	Monday September 22		
8:00-9:00 am	Keynote 1: Dean Foreman, Chief Economist of the Texas Oil & Gas Association (TXOGA).		
	Global Economics and Energy Outlook – Q3 2025 (Houston Room North Perimeter)		
0:1E 10:4E am	Track 1: Multipurpose Room Energy Efficiency 1	Track 2: Houston Room North Perimeter Process Safety & Risk Management	
9:15-10:45 am	Chairs: Gary Gildert, University of Houston; Carlos Gamarra,	Chairs: Samantha Scruggs, Archaea Energy; Shailesh Saraykar,	
	HARC Session Description: Energy accounts for around 30% of operating expenses in oil refineries and chemical manufacturing	Ingenero Inc. Session Description: This sesssion will disucss artificial intelligence considerations in process safety, how to uncover and	
	facilities. Improving energy efficiency is a strategic move to reduce costs, enhance profitability, and maintain competitive advantage while reducing the associated environmental	mitigate relief system design deficiencies, and hazards inherent to chemical transfer operations.	
	emissions and facilitating resilience in operations. This session explores practical strategies and case studies demonstrating how		
	energy optimization can be integrated into existing systems to deliver measurable value.		
	Paper 1: Making Waste Heat a Profit Center. Loy Sneary, CEO, Gulf Coast Green Energy, LLC.	Paper 1: Chemical Loading and Unloading: Risks at the Intersection of the Truck Driver and the Facility Nicholas Reding, Managing Engineer, Exponent Inc.	
	Paper 2: Various Approaches for Identifying Energy Efficiency Opportunities in Pumping Systems. Bryan White, Senior Field Engineer - Energy Advantage, Tyler Thomas, George Vucak,	Paper 2: Process Safety Digitization David Drerup, CEO, Operational Sustainability, LLC	
	Flowserve Corporation Paper 3: Pinch Analysis of a Complex Reboiler System. Matt Lumnitzer, Process Engineer, Cliff Maat, Process Engineer, TPC	Paper 3: Uncovering Relief System Design Deficiencies to Enhance Process Safety	
10:45-11:05 am	Group	Akash Majumdar, Marketing Manager, Ingenero Inc. ng Break <b>(Houston Room)</b>	
11:05 am - 12:05	Energy Efficiency 2 Chairs: Carlos Gamarra, HARC; Gary Gildert, University of Houston Session Description: This session explores practical strategies and technologies to optimize energy use in industrial facilities. Topics include low-cost intelligent diagnostics to enhance equipment performance, recent advances in data-driven maintenance and control, and the expansion of enterprise-wide monitoring systems to steam networks and crude preheat trains. Attendees will gain insights into how innovation and system-level thinking can drive substantial improvements in energy efficiency, operational reliability, and overall performance.	Advances in Digitalization, Part 1: IIoT Chairs: Mark Darby, Principal Consultant, CMiD Solutions; & Jim Brigman, Principal and Managing Director, Ingenero Session Description: The Industrial Internet of Things (IIOT) is transforming how process plants operate, enabling visibility, efficiency, and control across the value chain. As we navigate the accelerating pace of digital transformation, IIoT technologies are enabling smarter, more responsive operations by connecting sensors, equipment, and control systems to powerful analytics platforms in real time. This session looks at how IIoT is not only transforming individual processes but redefining the way we monitor and optimize the entire production systems to improve process insights, operator effectiveness and safer plant	
	Paper 1: Low Cost Intelligent Diagnostics for Improving the Energy Efficiency of Industrial Equipment. Bryan Rasmussen, Professor, Texas A&M University, Mechanical Engineering	Paper 1: Workforce Connectivity: The benefits of operator round tools. Sundeep Ravande, CEO, Innovapptive	
	Department Paper 2: Expanding Enterprise-Wide Monitoring to Steam Systems and Crude Preheat Trains for Enhanced Energy Optimization. Bill Hicks, Principal Sustainability Process Engineer, ExxonMobil and Angel Lanza Soto, ExxonMobil.	Paper 2: Regarding process automation modernization topics with AI and real-time edge optimization. Iiro Esko, Senior Consultant, Siemens Industry, Inc.	
12:05-1:30 pm*	Lunch Break <b>(Houston Room)</b>		
	Engineering Ethics (Multipurpose Room)		
	Presenter: Alan Rossiter, Rossiter & Associates		
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1:30-3:10 pm\*\* Distillation and Separation Advances in Digitalization, Part 2: Al Chairs: Tony Cai, FRI; Babak Rafi, AMACS Chairs: Jim Brigman, Principal and Managing Director, Ingenero; Session Description: This session focuses on distillation and Mark Darby, Principal Consultant, CMiD Solutions separation processes, as well as new technology development. Session Description: Applications of AI in the process industries Topics of interest include mass transfer fundamentals, energycontinue to increase, providing a greater role in improving saving strategies, and the future of distillation. process insights, reliability and operator effectiveness. This session explores how AI-driven models are being deployed to optimize complex systems, reduce downtime, and support smarter decision-making across operations. From predictive maintenance and process anomaly detection to control strategies and yield optimization, machine learning is enabling plants to move from reactive to proactive operations. By training models on historical and real-time data, AI can uncover patterns too complex for traditional methods—delivering faster insights and actionable recommendations. This session will highlight real-world applications and success, along with key challenges in implementation, such as data quality, model explainability, and integration with legacy systems. Paper 1: What could distillation look like in the next couple of Paper 1: From Principles to Practice: Governing AI Responsibly in decades? Izak Niewouldt, Fractionation Research, Inc. Manufacturing. Kaytlin Henderson, Analytics & Al Leader, Dow Paper 2: Distillation Diagnostics: The Forgotten Child of the Paper 2: From Data to Decisions: Al-Powered Operational Energy Transition. Henry Kister, Fluor, and Norman P. Lieberman Excellence in Chemical Manufacturing. Girish Thenkurissi, Regional Manager-Process Analytics, Ingenero Paper 3: A Novel Rate-based Model for Liquid-Liquid Extraction: Meet the Sponsor: Ingenero Validation with Plant Data. Ashish Patel, Optimized Gas Treating Inc., Prashanth Chandran, and Ralph Weiland. Paper 3: Optimizing Industrial Energy Use with AI-Driven Battery Storage: A Case Study of Imperial Oil's Sarnia Facility. Angel Lanza Soto, ExxonMobil 3:10-3:30 pm Refreshments & Networking Break (Houston Room) 3:30-5:00 pm Refinery Technology & Operations Chemical Plant Technology & Operations Chairs: Kirtan Trivedi, ExxonMobil Chairs: Sanjeev Kapur, Apex PetroConsultants; Le Wang, Dow Session Description: This sesssion will disucss how to optimize Chemical Company and improve performace of refinery processing units. Session Description: This session explores the evolution, challenges, and opportunities in chemical plant operations, with a focus on ethylene production and olefins. Through real-world case studies and forward-looking insights, we'll dive into how technology, safety systems, and data analytics are shaping the future of plant performance and resilience in a volatile global market. Paper 1: Achieve Test Run Objectives with Advance Preparation Paper 1: Cracking Technology - Past, Present & Future. John and Real Time Reports - Charles Herzog (Retired - Kellog, Shell, Murphey, Senior Principal Technologist, Technip Energies Mustang, Technip) Paper 2: Improving Performance of CO Boilers - Ashutosh Garg, Paper 2: Ethylene Plant Case Studies – Process Technologies and associated Critical Hazards, SIS Functions, Data Analytics, and **Furnace Improvements** Optimum Testing. Curtis Miller, GM/Principal Consultant, SIS SILverstone LLC, and Michael Poston, Functional Safety Associate Paper 3: Use of dewaxing catalyst to expand feedstocks option in Paper 3: Olefins to Opportunity: Navigating the Global Storm in naphthenic lubes - Scott Sayles, Becht Petrochemicals. Sanjeev Kapur, Principal Consultant and President, Apex PetroConsultants

5:00-6:15 pm 6:15-9:00 pm	• • •	ton Room South Perimeter) Jaci Conrad buston Room) (Ticketed Event)	
8:00-9:00 am	Tuesday September 23 <u>Keynote 2:</u> Dan Coombes, Director of PureCycle Technologies Inc.; formerly EVP for LyondellBasell. The Future of Chemical		
	Engineering (Houston Room North Perimeter)		
9:15-10:45 am	Catalysis & Reaction Engineering Chairs: Swapnil Sharma, ExxonMobil & Oxford Peng, Honeywell	Renewable and Sustainable Technology 1 Chairs: Gus Georgeton & Dhaval Bhandari	
	Chairs. Swapiiii Sharina, Exxoniviobii & Oxioru i elig, Honeyweii	Session Description: Our industry is working to gradually tighter the circle of raw material to finished product and back around. The creative application of process technology is critical to minimize the large cost that will be involved. Many companies have already successfully implemented technologies to reduce	
		energy expense as well as reduce the demand for raw materials. The focus of this session is to explore the application of Process Technology, both established and under development	
	Paper 1: Catalyst and Process Optimization for Intensification of Ethylene Oxide Plant Designs - Jimmy Wells, Shell	Paper 1: Challenges within a Sustainable Process Technology Transformation: Pathways to Roadmaps - Karl Rufener, Lyondellbasell	
	Paper 2: Kinetics Related to CO2 Scrubbing Using Aqueous Amine Solutions - Le Wang, Dow Chemical Company	Paper 2: The Nexus of Materials, Energy, and Carbon Dioxide—and How Science, Technology, and Market Development Can Impact It - Marie-Nathalie Contou-Carrere an Matteo Pasquali, Rice University Sustainability Institute & Carbo Hub	
	Paper 3: Direct Propylene Epoxidation by Water Oxidation on PdPtOx Electrocatalysts - Jason Adams, Rice University	Paper 3: Combined Heat and Power and Alternative Fuels - Carlos Gamarra, HARC	
10:45-11:05 am	Refreshments & Networki	ng Break <b>(Houston Room)</b>	
	Chairs: Gary Gildert, University of Houston; Somnath Basu, Headworks International.	Renewable and Sustainable Technology 2 Chairs: Emmanuel Dada & Gus Georgeton Session Description: Our industry is working to gradually tighte	
	Session Description: Water not only sustains life on earth, but it is also essential for the industrial and economic wellbeing of society. It is critical for agriculture, energy production and most types of industrial activities. The water that we use inside our	the circle of raw material to finished product and back around. The creative application of process technology is critical to minimize the large cost that will be involved. Many companies have already successfully implemented technologies to reduce	
	chemical plants and oil refineries is part of massive system that includes both natural and manmade elements. Unfortunately, freshwater resources that can be directly used for beneficial purposes are rapidly dwindling. The focus of this year's technical session, 'Efficient Water Use,' is reuse and circular economy as it applies to water use. We will explore methods to save water, save energy, and improve profitability with the help of case studies for addressing the ever-increasing demand on finite freshwater resources.	energy expense as well as reduce the demand for raw material The focus of this session is to explore the application of Proces Technology, both established and under development	
	Paper 1: Experiences with process modeling of municipal and industrial wastewater treatment facilities - Andrew R. Shaw, Global Practice & Technology Leader, Black & Veatch and Prachi Salekar, Process Engineer, Black & Veatch.	Paper 1: Electrocatalysis with MNenes - Abdoulaye Djire, Texas A&M University	
		Paper 2: HOMER Optimized Off-Grid Energy System - A Case Study On Dhaka South City Corporation Nagar Bhaban - Abrar Sobhan Chowdhury et al., Texas A&M University	
	EDENGERING GLOUD, INC.		

1:20-2:50 pm Leadership & Management Forum Innovations in Process Technology Moderator: Kenneth Kusima, University of Houston Chairs: Jayce Mathews, SABIC; Sribala Gorugantu, University of Forum Description: Our Leadership and Management Forum brings together a select group of top professionals to share their Session Description: The multi-trillion-dollar oil, gas, and experience in a wide-ranging panel discussion, starting from the petrochemical industries are grounded in decades of process question, "What is the difference between leadership and technology innovation. Yet, this foundation is undergoing a management?" If you are a student preparing to enter an profound transformation as sustainability, circularity, and engineering profession, a young professional at the beginning of decarbonization take center stage. From plastics recycling and the electrification of reactors to carbon capture, utilization, and your engineering career, or a rising star in industry, come and join the discussion with our panelists: storage (CCUS), a new generation of technologies is poised to reshape how we design and operate processes. This session highlights cutting-edge innovations across both established and emerging sectors that have the potential to redefine industrial practice and drive the transition to a more sustainable and resilient future. Cindy Yeilding, Chair of The Center for Houston's Future; Former Paper 1: Advancements in Large Scale Plastic Pyrolysis Senior Vice President, bp America Technology - Sudipto Chakraborty, Technology Manager, Lummus Technology Don Victory, Upstream Chief Process Engineer, ExxonMobil Paper 2: Boosting Plant Design Efficiency with Novel Auto (retired) Routing Techniques -Jinwoo Park, Technical Consultant Manager, PlantStream Mona Setoodeh, President, CH-IV International Paper 3: Bio Diesel & Renewable Diesel Market Review - Paul Wicker, Director, Rosnik Solutions LLC 2:50-3:10 pm Refreshments & Networking Break (Houston Room) 3:10-4:40 pm Project Development Process Control and Reliability Chairs: Kirtan Trivedi, ExxonMobil; Ram Kamisetty, Flowchem LLC Chairs: Doug White, Principal Consultant; Emerson Automation Session Description: This session will be discussing the tools and Solutions; Mark Darby, Principal Consultant, CMiD Solutions recent development in the area of process design, project Session Description: Process control and automation selection, project development etc.. The topics to be covered in technologies provide benefits by increasing plant efficiency this session are in the area of decision analysis applications for through energy savings, increased throughput, and operator project selection, best practices for successfully executing effectiveness. New developments in online sensors, computer projects during its development life cycle. architectures, data analytics including AI, final control elements, and user interfaces increase our abilities to implement and maintain optimal control of process units. Process safety and the associated control implications are included in this evolution and remain the priority for all control improvement projects. In this session we will feature papers discussing this evolution and current industry practice. Paper 1: Why Capital Projects Fail - Paul Barshop, Independent Paper 1: Keep Distillation Products On Spec at Max Rates. Project Analysis, Inc Charles Herzog, retired - Kellogg, Shell, Mustang, Technip Paper 2: Overview of Decision Analysis - Paul Wicker, Rosnik Paper 2: The evolution of APC technology over the past 40 years -Solutions LLC The path forward. Michael Harmse, Harmse Consulting LLC Paper 3: Respect of Gated Process via Fit-for-Purpose Process Paper 3: Control Valve Performance Troubleshooting and Design - Lee Henderson, Keystone Engineering Inc. Understanding Dynamic Performance. James Beall, Principal Process Optimization Consultant, Enero Solutions Inc. \* Ethics Session in parallel with lunch. Box lunches available. \*\* Includes 10 minutes for Sponsor Presentation in AI Session