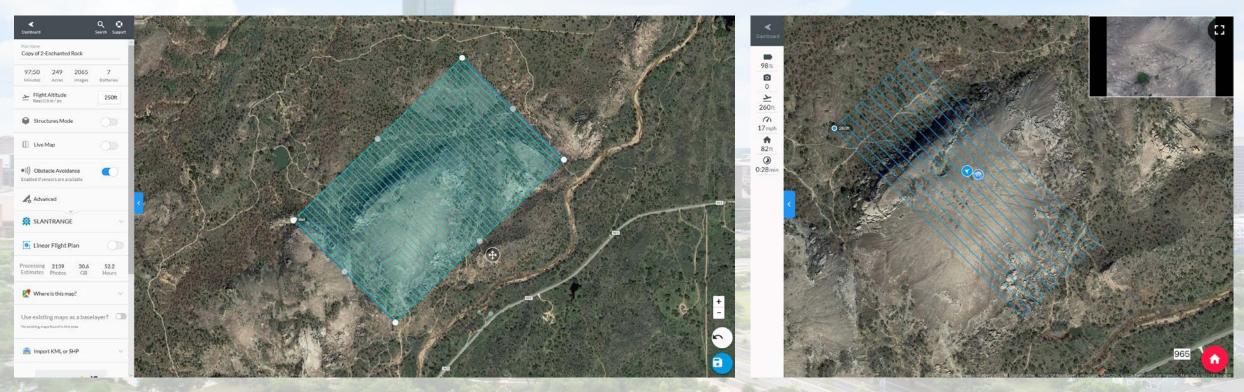
Drone Aerial Survey Workflow

- Pre-Flight Meeting (Survey Objectives)
- Flight Planning (Google Earth, GIS and Customized Maps)
- Laying Out and Positioning of GCPs
- Drone Aerial Survey Data Acquisition (< 1 Hour Days)
- Process Images (Desktop or Cloud Computing)
- Generation of Orthomosaic, Elevation Models, 3D Model
- Ancillary Products Contours, Profiles/Cross Sections, Volumes
- Large Format Hardcopies





Mission Planning & Piloting



DroneDeploy Web App Main Mission Planning Screen

DroneDeploy iOS App Main Mission Pilot Screen

Other Mission Planning Apps - Pix4DCapture, Maps Made Easy, DJI Ground Station Pro

Cloud vs Desktop Processing



- Cloud Processing (DroneDeploy, Pix4D, Maps Made Easy, Datumate Suite)
 - Pros
 - More simplified process
 - Lower learning curve
 - Less expensive subscription service
 - Less powerful personal desktop computer/laptop required (processing performed on the servers)
 - Fairly responsive support
 - Cons
 - Less options available (fewer parameters to choose)
 - Requires high speed internet connection to upload images

Desktop Processing (Correlator3D, Pix4D, Agisoft PhotoScan)

- Pros
 - More options available (more parameters to select)
 - Generates better overall results
 - High speed internet connection less important (no uploading images)
- Cons
 - Higher learning curve
 - A more powerful desktop computer/laptop required (Dell XPS 8920 w/ 64GB RAM)
 - More expensive subscription service



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Summary of Actionable Data Products from Drones

- High Resolution Aerial Photos and Videos
- 2D Orthophotomosaics (Photo Maps)
- Digital Surface Elevation Models
- Digital Elevation Models (DEM) less structures and vegetation
- 3D Point Clouds
- 3D Surface Models
- Surface Contours and Topographic Maps
- Length, Area and Volume Measurements
- Surface Profiles and Cross Sections
- Multispectral and Thermal IR Maps
- Geophysical Surveys (Magnetic, Gravity, GPR, etc..)
- Methane (Gas) leak detection and gas sniffing
- Air sampling (hazardous sources, flare plumes, chemical)





Example of Aerial Survey Project

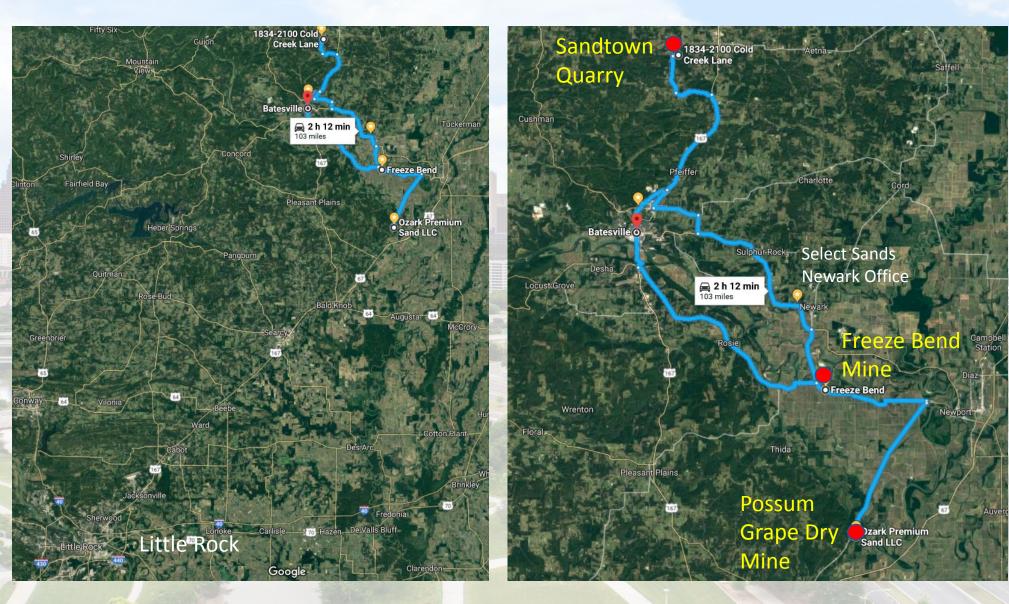






Select Sands Mine Sites

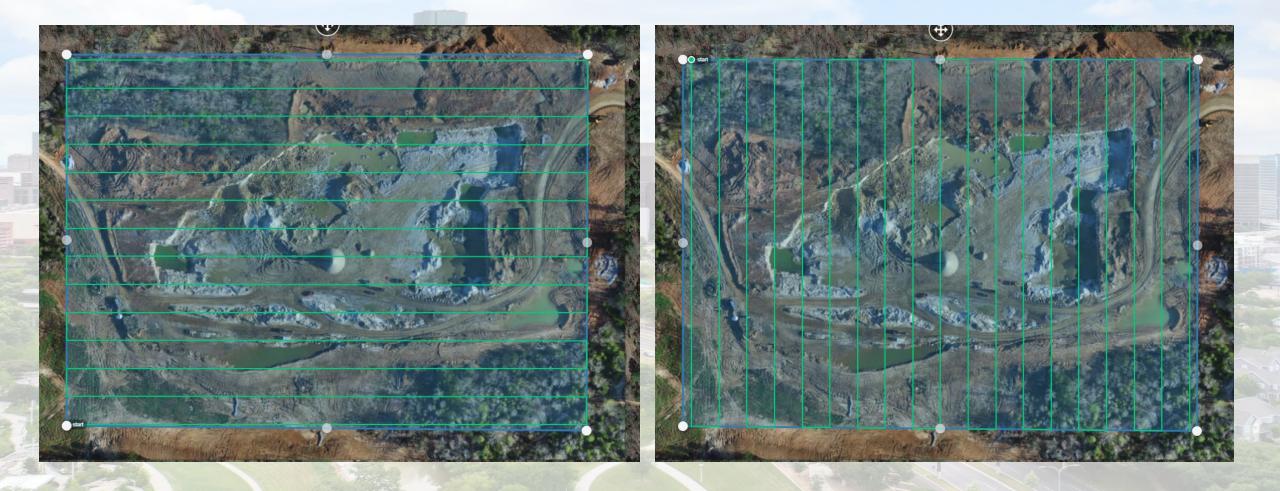








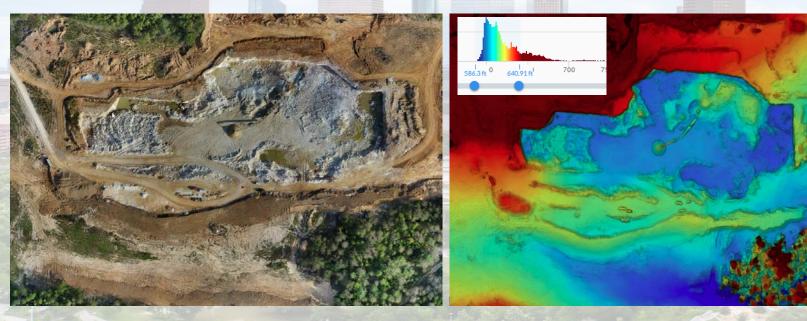
2 Passes, Perpendicular Grid Pattern







Sandtown Quarry (30 Acres)





Orthomosaic Photo

Digital Surface Elevation Model

3D Model



Construction Site Monitoring (e.g., Well Pad, Production Facility)



Orthophotomosaic – 09/17







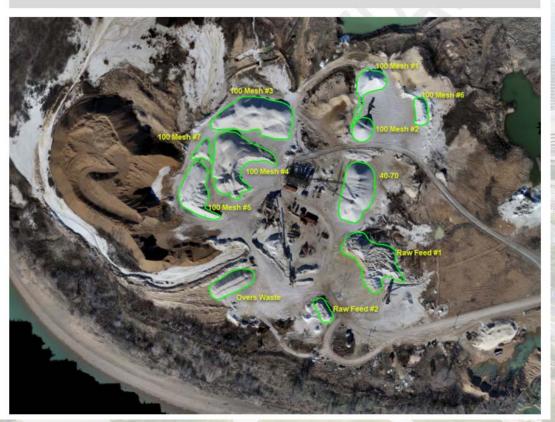
Orthophotomosaic – 03/18

Orthophotomosaic – 06/18



Quarterly Stockpile Volumes Report

| Stockpile | Area (sq. ft.) | Volume (cu. Ft.) | Volume (cu. yd.) | Tons | Reference | Totals |
|-------------|----------------|------------------|------------------|-----------|--------------|-----------|
| 100 Mesh #1 | 8,065.00 | 59,898.00 | 2,218.44 | 2,839.61 | Flat 234 | 10.000 |
| 100 Mesh #2 | 4,659.00 | 38,485.00 | 1,425.37 | 1,824.47 | 3D Polygon | |
| 100 Mesh #3 | 28,285.00 | 300,798.00 | 11,140.66 | 14,260.04 | 3D Polygon | |
| 100 Mesh #4 | 26,584.00 | 209,555.00 | 7,761.29 | 9,934.45 | 3D Polygon | |
| 100 Mesh #5 | 14,729.00 | 102,148.00 | 3,783.26 | 4,842.57 | 3D Polygon | |
| 100 Mesh #6 | 3,854.00 | 25,926.00 | 960.22 | 1,229.08 | Flat Minimum | |
| 100 Mesh #7 | 3,042.00 | 10,824.00 | 400.89 | 513.14 | 3D Polygon | 35,443.35 |
| 40-70 | 18,832.00 | 228,076.00 | 8,447.25 | 10,812.48 | 3D Polygon | 10,812.48 |
| Overs Waste | 9,288.00 | 61,665.00 | 2,283.89 | 2,923.37 | 3D Polygon | 2,923.37 |
| Raw Feed #1 | 22,397.00 | 175,959.00 | 6,516.99 | 8,341.75 | 3D Polygon | |
| Raw Feed #2 | 3,375.00 | 16,190.00 | 599.63 | 767.53 | 3D Polygon | 9,109.28 |







Traditional Stockpile Inventory Method

- Performed Annually
- Time Consuming and Labor Intensive Resulting in Higher Costs
- 1-2 Weeks Turnaround from Start to Finish
- Safety Risks with Survey Team Climbing on Stockpiles
- Summarized Final Report for Each Site





Drone Stockpile Inventory Method

- Performed Quarterly
- 7 Days or Less Turnaround from Start to Finish
- Digital Data delivered via Dropbox including Georeferenced Orthomosaic Photo, Digital Surface Elevation Model and 3D Model for Each Site
- Stockpile Polygons for Each Site Visually Confirmed Collaboratively
- Detailed Final Report
- 34"x44" (ANSI E) Scaled Hardcopy Plots Provided for Each Site





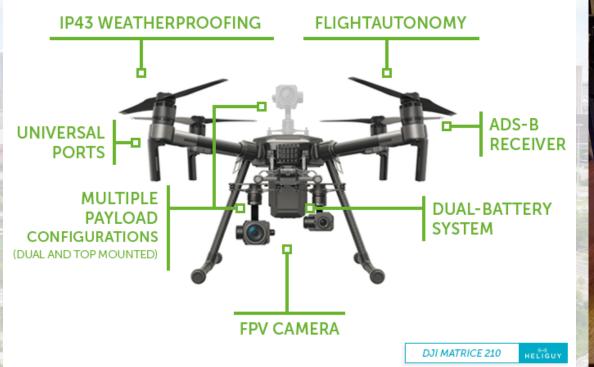


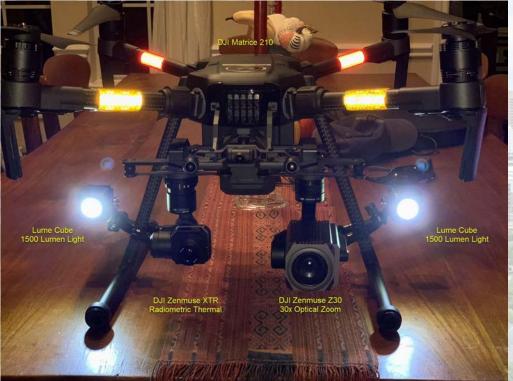
Inspection Drones





DJI M210 – External Inspection Drone









Close-up Inspection Work









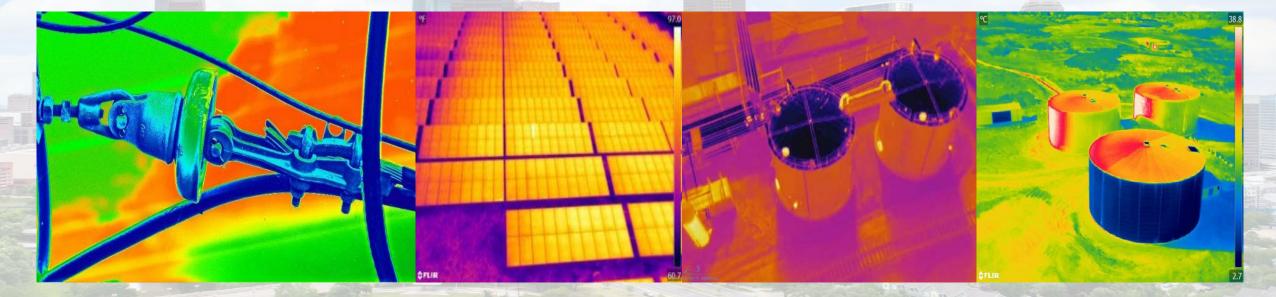
Unmanned System Solutions

Single Man UAV Team Live Flare Inspection 35km/h Winds





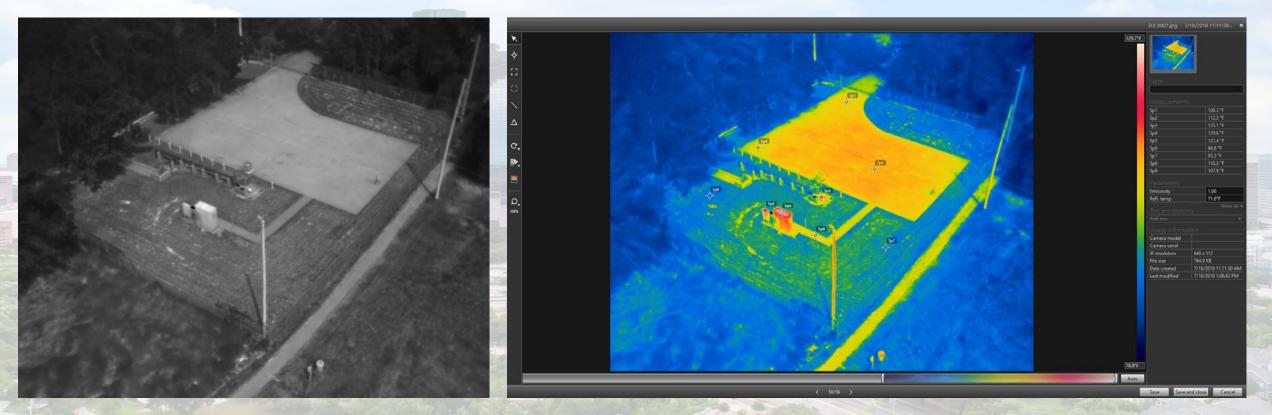
Thermal Inspection





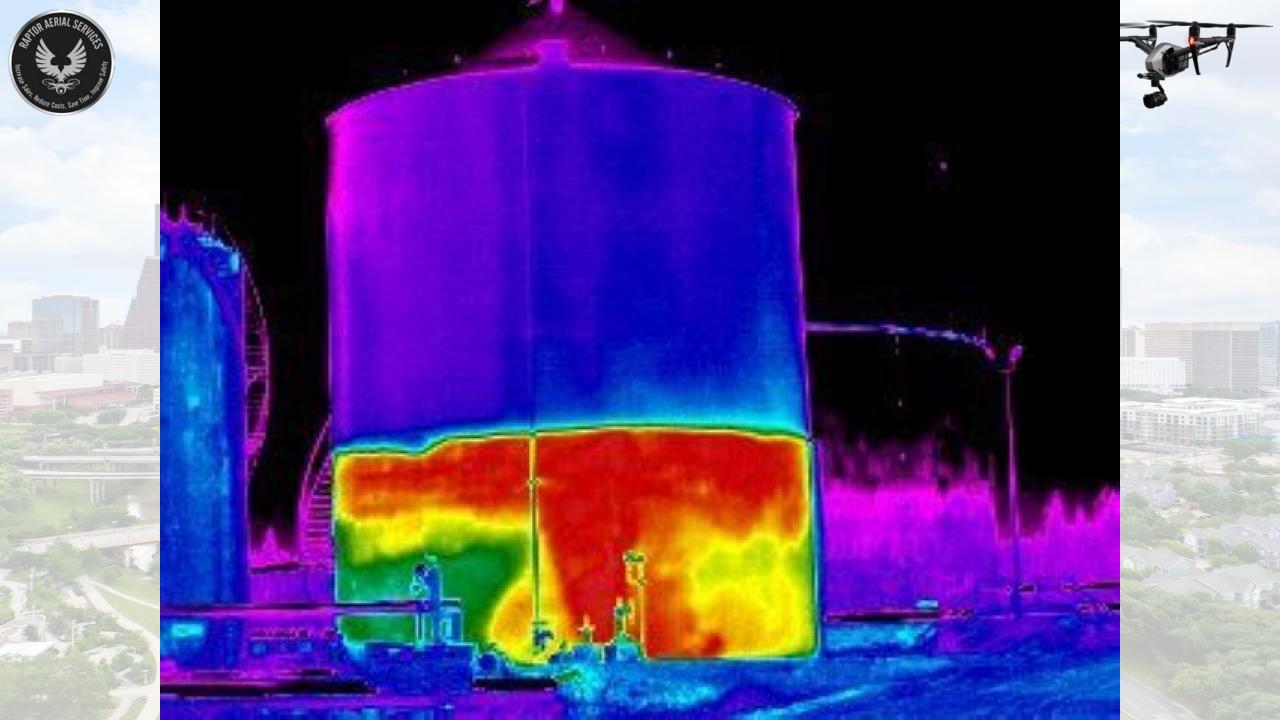


Radiometric Thermal Imagery



Gray Palette

Rainbow Palette





Flyability Elios – Internal Inspection Drone

INTEGRATED PAYLOAD

Simultaneous full HD and thermal imagery recording, and adjustable tilt angle.

ON BOARD

Powerful LEDs for navigation and inspection in dark places.

CONTINOUS OPERATION

Batteries can be changed in seconds.



LIVE 2.4 GHZ VIDEO FEEDBACK

Robust digital video downlink for beyond line of sight operation, even in metallic environments.

PROTECTIVE FRAME

Carbon fiber structure, collision-tolerant up to 15 km/h. Modular design for easy maintenance.

POST-MISSION REVIEW

After finishing the inspection flight, our software presents mission data for future reference.



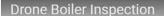


Flyability presentation - Elios, the collision-tolerant drone for industrial inspection











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EVERYTHING MATTERS

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Drone Inspection Resource Efficiencies

Table 1: Case Study Resource Efficiencies

| Flare Inspection (unplanned) | 60% resource savings |
|---|----------------------|
| Flare Inspections (2) | 80% resource savings |
| Electrical Substation Thermal Imagery | 90% resource savings |
| Confined Space Inspection | 80% resource savings |
| Unit Transformer Inspection | 90% resource savings |
| Two-dimensional top-down photos of units and oblique angles | 80% resource savings |

"Unmanned Aircraft Systems (UAS): Case Study that Highlights Challenges and Opportunities"

by Robert Shirley, Damien Parson and Florine Vincik. Presented at the GCPS in Spring, 2018.





Figure 6. Case Study Confined Space and Flare Mission Pictures





Drone Inspection Cost Savings

- Onshore Oil and Gas Drone Inspection Saves Client \$4m in Egypt
- North Sea offshore structural drone inspections saved Oil & Gas client 80% cost





Using of Drones To Investigate Major Industrial Accidents

- Assessing damage to ensure investigation team safe access to the incident site;
- More accurate recording of the incident site via aerial stills and videos; and
- Easier-and-earlier assessment of the extent of damage for the purpose of recovery and business resumption.



Drone Inspection Advantages and Disadvantages (Offshore Oil Platform)

Advantages:

- Safety UltraHD 4K quality up close image without a man's presence onto the inspected objects,
- Cost saving Drone inspection is cheaper than using a helicopter while also maintaining the same image quality,
- **Time saving** The system's mobility and its ability to rapidly analyse gathered data reduces the time of defect detection and repair to a minimum,
- High productivity Low costs and short time of taking photos make for the most effective way of the
 offshore oil platform's inspection,
- High quality inspection our trained pilots are able to fly very close to the inspected object. Together with
 our engineers' knowledge we are able to rapidly locate and diagnose even a thermal related problem.
- The best thermal imaging equipment using highest quality thermal imaging cameras we are able to detect, among others, corrosion, consumption and breakage of the inspected objects.

Disadvantages:

- Short flying time short flying time due to low battery durability requires coming back to the starting point every 15-25 minutes. However, we have a lot of batteries as well as a mobile recharging station to ensure the consistency of inspections,
- Weather restrictions considering relatively low weight of the drone and considerable amount of electronic elements we must not fly when the wind's speed exceeds 18 m/s, when it's raining or snowing.

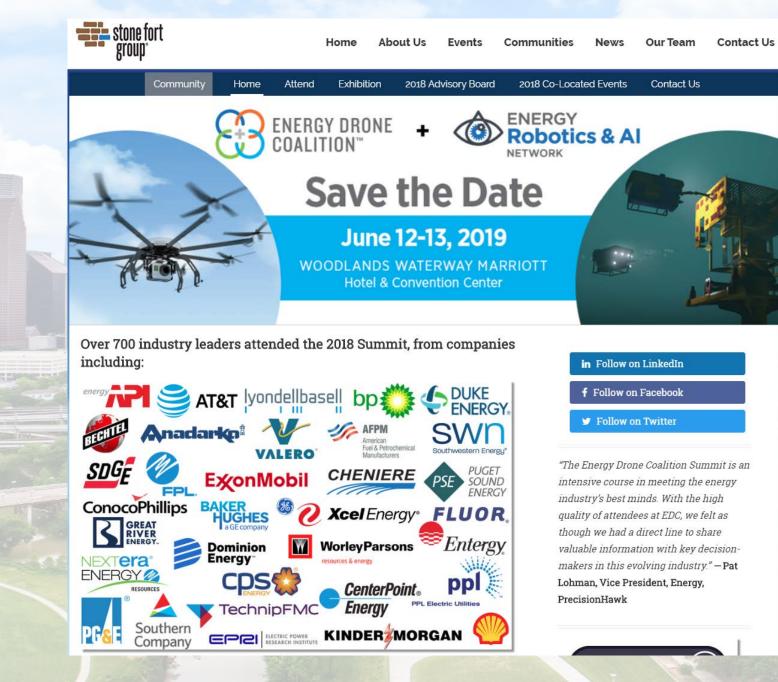




Online Resources

- FAA/UAS <u>http://www.faa.gov/uas</u>
- FAA Federal Drone Registration <u>https://registermyuas.faa.gov/</u>
- Know Before You Fly <u>http://knowbeforeyoufly.org/</u>
- UAS Pilot Knowledge Test Prep https://www.faa.gov/uas/getting_started/fly_for_work_business/bec_ oming_a_pilot/
- Remote Pilot 101 <u>https://remotepilot101.com/</u>
- UAV Coach https://uavcoach.com/
- Dronepedia <u>https://dronepedia.xyz/</u>







Q&A



Any additional questions or comments?





Thank you!!

Thanks To The AIChE South Texas Section for the Opportunity To Provide You an Overview of Drones, a New Tool for Chemical Engineering Applications







Bio

o B.S and M.S in Geology

- o 34 Years Working in Oil & Gas Gulf, Chevron, Halliburton, Devon Energy, Fieldwood Energy
- Various Geology and IT Leadership Positions
- Purchased 1st Drone in 2015
- o Started Raptor Aerial Services LLC in February, 2017
- o FAA Part 107 sUAS (Drone) Exam/License in March, 2017
- >450 flights logged in several different States
- Attended Drone-related Conferences and Workshops
- Networking and Business Development
- Technical Presentations and Courses on Drones





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Backup Slides





FAA Rules for Operating a sUAS

LAANC is the <u>Low Altitude Authorization and Notification</u> Capability, a collaboration between FAA and Industry. It directly supports UAS integration into the airspace.

It provides access to controlled airspace near airports through near real-time processing of airspace authorizations below approved altitudes in controlled airspace.

LAANC is available at nearly 300 air traffic facilities covering approximately 500 airports. If you want to fly in controlled airspace near airports not offering LAANC, you can use the manual process to apply for an authorization.

The capability is in beta throughout 2018, and seeks to test the capability nationwide; the results will inform future expansions of the capability.

| Houston area airports covered by LAANC | | |
|--|---------|----|
| IAH-George Bush Intcntl/Houston | HOUSTON | TX |
| DWH-David Wayne Hooks Mem | HOUSTON | TX |



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Settings

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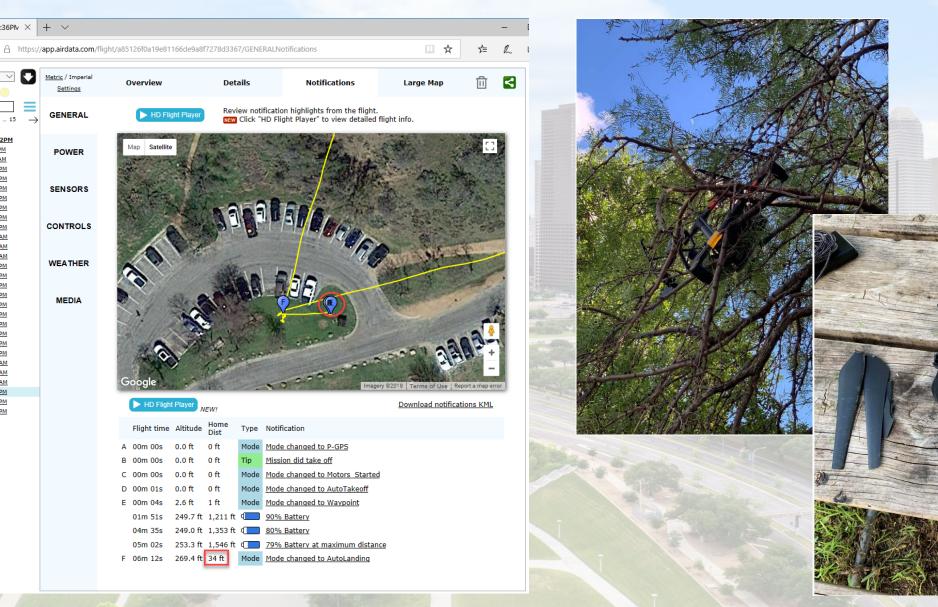
POWER

SENSORS

CONTROLS

WEATHER

MEDIA





DJI Phantom 4 RTK





New DJI Phantom 4 RTK Drone

- New DJI Phantom 4 RTK Remote Controller
- Announced October 15th
- Long Battery Life up to 30 Minutes.
- Fewer GCPs Required.
- RTK Horizontal Positioning Accuracy: 1cm+1ppm*.
- RTK Vertical Positioning Accuracy: **1.5cm**+1ppm*.
- Absolute Horizontal Accuracy of Photogrammetric Models: 5cm (When flying at 100m height, 2.7cm GSD, sunny.)
- Available Now. Total "Estimated" Cost with Base Station: Under \$10,000

*When using D-RTK Base Station



New GS RTK Flight Planning App

D-RTK 2 HIGH PRECISION GNSS MOBILE STATION





DJI Mavick 2 Enterprise (Dual)



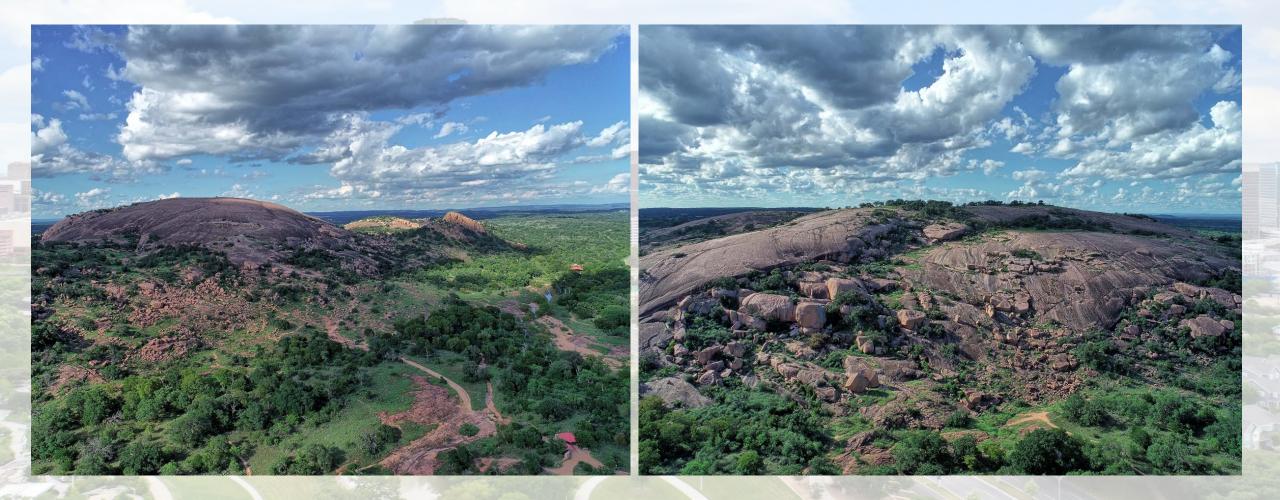
- Announcements on October 29th and December 20, 2018
- 31 Minute Flight Time
- 12MP 1/2.3 CMOS sensor with 24-48mm optical zoom function and 3x digital zoom
- Accessories include a 2,400 lumens spotlight, speaker with a 100-decibel projection power and Beacon, a strobe light designed to be seen up to almost five kilometers away
- Dual: FLIR MSX[®], Spot Meter, Area Measurement and Isotherm
- Available Now. Starting Cost: \$2,000-\$2,700



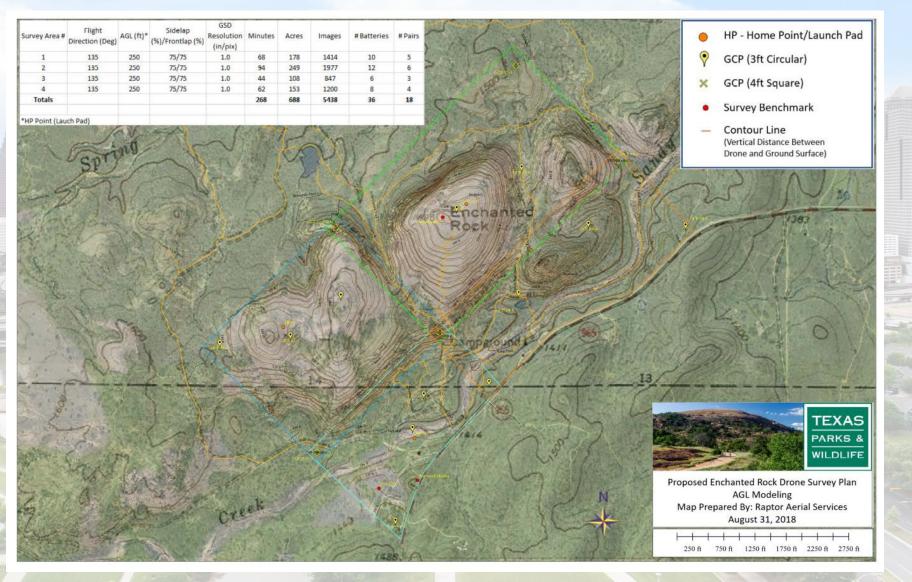
















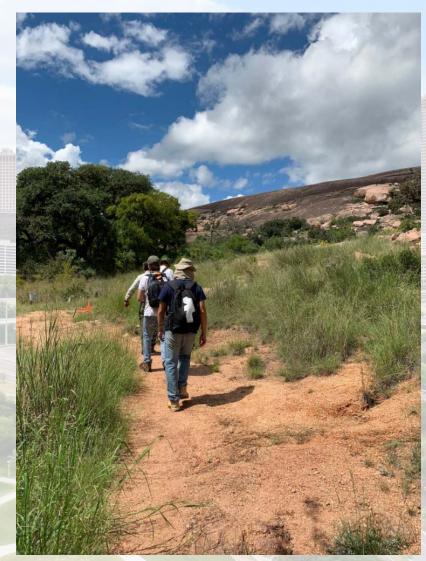


Enchanted Rock 3D Model

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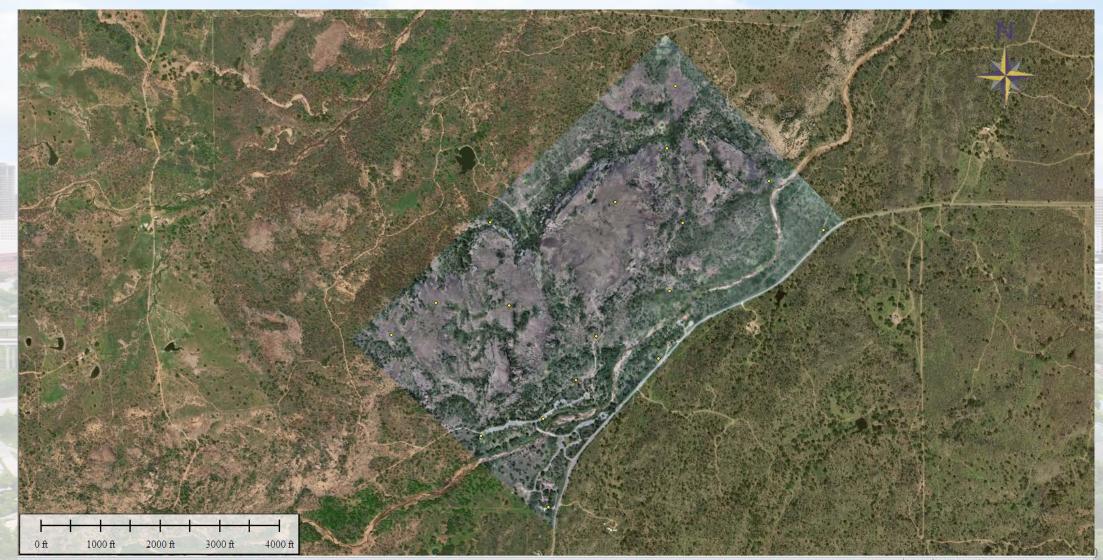












RGB(124, 113, 086) (World Imagery)

1:12640 UTM 14N (WGS84) (517606.737, 3375929.662







Height = 1779.345 ft, RGB(101,095,090) (Enchanted_Rock_Ortho-Pass-2.ti

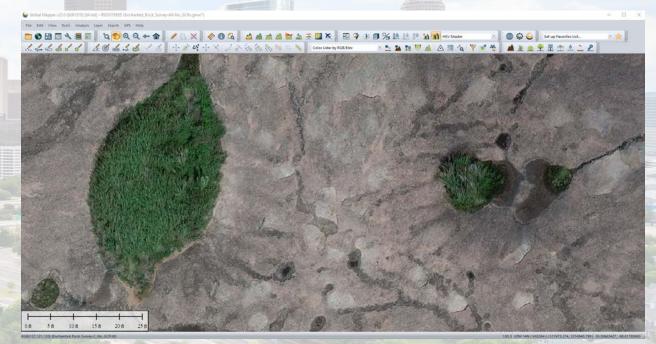
1:464 UTM 14N (WGS84) (517705.840, 3375014.511 m) - 1611.537 f







Google Earth Pro: Imagery Date: 2/23/2017



Drone Survey: Imagery Date: 9/25/2018



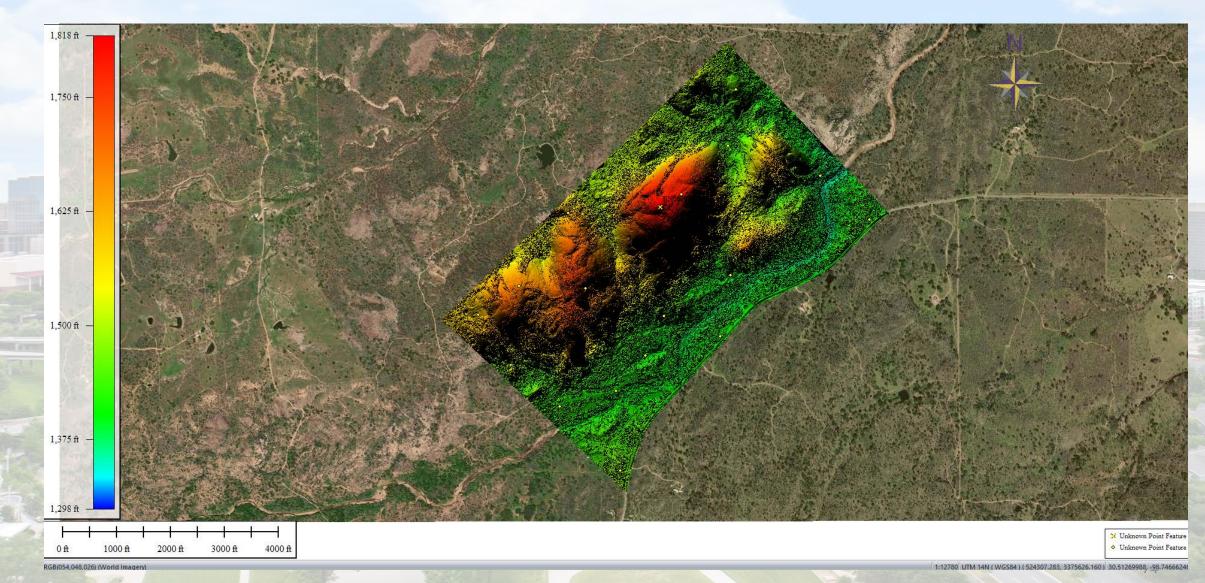




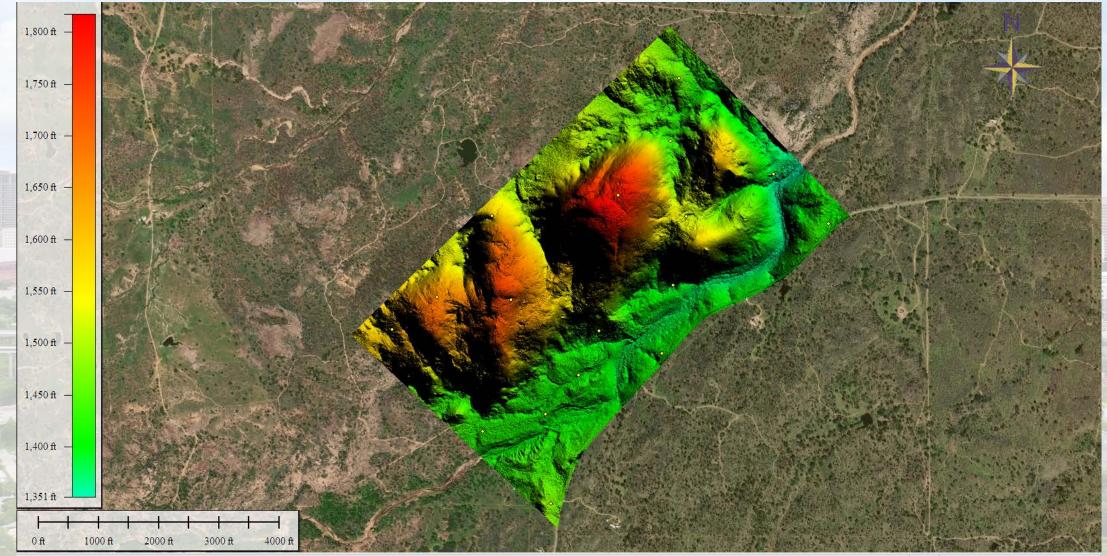
Total Ler 1.642 ft, jotal Brg: 90.0938 --> Height = 1519.298 ft, RGB(064,078,061) (Enchanted_Rock_Ortho-Pass-2.tif)

^{1:67.5} UTM 14N (WGS84) (517772.382, 3375041.689 m) - 1482.492 ft 30.50754029, -98.814







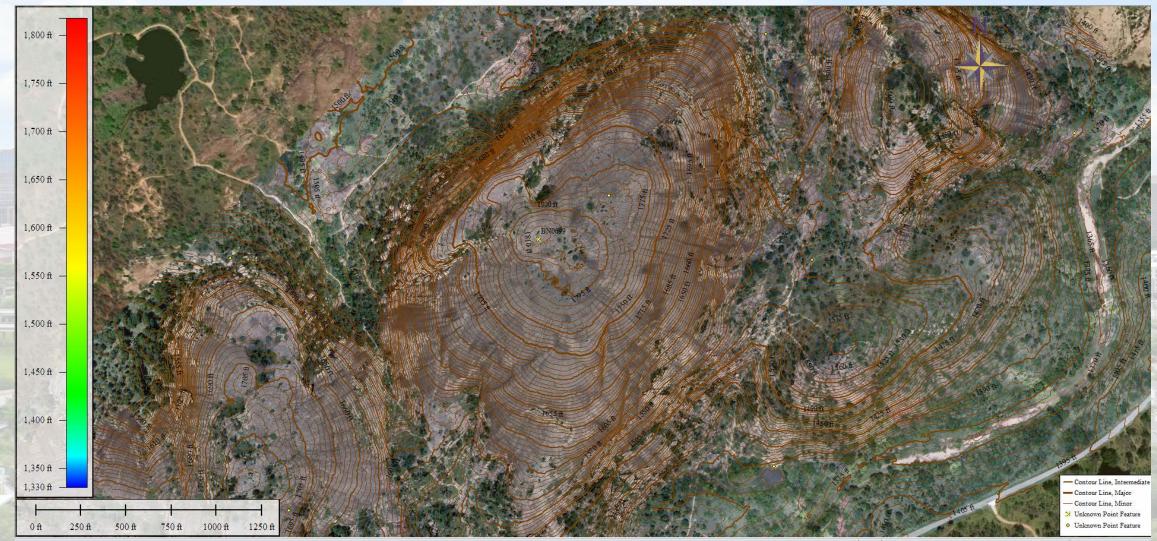


RGB(122,107,082) (World Imagery

:12640 UTM 14N (WG584) (517707.052, 3375856.098

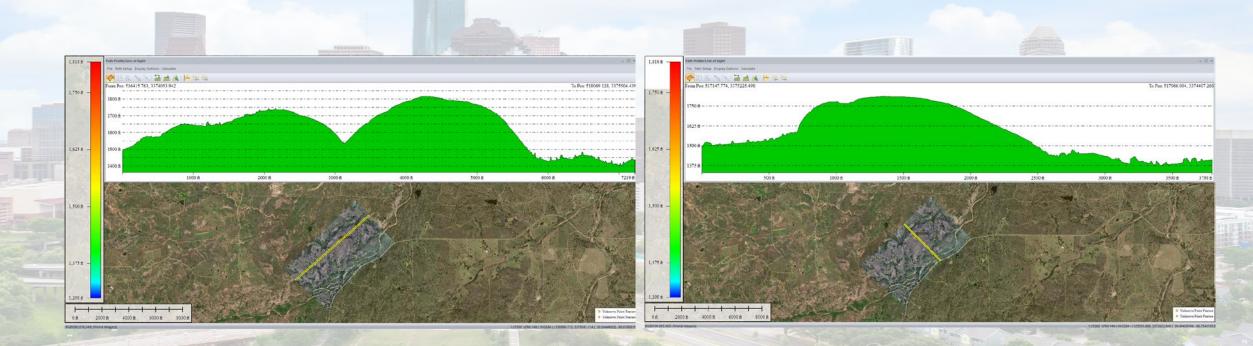




















Results

Data has been provided to the Texas Parks & Wildlife and University of Houston Geophysics Department.

- The Park plans to use this Data for Biological Impact, Training and Planning.
- UH holds an Annual Geophysics Field Camp at Enchanted Rock. The Data will be used by Students during the Field Camp.