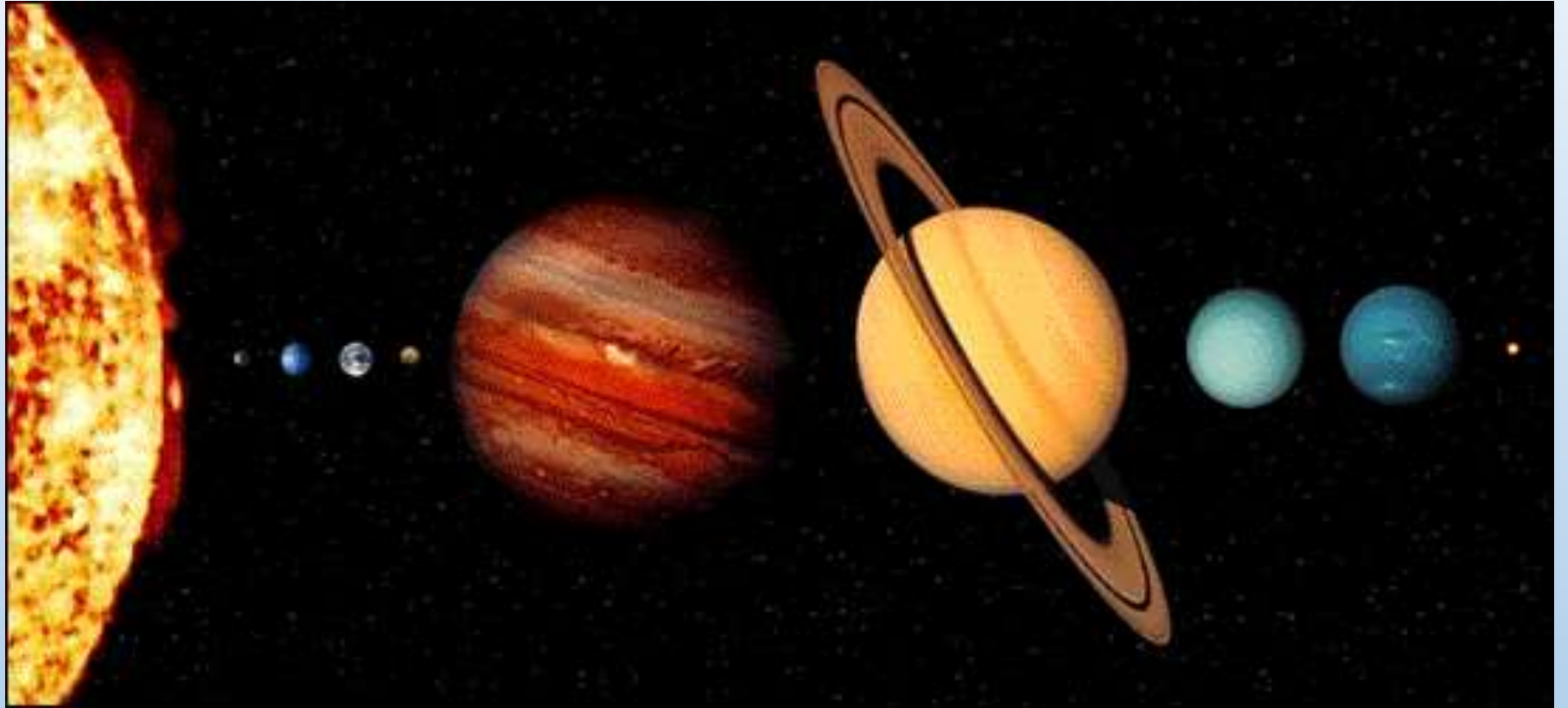




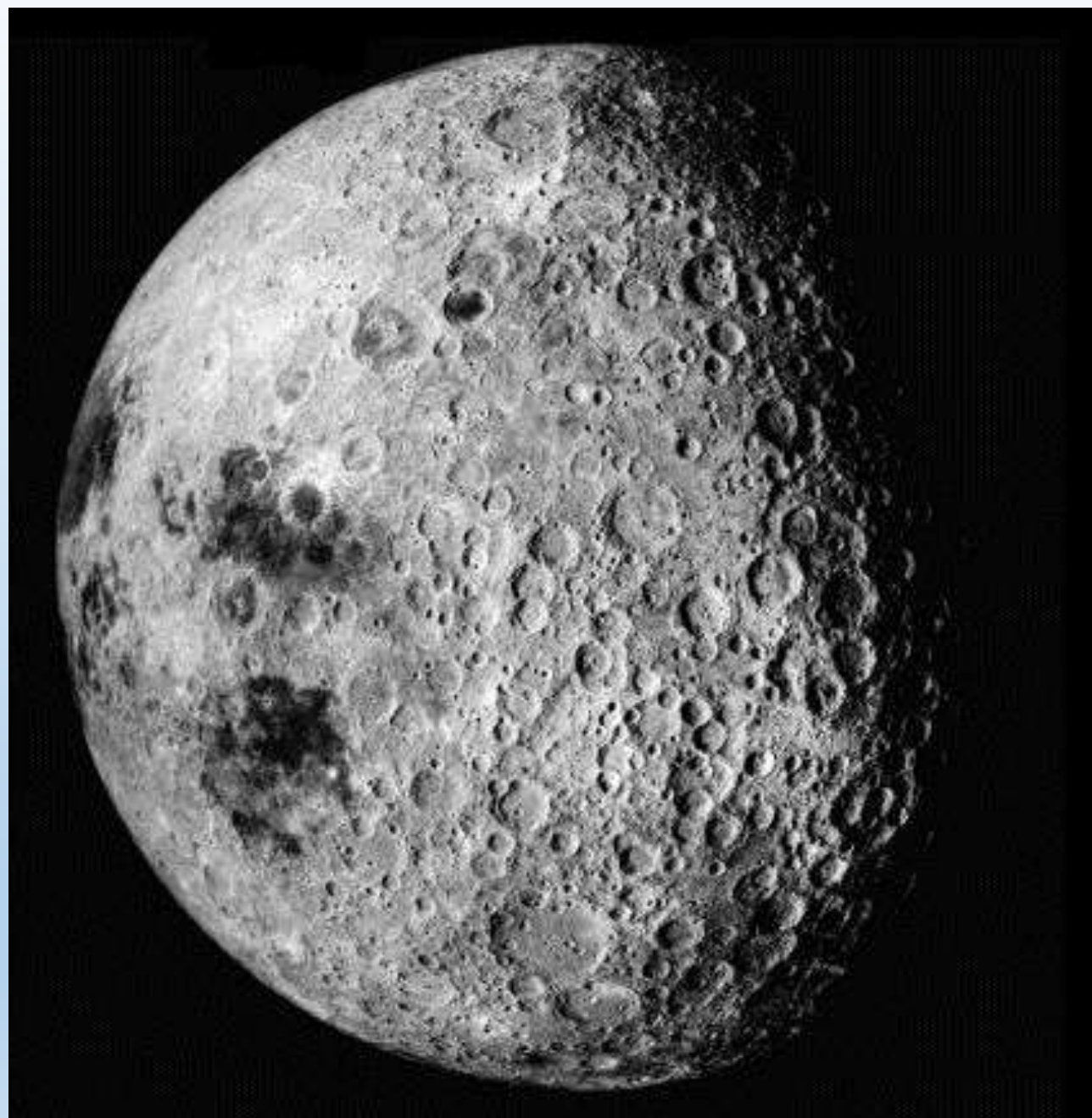
Moon Bases – Plans and Hopes

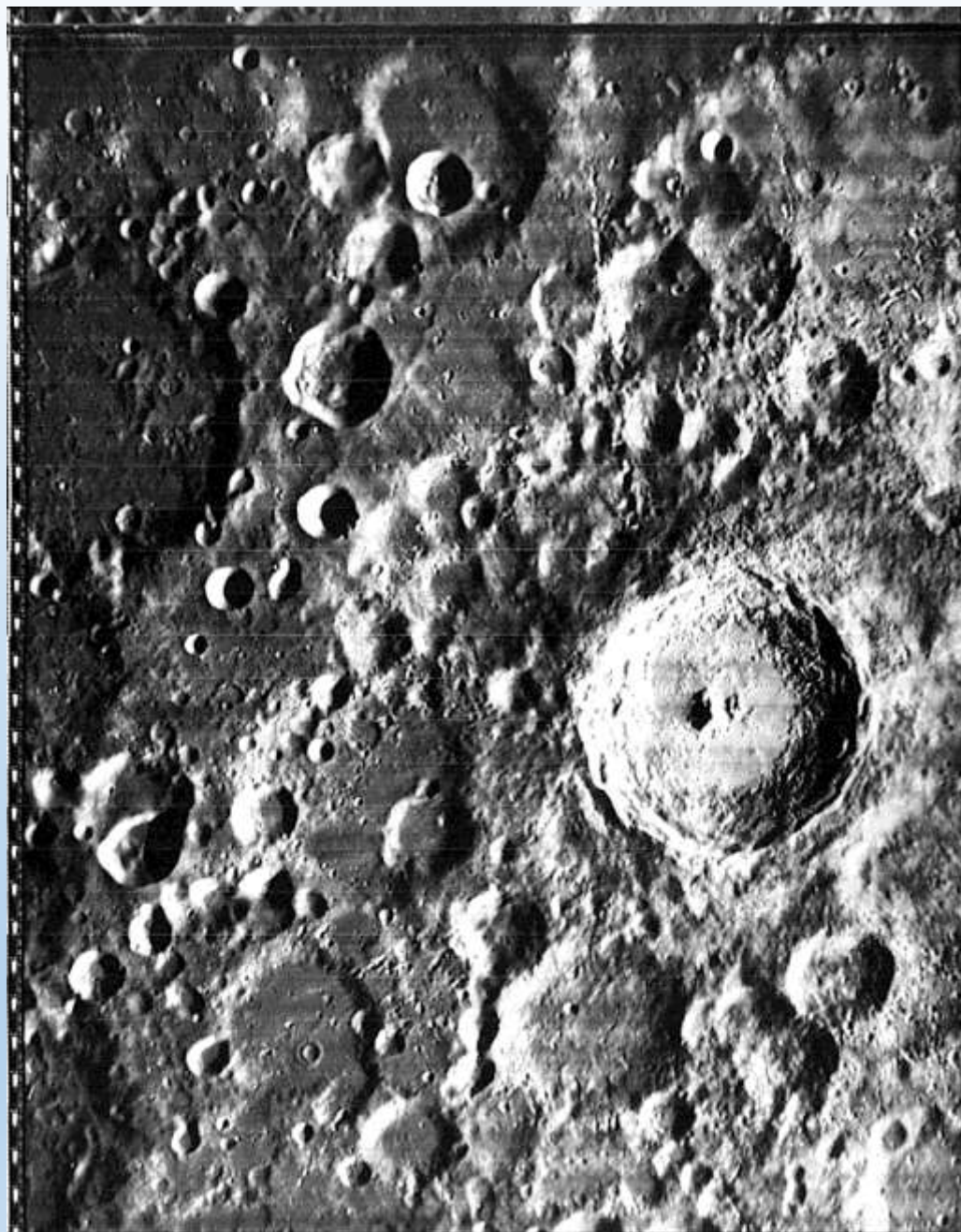
**Presentation to
American Institute of Chemical Engineers (AIChE)
Independence, OH**

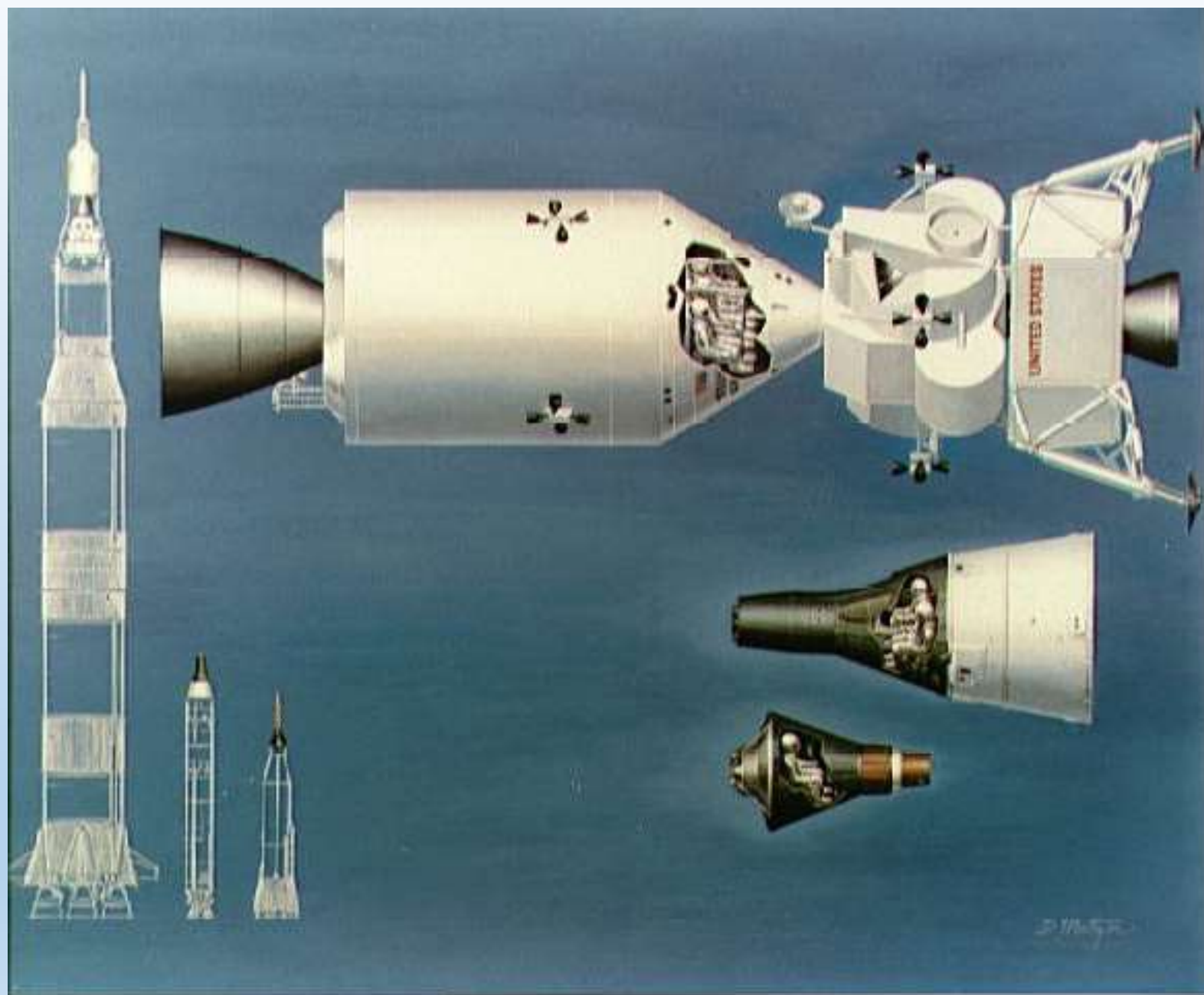
**Bryan Palaszewski
NASA John H. Glenn Research Center
Cleveland, OH, 44135
March 19, 2019**

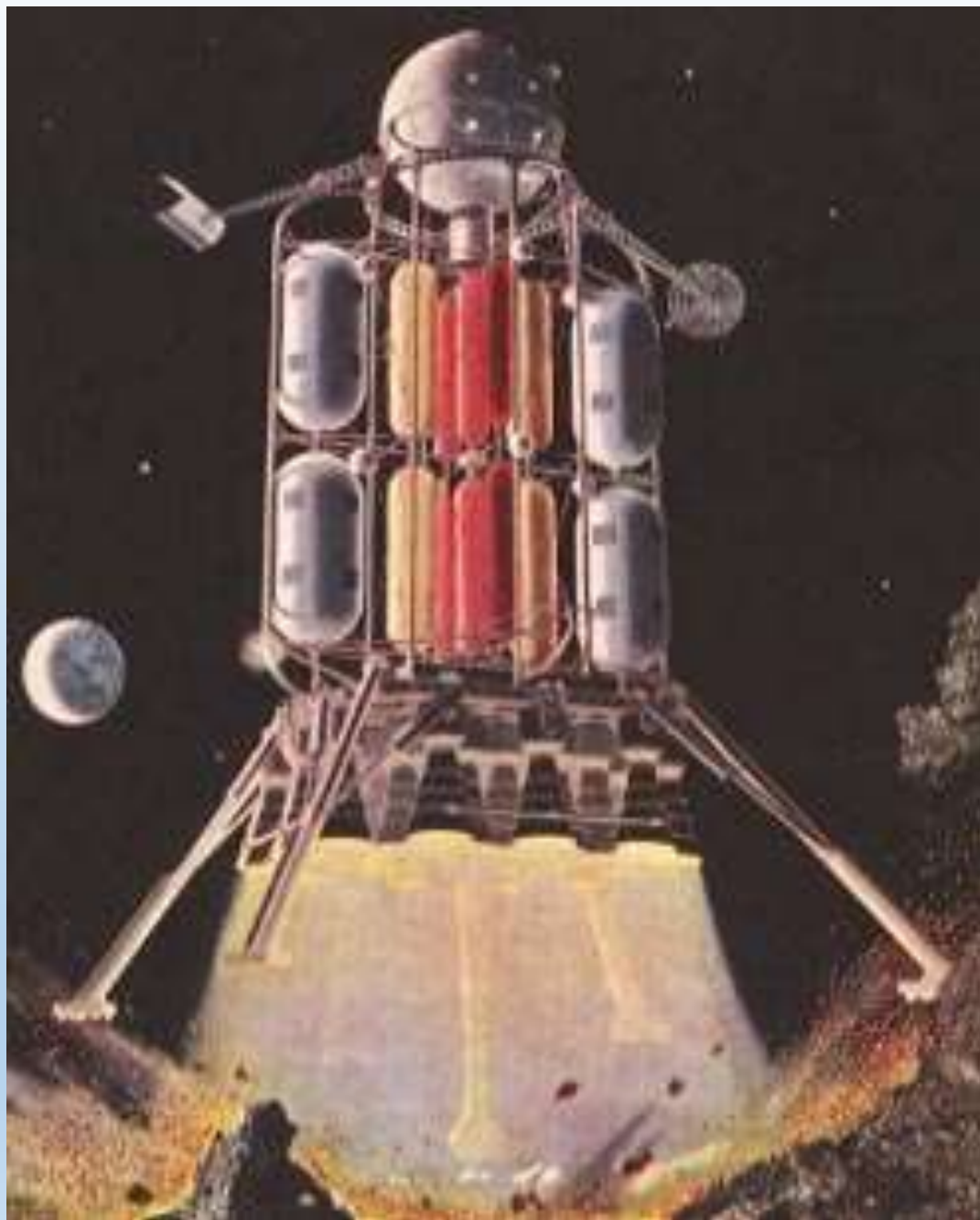












SATURN-NOVA COMPARISON



C-1



C-5



NOVA

MODULAR NOVA CONCEPT

SATURN C-3



2 F-1
4 J-2
6 LR-115
ESCAPE 19 Tons
LOW ORBIT
50 Tons

MODULAR NOVA
UNMODIFIED
UPPER STAGES



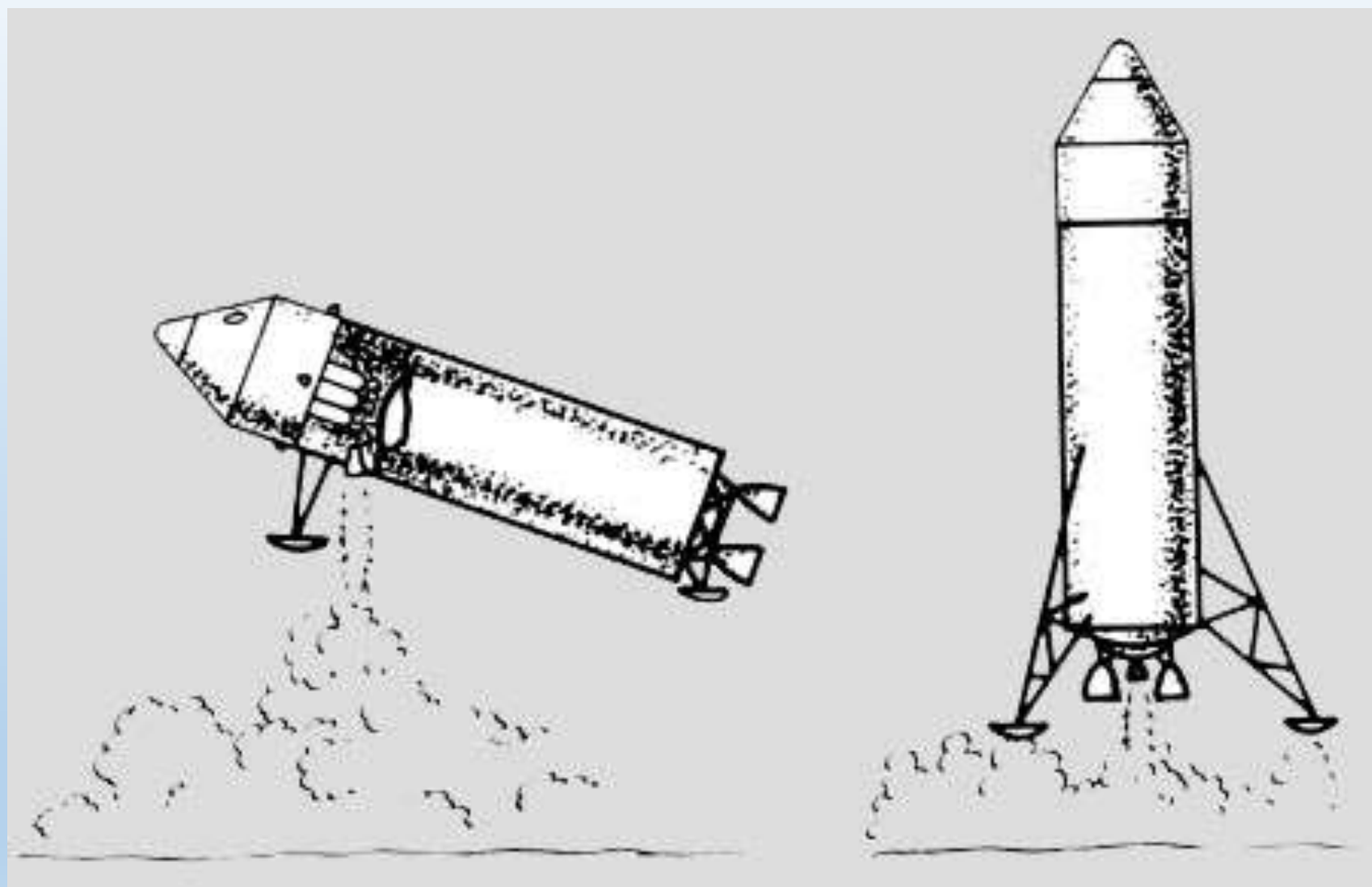
8 (4x2) F-1
2 F-1
4 J-2
ESCAPE 50 Tons
LOW ORBIT
160 Tons

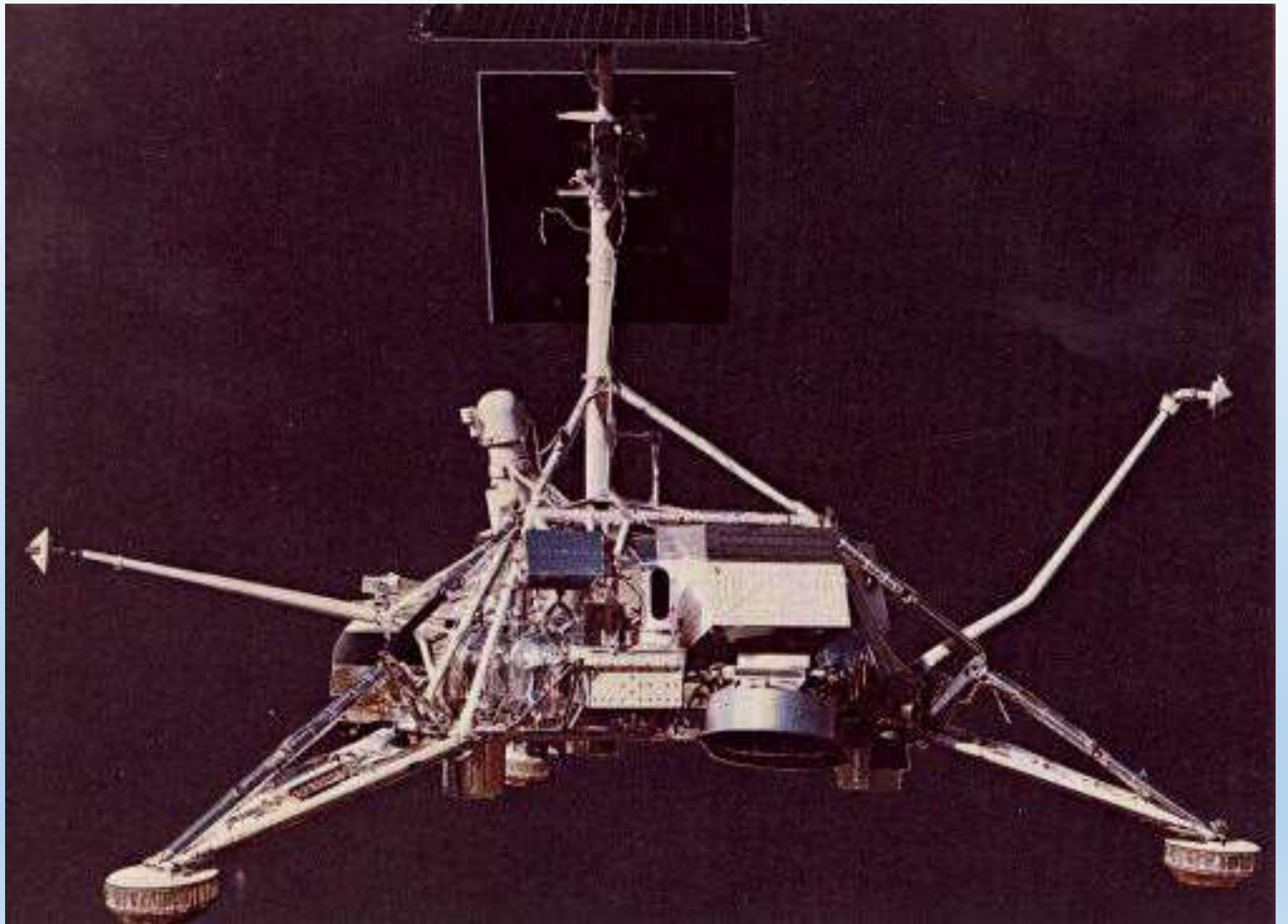
MODULAR NOVA
MODIFIED
THIRD STAGE

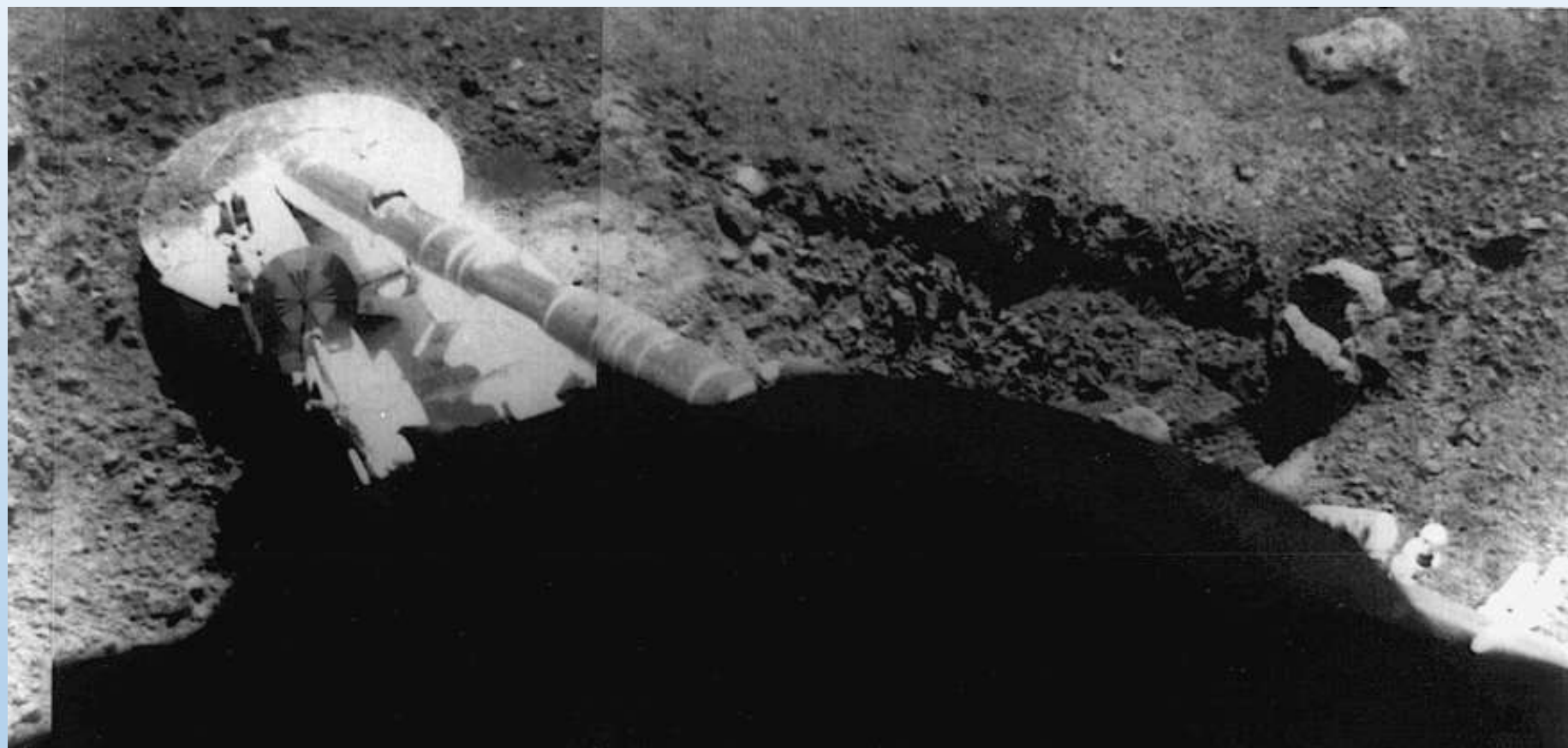


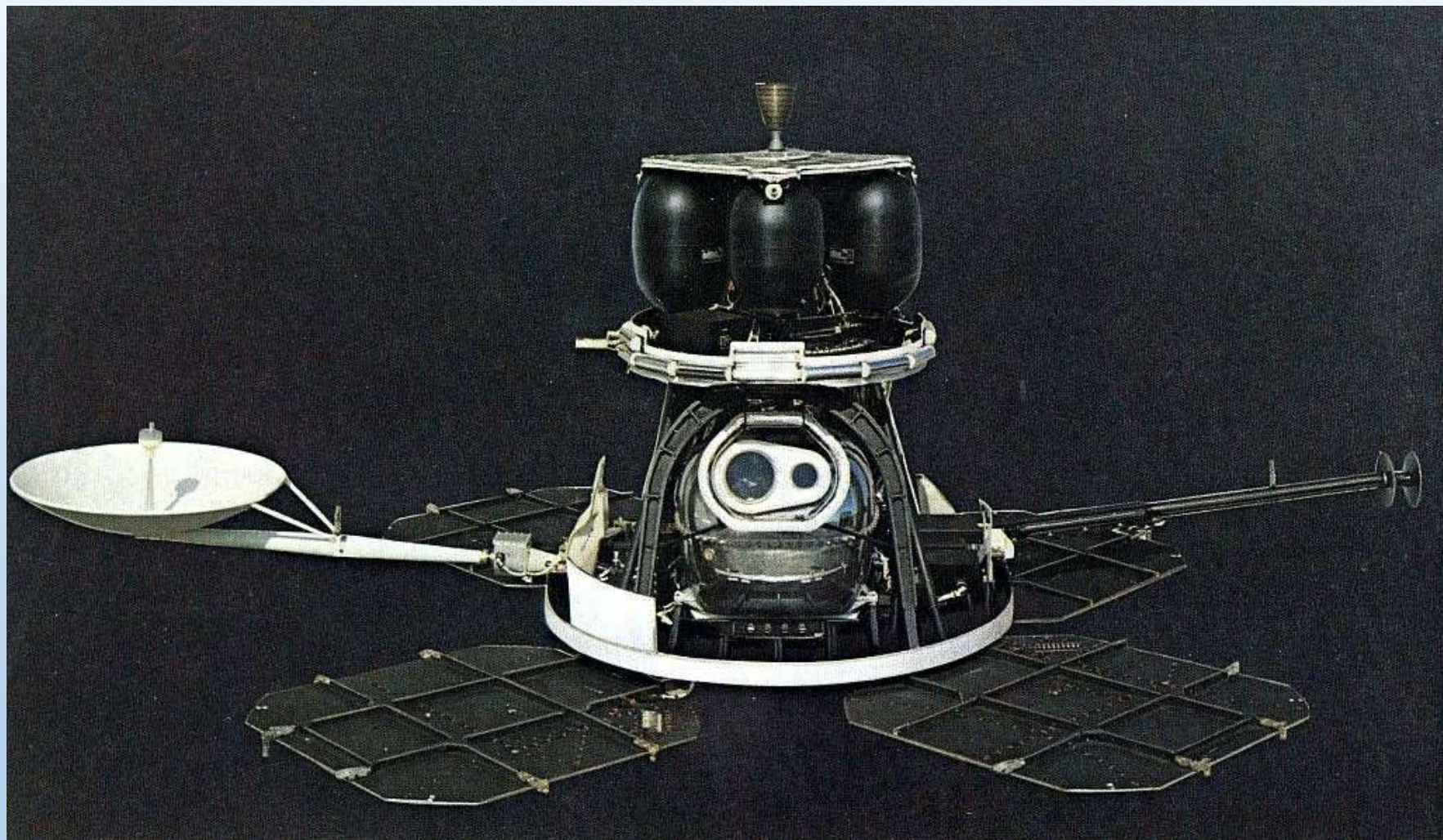
8 (4x2) F-1
2 F-1
4 J-2
ESCAPE 70 Tons
LOW ORBIT
190 Tons

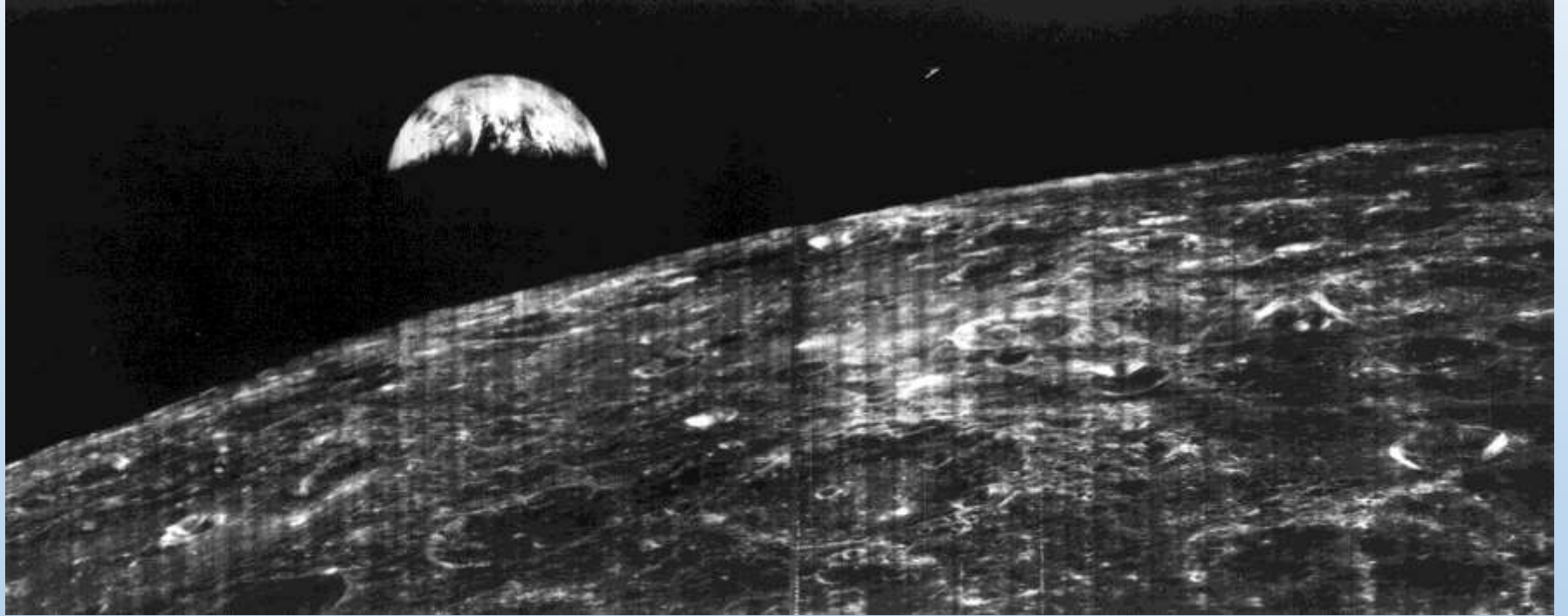












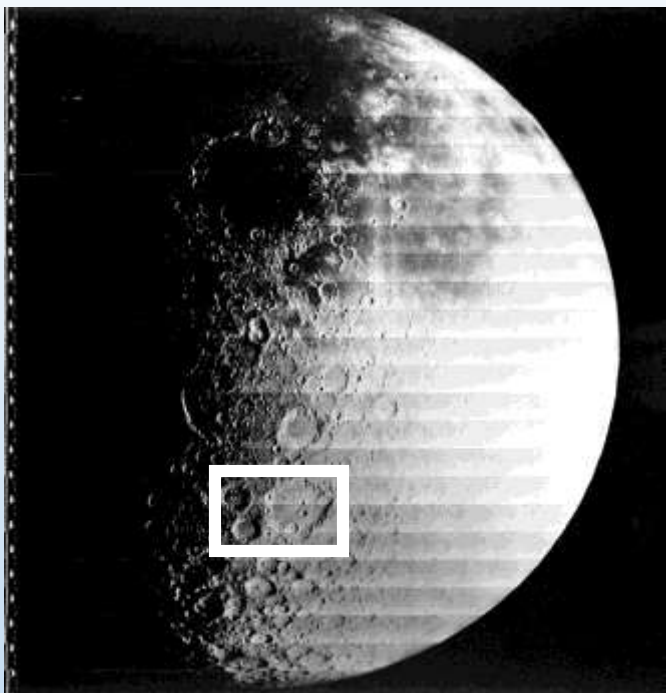


Photo Number IV-130-H3

Feature Name: Clavius

Feature Latitude: 58.8°S

Feature Longitude: 14.1°W

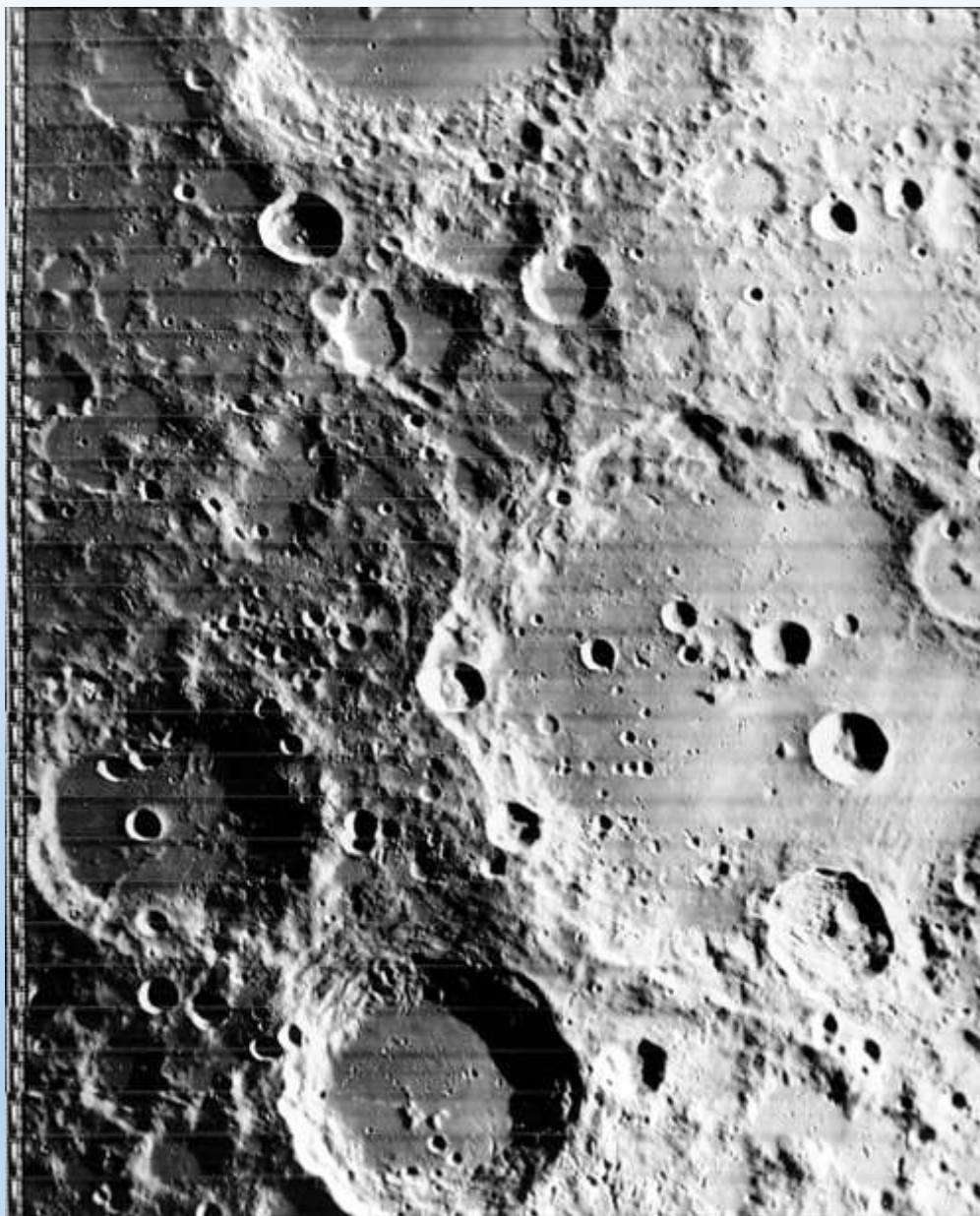
Size: 245 km

Sun Angle: 81.3°

Spacecraft Altitude: 3574.83 km

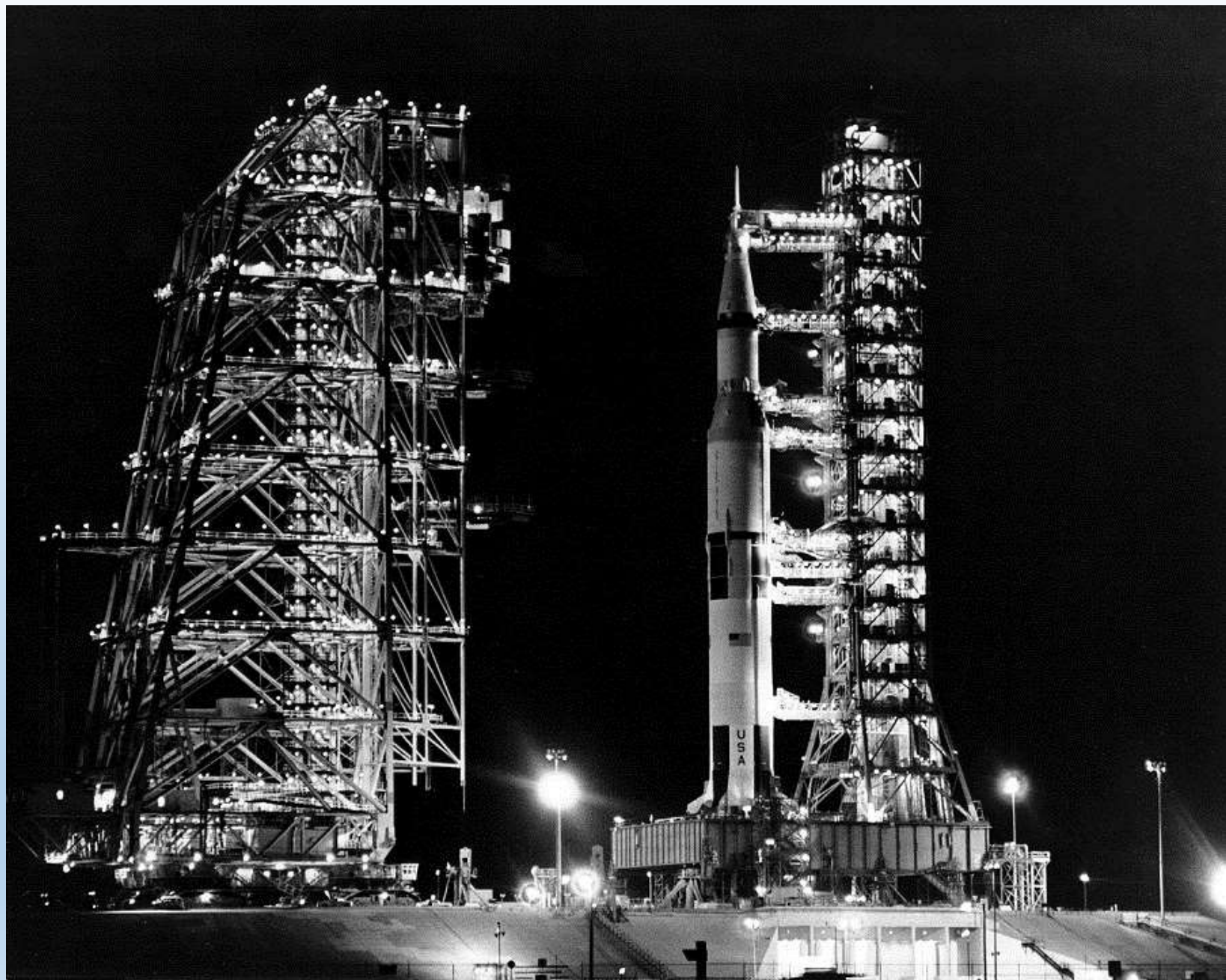
Medium Photo Center Latitude: 65.02°S

Medium Photo Center Longitude: 25.85°W



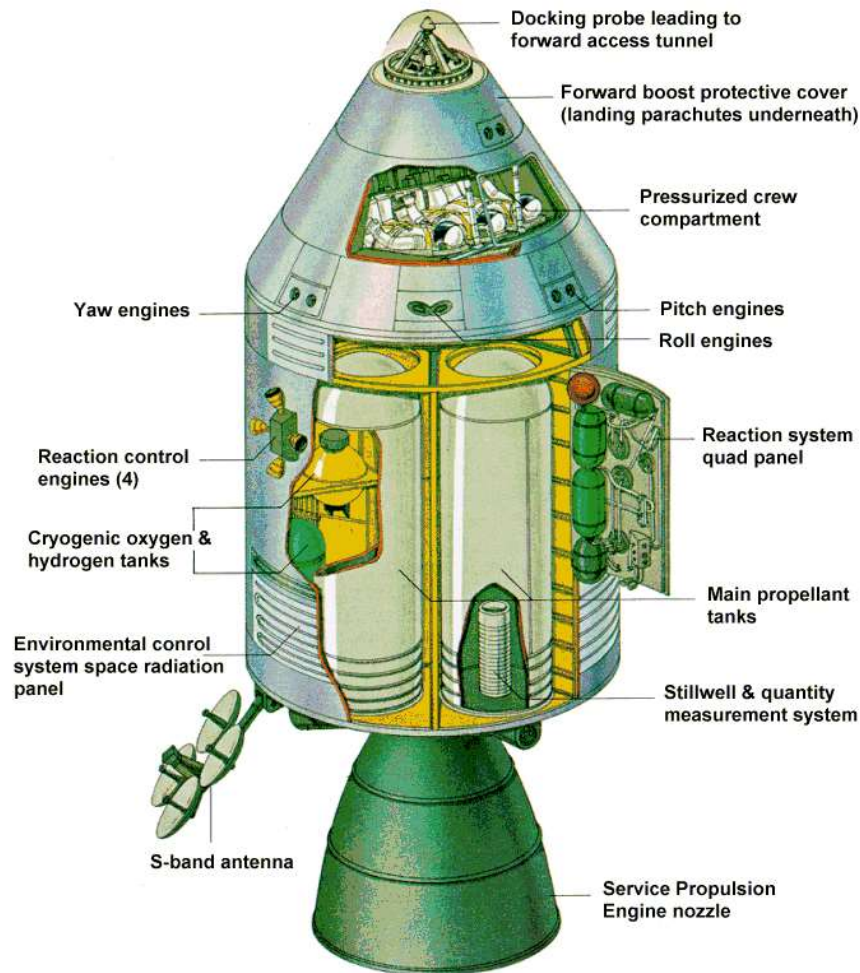








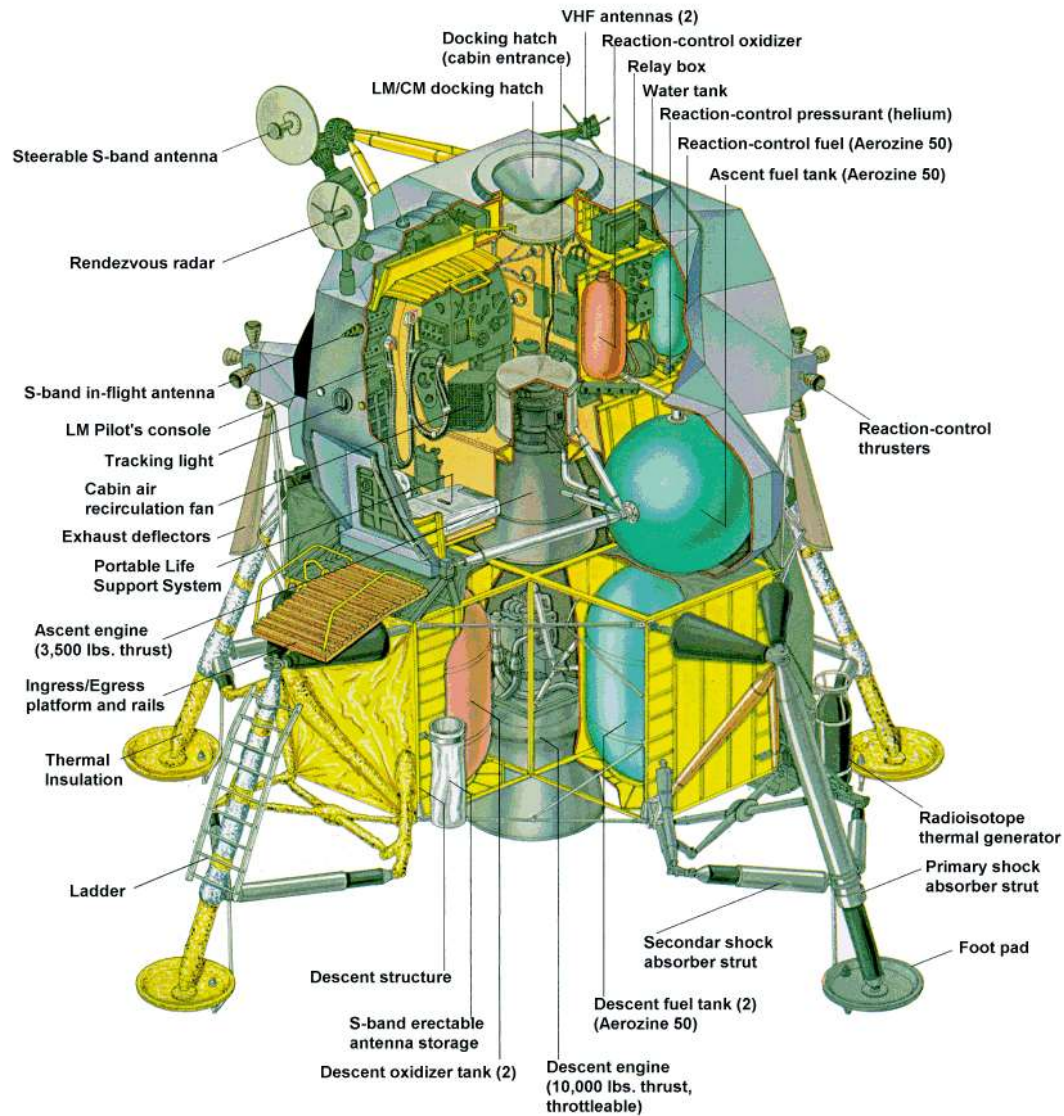
Apollo Command and Service Modules



Apollo CSM Facts

The Apollo Command Module was 10.6 ft. tall and 12.8 ft. at its maximum diameter, and typically weighed 13,090 lbs. with astronauts. The Service Module was 24.3 ft. tall and 12.8 ft. in diameter and weighed 54,074 lbs.. The Service Propulsion System engine delivered a thrust of 20,500 lbs..

Apollo Lunar Module



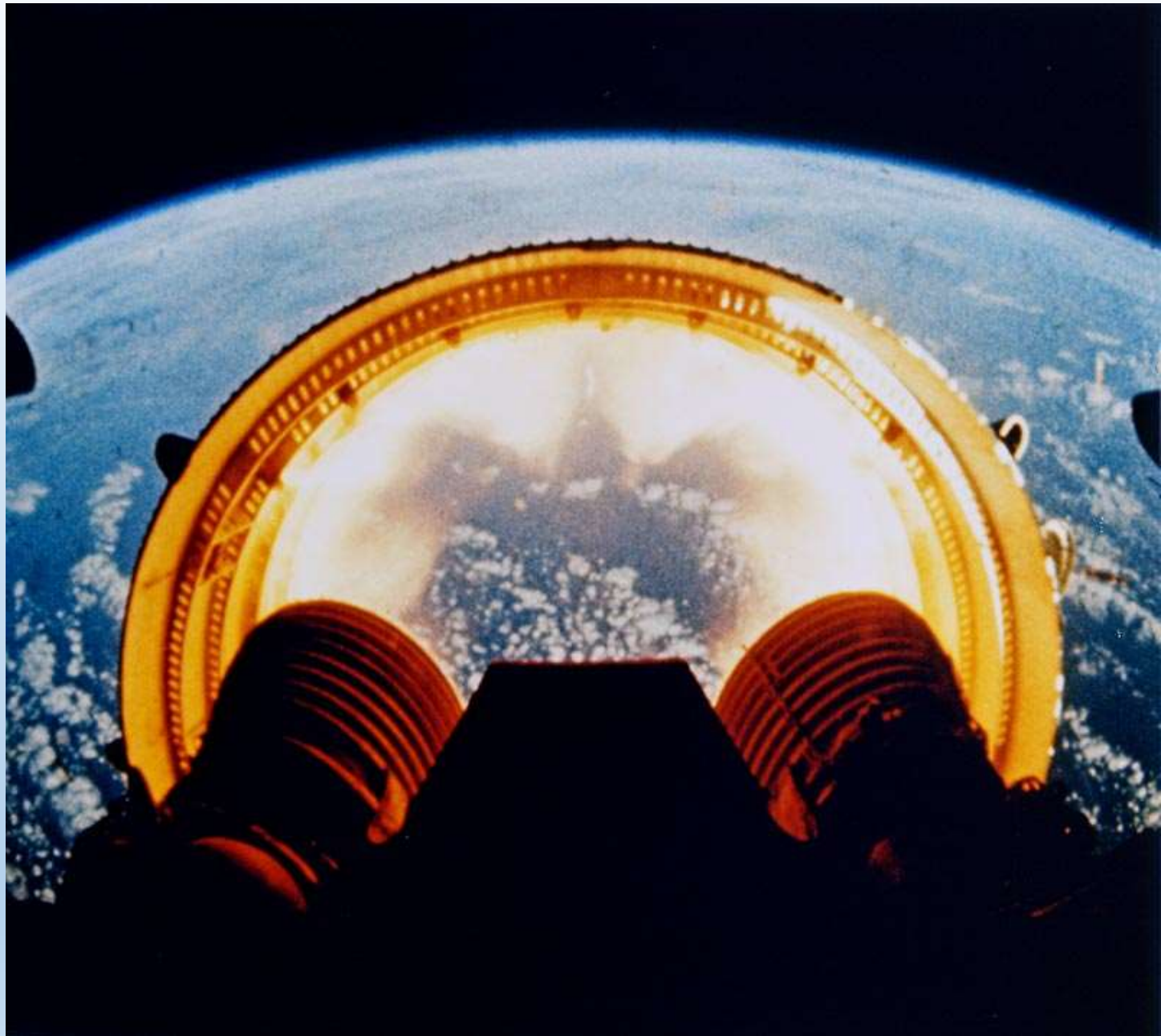
The lunar module was 23 ft. tall and had a launch weight of 33,205 lbs.
(The Apollo 17 J-Series lunar module weighed 36,244 lbs.)



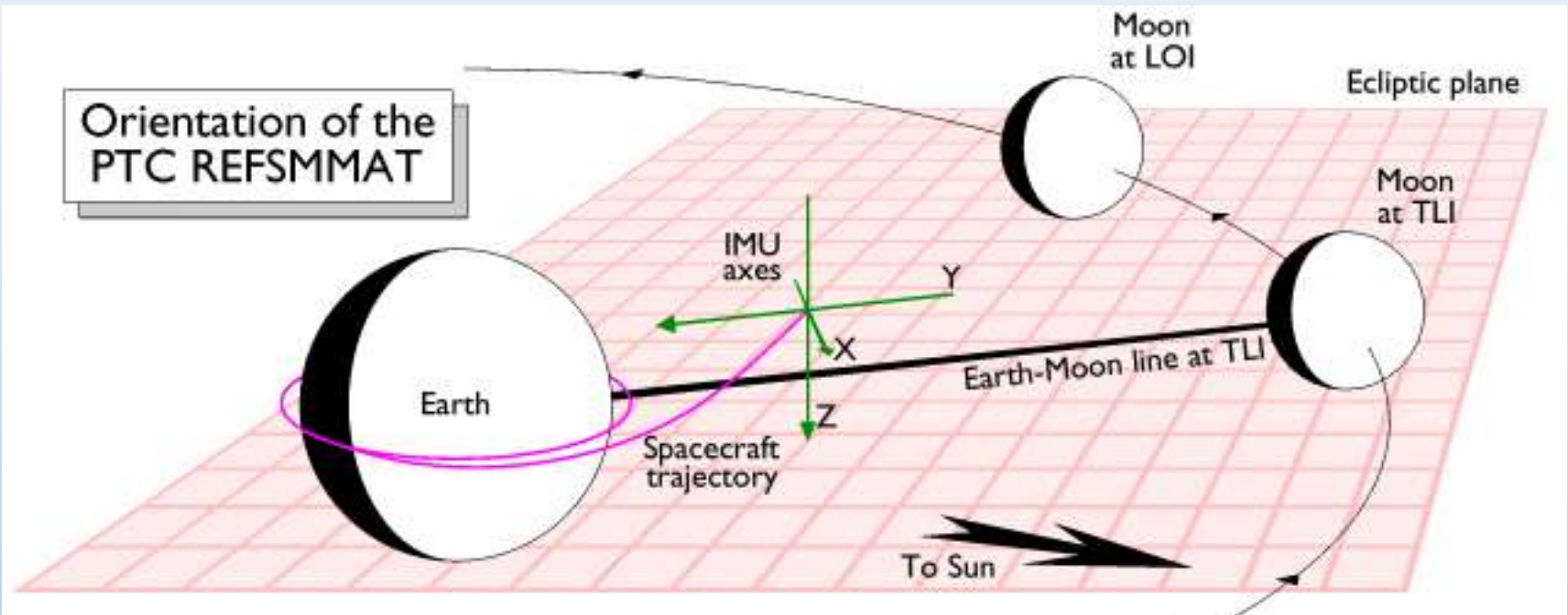




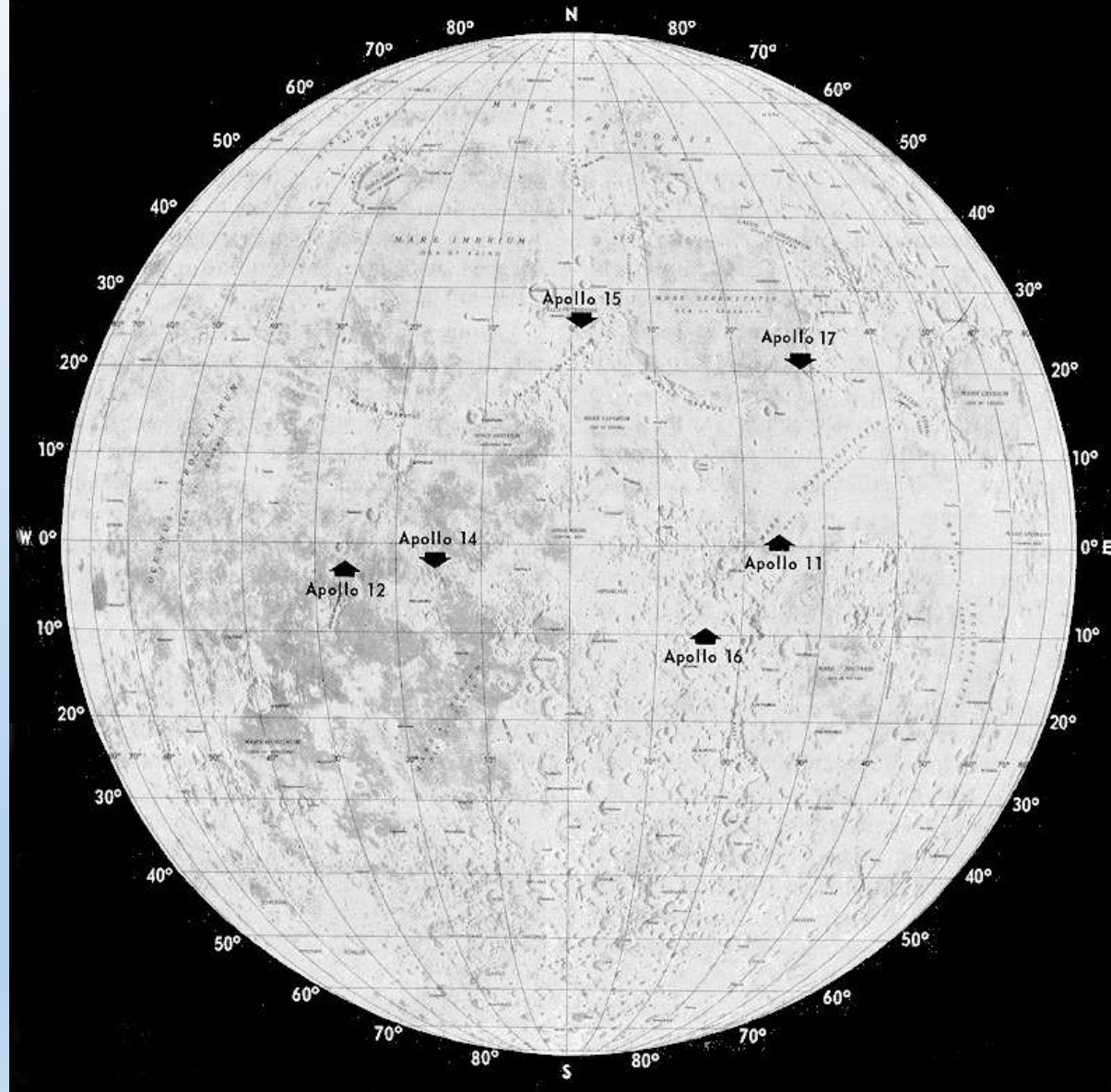


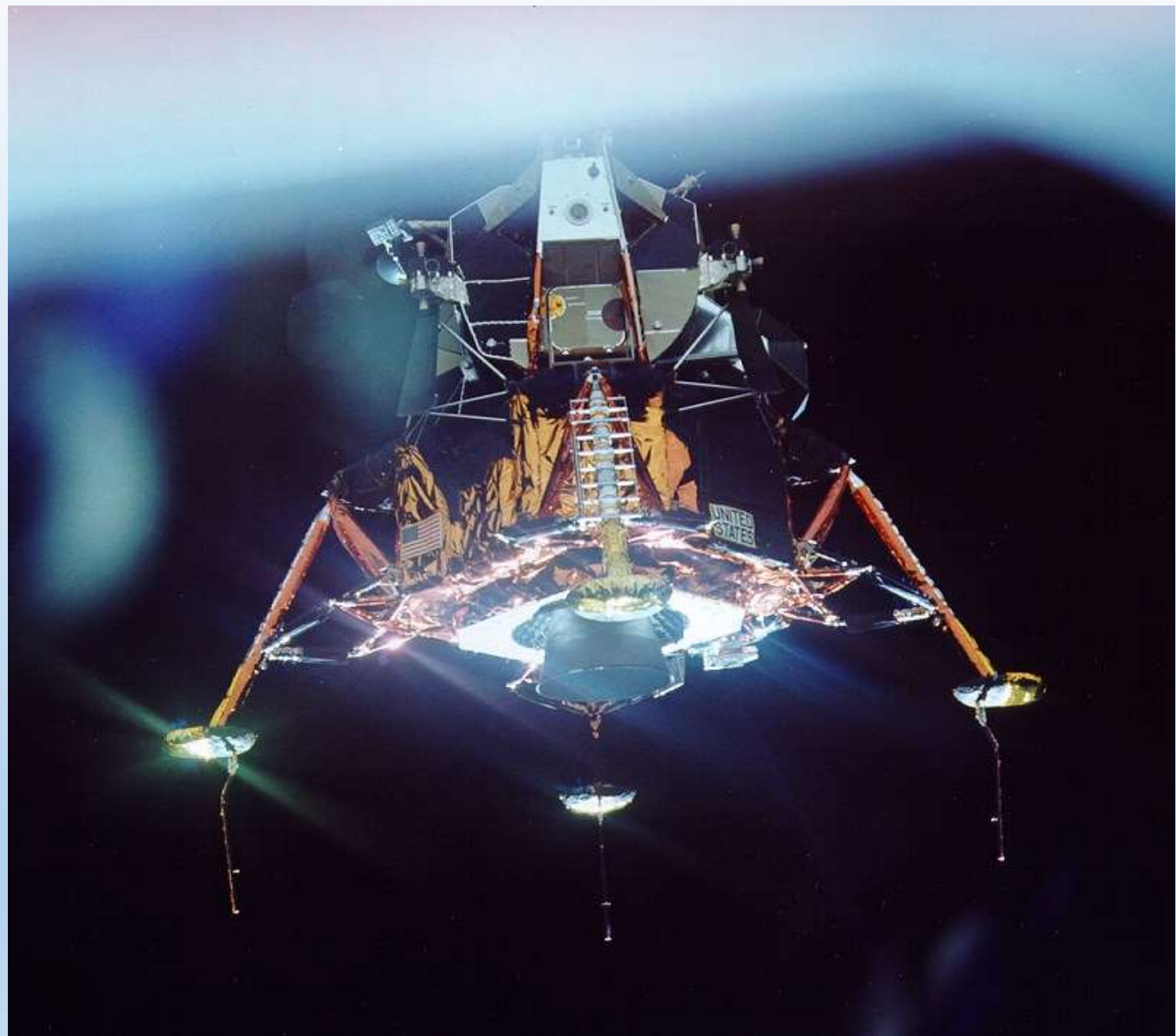


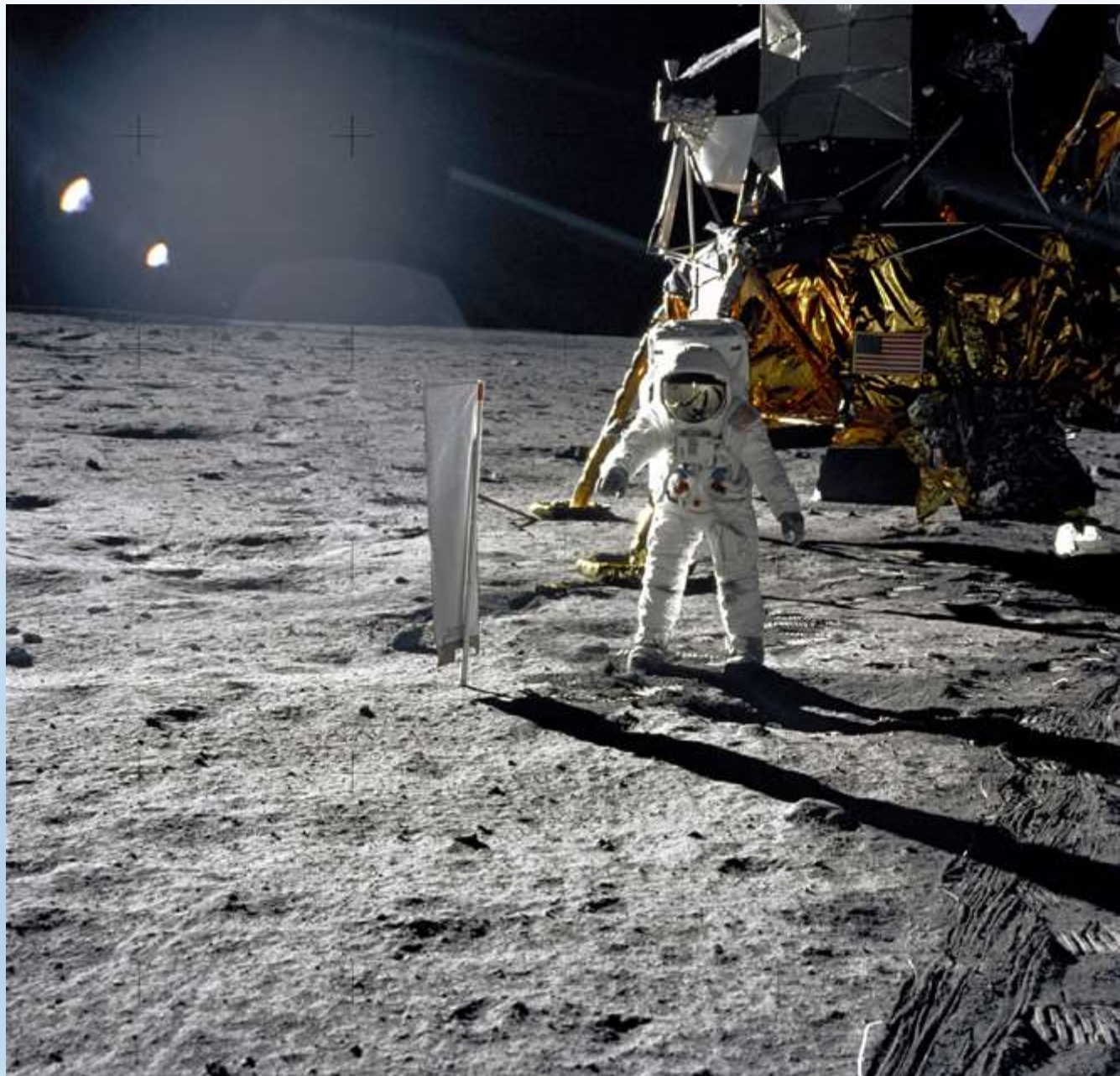
Orientation of the PTC REFSMMAT

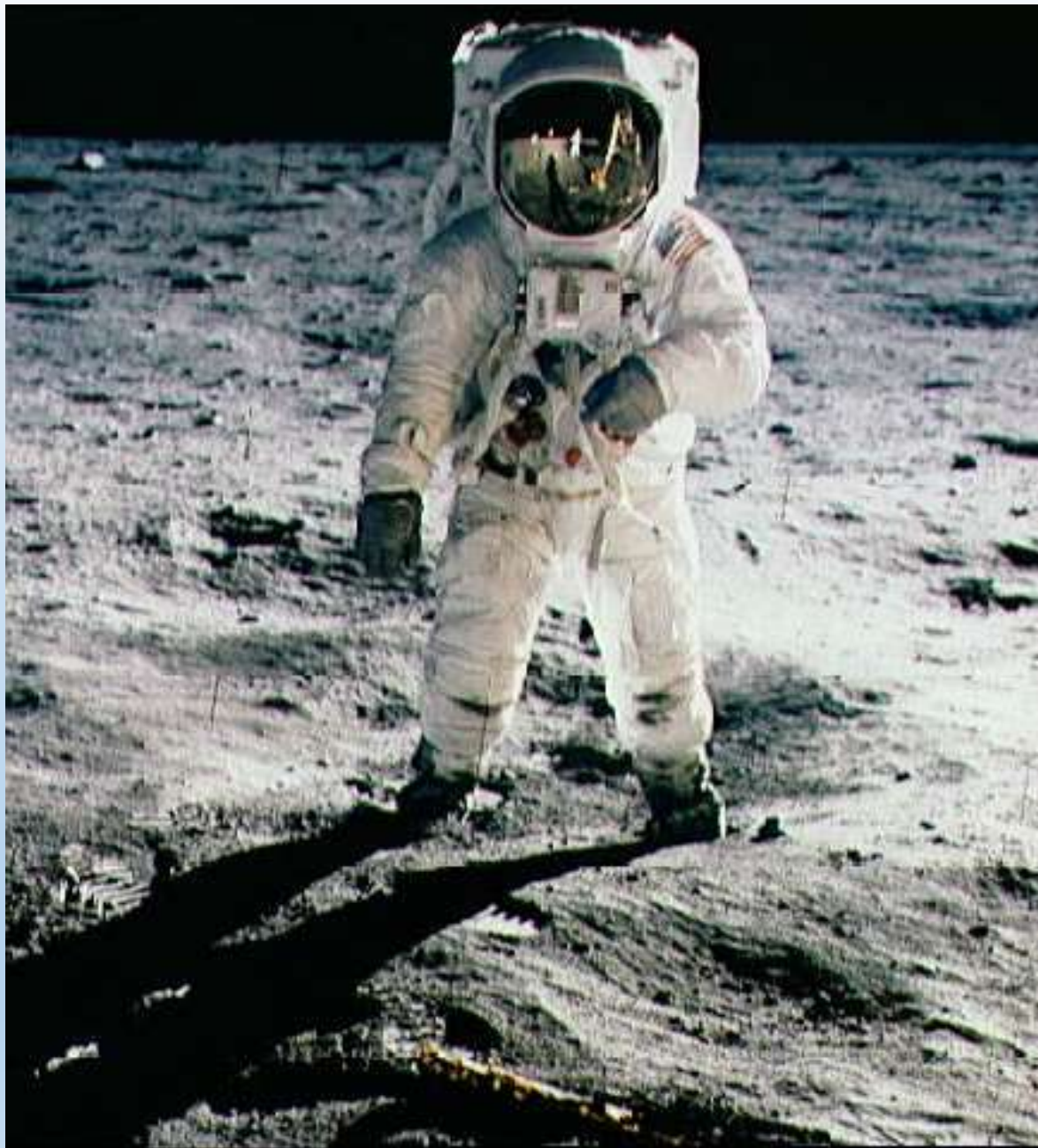


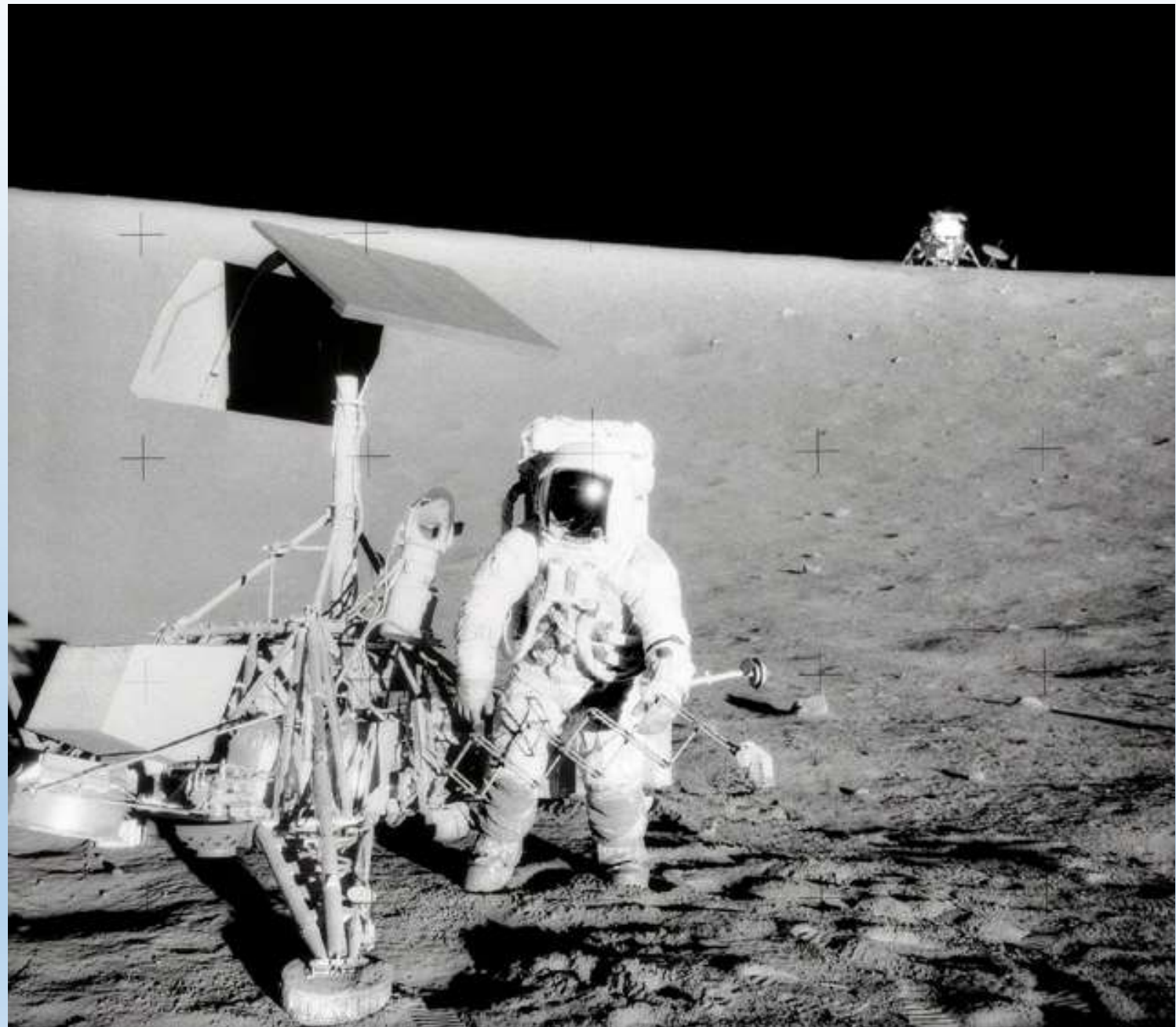
Apollo Lunar Landing Sites









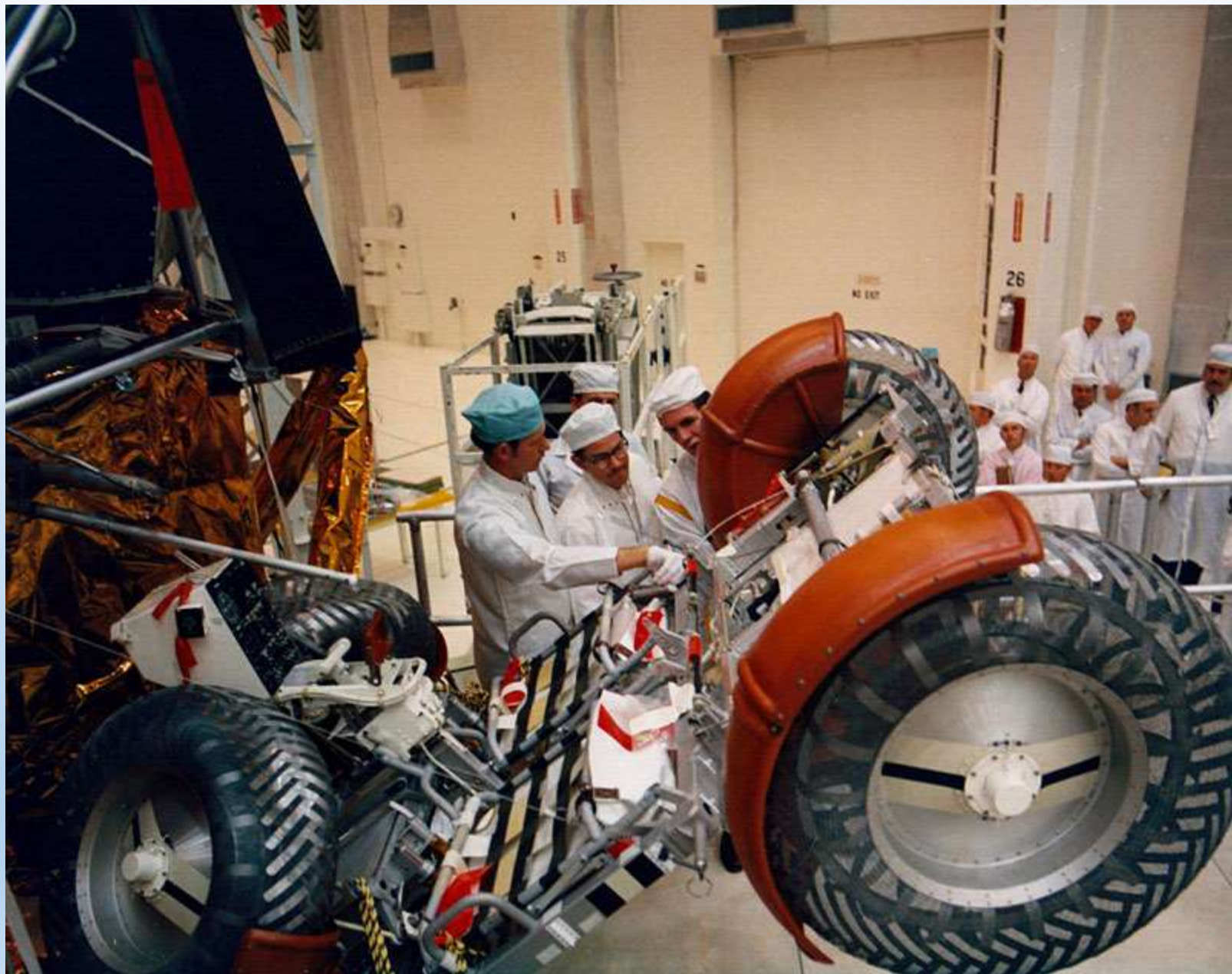


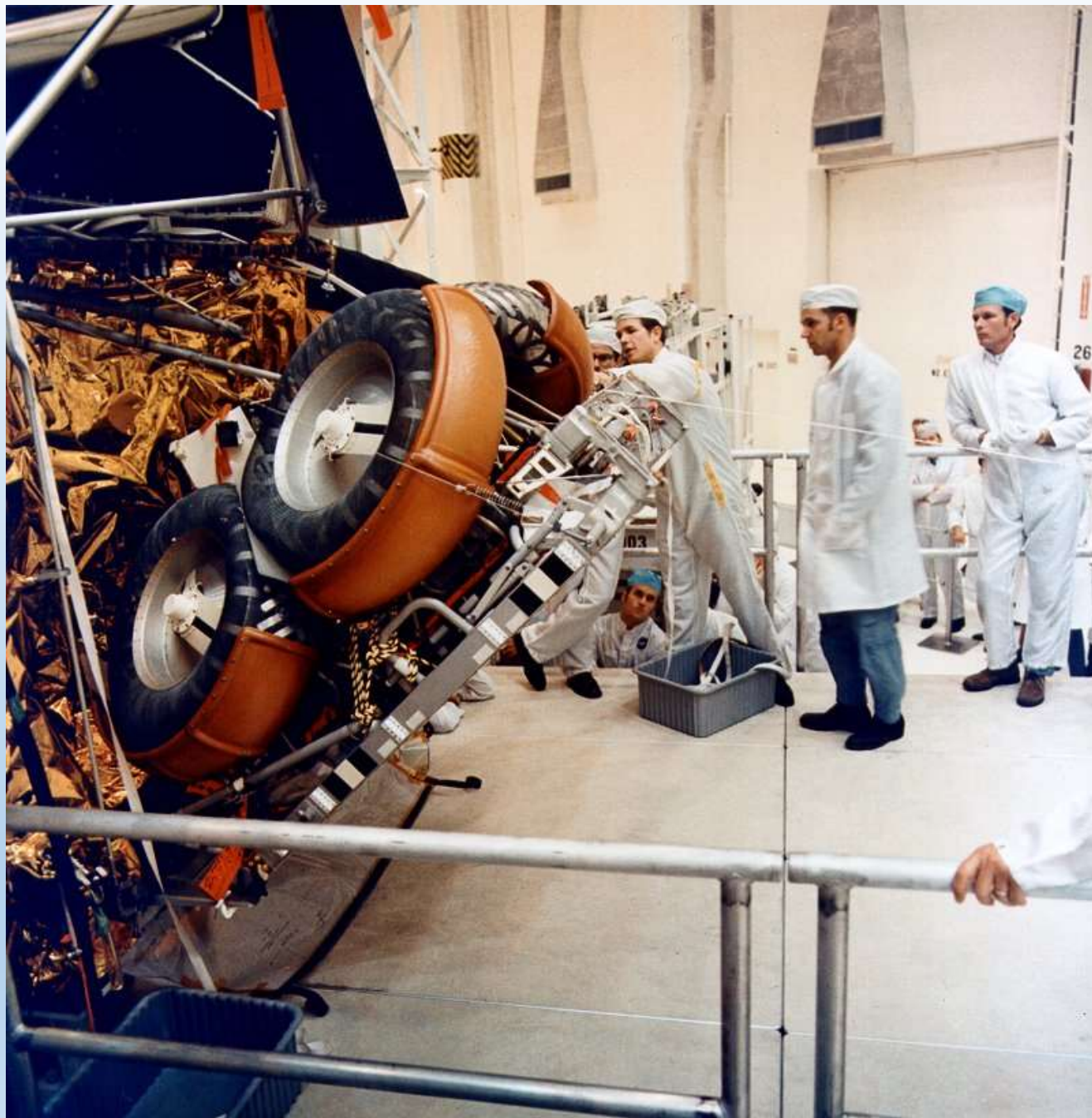








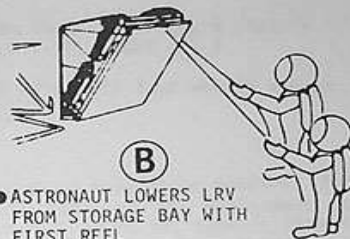




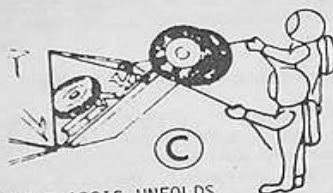
LS006-002-2H
LUNAR ROVING VEHICLE
OPERATIONS HANDBOOK



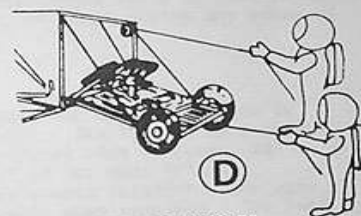
- LRV STOWED IN QUADRANT
- ASTRONAUT REMOVES INSULATION BLANKET, OPERATING TAPES
- ASTRONAUT REMOTELY INITIATES AND EXECUTES DEPLOYMENT



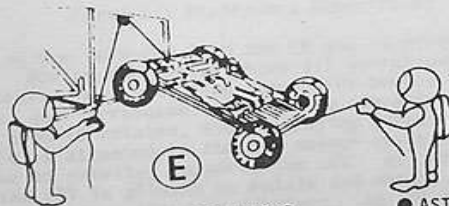
- ASTRONAUT LOWERS LRV FROM STORAGE BAY WITH FIRST REEL



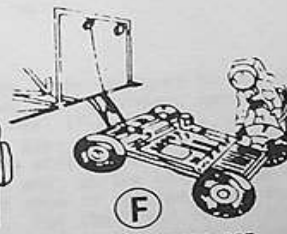
- AFT CHASSIS UNFOLDS
- REAR WHEELS UNFOLD
- AFT CHASSIS LOCKS IN POSITION



- FORWARD CHASSIS UNFOLDS
- FRONT WHEELS UNFOLD



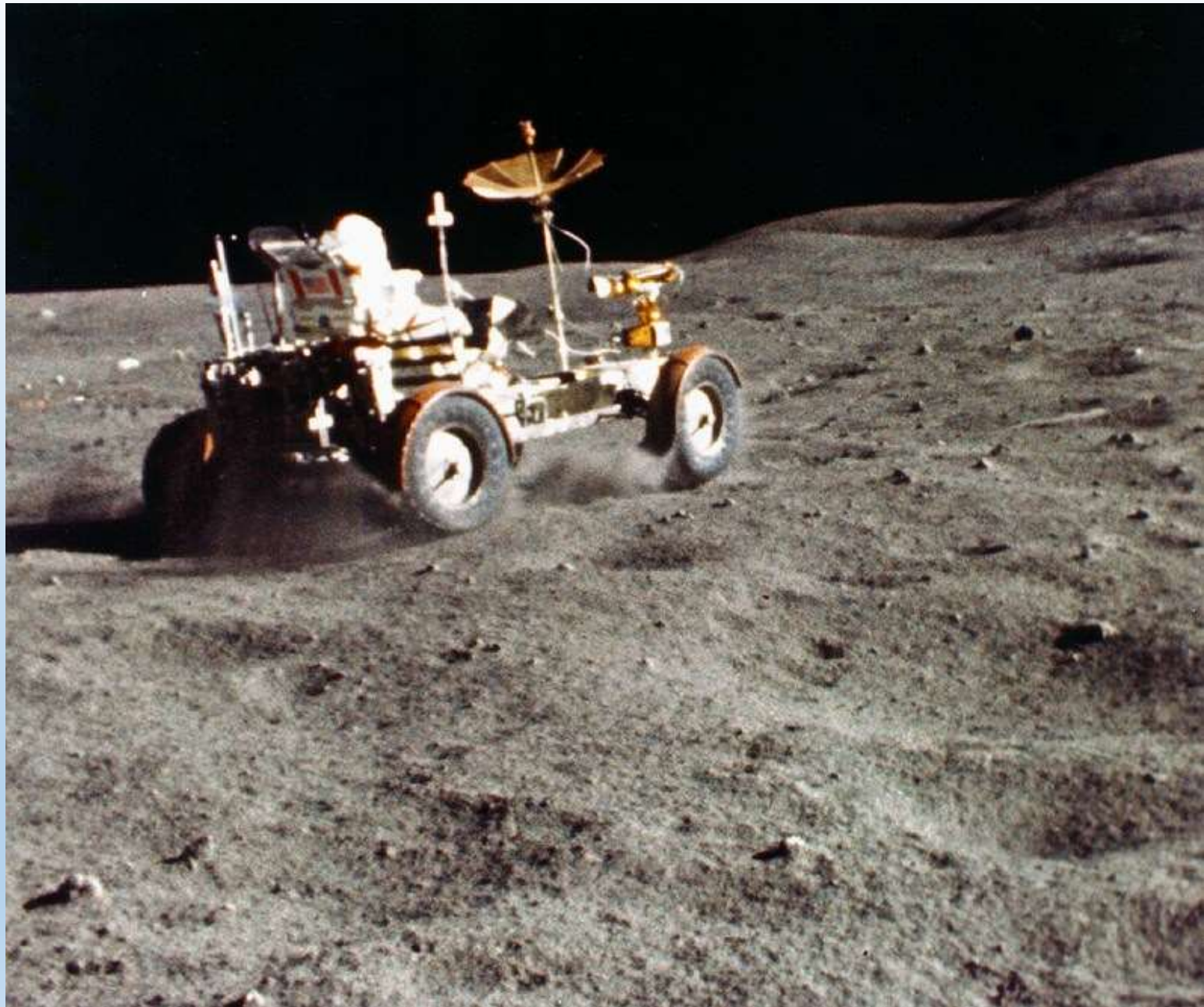
- FORWARD CHASSIS LOCKS IN POSITION. ASTRONAUT LOWERS LRV TO SURFACE WITH SECOND LEVEL



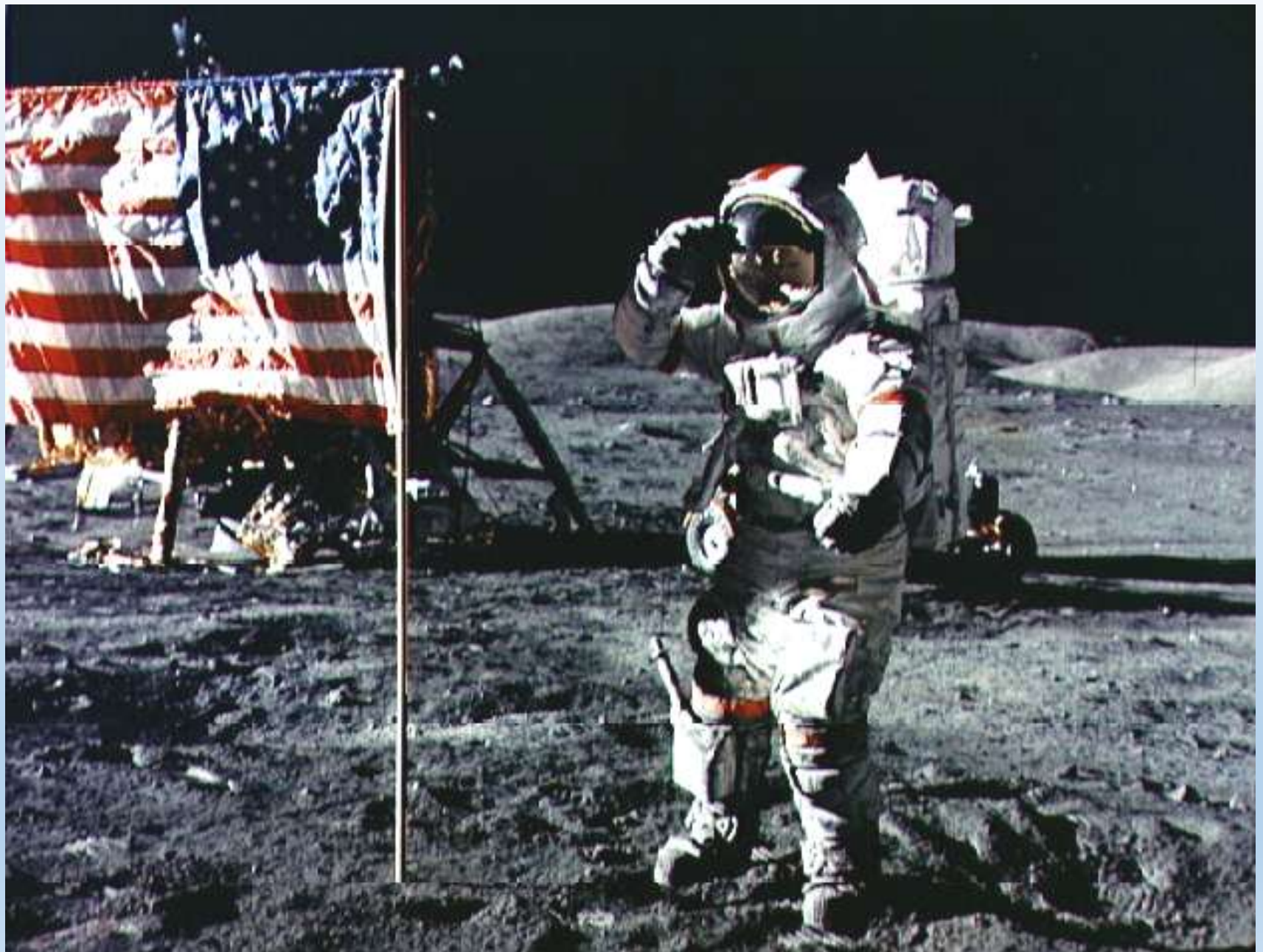
- ASTRONAUT DISCONNECTS SSE
- ASTRONAUT UNFOLDS SEATS, FOOTRESTS, (FINAL STOP)

FIGURE 1-39 LRV DEPLOYMENT SEQUENCE

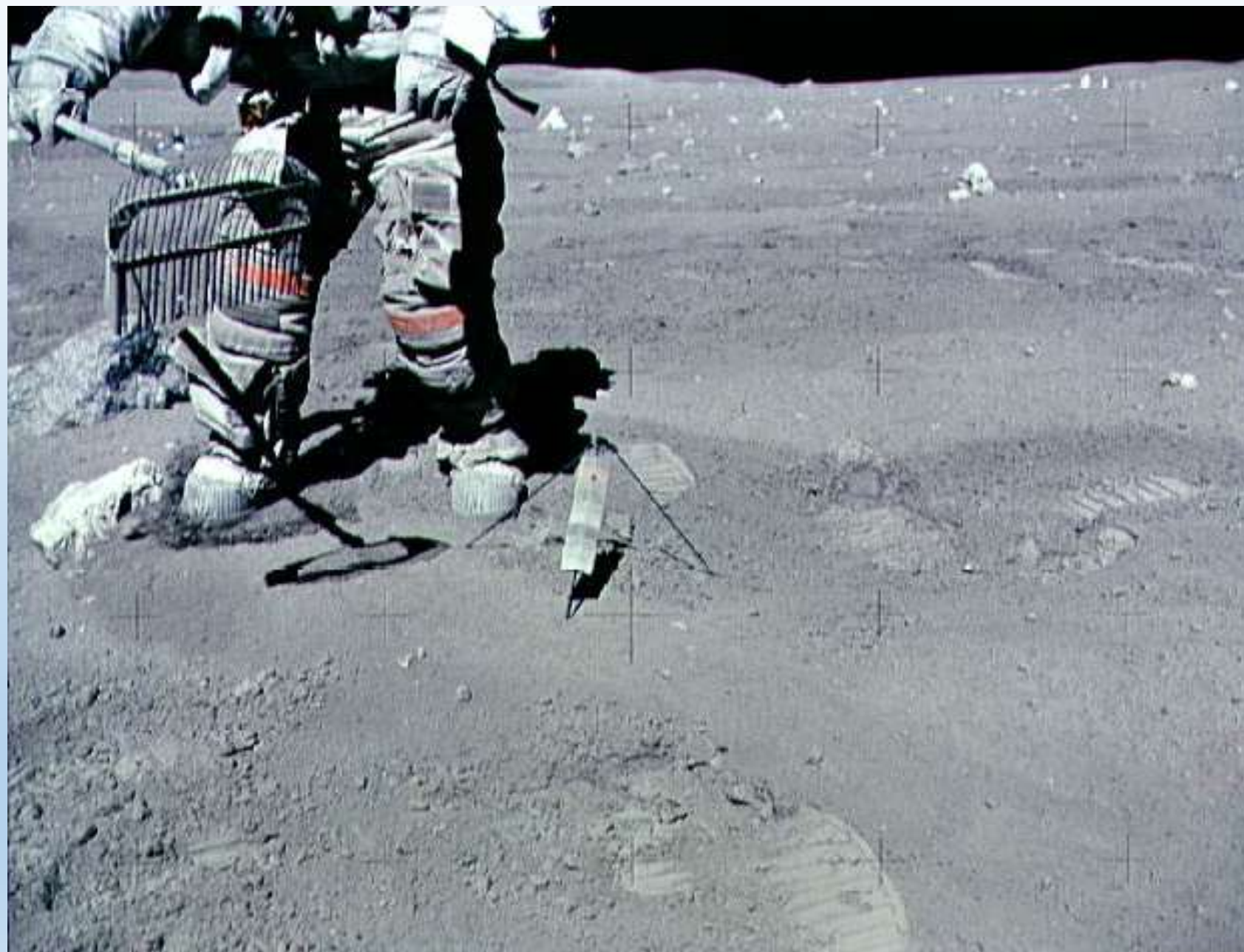








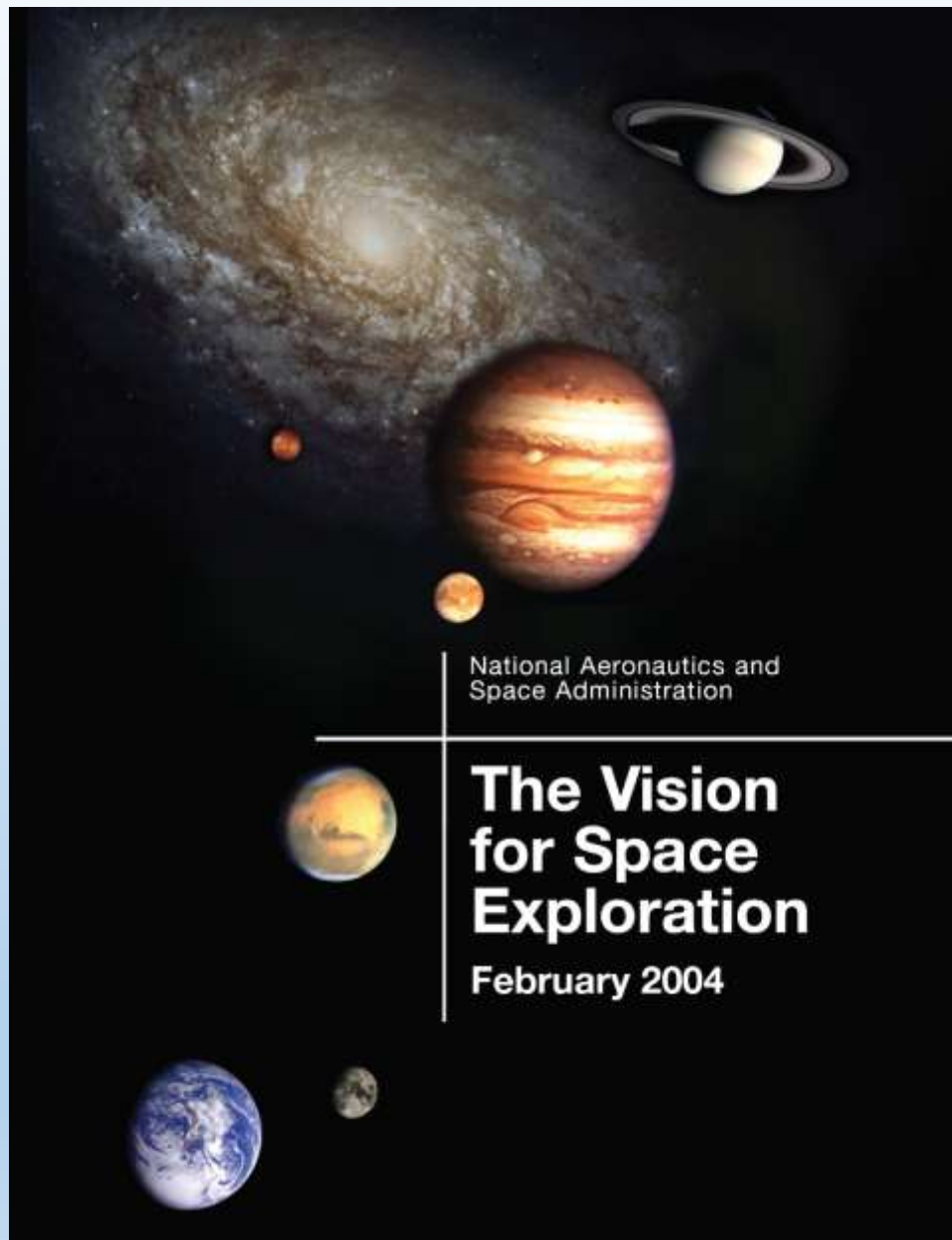








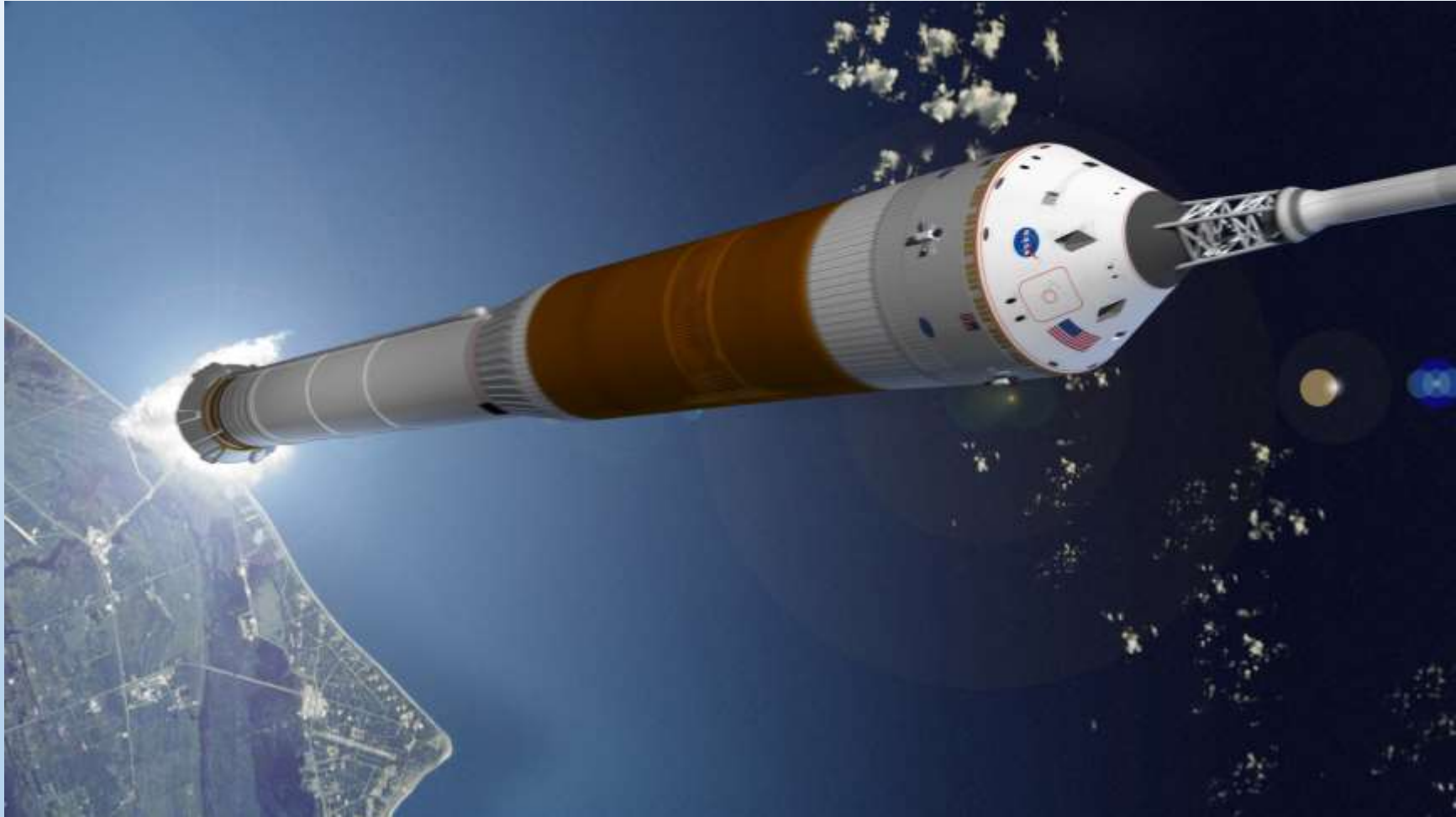


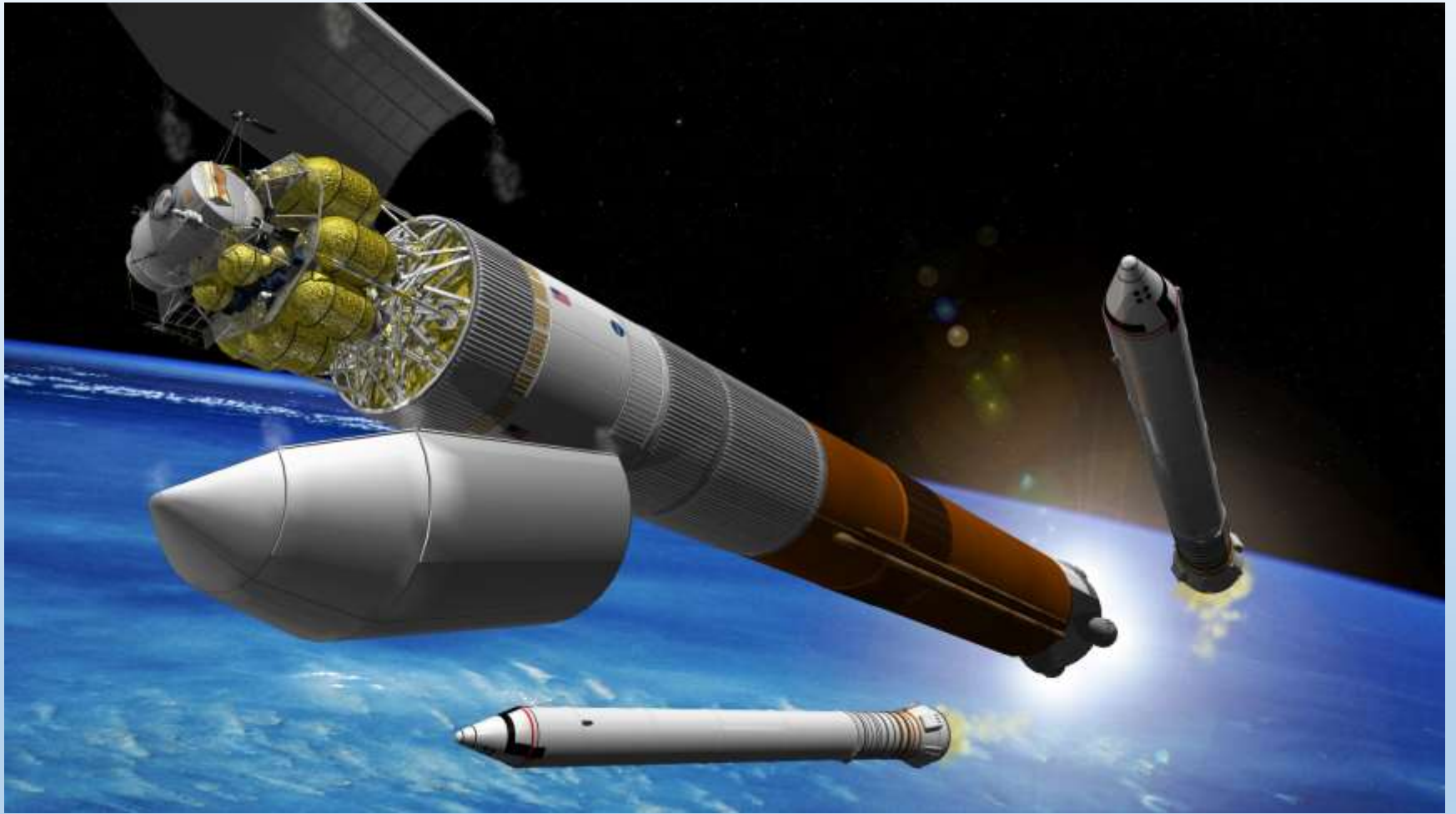


National Aeronautics and
Space Administration

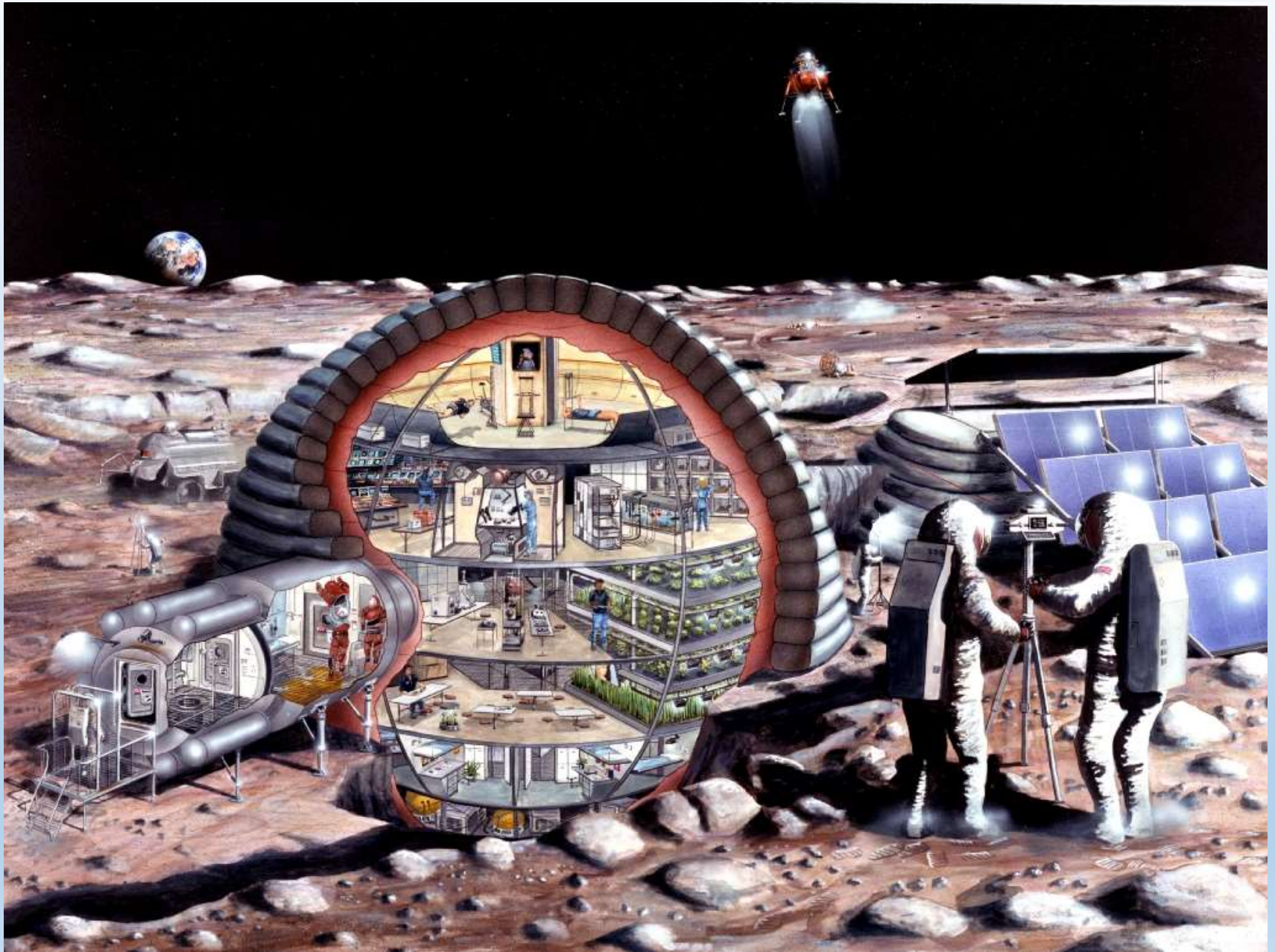
The Vision for Space Exploration

February 2004



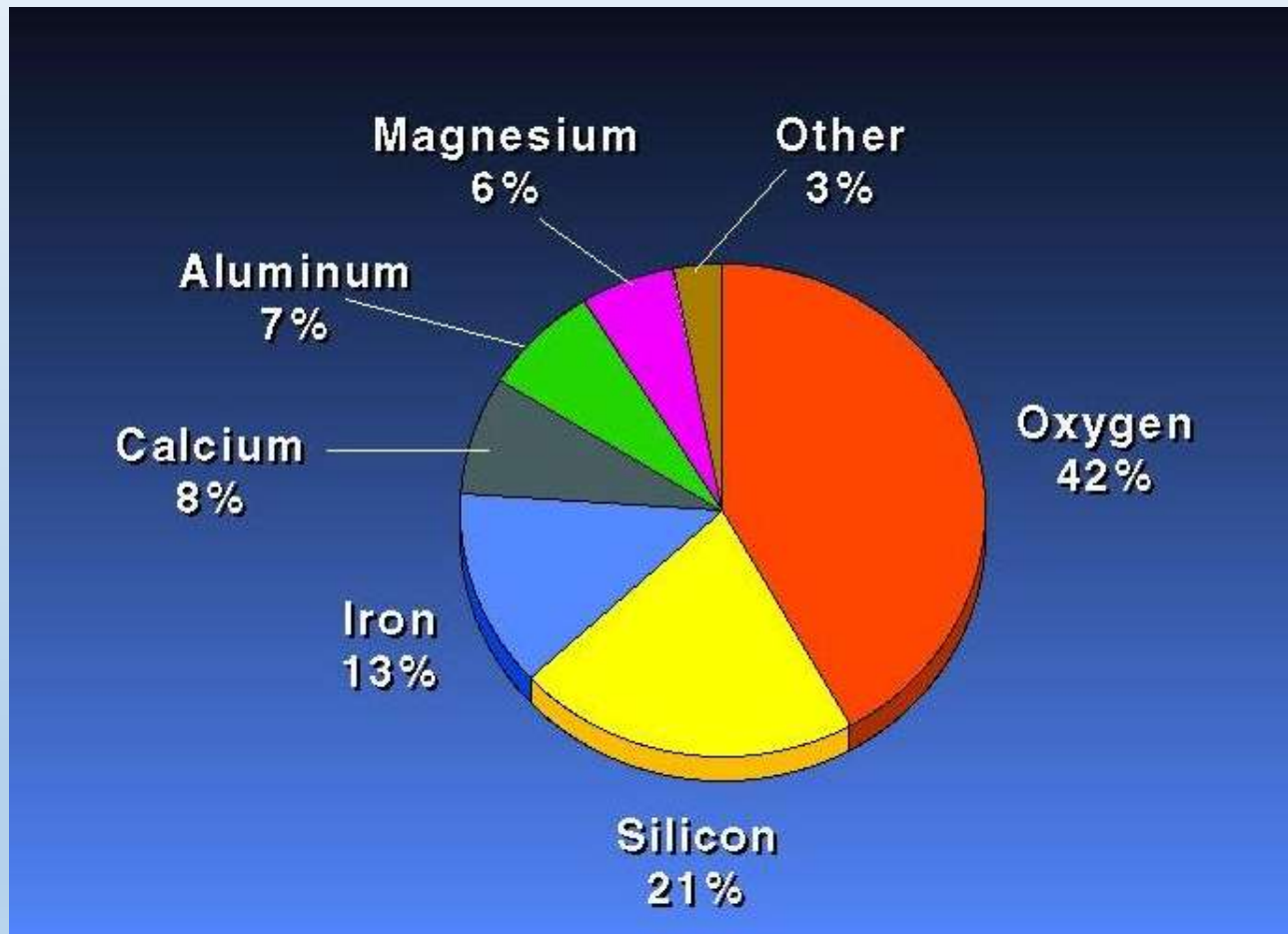




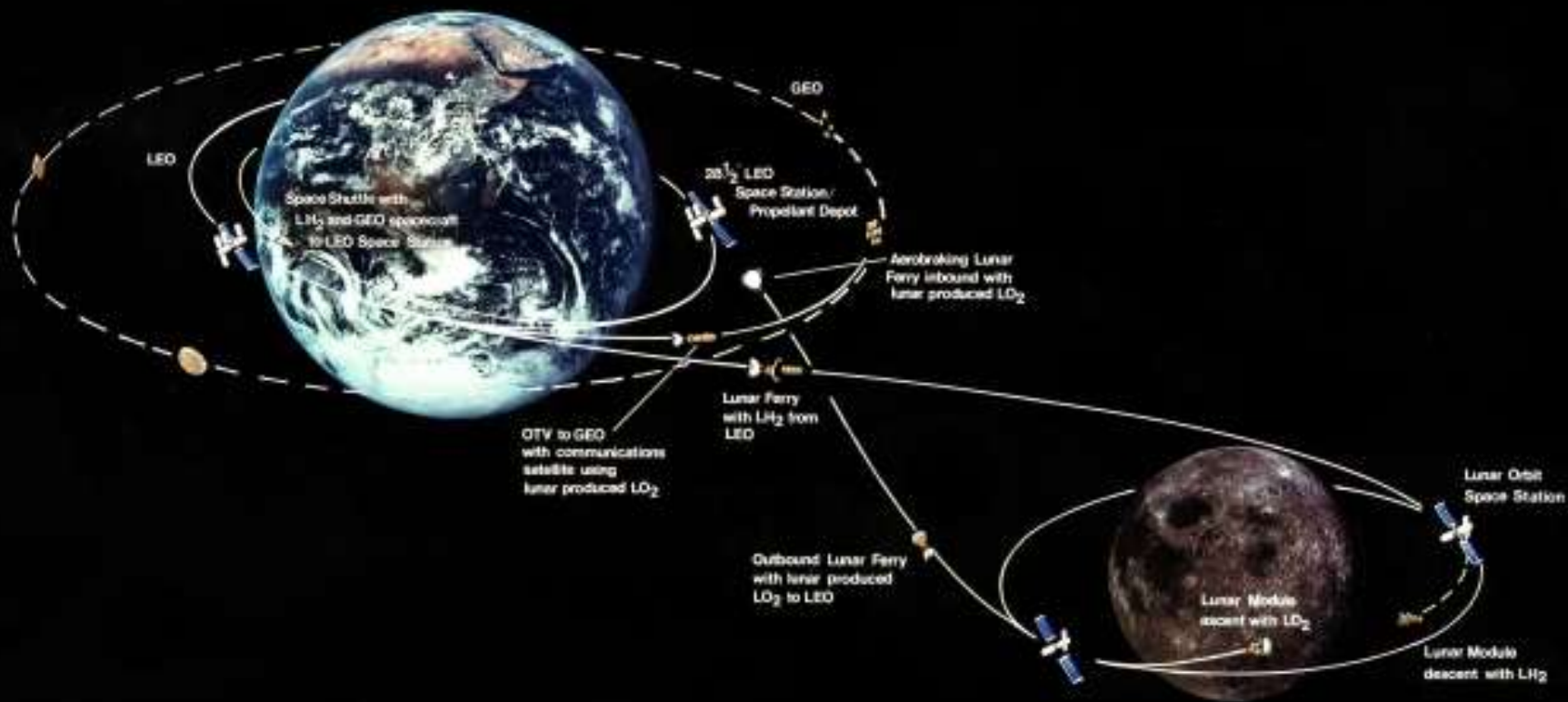




Lunar Regolith Composition









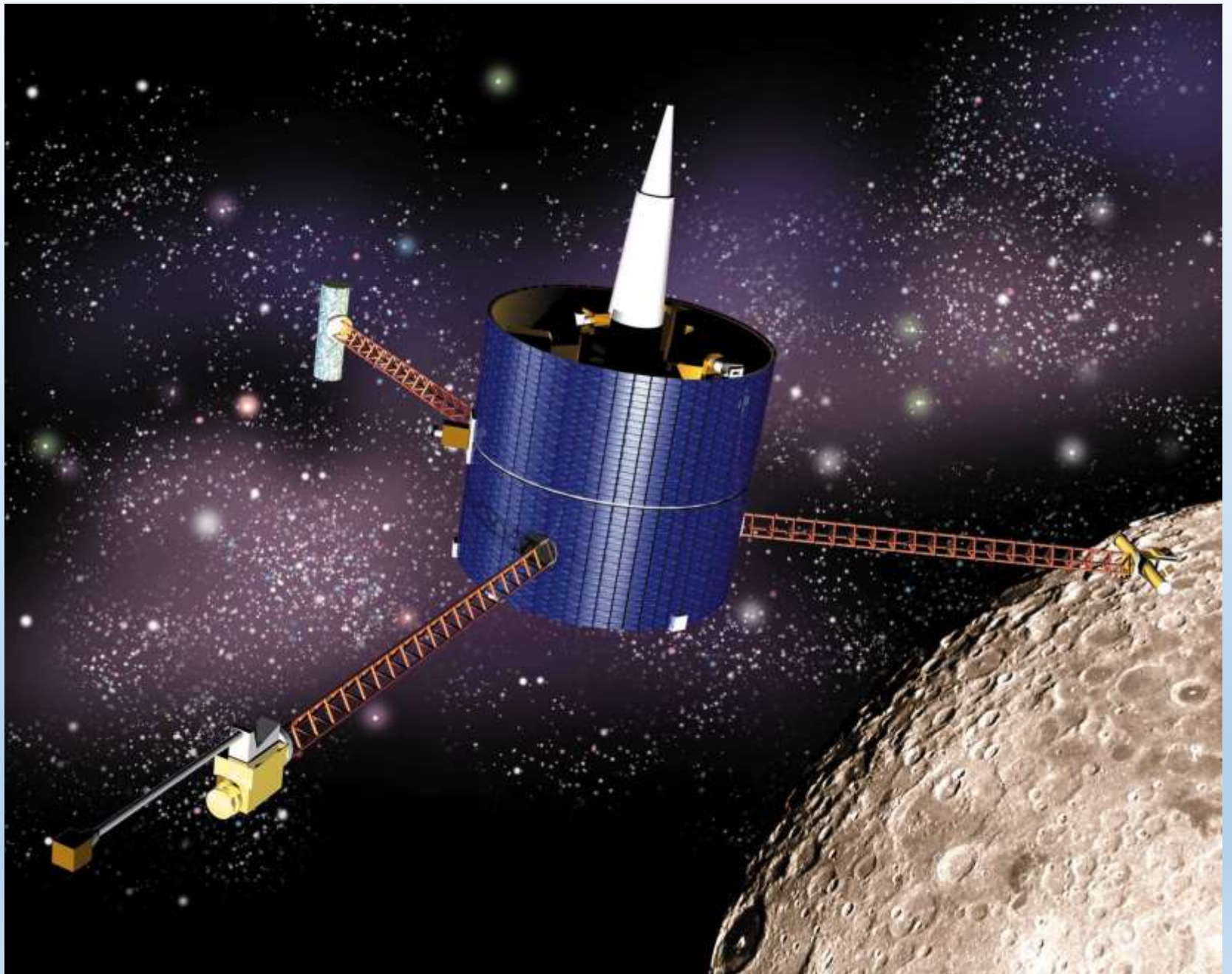
Candidate Lunar ISRU Products

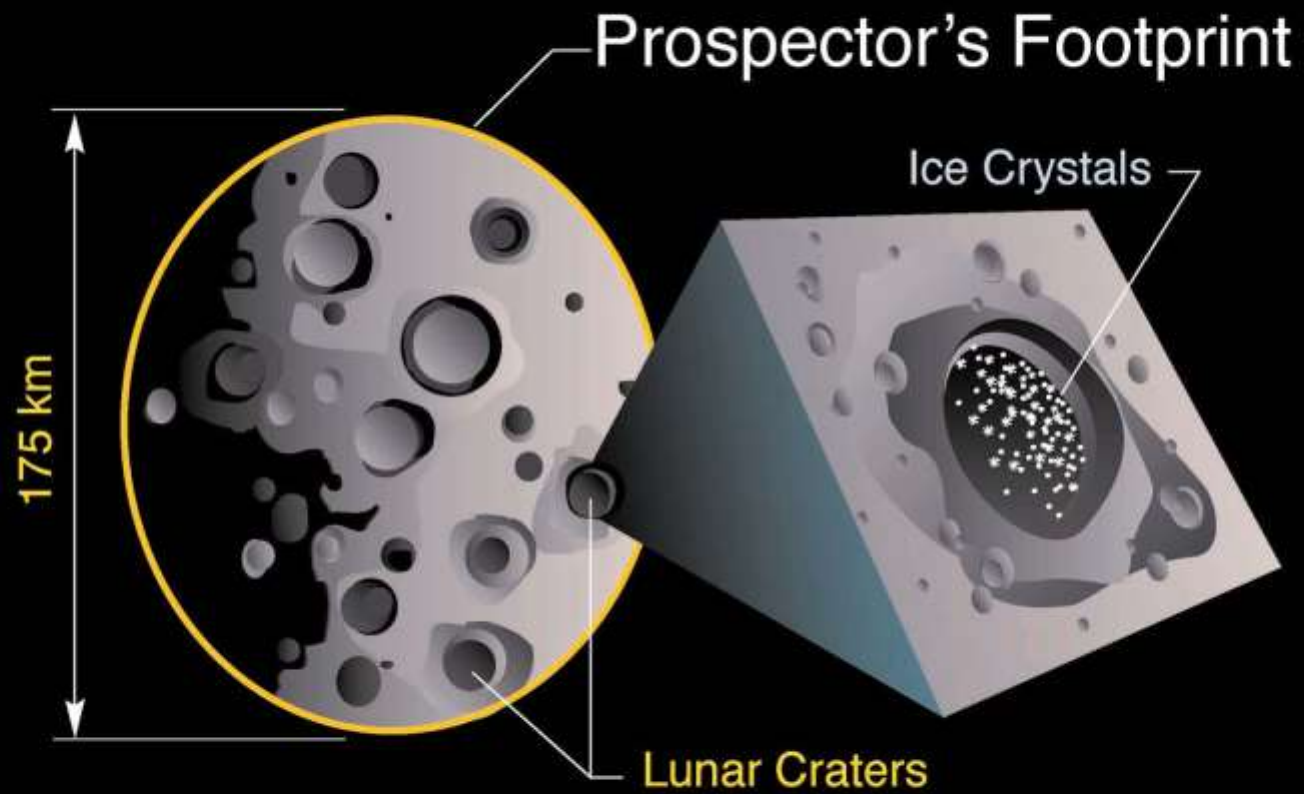
Volatile Resources

- Water (H and O₂ for life support & propellant)
- Nitrogen and carbon gases (CH₄ NH₃)
- ³He

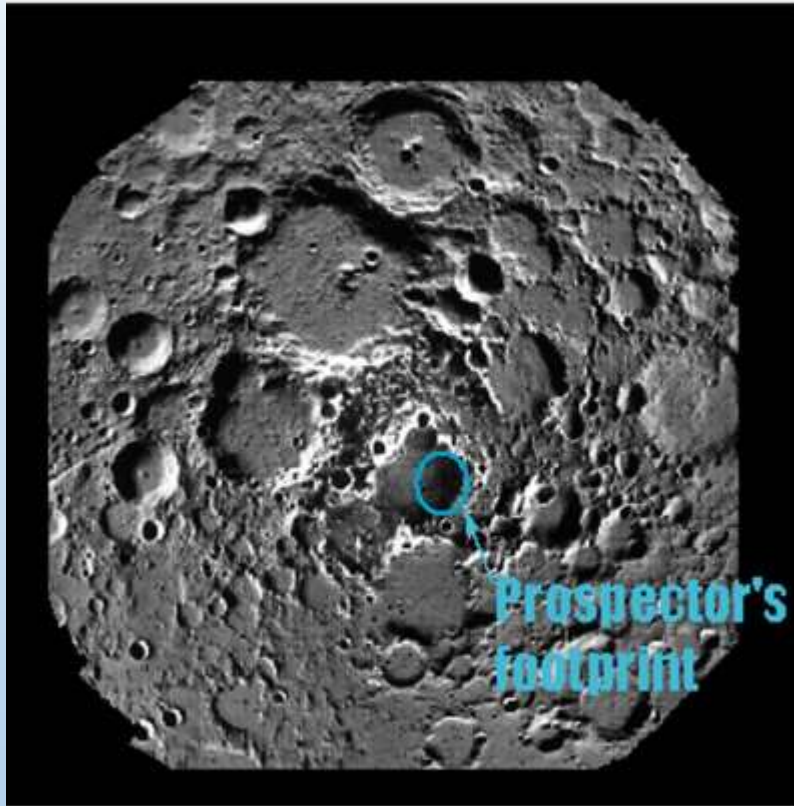
Industrial / Manufacturing

- Sulfur (concrete)
- Soil for agriculture
- Basalt fiber
- Cast basalt
- Iron / Steel
- Aluminum
- Sintered Bricks (e.g. Pavers)
- Solar cells
- Transparent & opaque glass (including fiber)
- Shielding for L1 Gateway

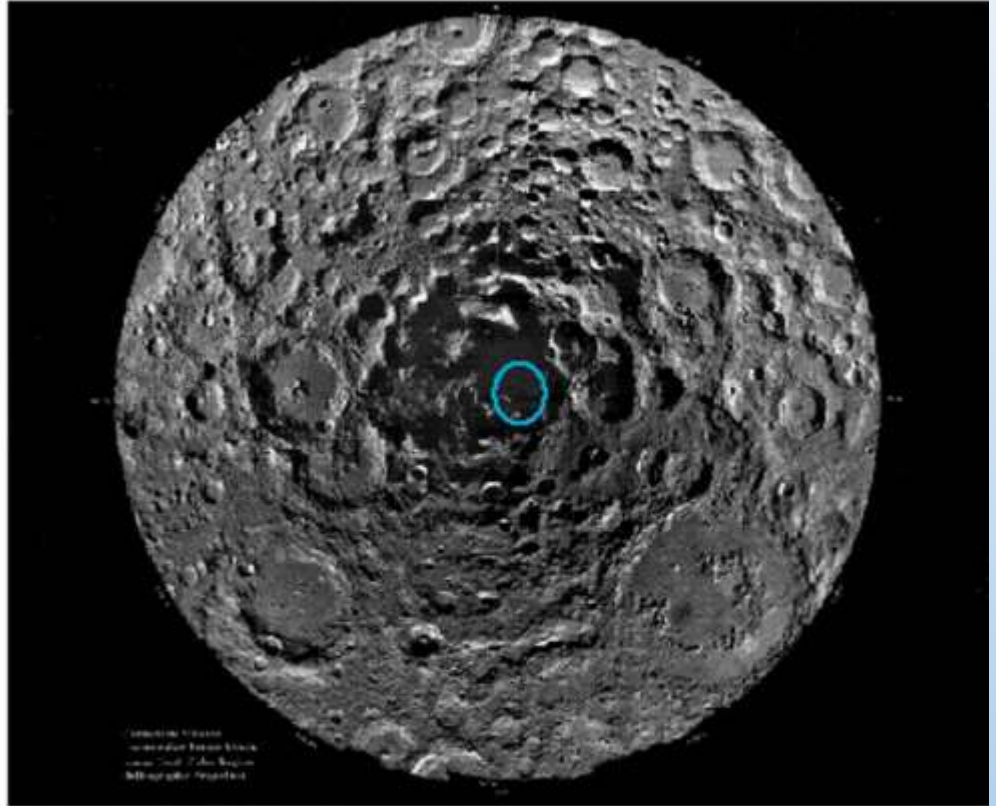




Mosaics of Lunar Poles



North Pole



South Pole

SOUTH POLE

MapCyl 01-12

Jul 28, 2000

Epithermal type0

400.0 - 500.0

400.0 - 450.0

400.0 - 400.0

400.0 - 400.0

400.0 - 400.0

400.0 - 400.0

400.0 - 400.0

400.0 - 400.0

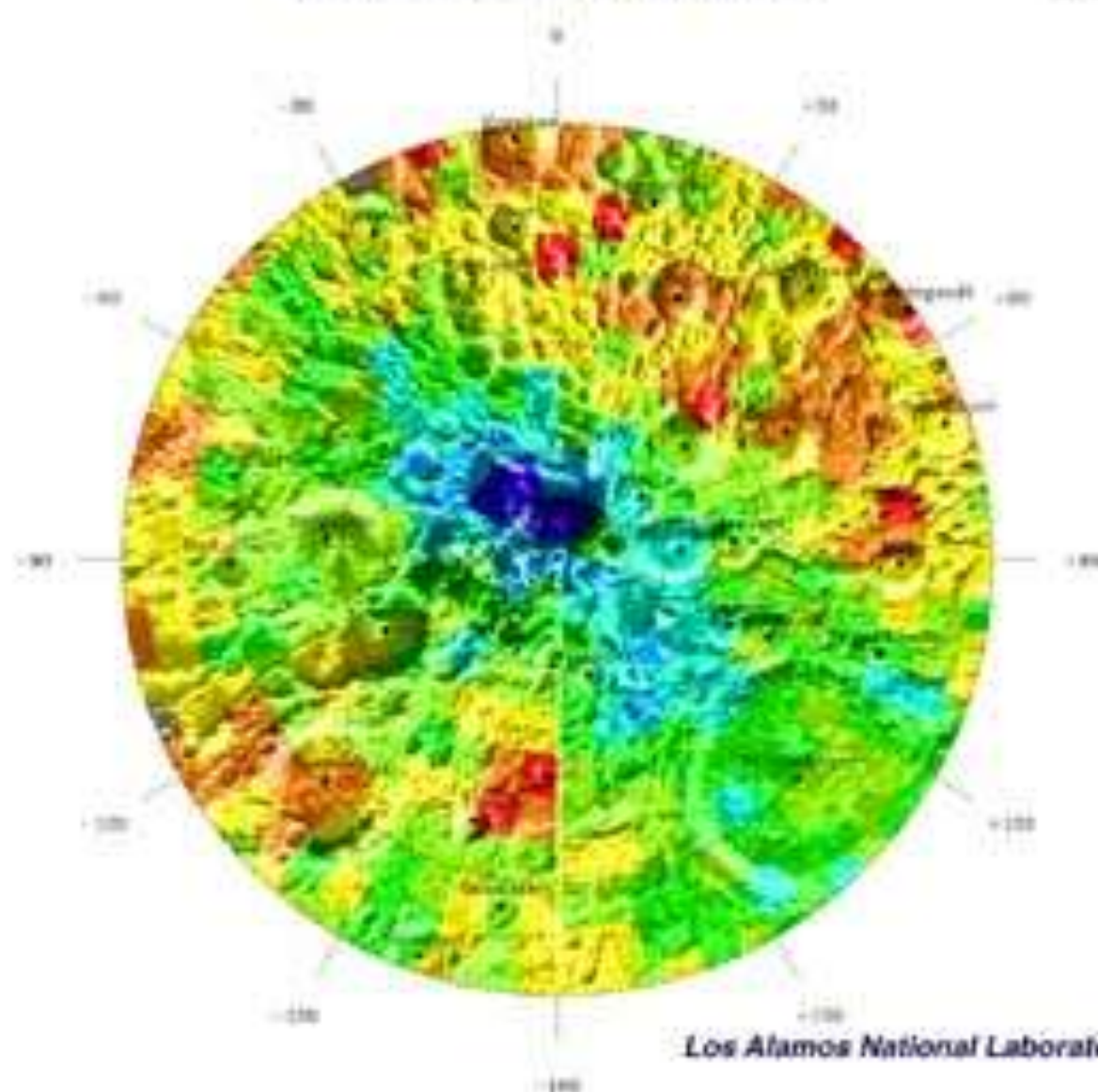
400.0 - 400.0

400.0 - 400.0

400.0 - 400.0

+

+

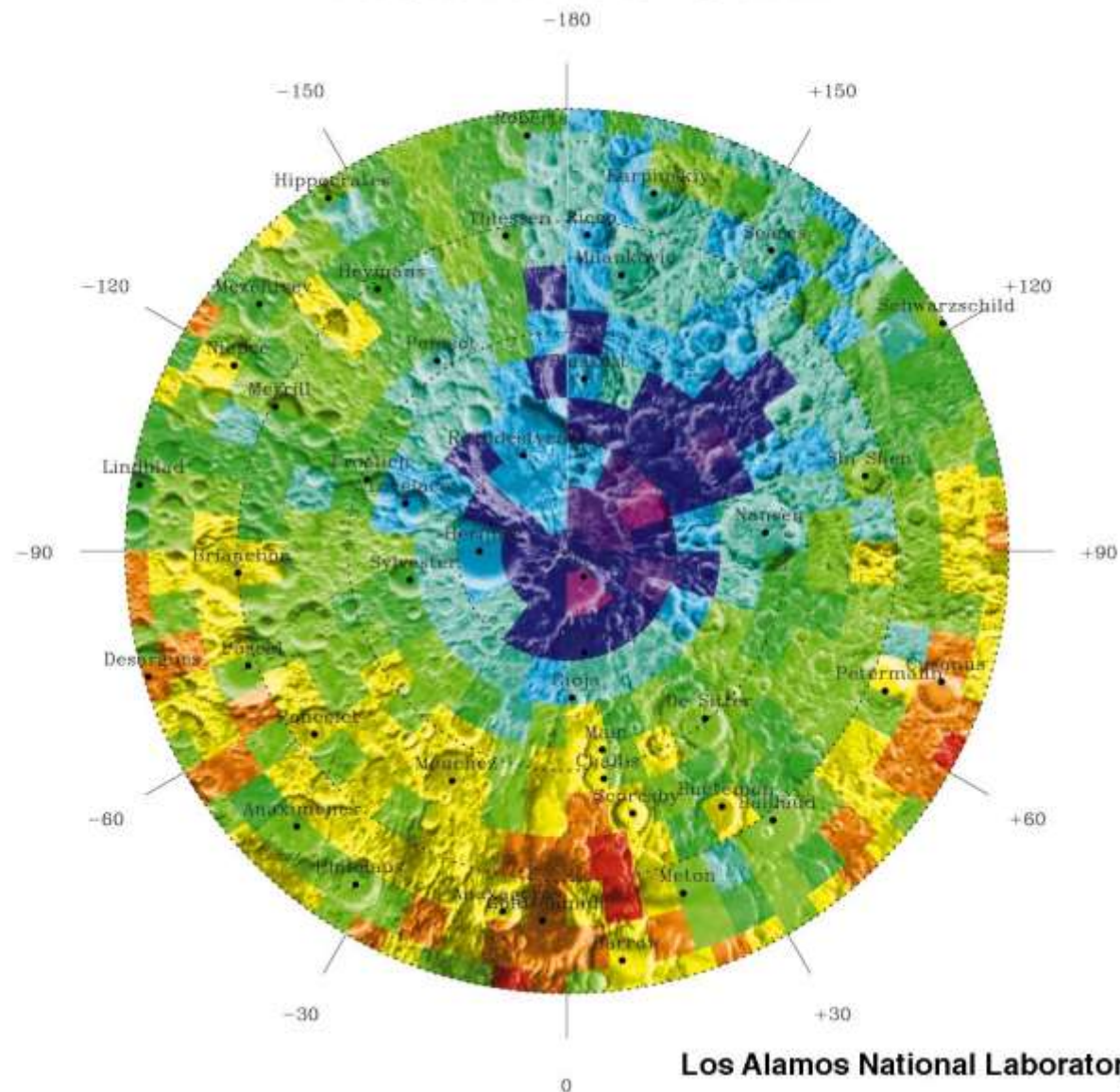


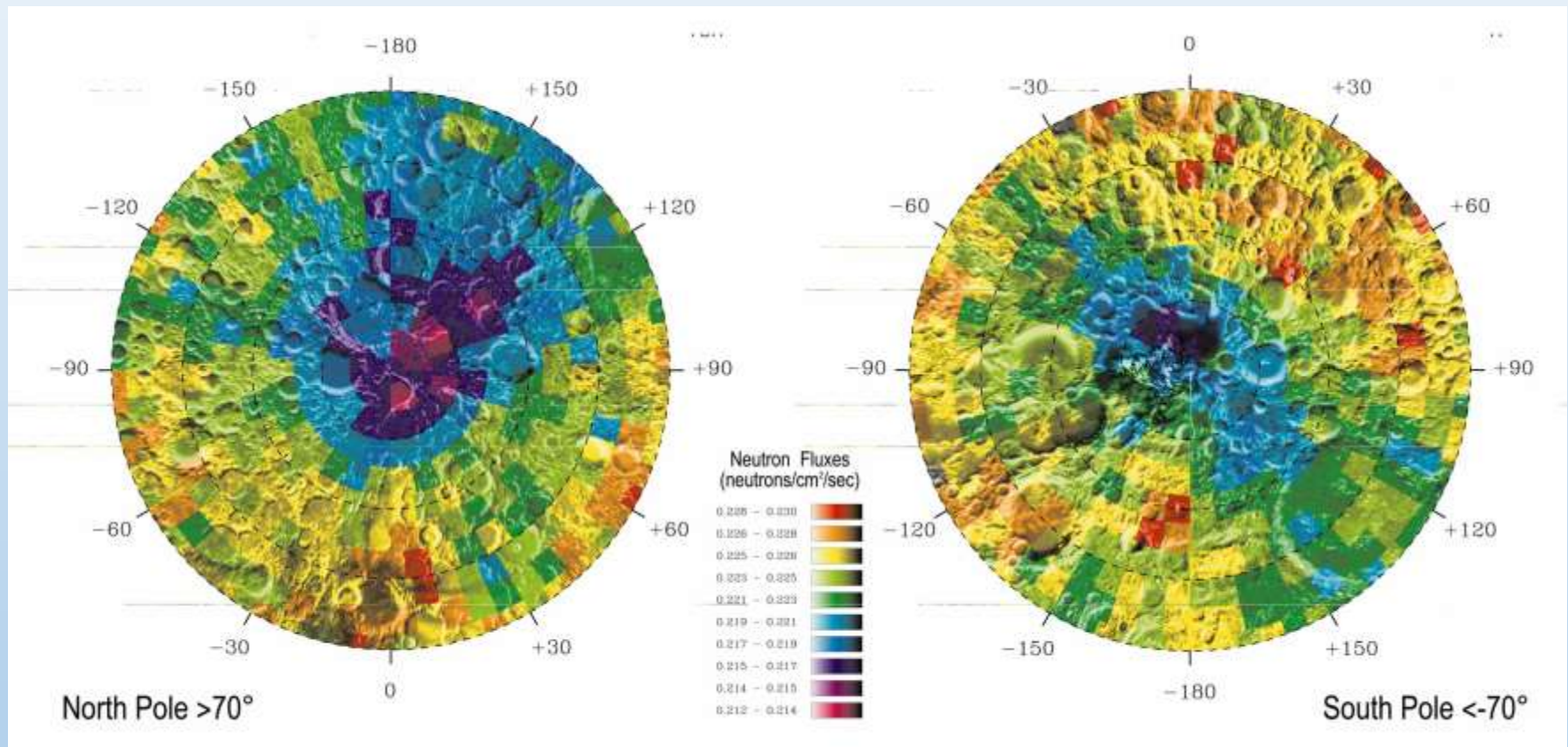
Epithermals.type9



+ Features (shades)

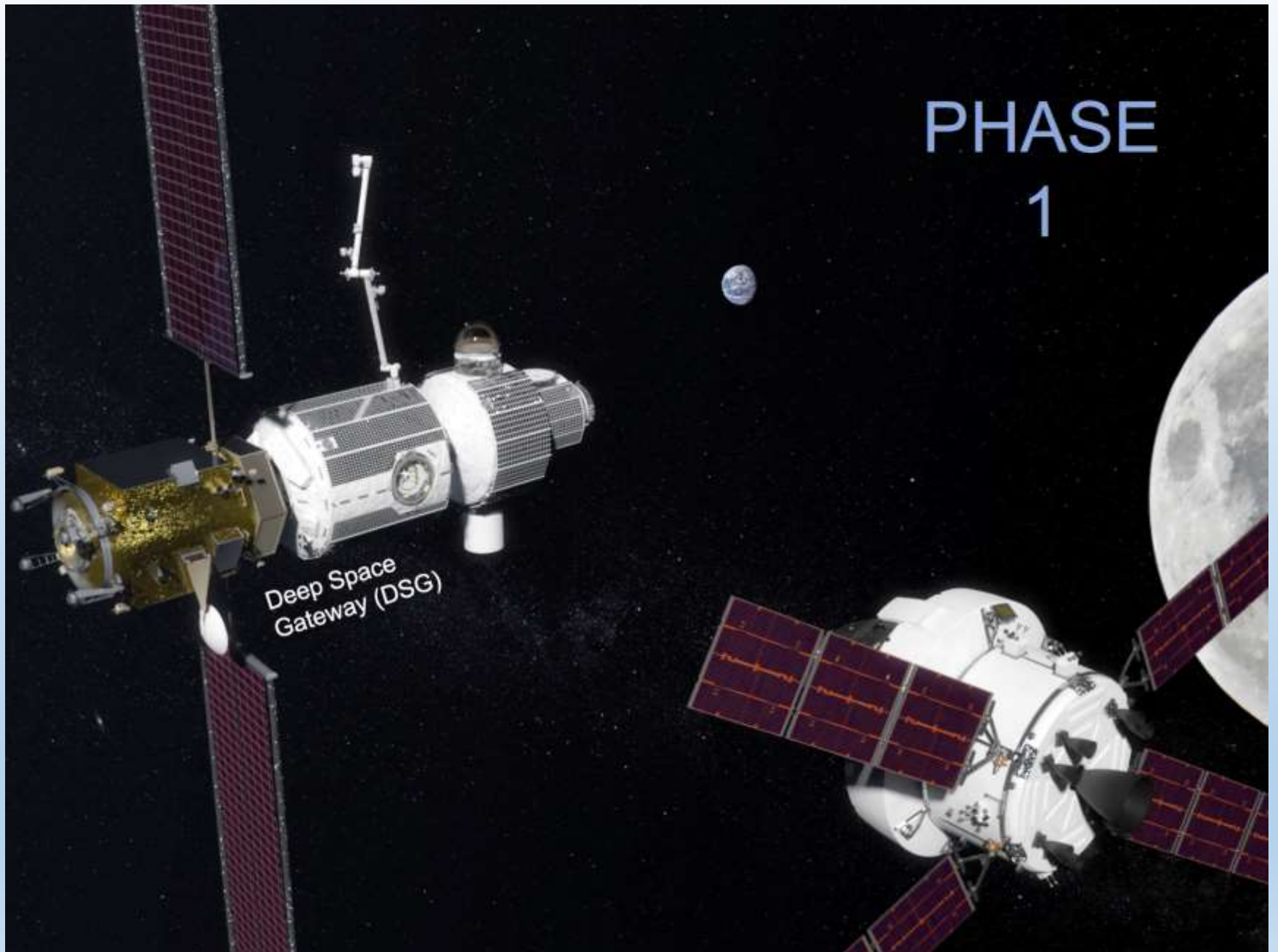
+ Craters





PHASE 1

Deep Space
Gateway (DSG)



THE VERGE

Designing a tiny home to orbit the Moon

SOURCE: LOCKHEED MARTIN



MORE VIDEOS

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CC ⚙️ HD YouTube 🗑️



Figure 26. The telerobotic command and control of robotic agents is a rapidly advancing field. Recent demonstrations from ISS suggest that this technology could be useful for lunar /Mars CC/SIS machine operations, circumventing the signal time delay associated with extraterrestrial surface operations management from Earth mission control and ground station networks.[Credit NASA GSFC 2012]

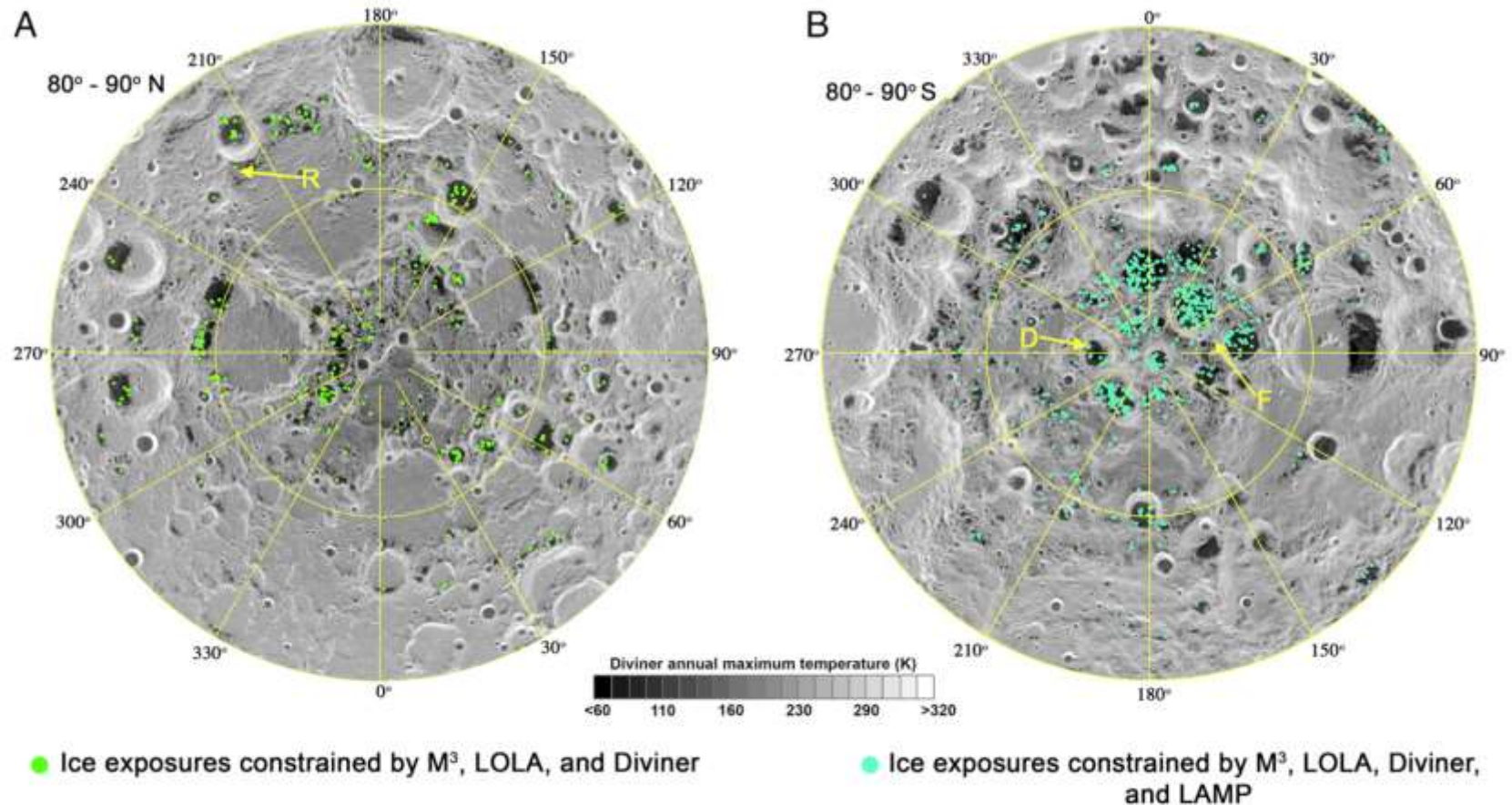
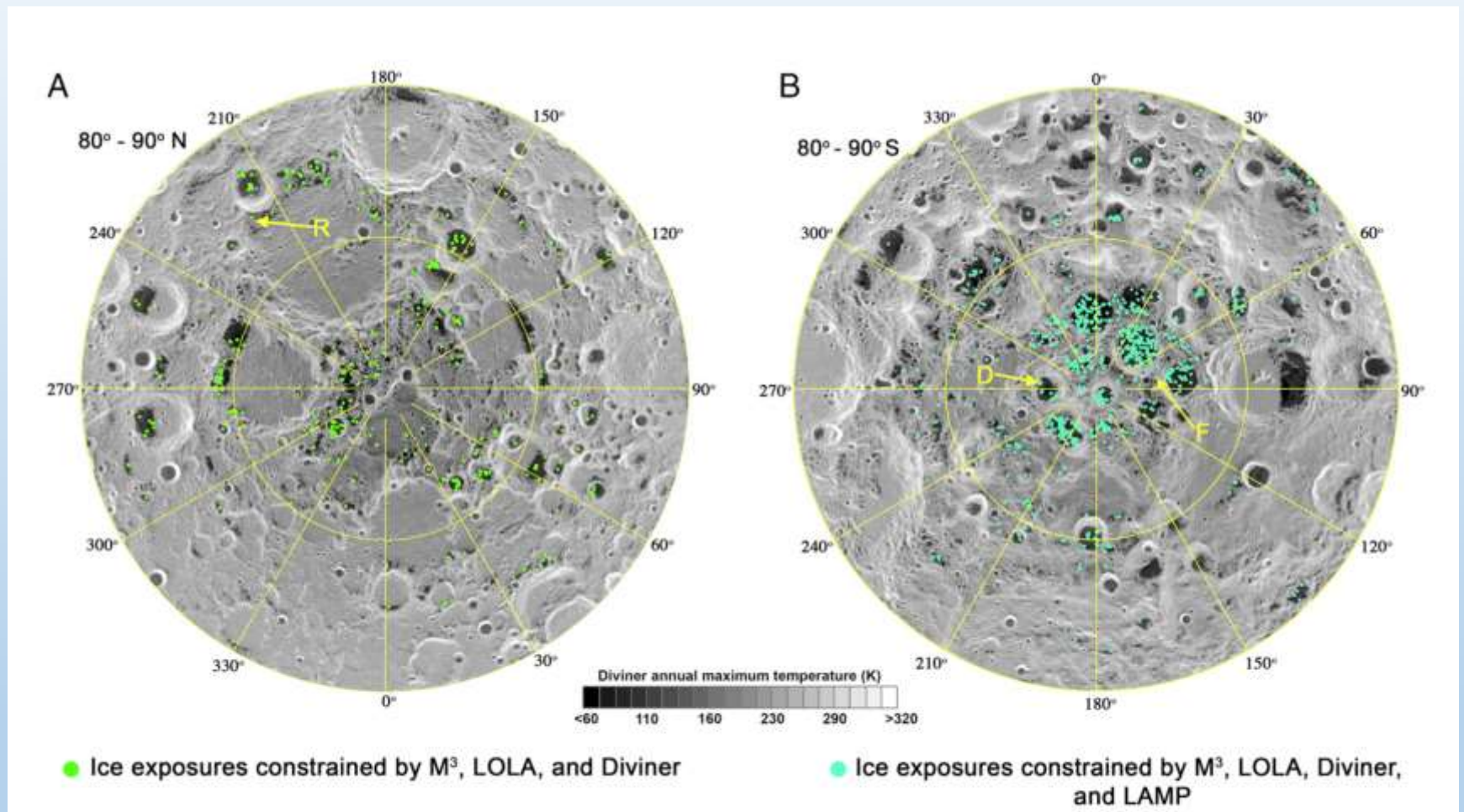
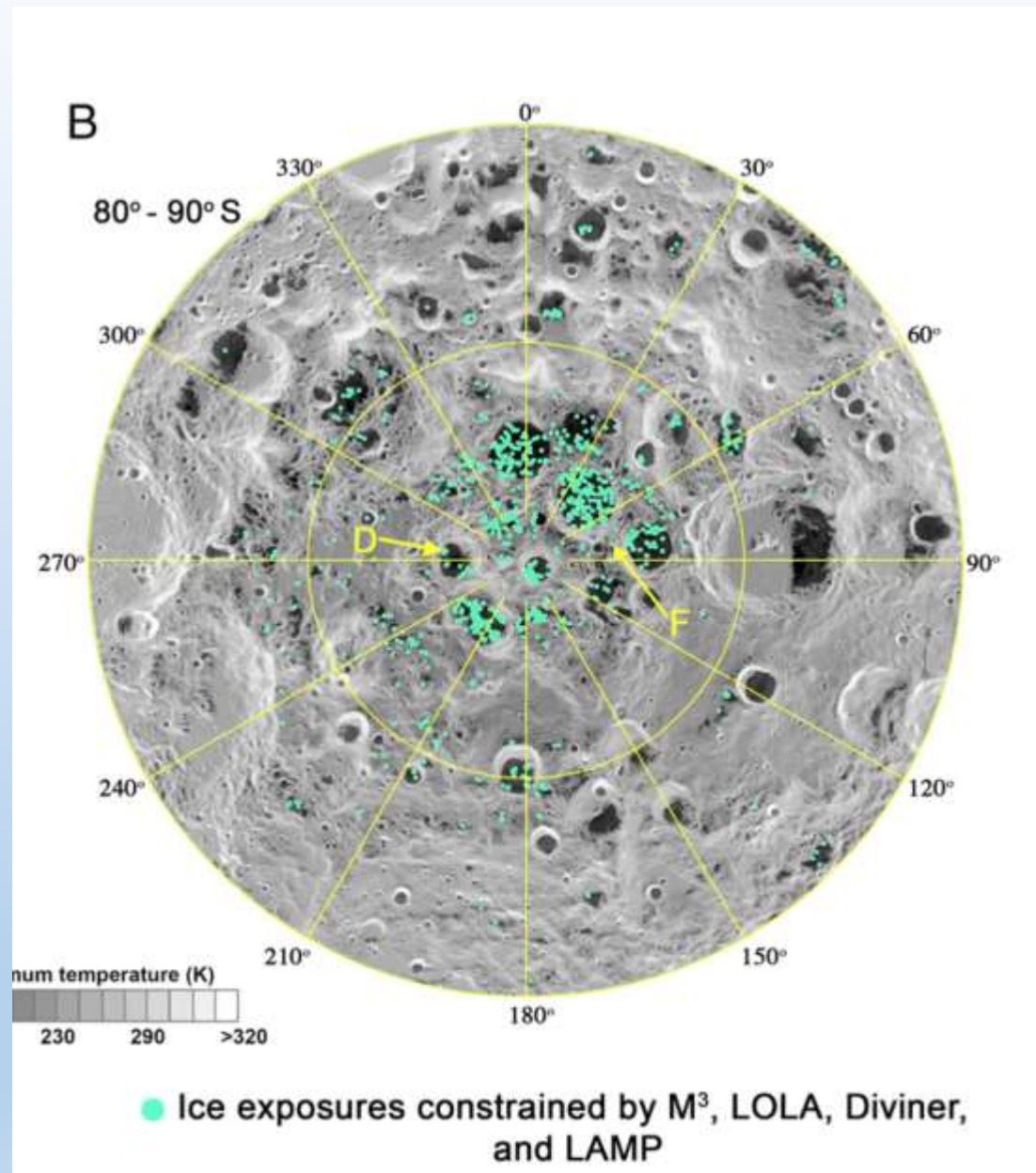


Fig. 4. Distribution of water-ice-bearing pixels (green and cyan dots) overlain on the Diviner annual maximum temperature for the (A) northern- and (B) southern polar regions. Ice detection results are further filtered by maximum temperature (<110 K), LOLA albedo (>0.35) (12), and LAMP off and on band ratio (>1.2 , only applicable in the south) (13). Each dot represents an M (3) pixel, ~ 280 m \times 280 m.

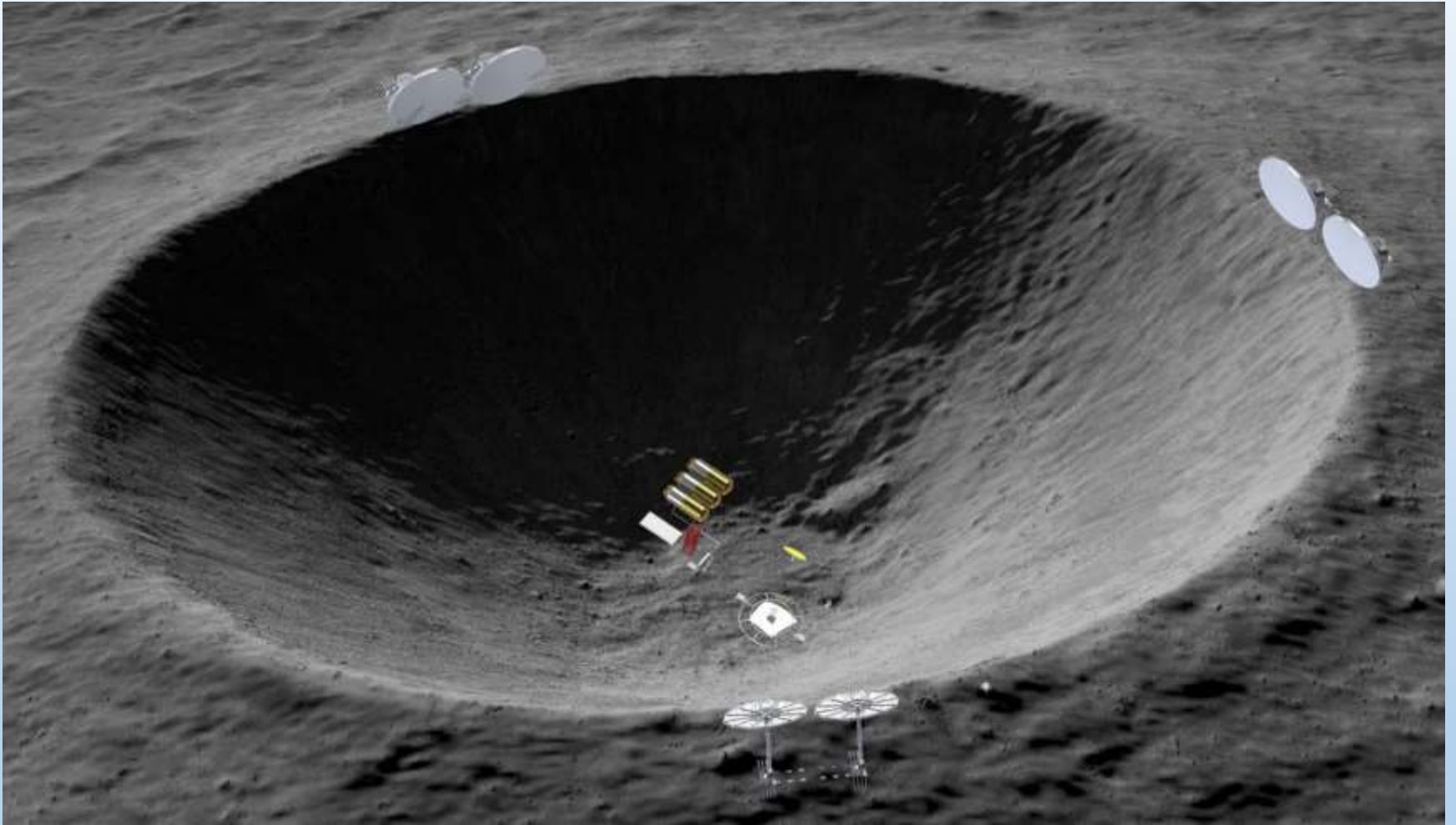
Li, et al., Direct evidence of surface exposed water ice in the lunar polar regions, PNAS, 2018, pnas.1802345115



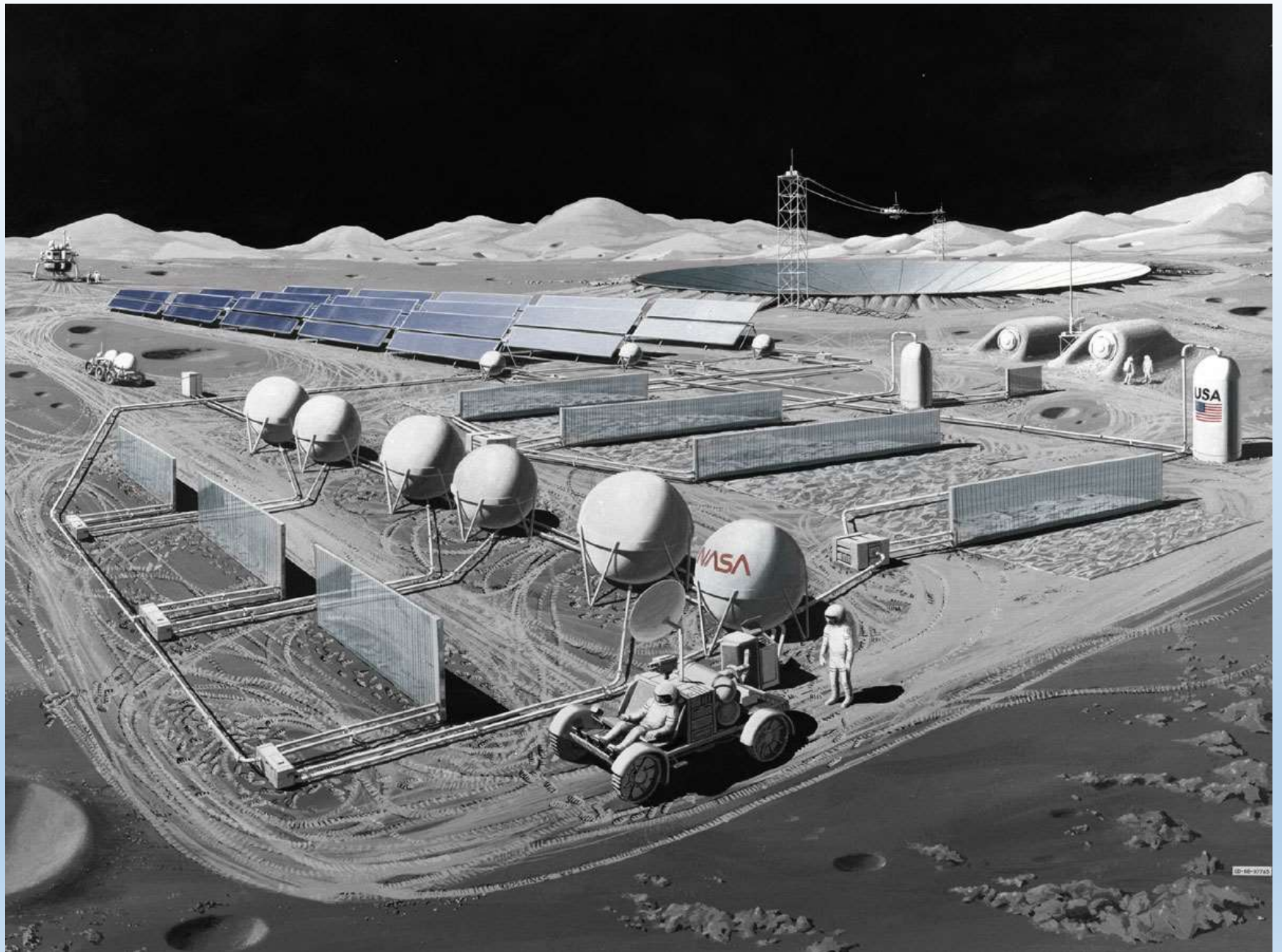
Li, et al., Direct evidence of surface exposed water ice in the lunar polar regions, PNAS, 2018, pnas.1802345115



Li, et al., Direct evidence of surface exposed water ice in the lunar polar regions, PNAS, 2018, [pnas.1802345115](https://doi.org/10.1073/pnas.1802345115)



Colorado School of Mines / Dreyer, Williams, Sowers



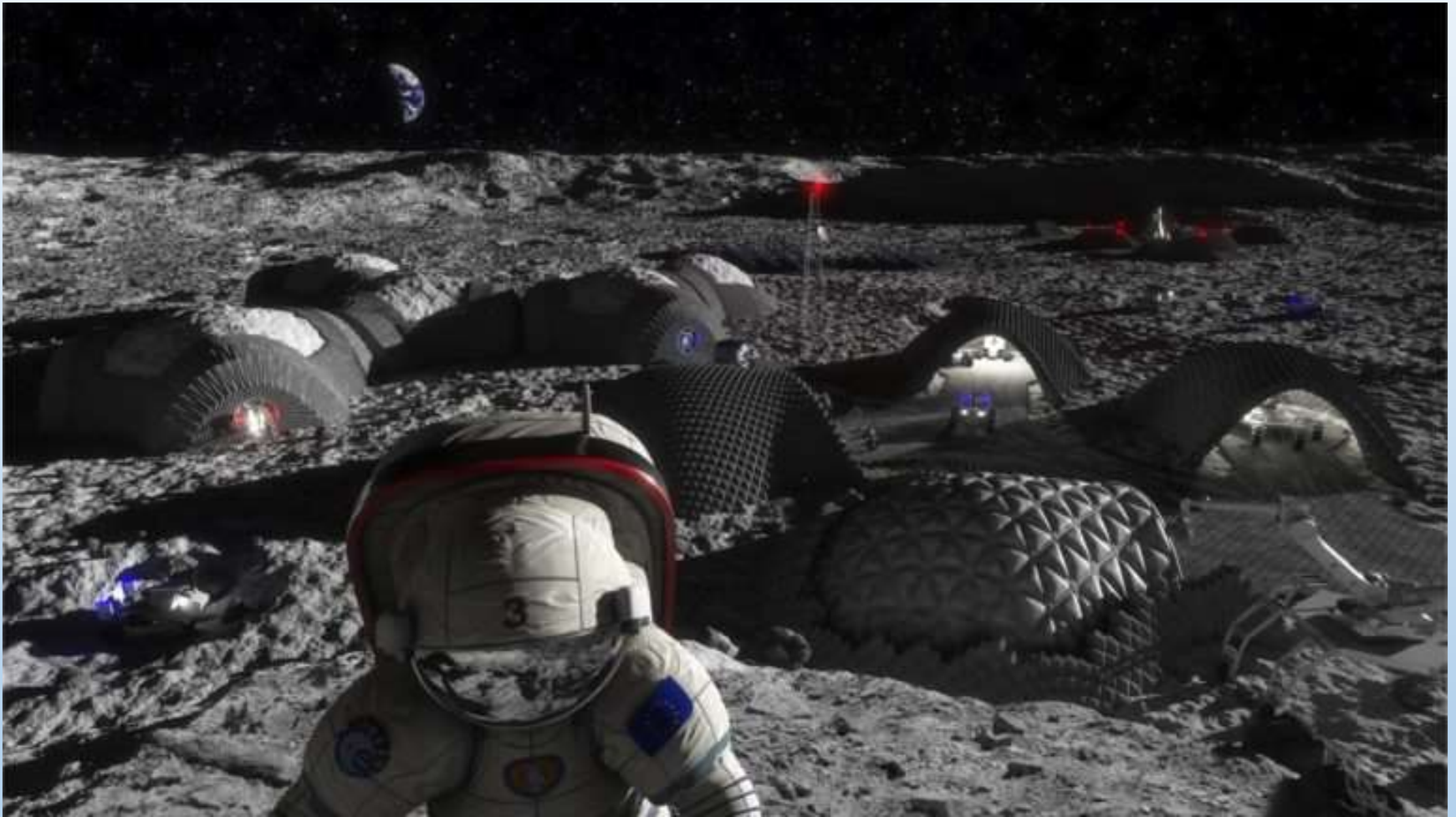


European Space Agency, ESA / Foster + Partners

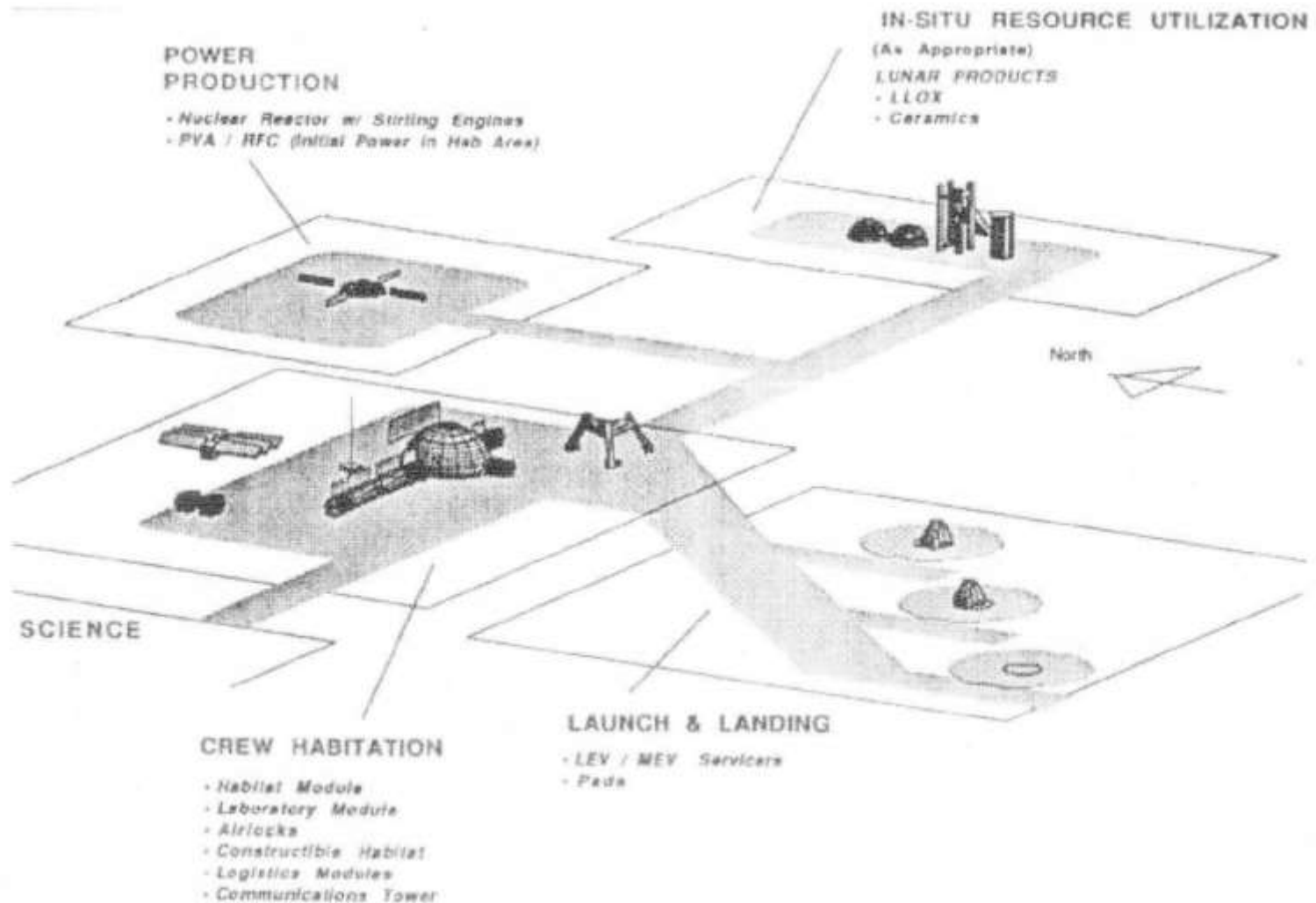


Figure 2. A Contour Crafting robot is shown here printing a road in front of a parabolic hangar structure housing a lunar lander. In the background can be seen a plant intended for processing regolith that will be used in the construction process.

**University of Southern California / Behrokh Khoshnevis, Anders Carlson,
Madhu Thangavelu**

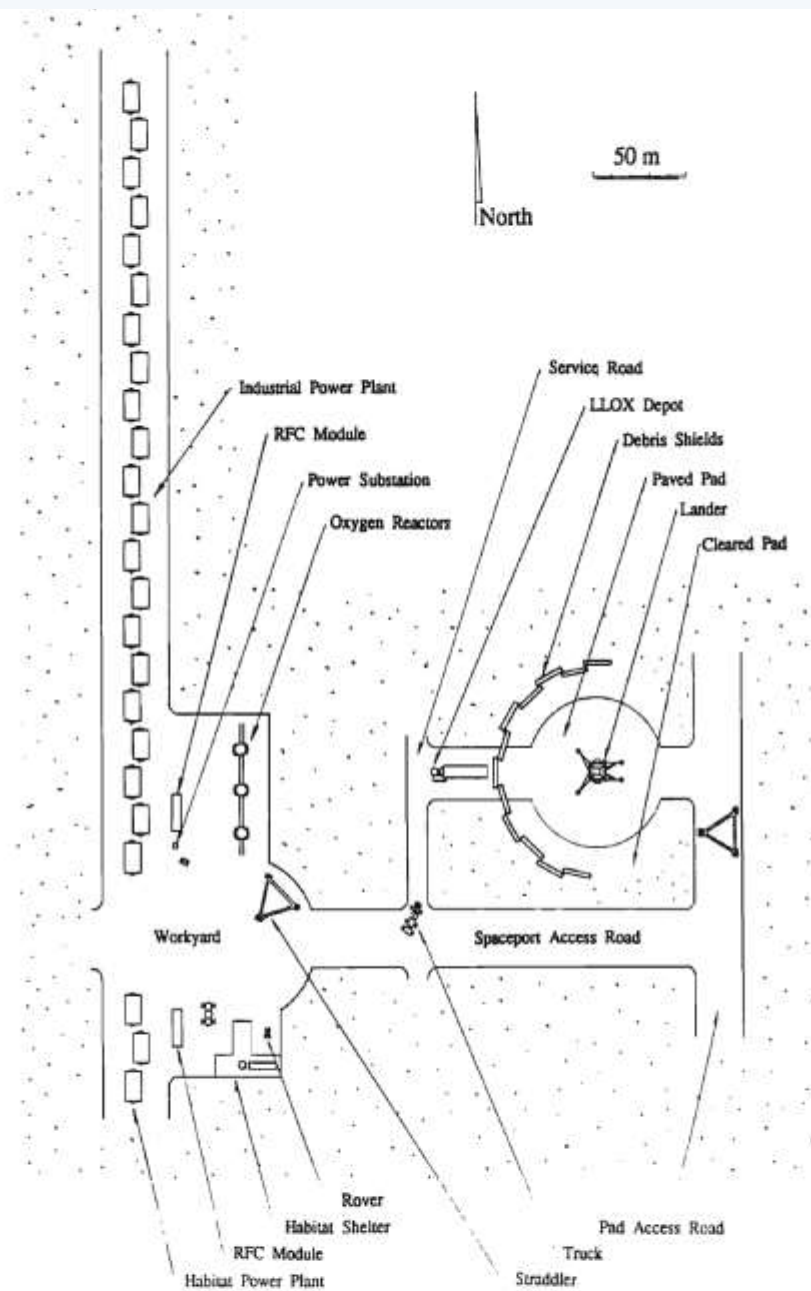


LIQUIFER Systems Group, 2018 / René Waclavicek



**Figure 4. Architecture from the Space Exploration Initiative
90 Day Report [90 Day Report, NASA 1989]**

Figure 23. Bird's eye view of the NASA SEI lunar base show the schematic layout of an early lunar base. [Credit NASA JSC Alred et al., 1989, O'Handley Orbitec NASA NIAC Report 2000]





Tourism - Marriott





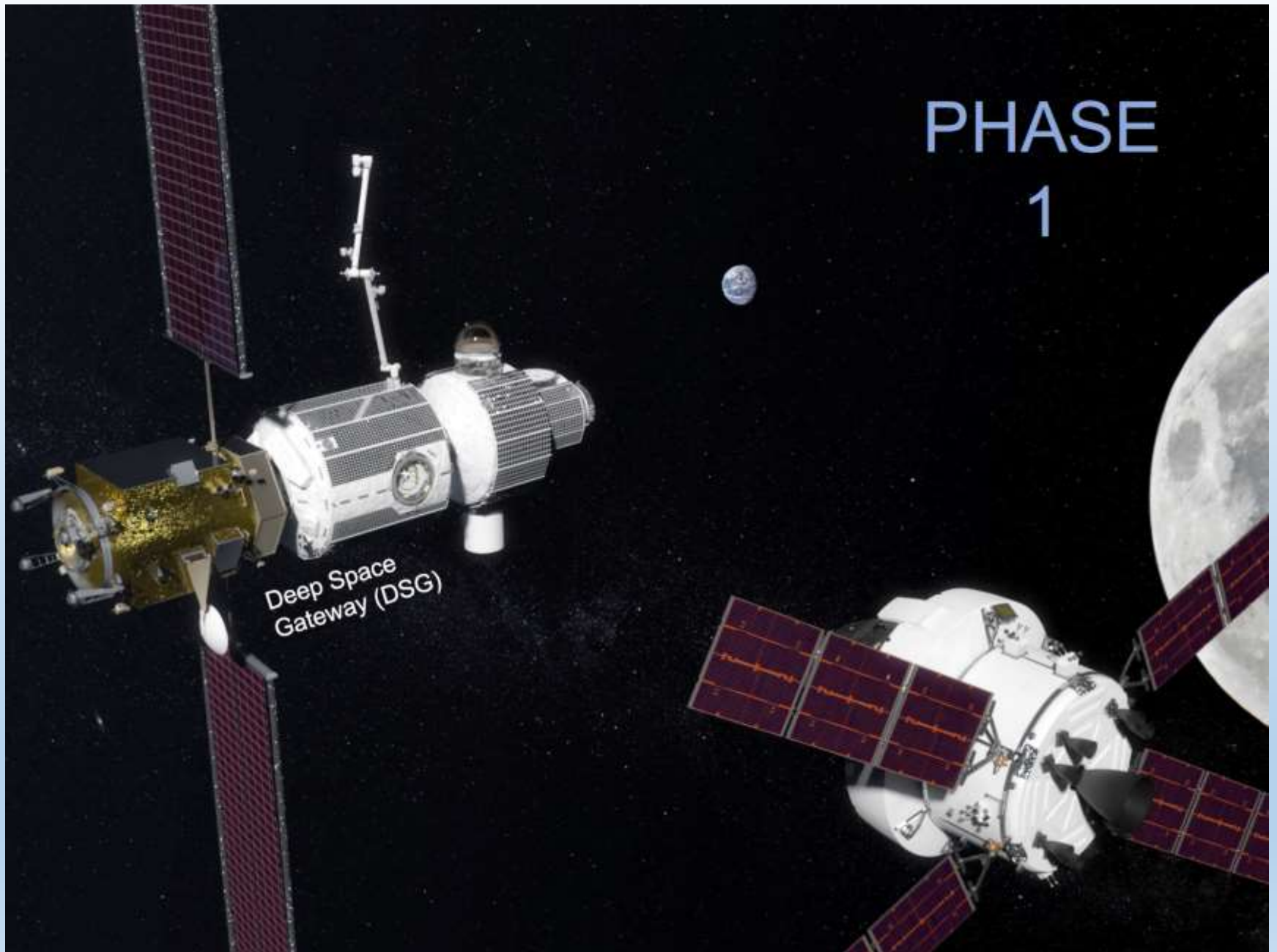


**With advanced propulsion,
one must always look to the past
and look to the future.**



PHASE 1

Deep Space
Gateway (DSG)



Phase 1 Plan

Establishing deep-space leadership and preparing for Deep Space Transport development



Deep Space Gateway Buildup					
EM-1	Europa Clipper	EM-2	EM-3	EM-4	EM-5
2018 - 2025					2026
SLS Block 1 Crew: 0	SLS Block 1B Cargo Europa Clipper (subject to approval)	SLS Block 1B Crew: 4 CMP Capability: 8-9T 40kW Power/Prop Bus	SLS Block 1B Crew: 4 CMP Capability: 10mT Habitation	SLS Block 1B Crew: 4 CMP Capability: 10mT Logistics	SLS Block 1B Crew: 4 CPL Capability: 10mT Airlock
Distant Retrograde Orbit (DRO) 26-40 days	Jupiter Direct	Multi-TLI Lunar Free Return 8-21 days	Near Rectilinear Halo Orbit (NRHO) 16-26 days	NRHO, w/ ability to translate to/from other cislunar orbits 26-42 days	NRHO, w/ ability to translate to/from other cislunar orbits 26-42 days
Gateway (blue) Configuration (Orion in grey)			Cislunar Support Flight	Cislunar Support Flight	

These essential Gateway elements can support multiple U.S. and international partner objectives in Phase 1 and beyond

Known Parameters:

- Gateway to architecture supports Phase 2 and beyond activities
- International and U.S. commercial development of elements and systems
- Gateway will translate uncrewed between cislunar orbits
- Ability to support science objectives in cislunar space

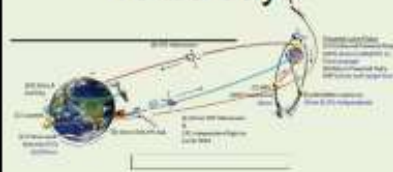
Open Opportunities:

- Order of logistics flights and logistics providers
- Use of logistics modules for available volume
- Ability to support lunar surface missions

Multi-TLI Lunar Free Return 8-21 days



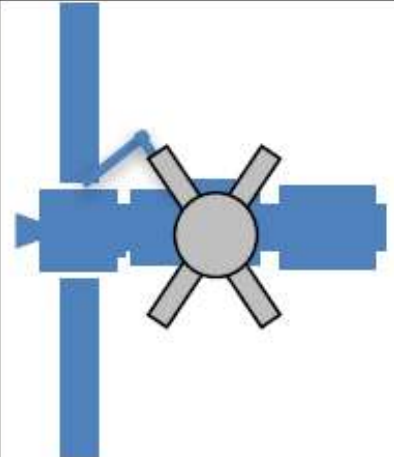
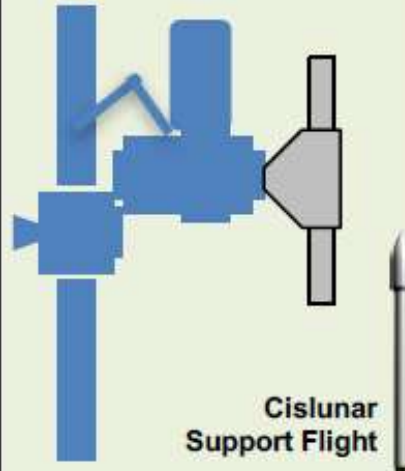
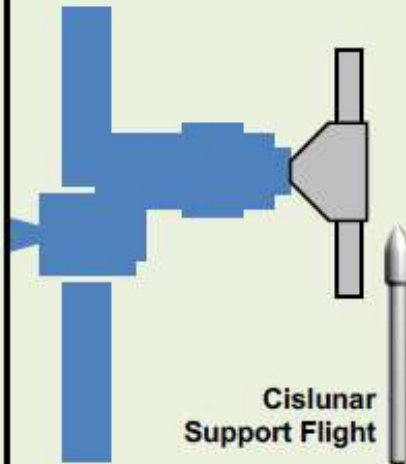
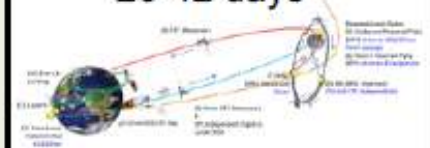
Near Rectilinear Halo Orbit (NRHO) 16-26 days

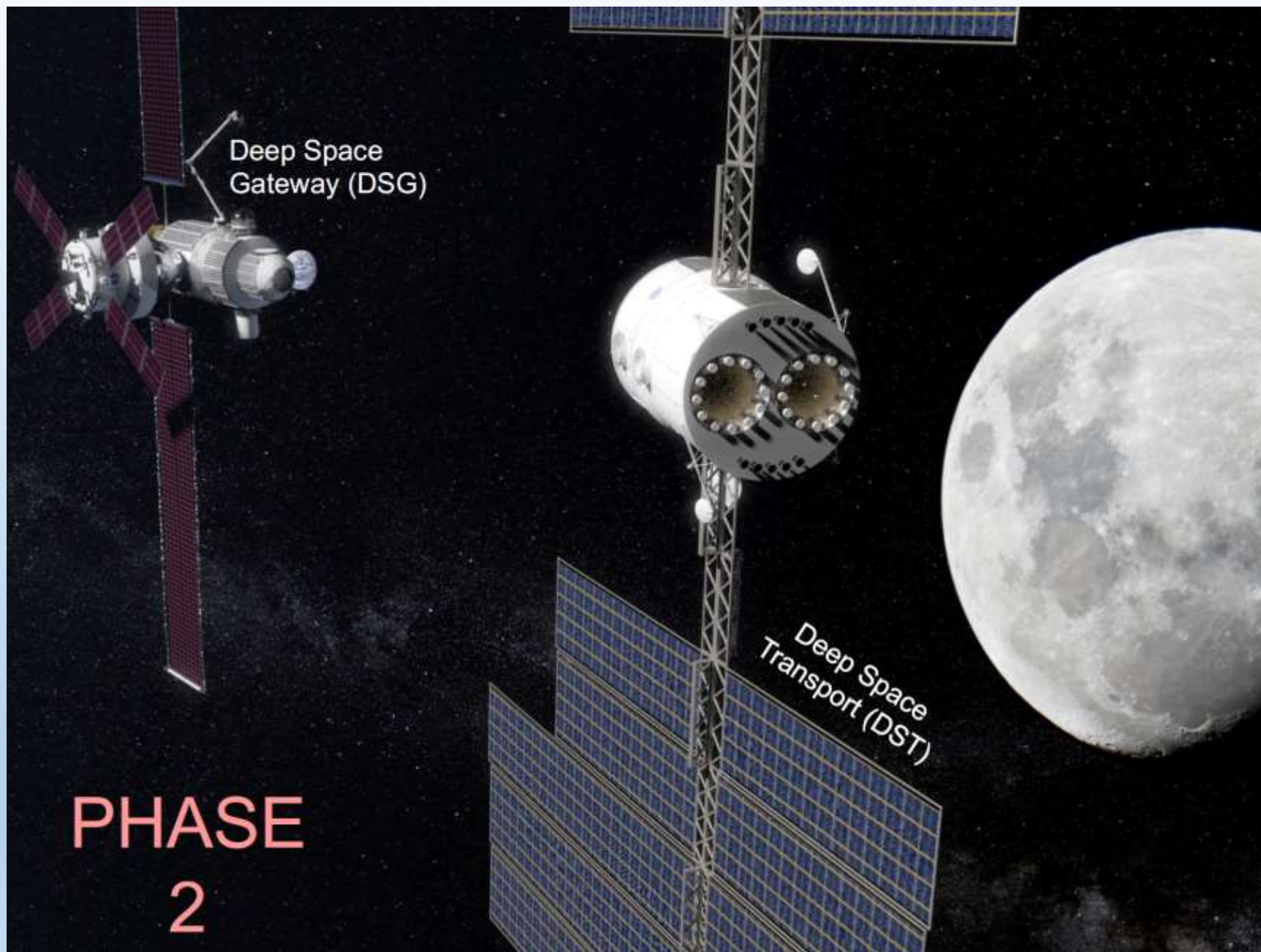


NRHO, w/ ability to translate to/from other cislunar orbits 26-42 days



NRHO, w/ ability to translate to/from other cislunar orbits 26-42 days



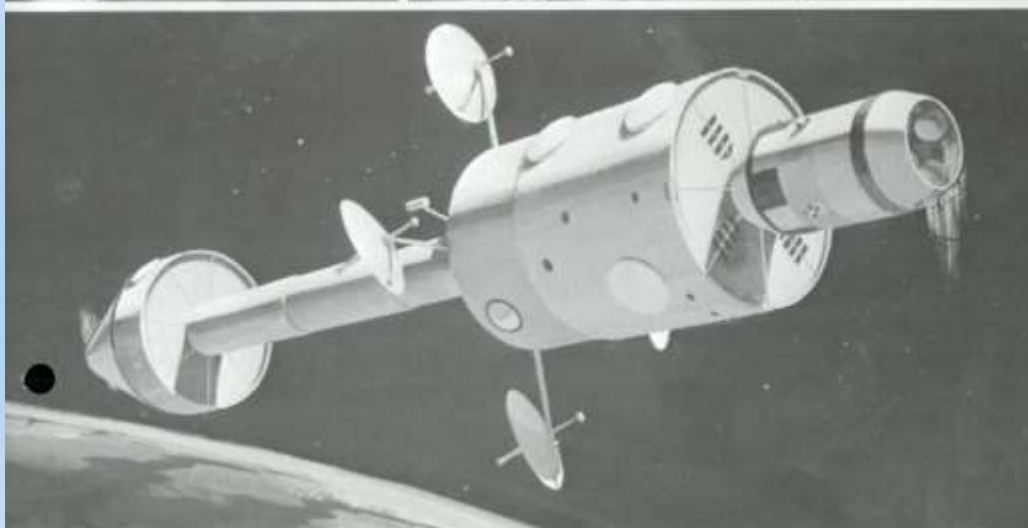
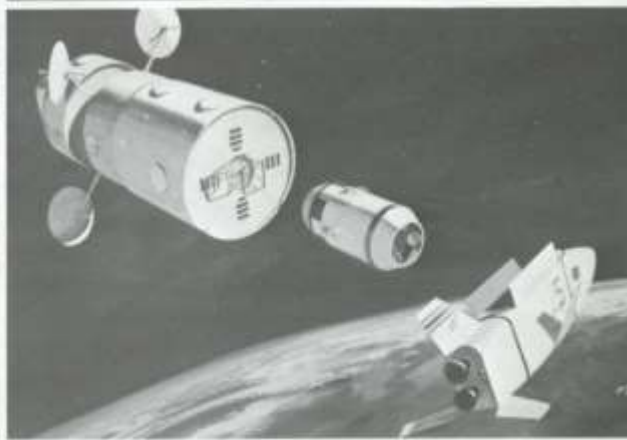
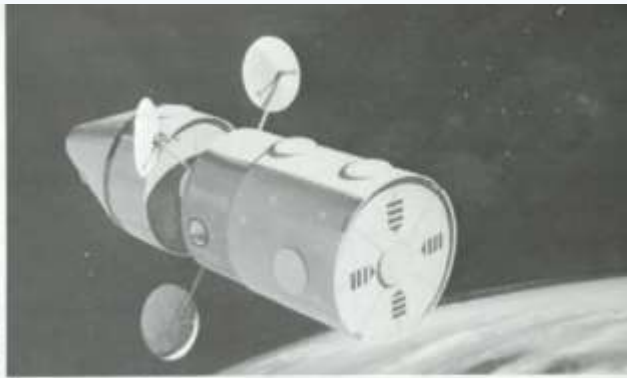


Deep Space
Gateway (DSG)

Deep Space
Transport (DST)

PHASE
2

At Saturn



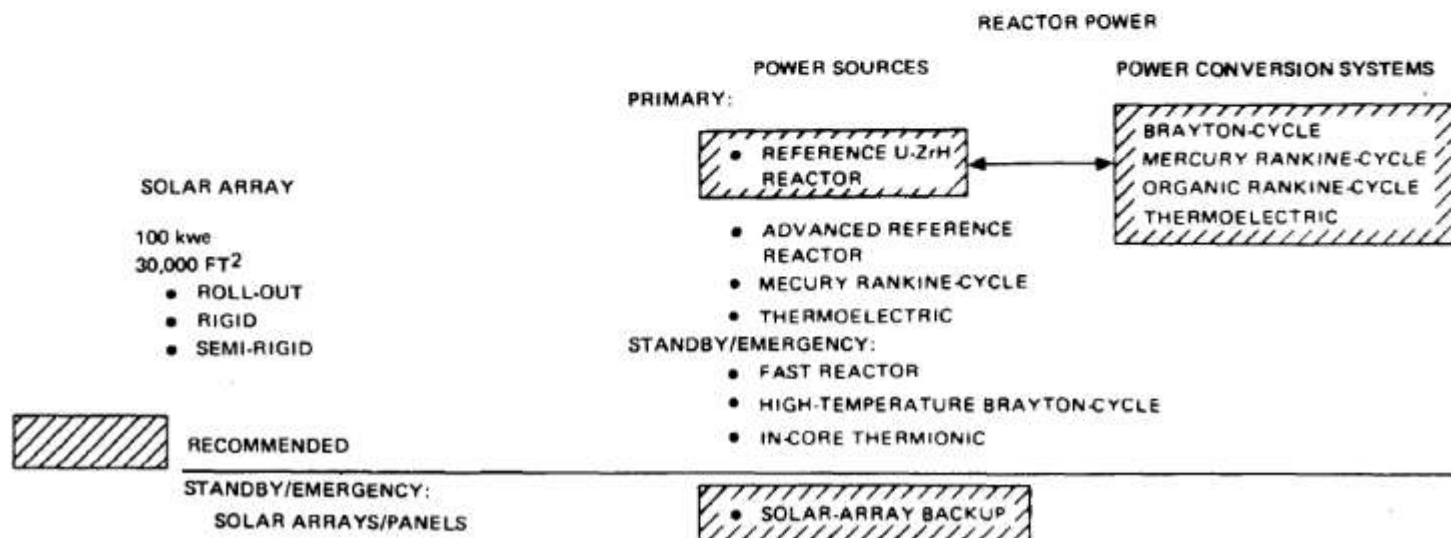
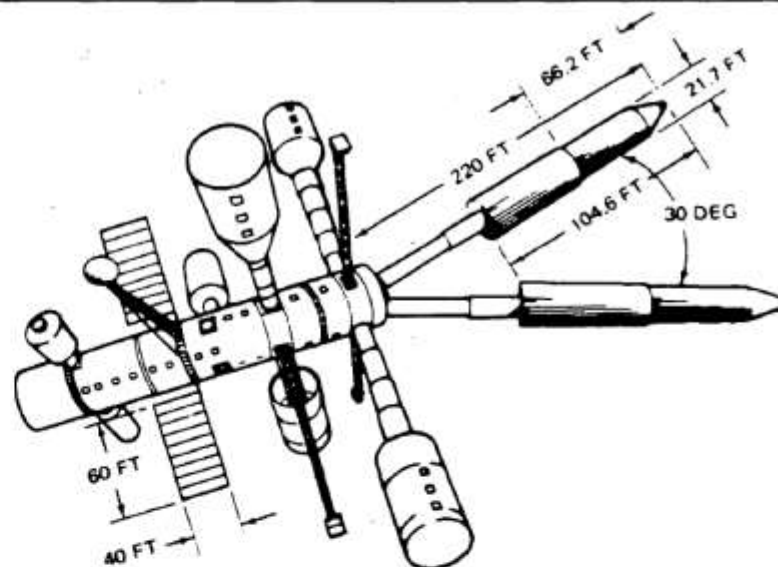
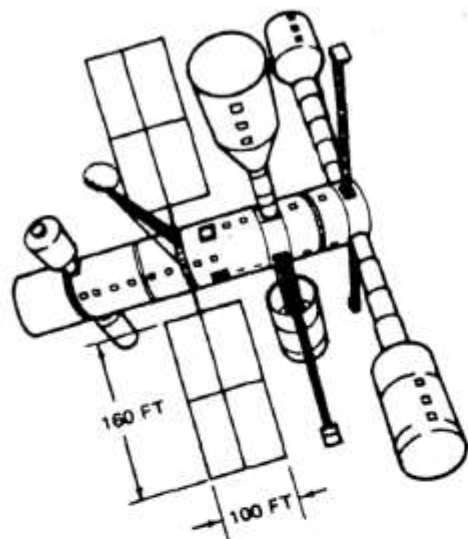
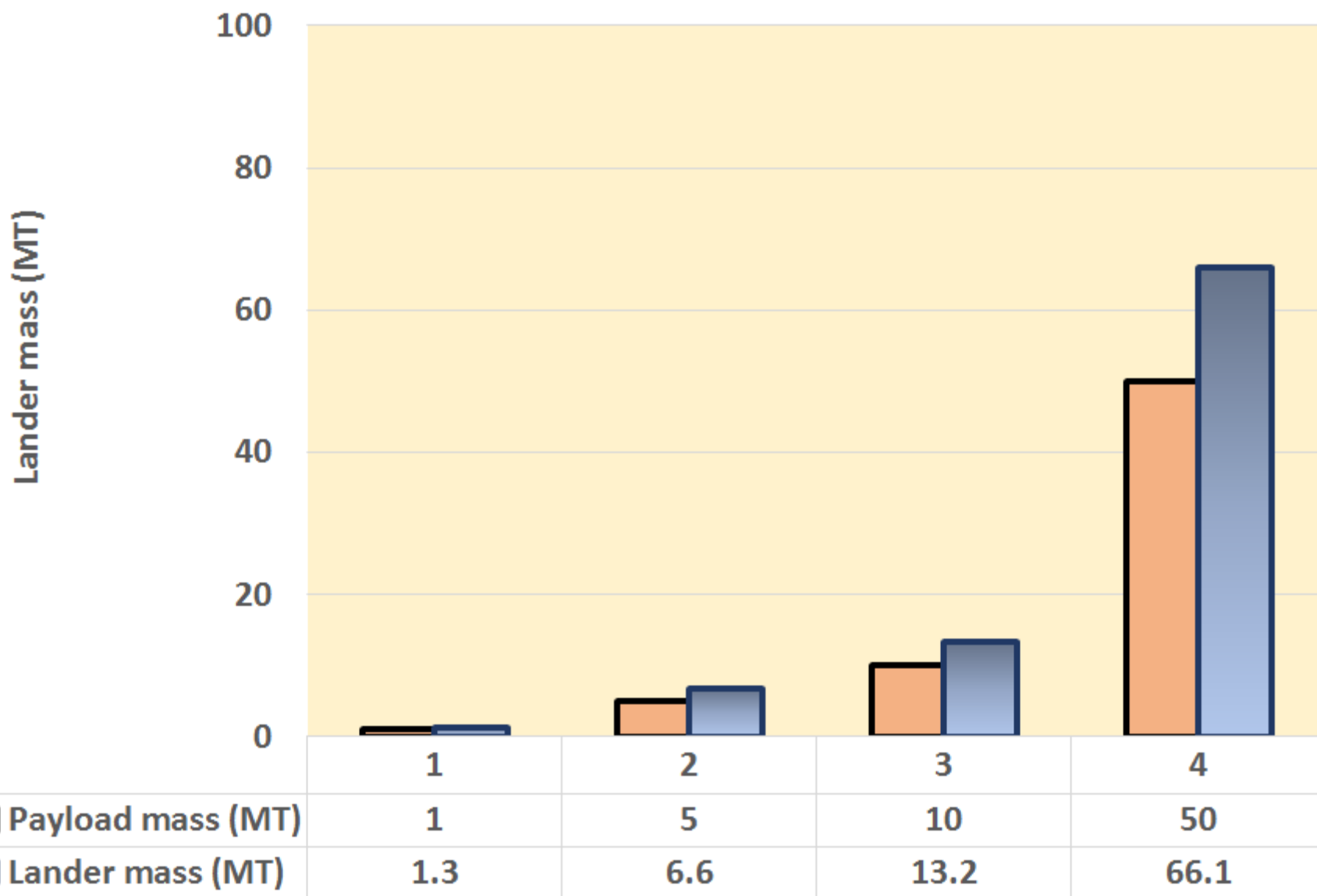
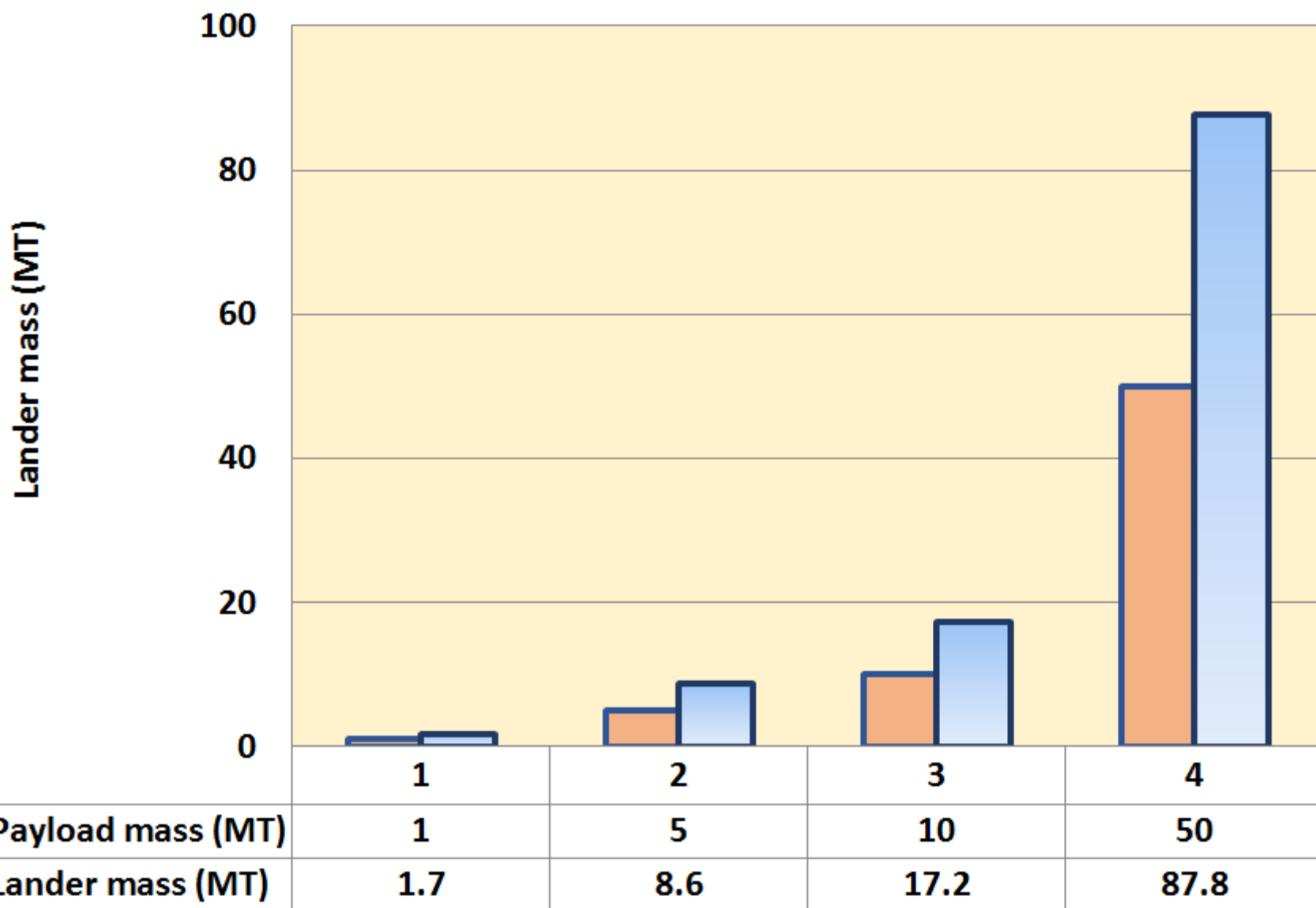


Figure 3-2. Candidate Electrical Power Subsystems

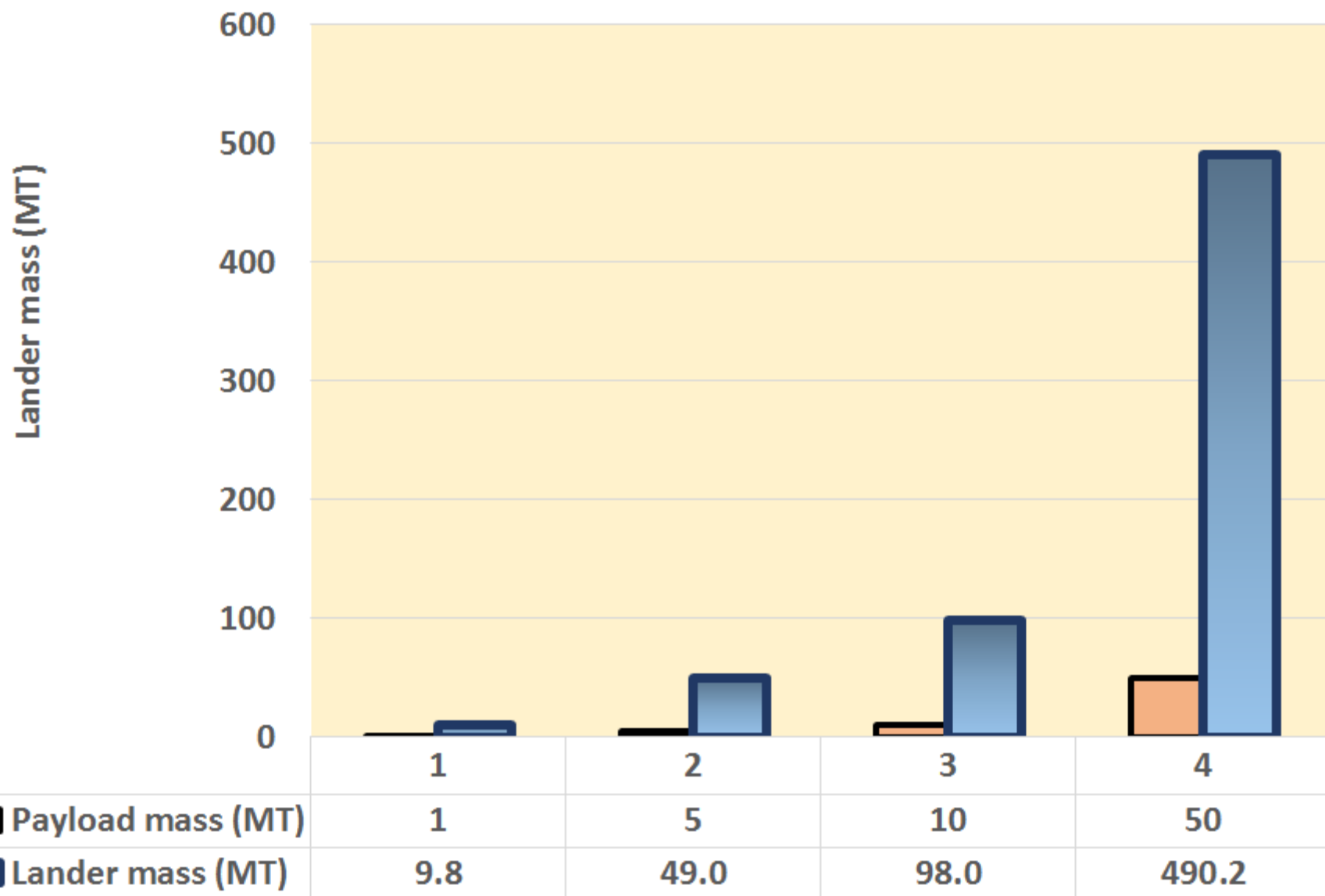
At Saturn: Enceladus Lander Mass (MT), Two-Way Flights,
 $\Delta V = 0.6 \text{ km/s}$, $I_{sp} = 480 \text{ s}$, $M_{\text{tank}} = 0.4 M_p$



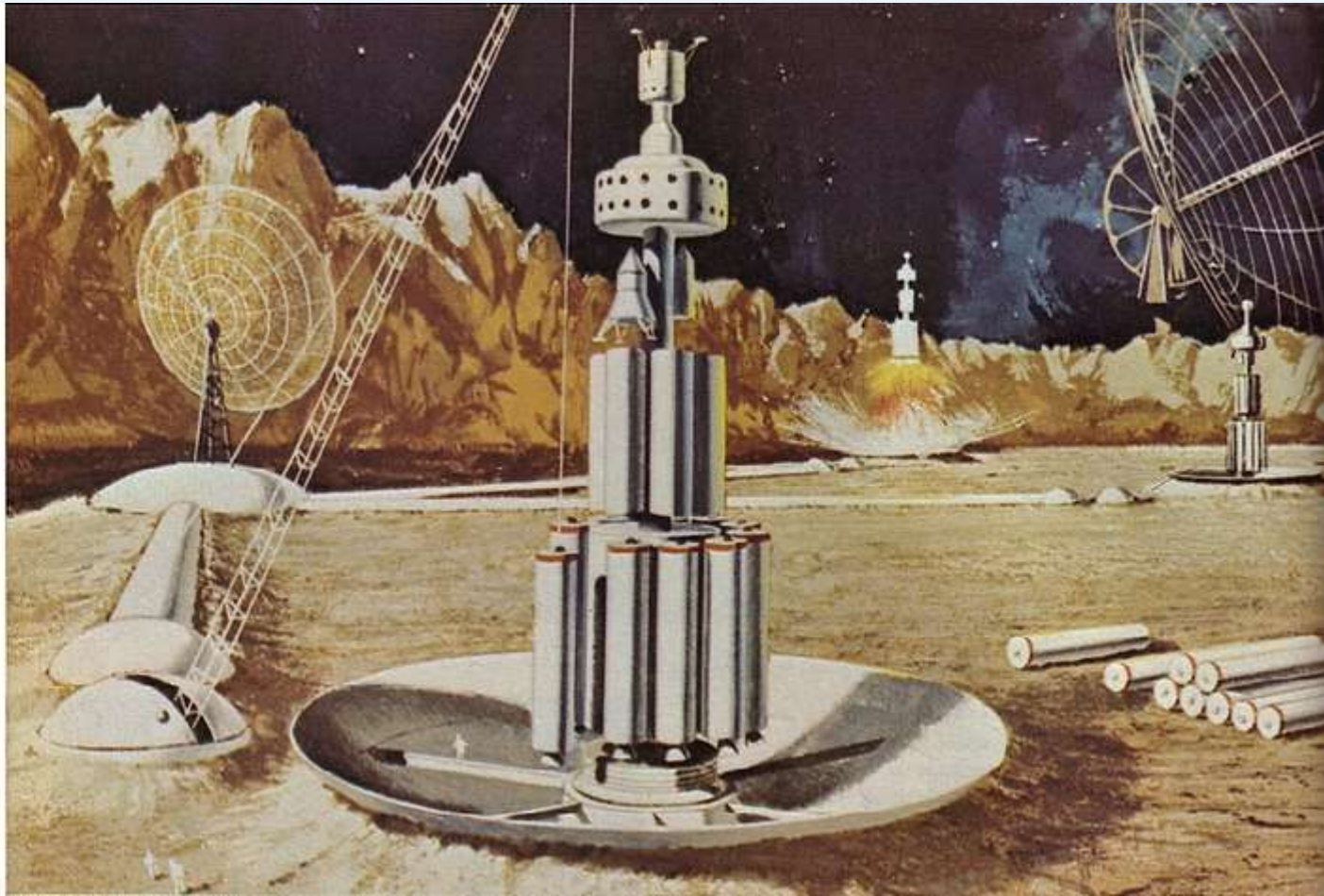
At Saturn: Iapetus Lander Mass (MT), Two-Way Flights,
 $\Delta V = 1.40 \text{ km/s}$, $I_{sp} = 480 \text{ s}$, $M_{\text{tank}} = 0.4 M_p$



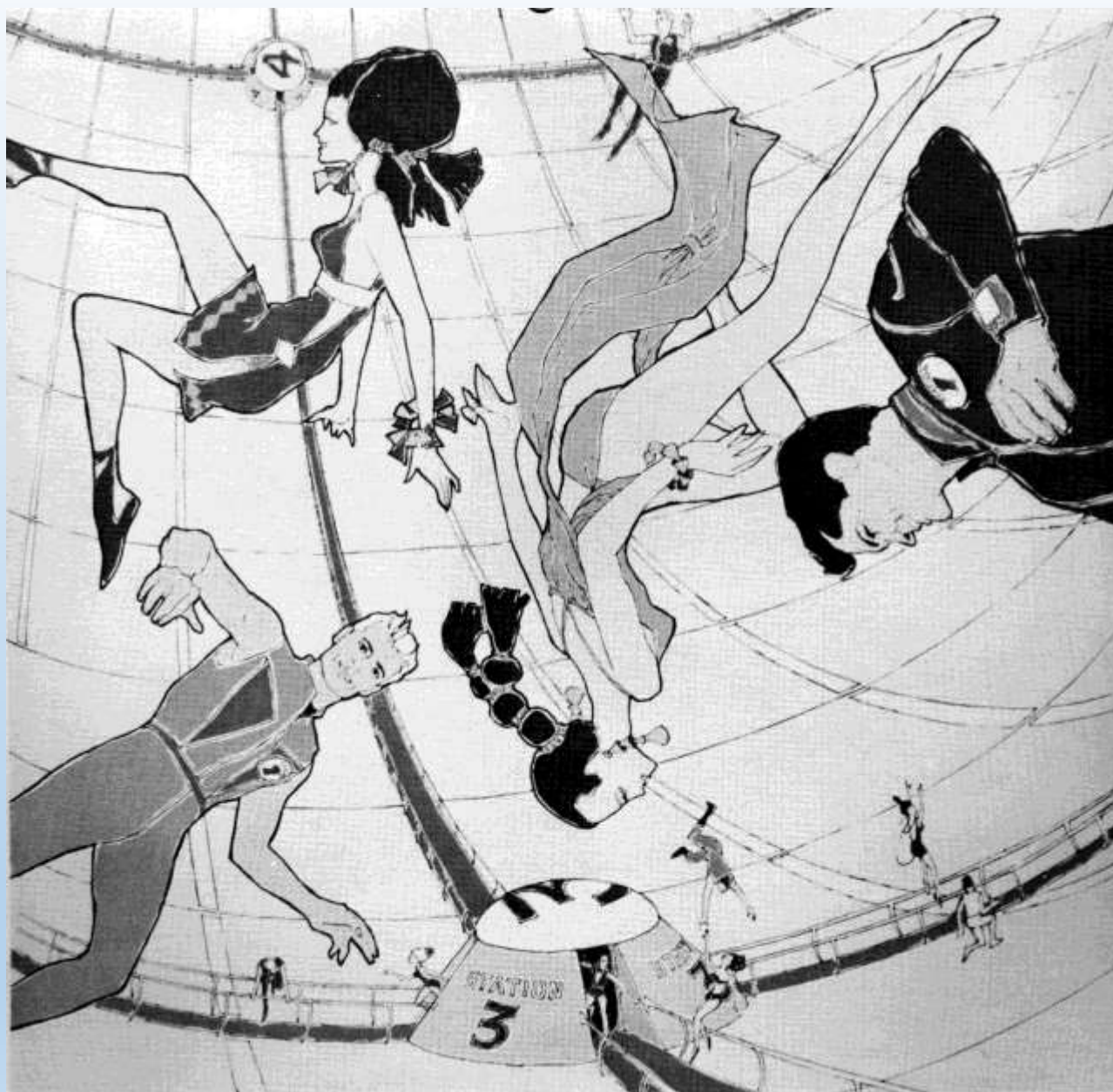
At Saturn: Titan Lander Mass (MT), Two-Way Flights,
 $\Delta V = 6.34 \text{ km/s}$, $I_{sp} = 480 \text{ s}$, $M_{\text{tank}} = 0.2 M_p$



Krafft Ehricke,
Selenopolis





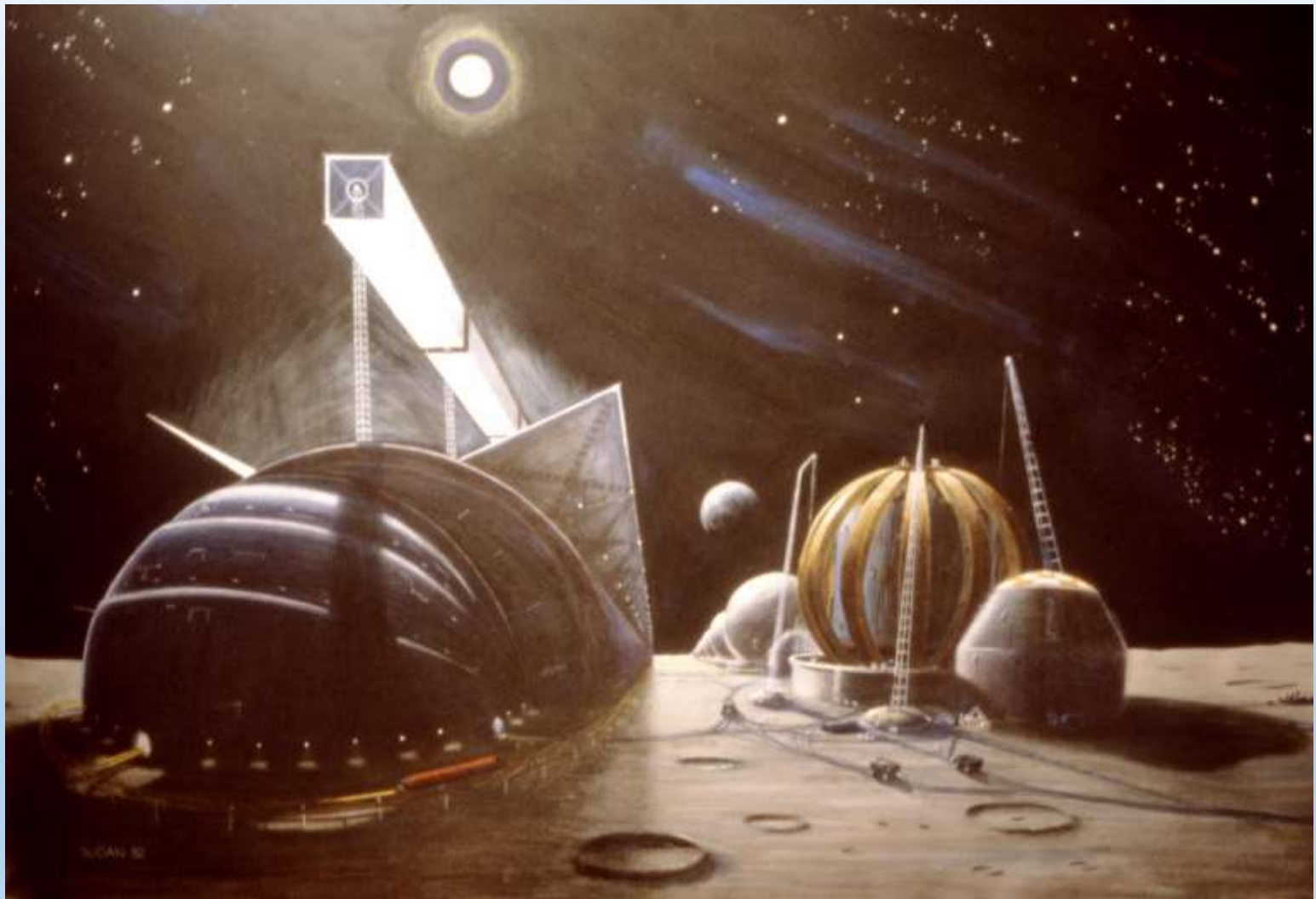


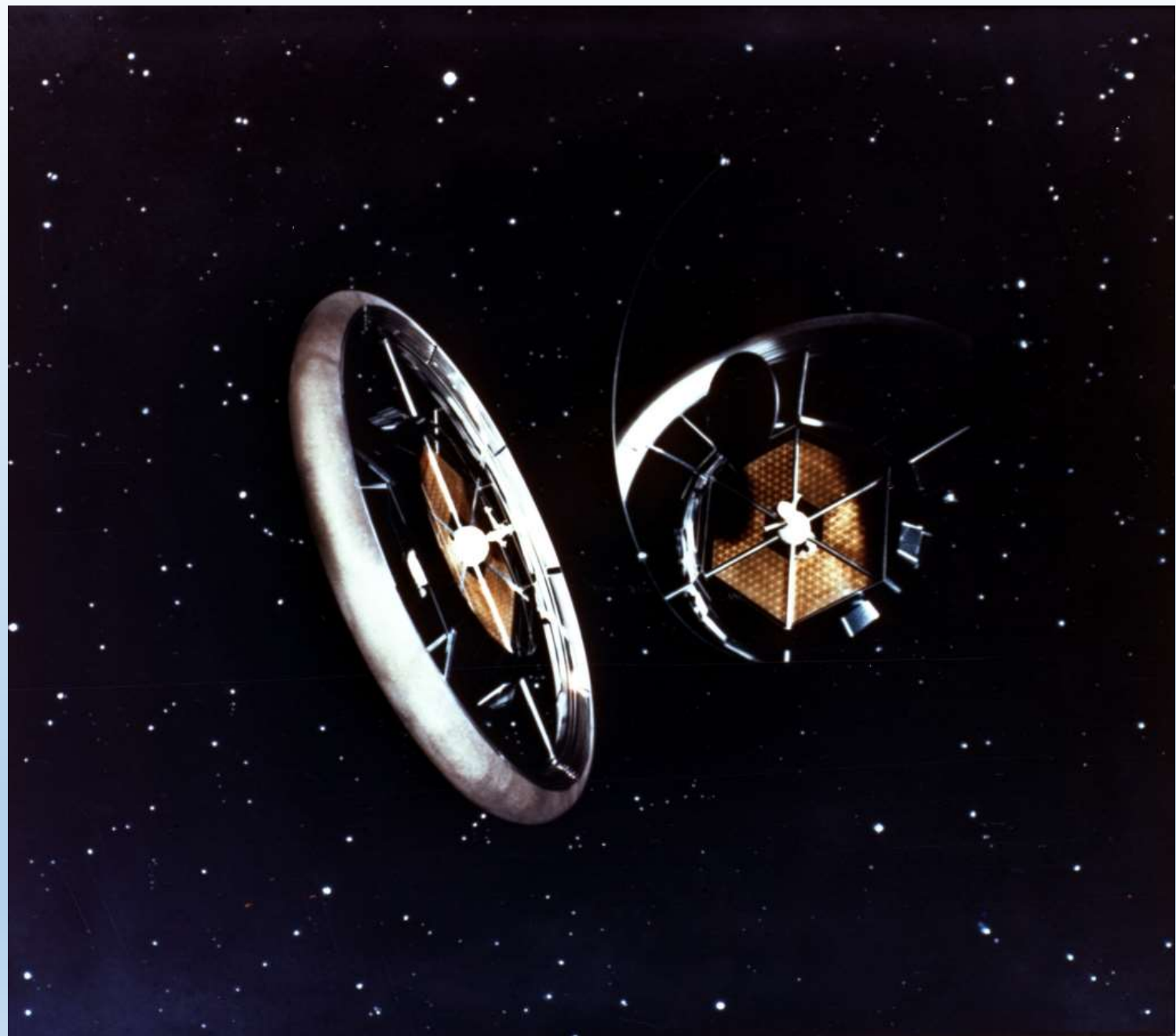




Vorschlag
-.-.-.-.-

zur Verwirklichung des Baues
-.-.-.-.-
moderner Raketen in China
-.-.-.-.-

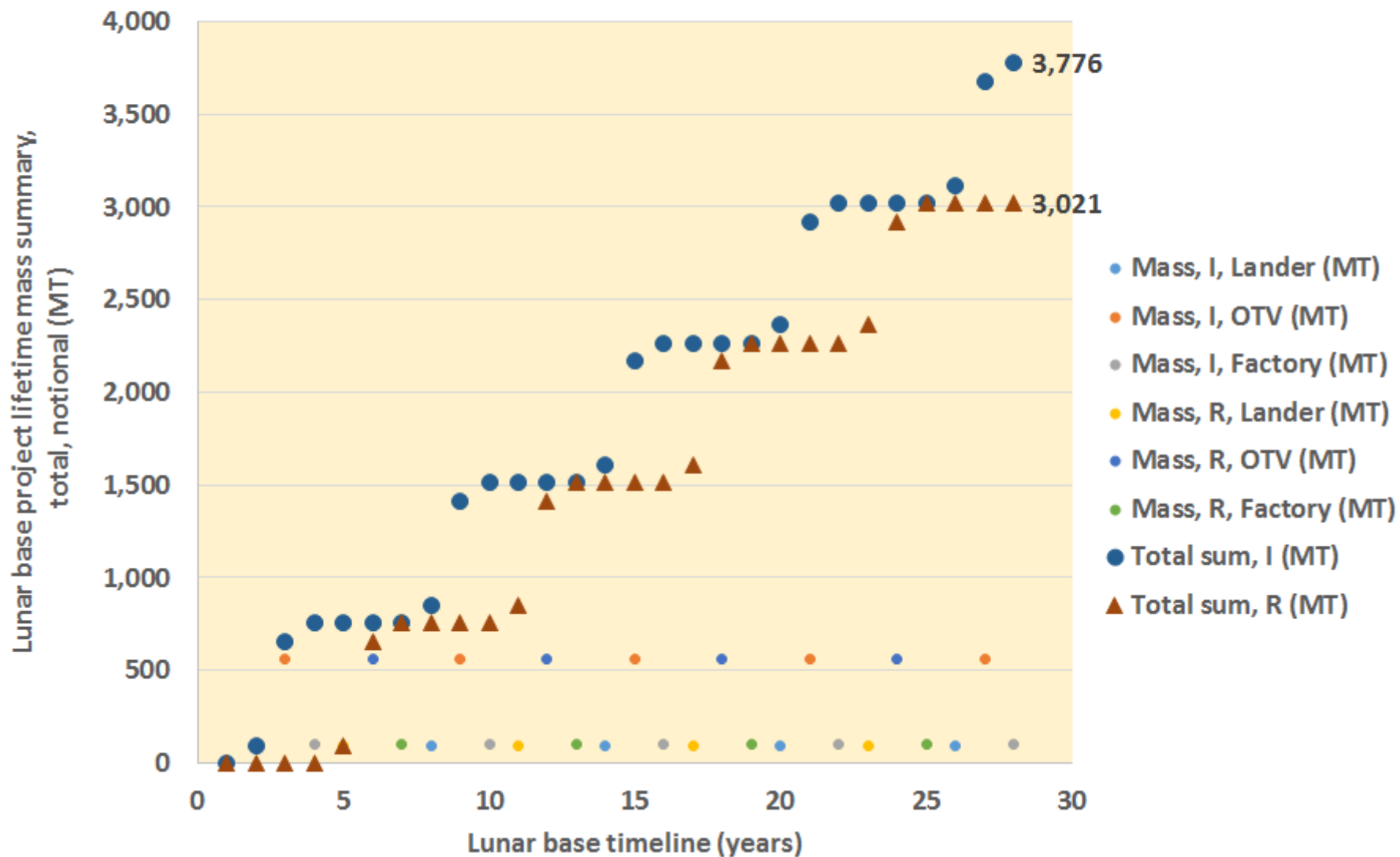




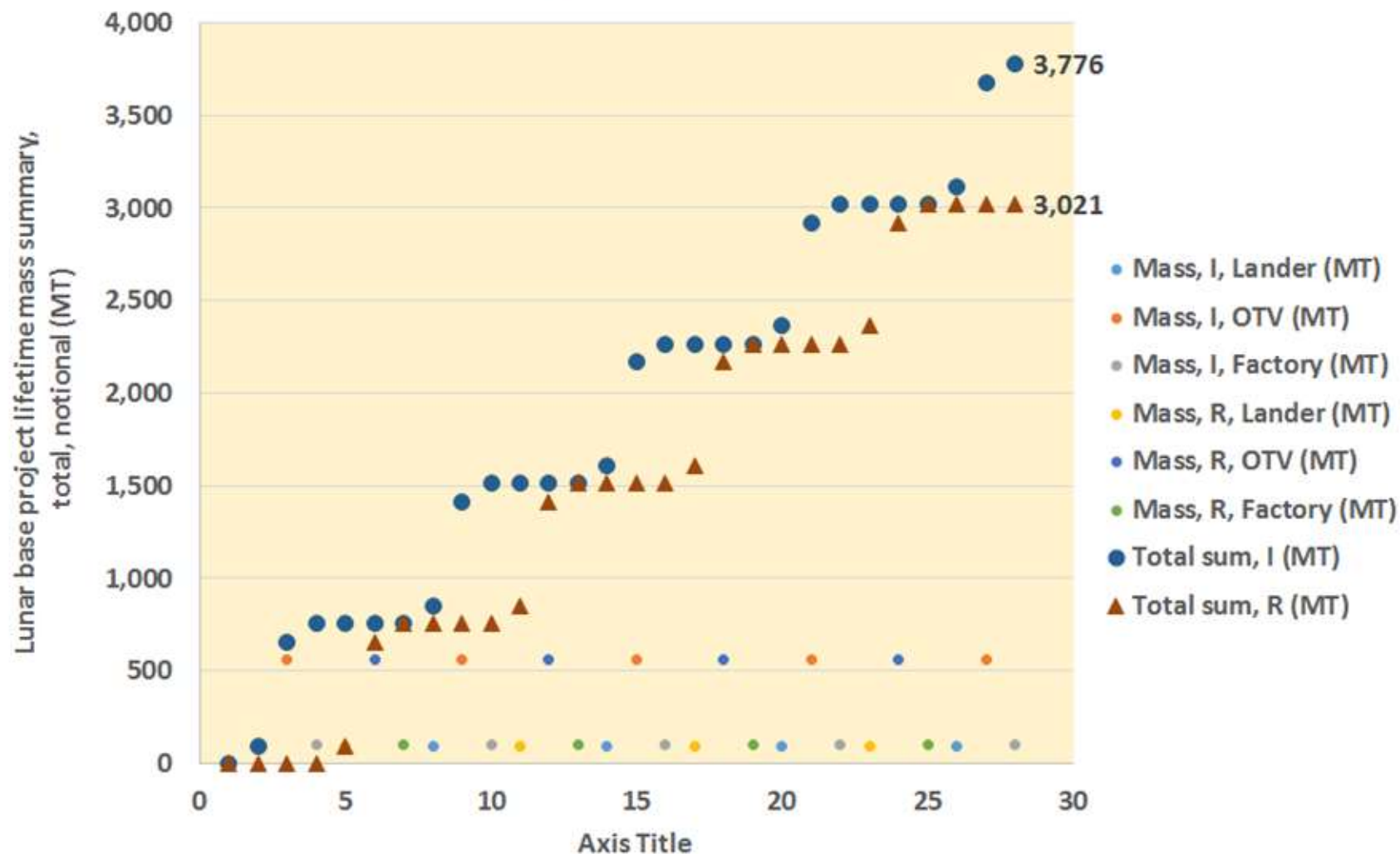
Lunar base project mass elements (in MT), OTV, Lander, and Factory assets only:

I = initial, R = replacement,

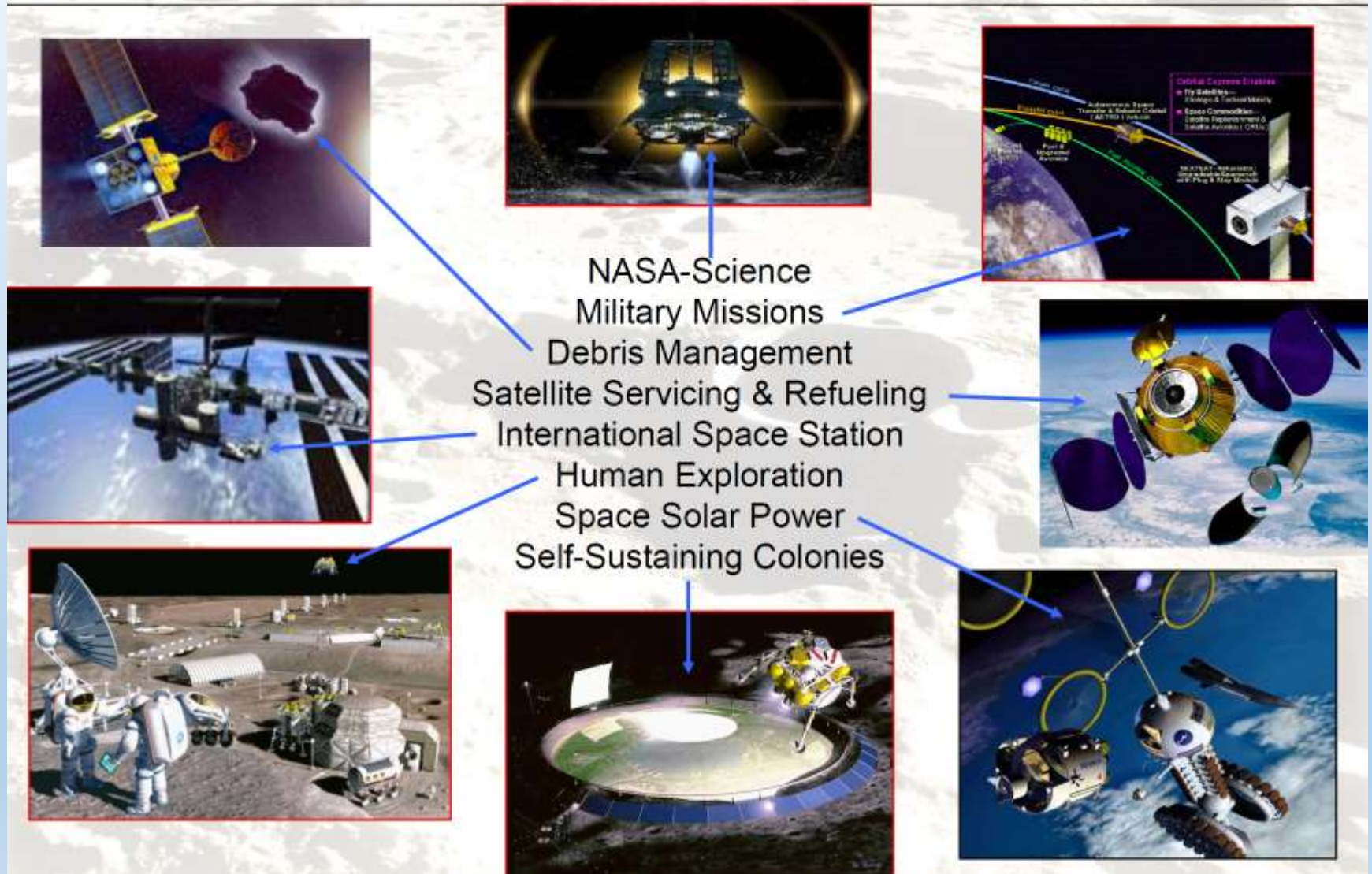
OTV: alpha = 40 kg/kWe, P = 10 MWe, Isp = 5,000 s; Lander Isp = 480 s



OTV alpha = 40 kg/kWe, Isp = 5,000 s, Lander Isp = 480 s



The Emerging Cislunar Marketplace





Candidate Lunar ISRU Products

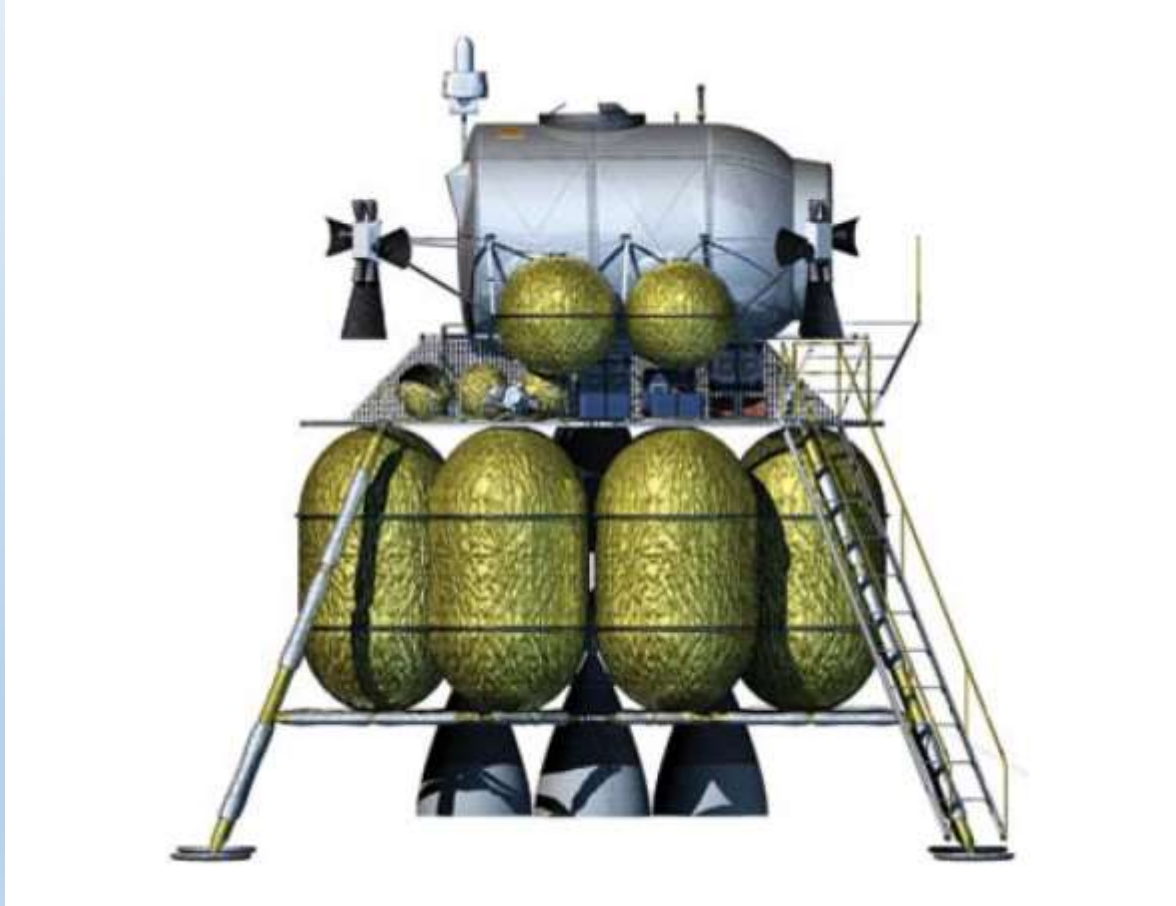
Volatile Resources

- Water (H and O₂ for life support & propellant)
- Nitrogen and carbon gases (CH₄ NH₃)
- ³He

Industrial / Manufacturing

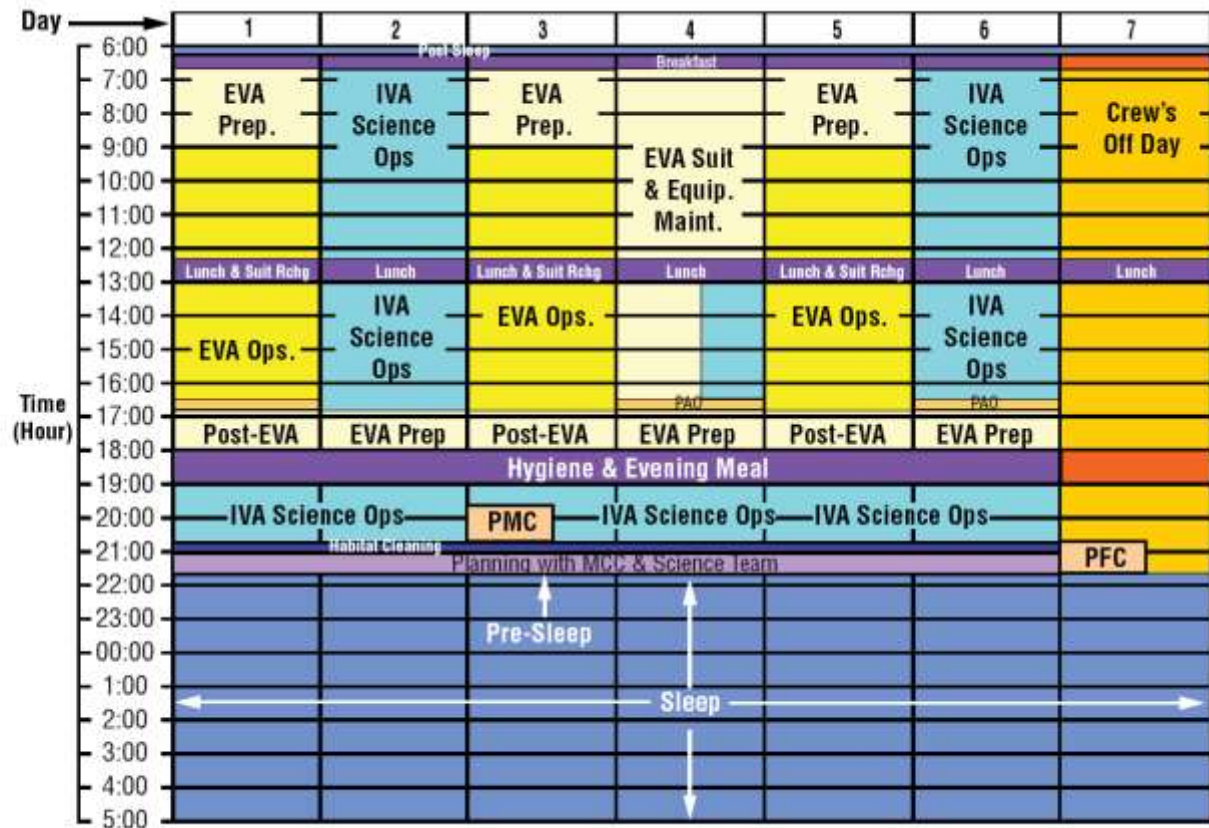
- Sulfur (concrete)
- Soil for agriculture
- Basalt fiber
- Cast basalt
- Iron / Steel
- Aluminum
- Sintered Bricks (e.g. Pavers)
- Solar cells
- Transparent & opaque glass (including fiber)
- Shielding for L1 Gateway

Lunar Surface Access Module (LSAM)



Notional Schedule of Lunar Surface Activities

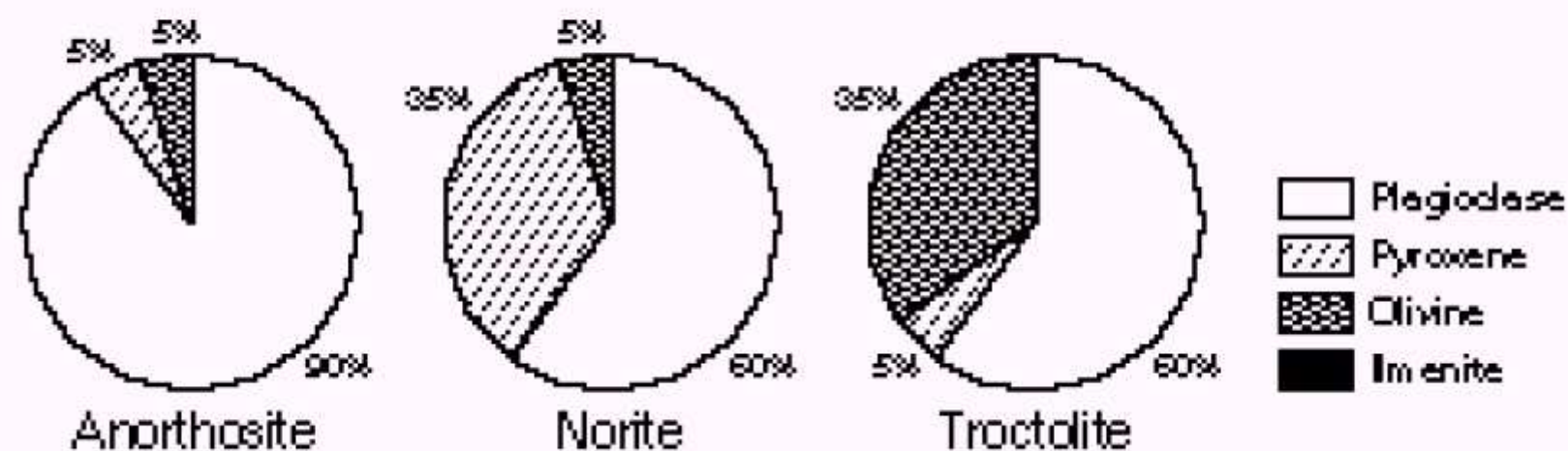
Figure 4-57. Notional
Schedule for a Typical
Week at a Lunar
Outpost



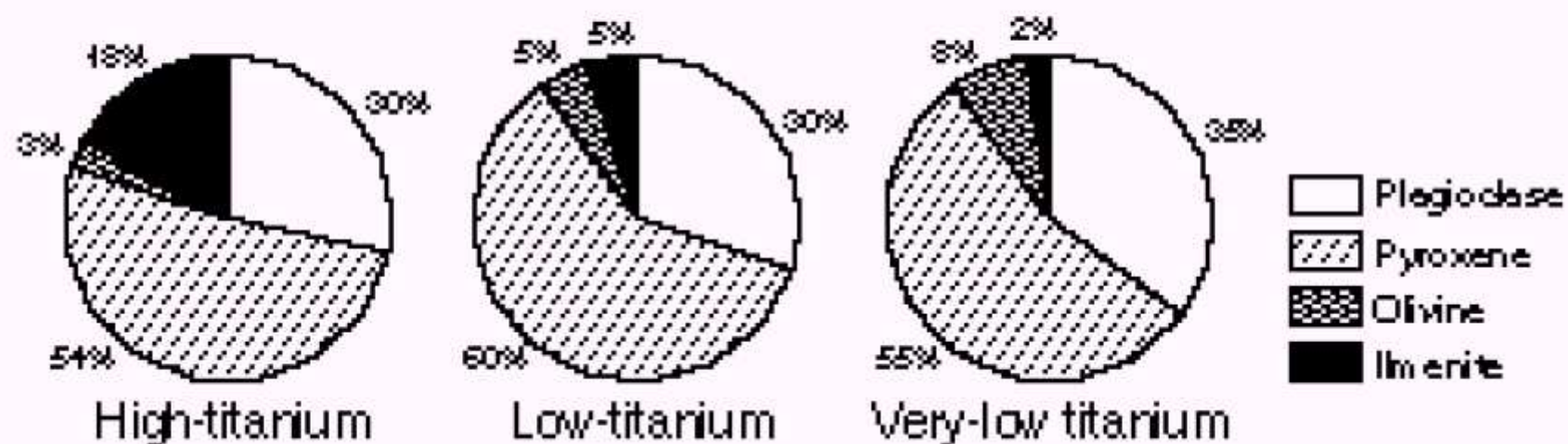
Apollo 15 Imbrium Basin Impact Melt



Mineral abundances in highland rocks



Mineral abundances in mare basalts



Apollo 15 “Genesis Rock”



Apollo 15 Moon Rock Sampling



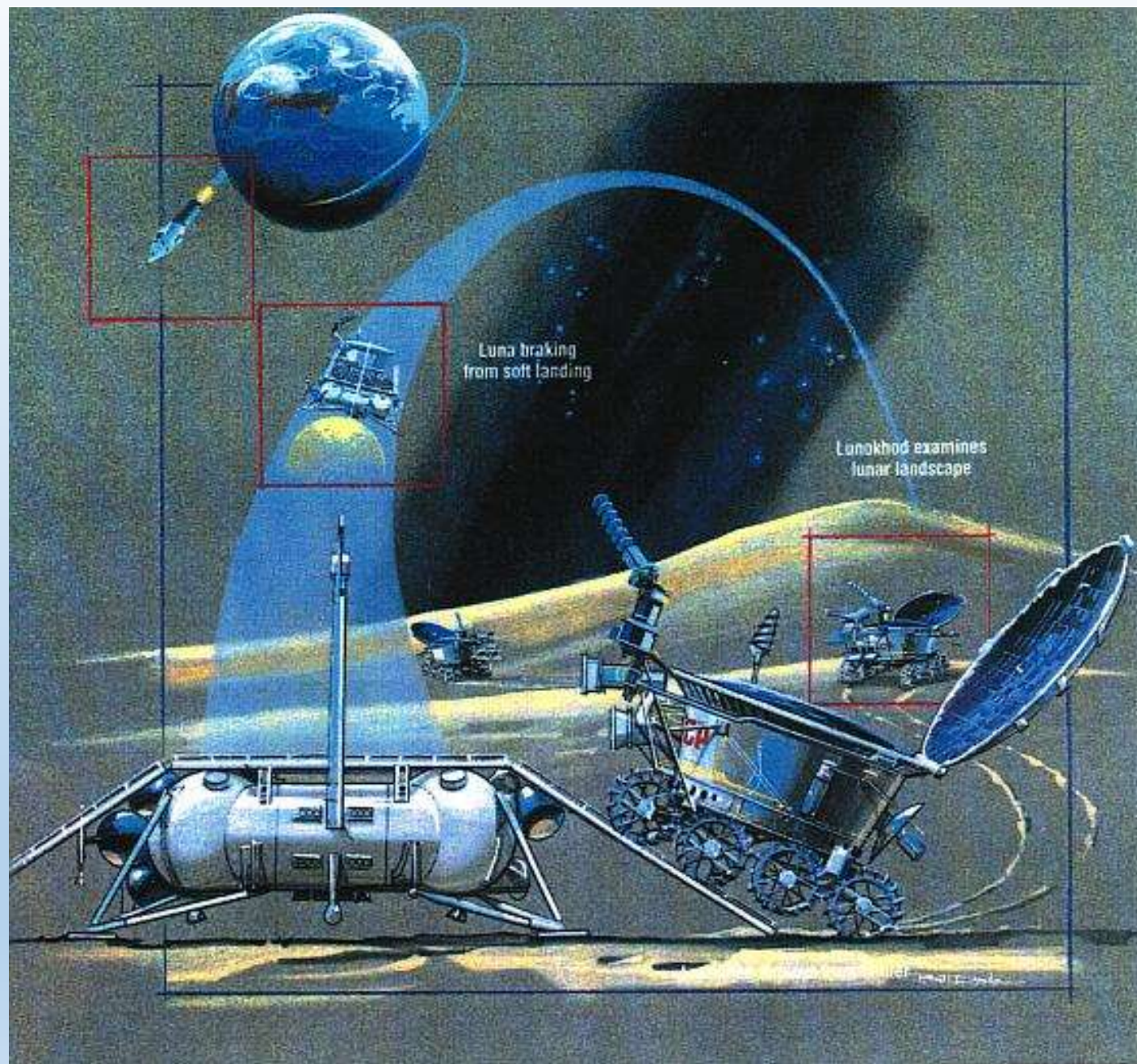
Apollo 16 Anorthosite

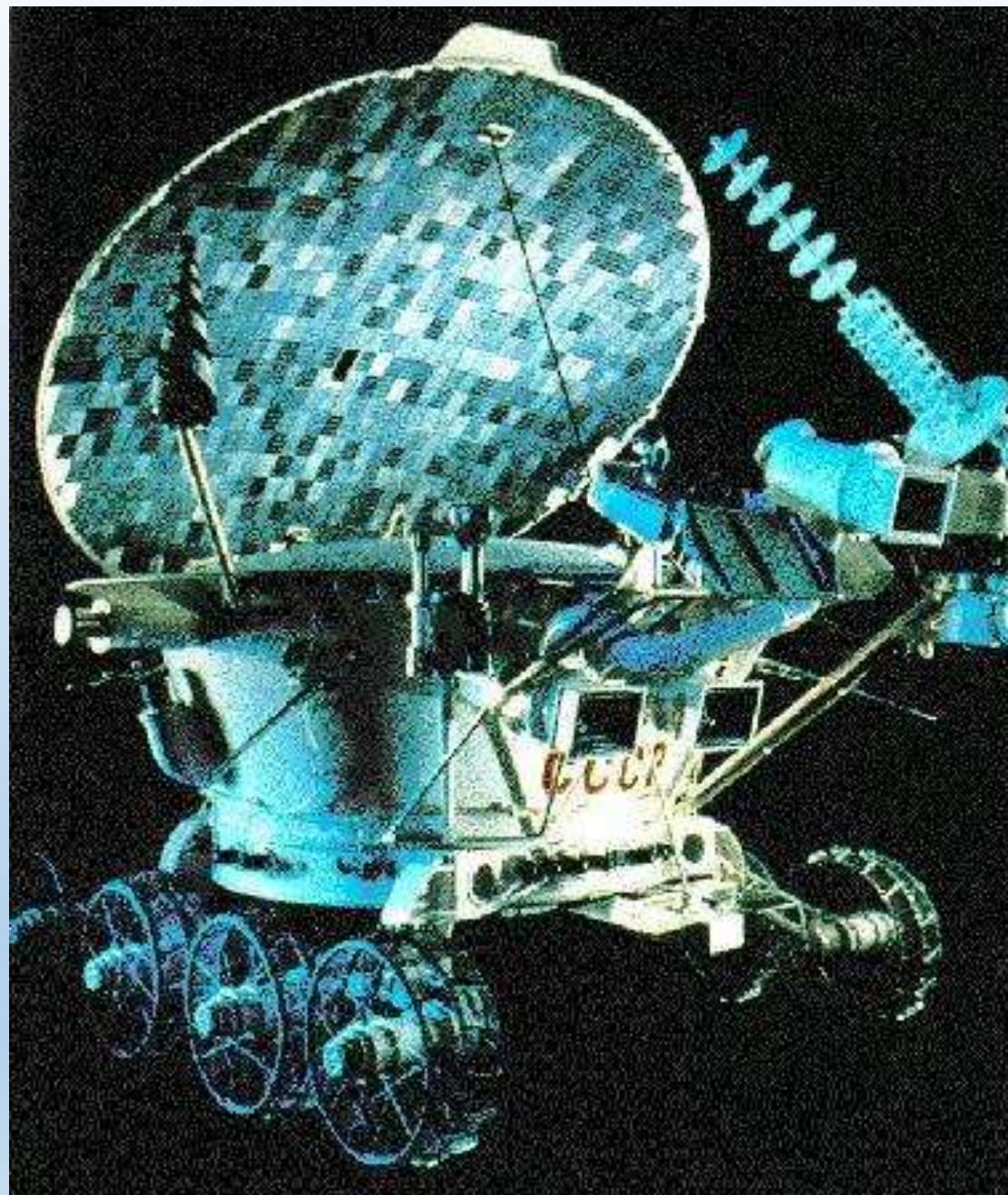


Apollo 17 Orange Glass in Soil

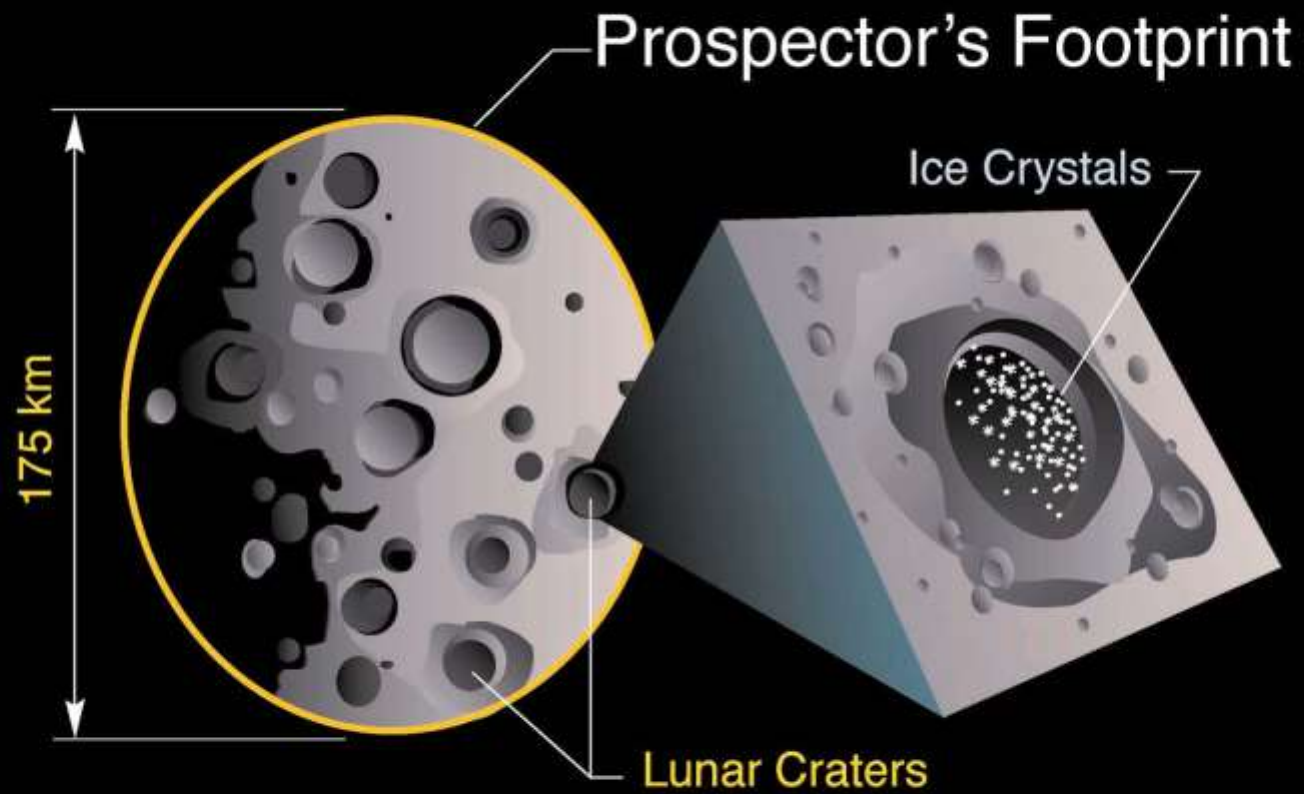




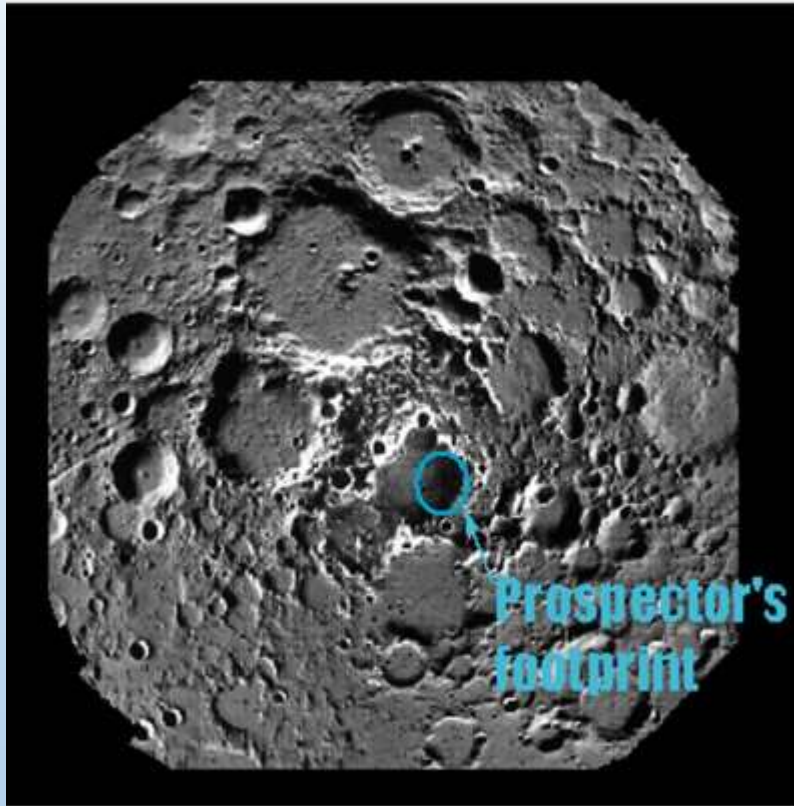




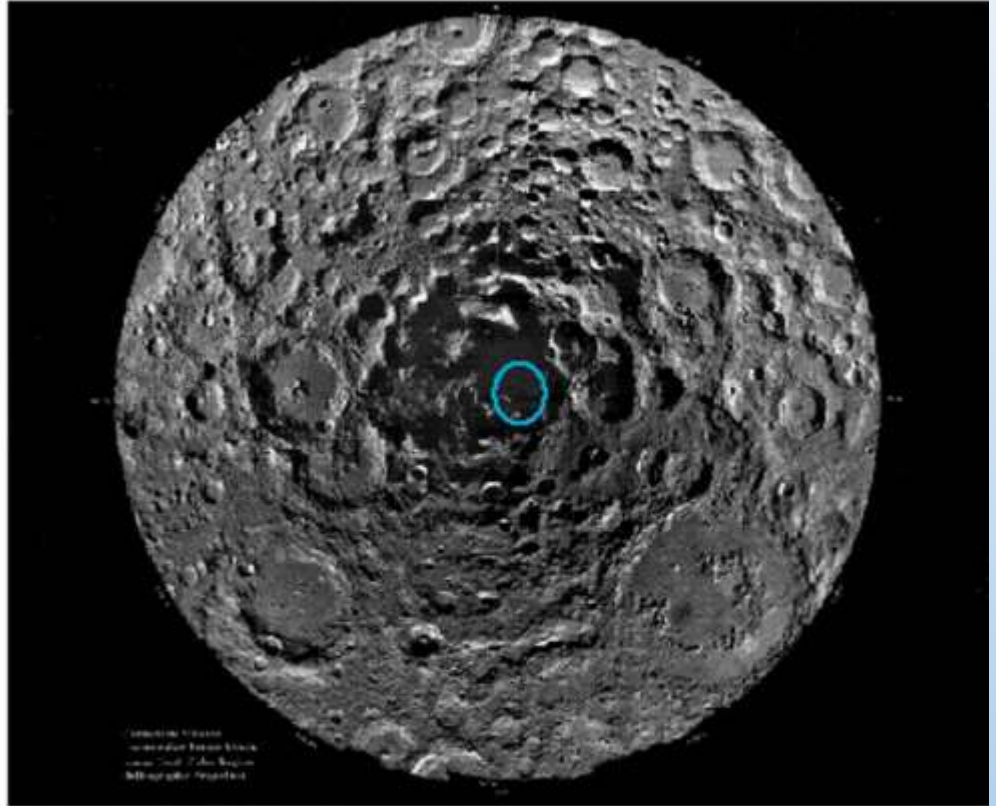




Mosaics of Lunar Poles



North Pole



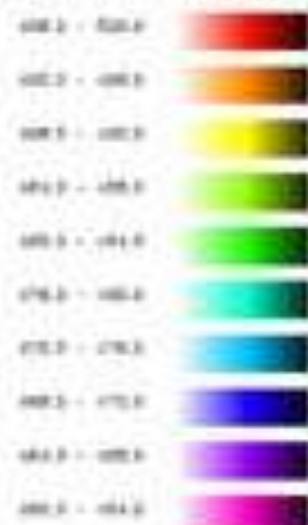
South Pole

SOUTH POLE

MapCyl 01-12

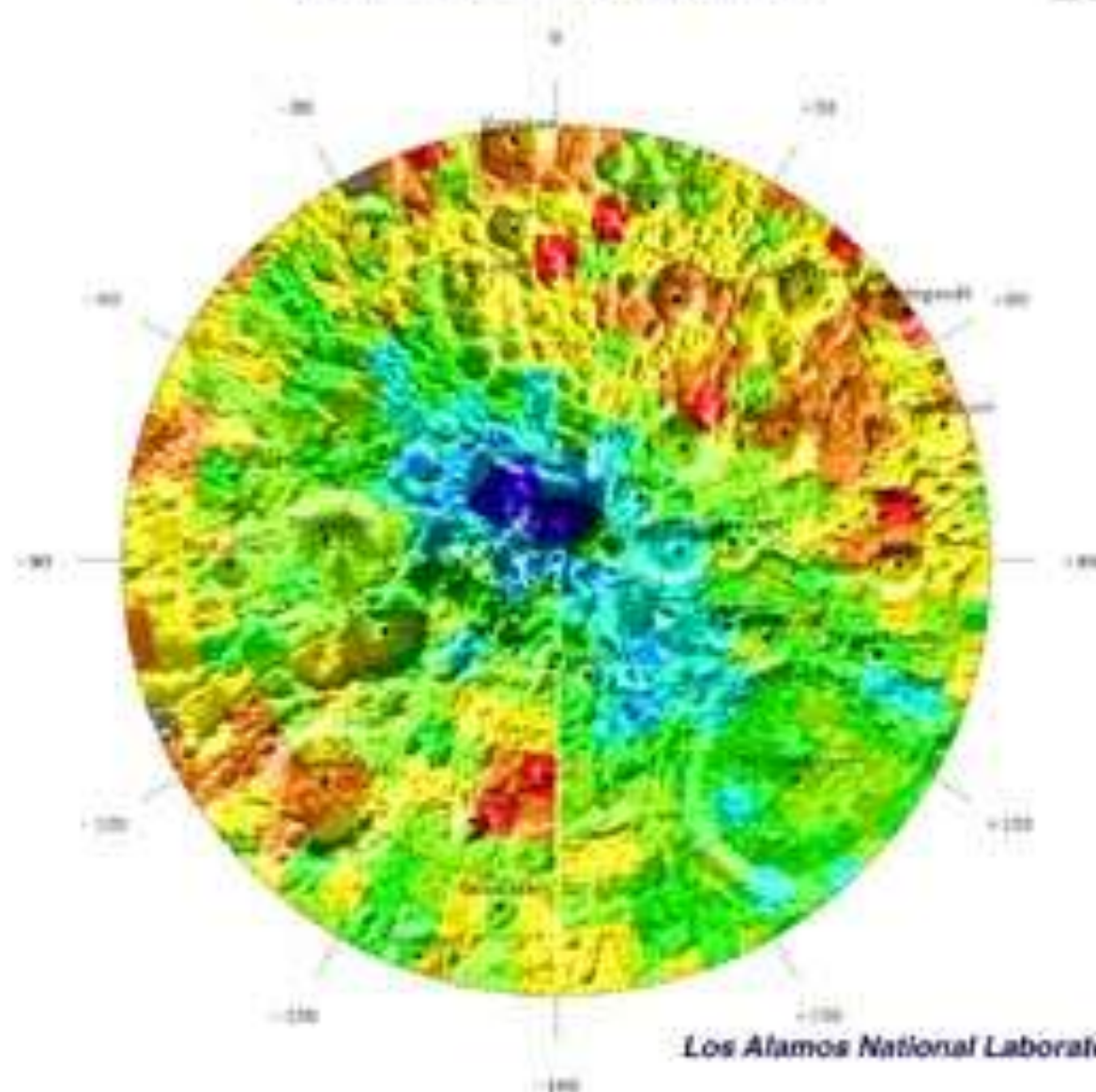
Jul 28, 2000

Epithermal type0

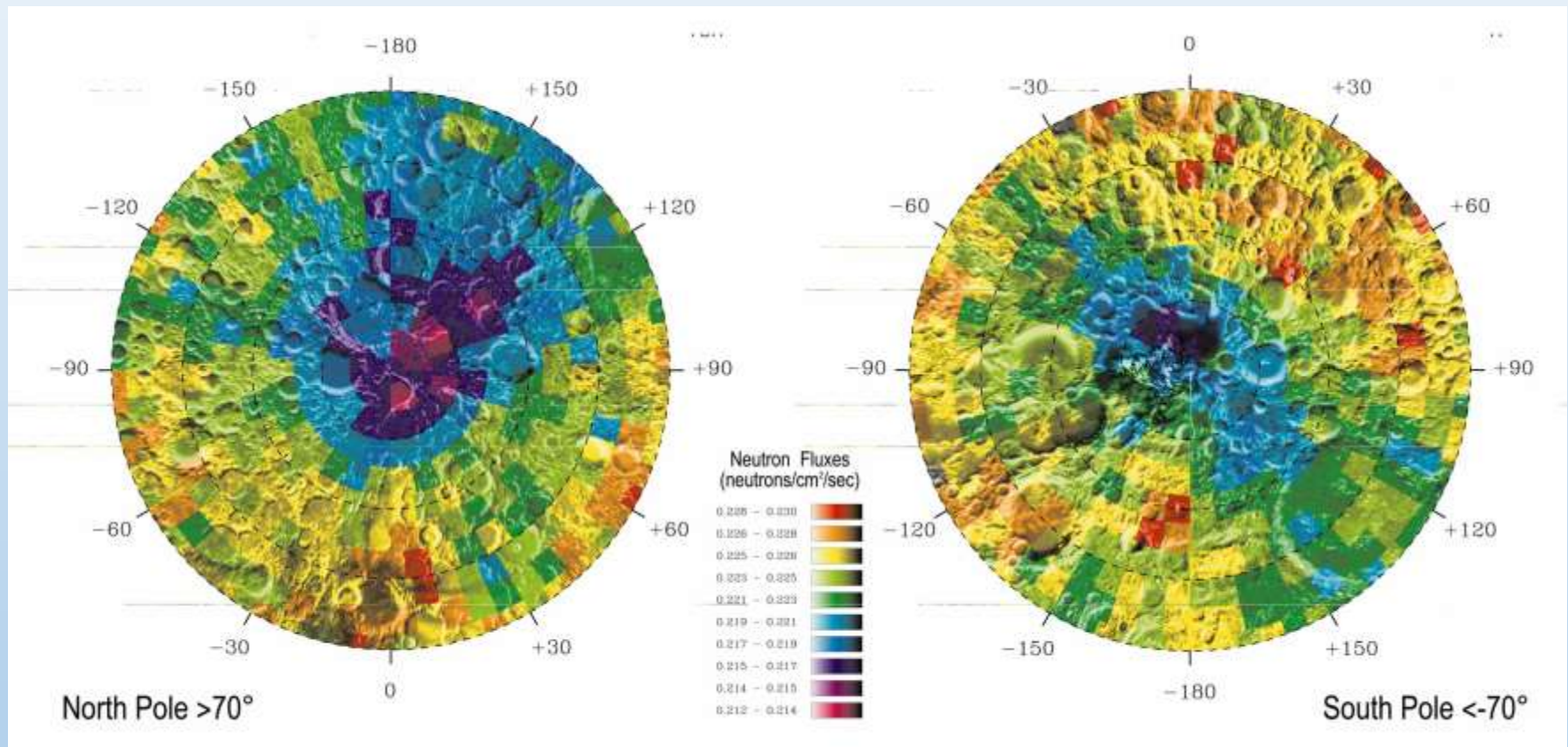


+ Focal area (shaded)

+ Stations

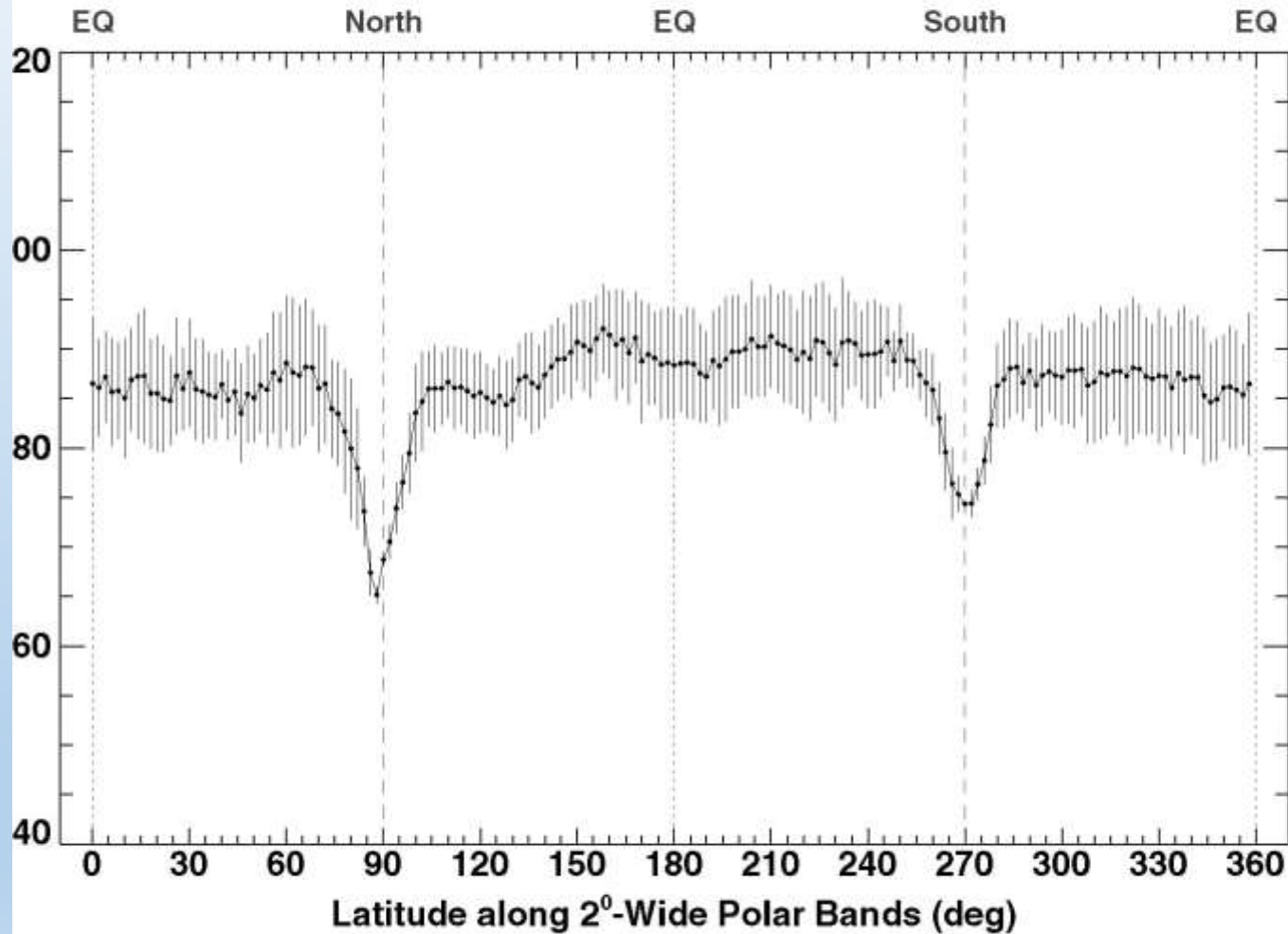


Los Alamos National Laboratory

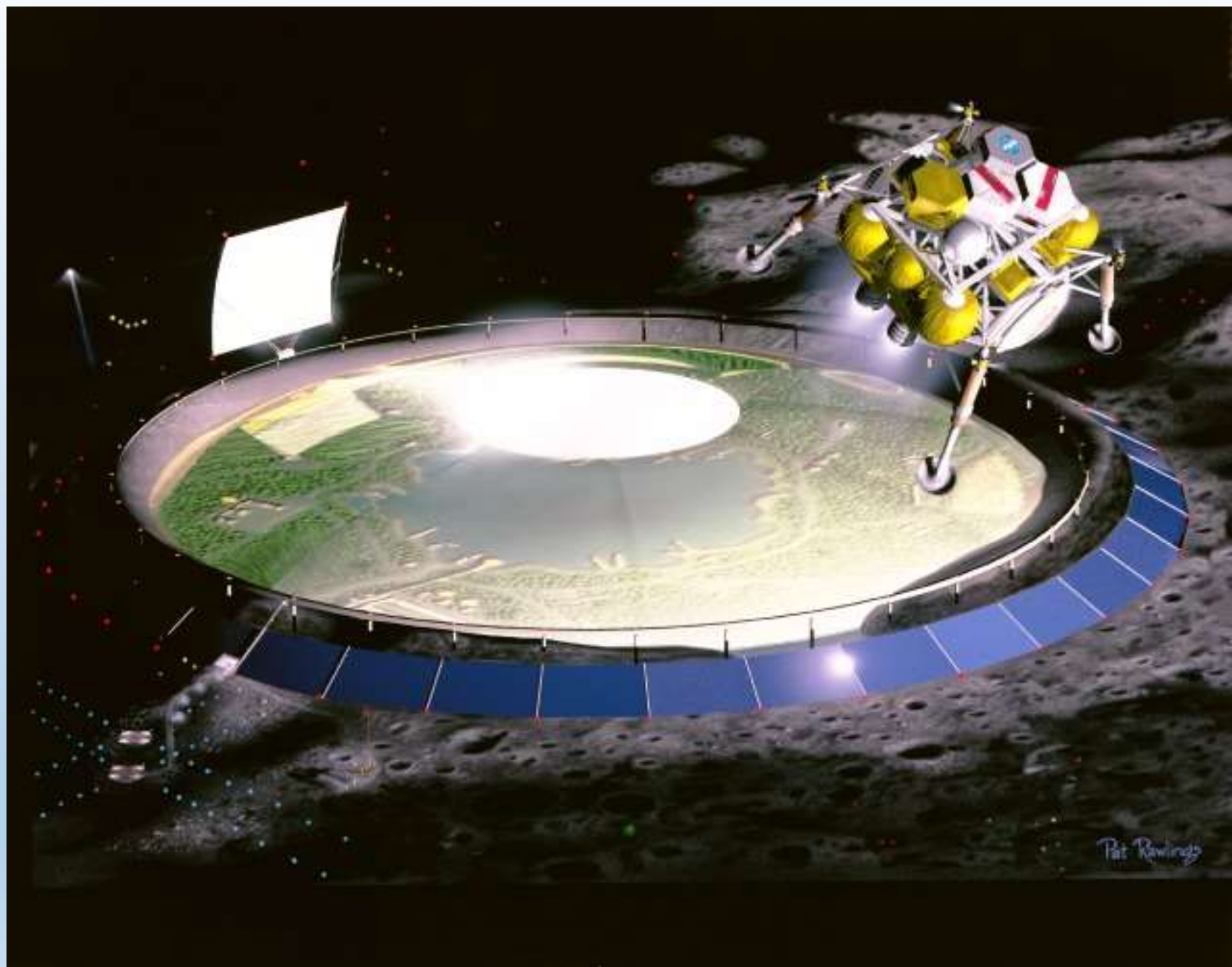


Evidence of Polar Water Ice

Lunar Prospector



Los Alamos National Laboratory





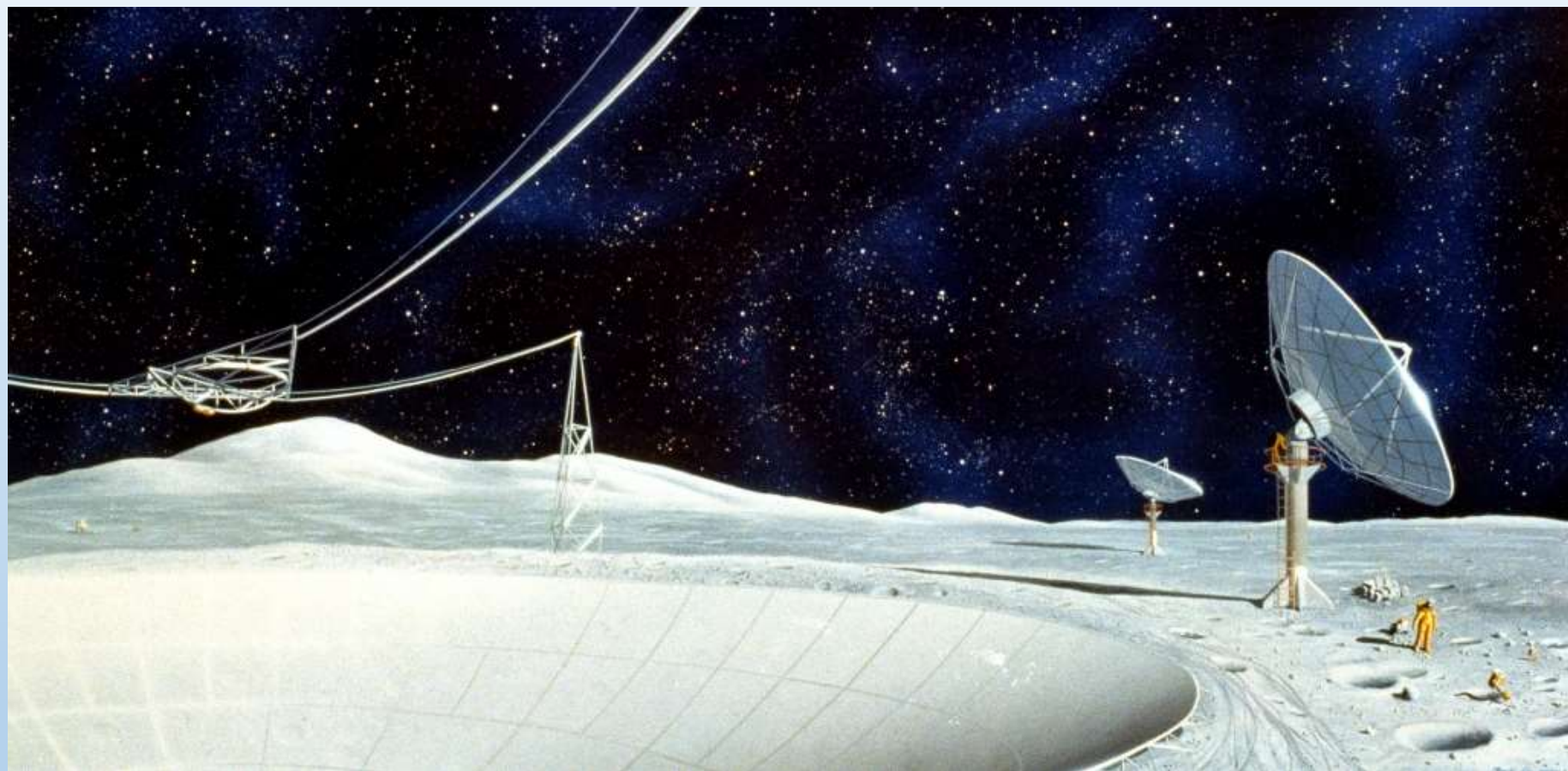


TRANQUILITY SHORES INDUSTRIAL PARK

- LUNOX CORP.
- EDC
- He3 LTD.
- LUNACOMM INC.



Pat Rawlings '89

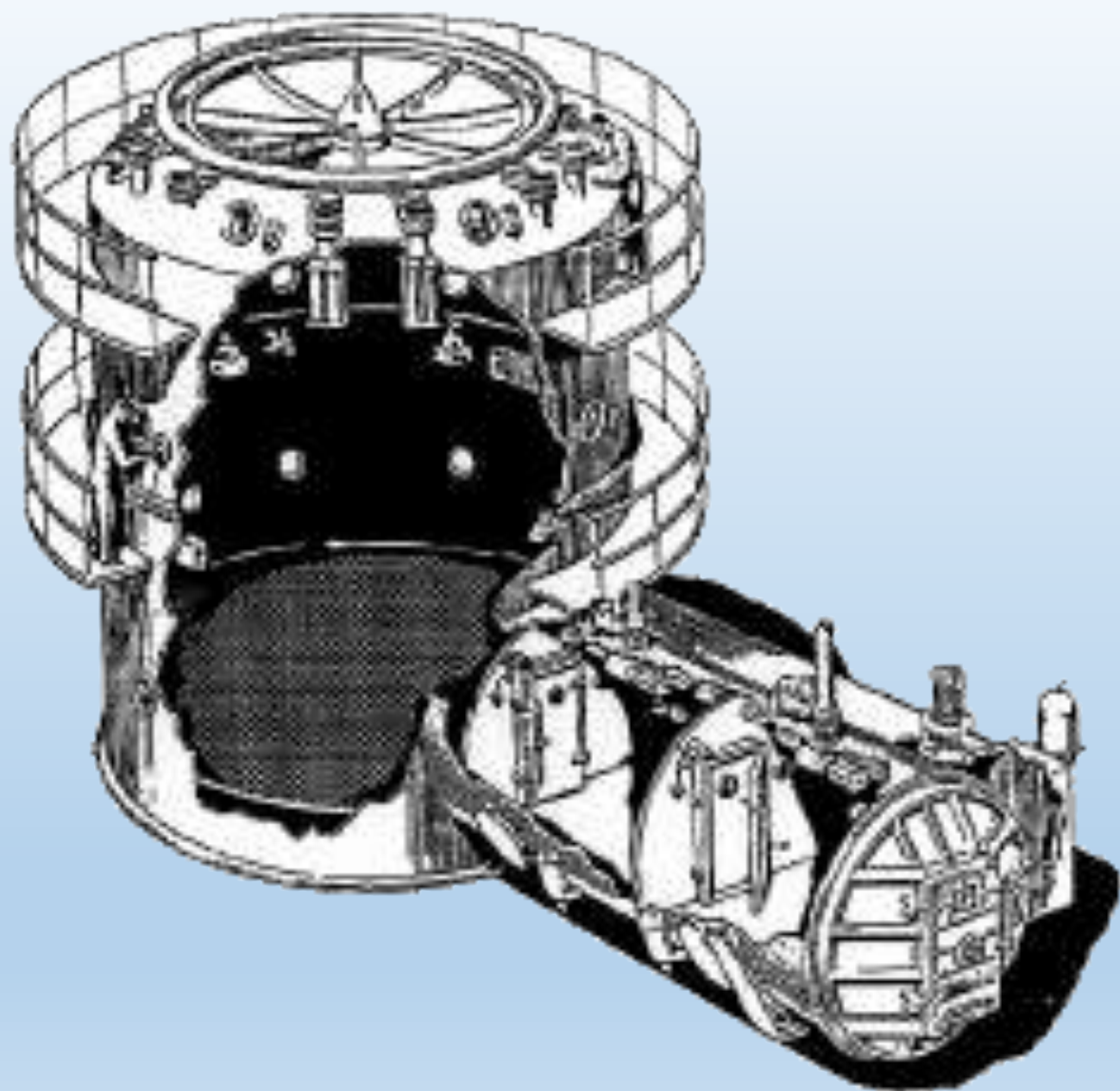






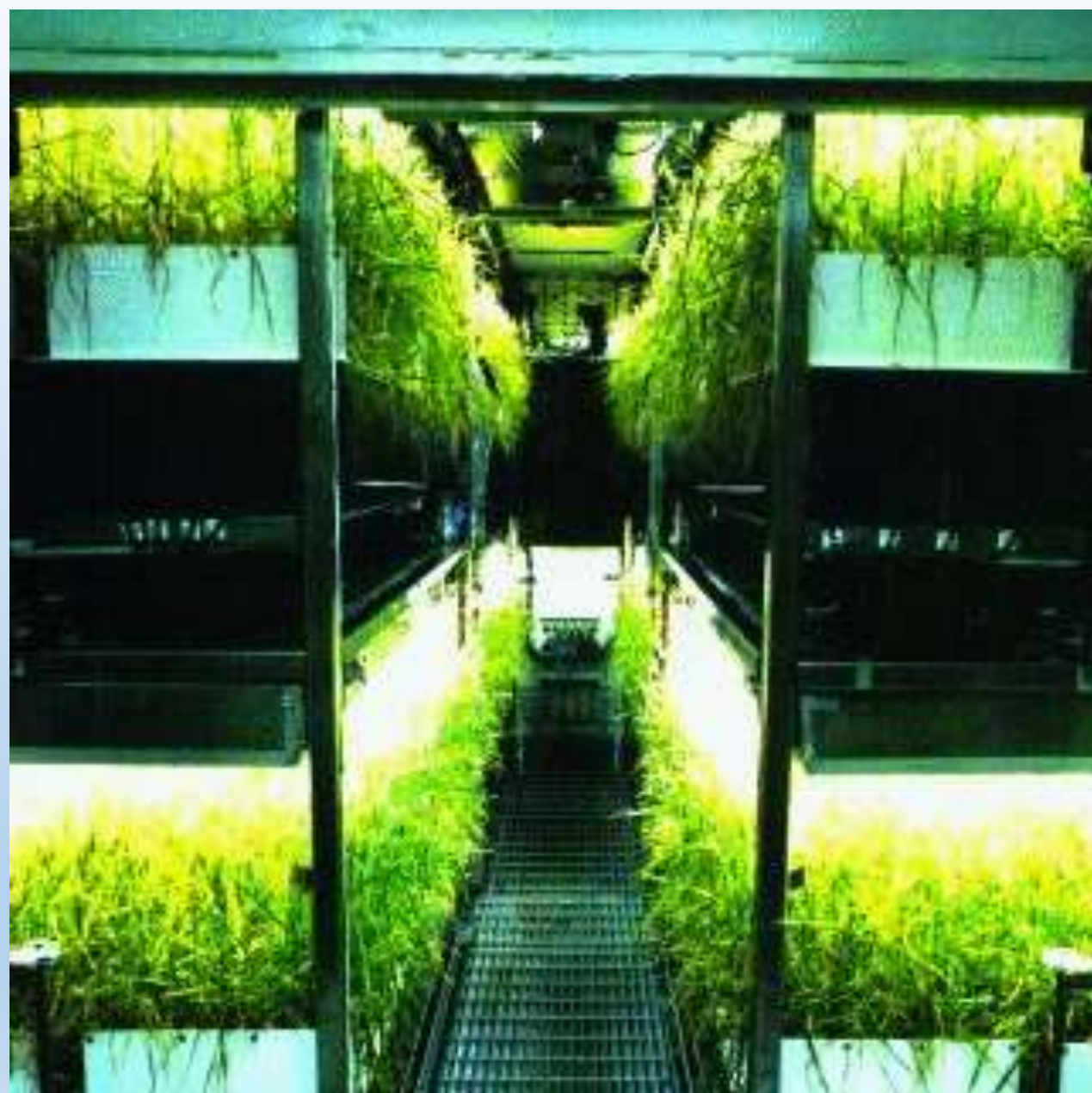


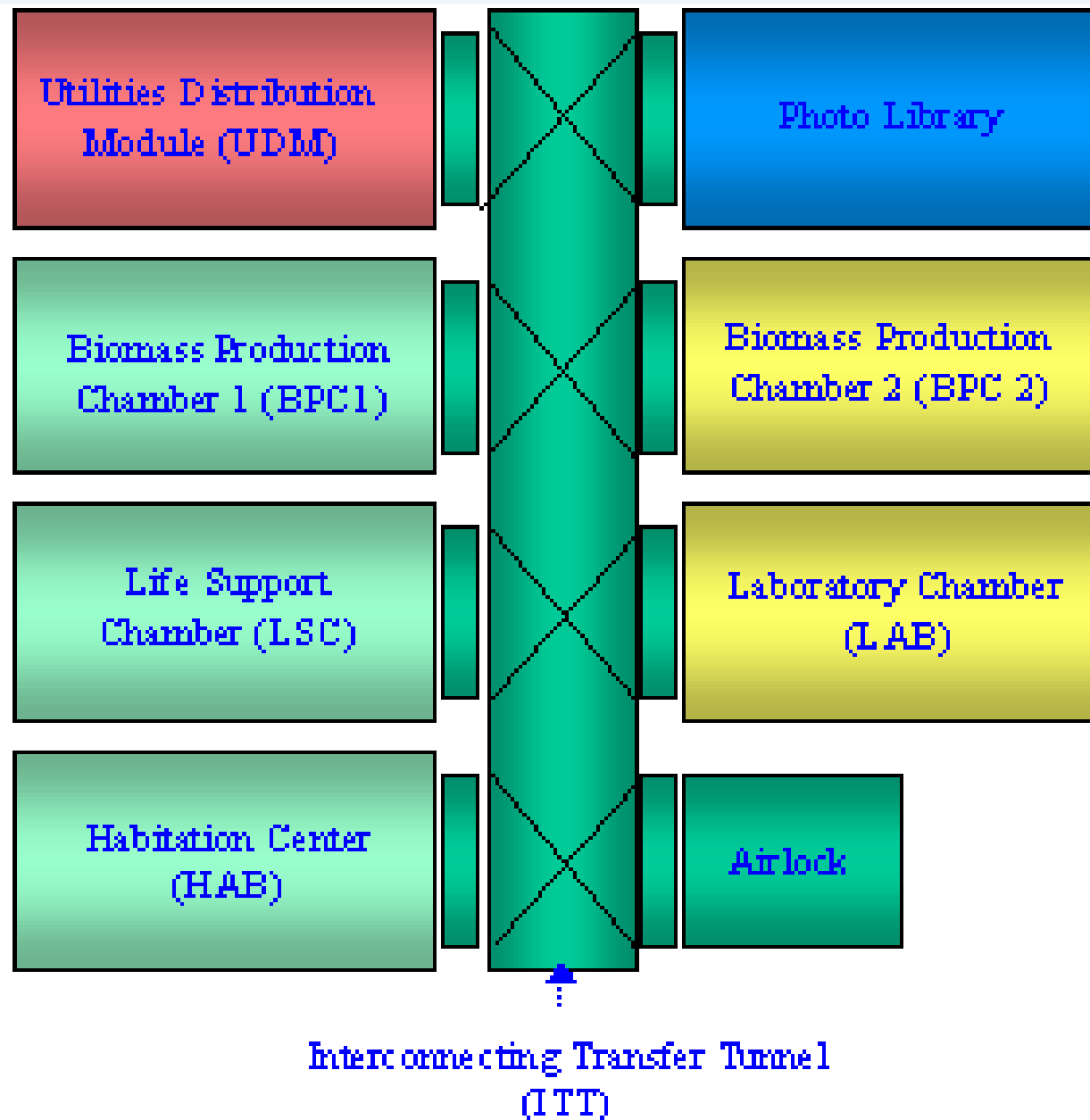










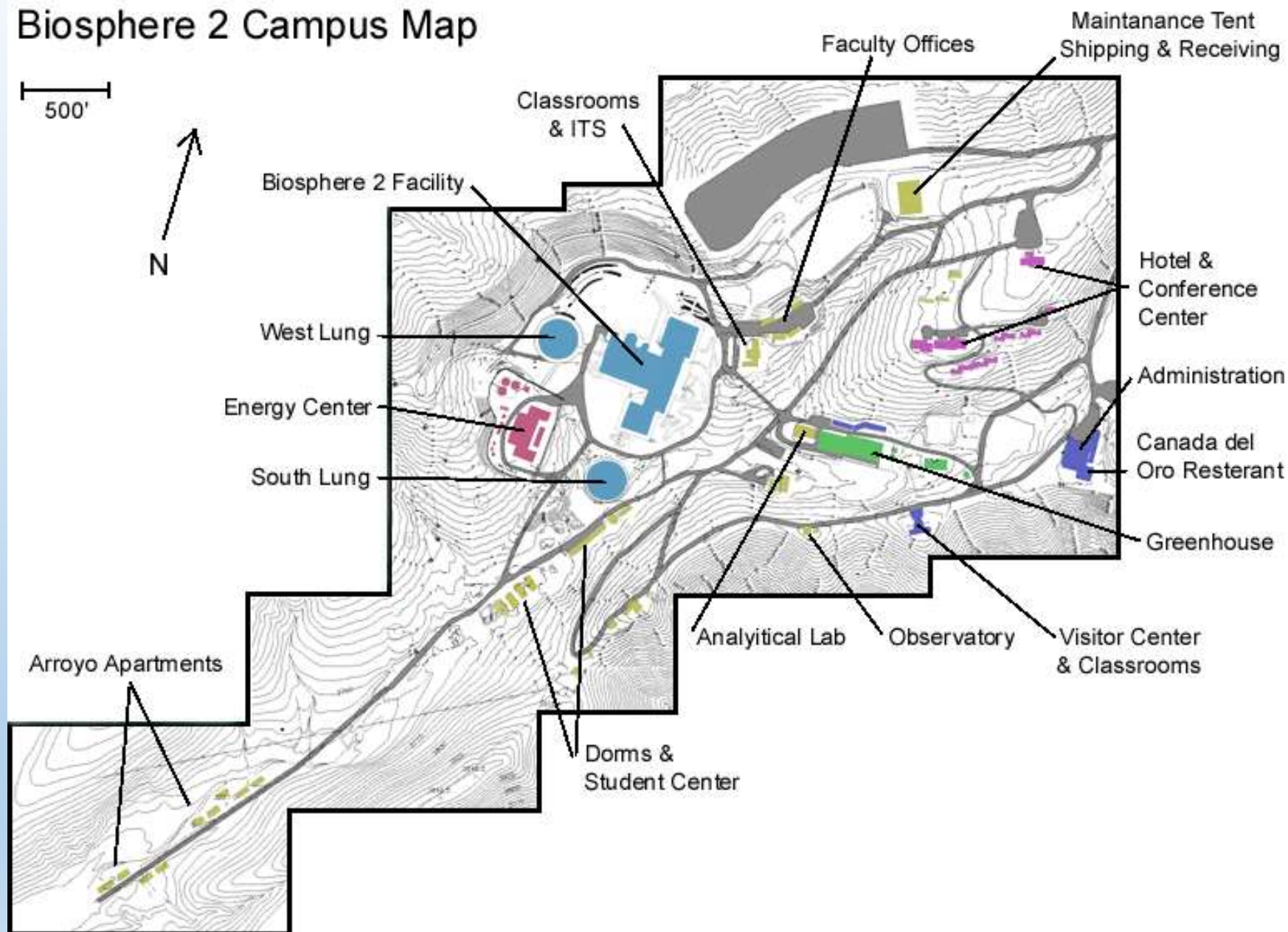




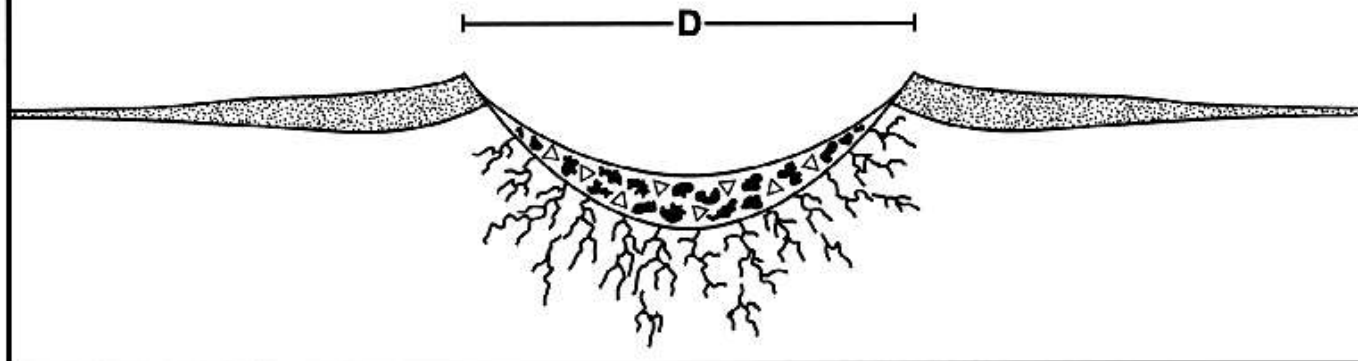


Biosphere 2 Campus Map

500'



Simple Crater



△ Breccia

■ Impact melt

▨ Impact ejecta

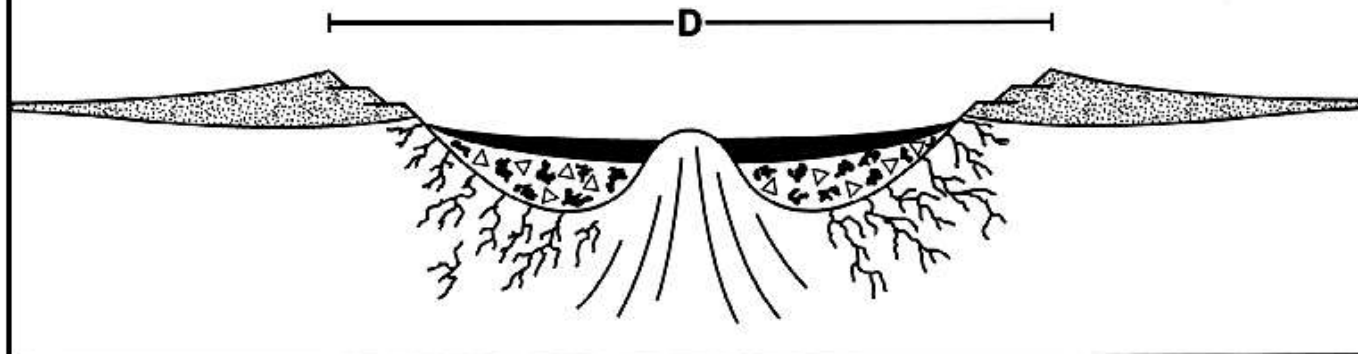


Fractured bedrock



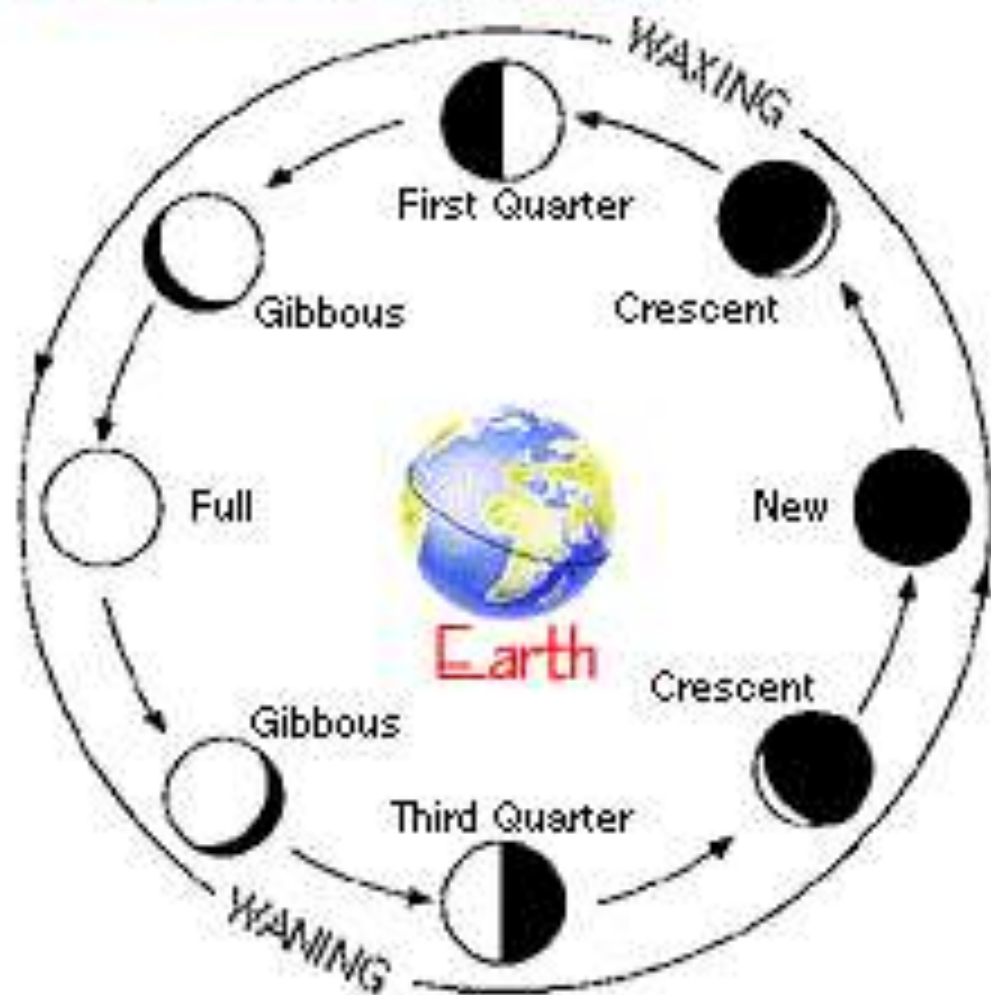
Central peak uplift

Complex Crater

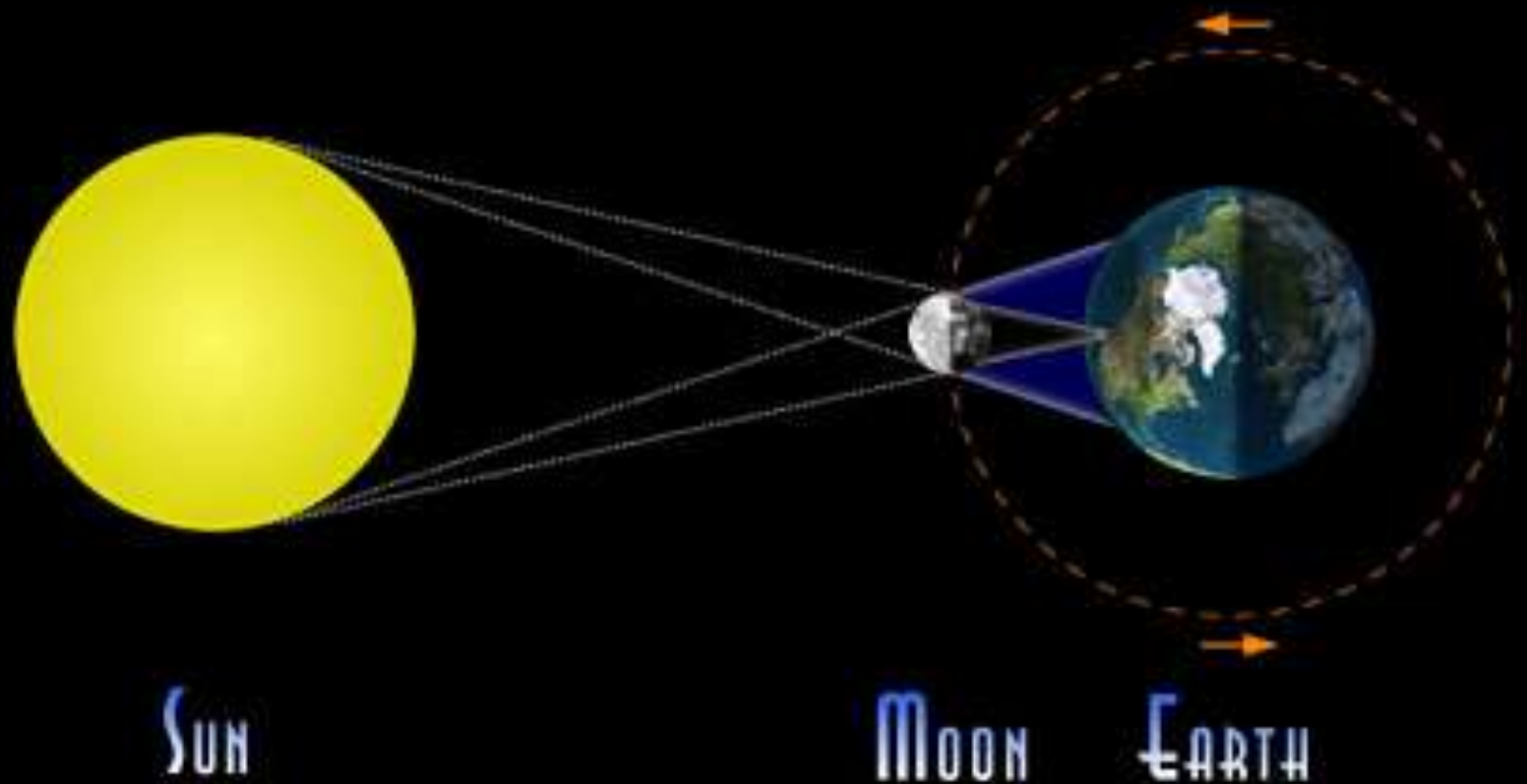




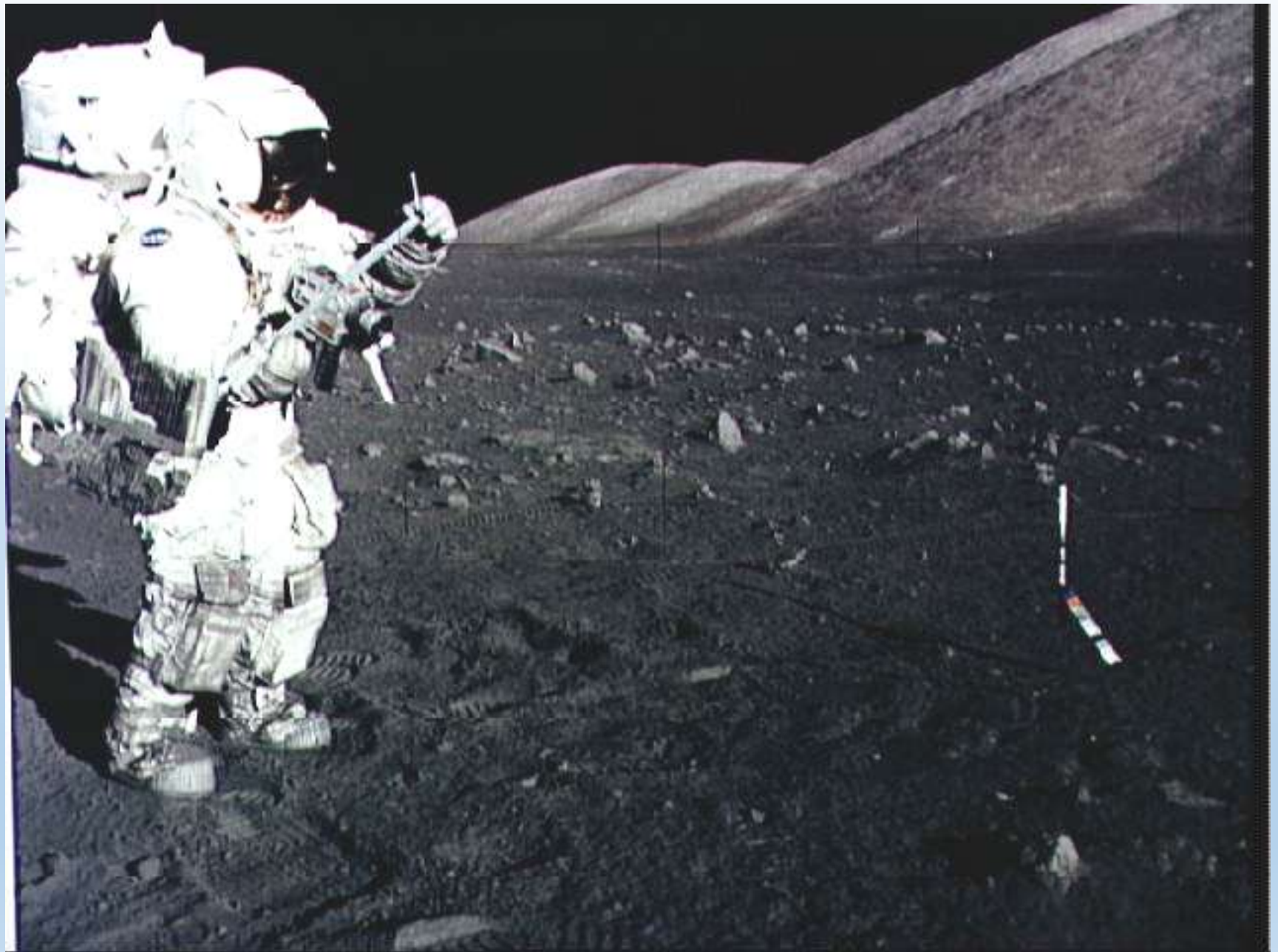
The Moon as seen from Earth



SOLAR ECLIPSE GEOMETRY

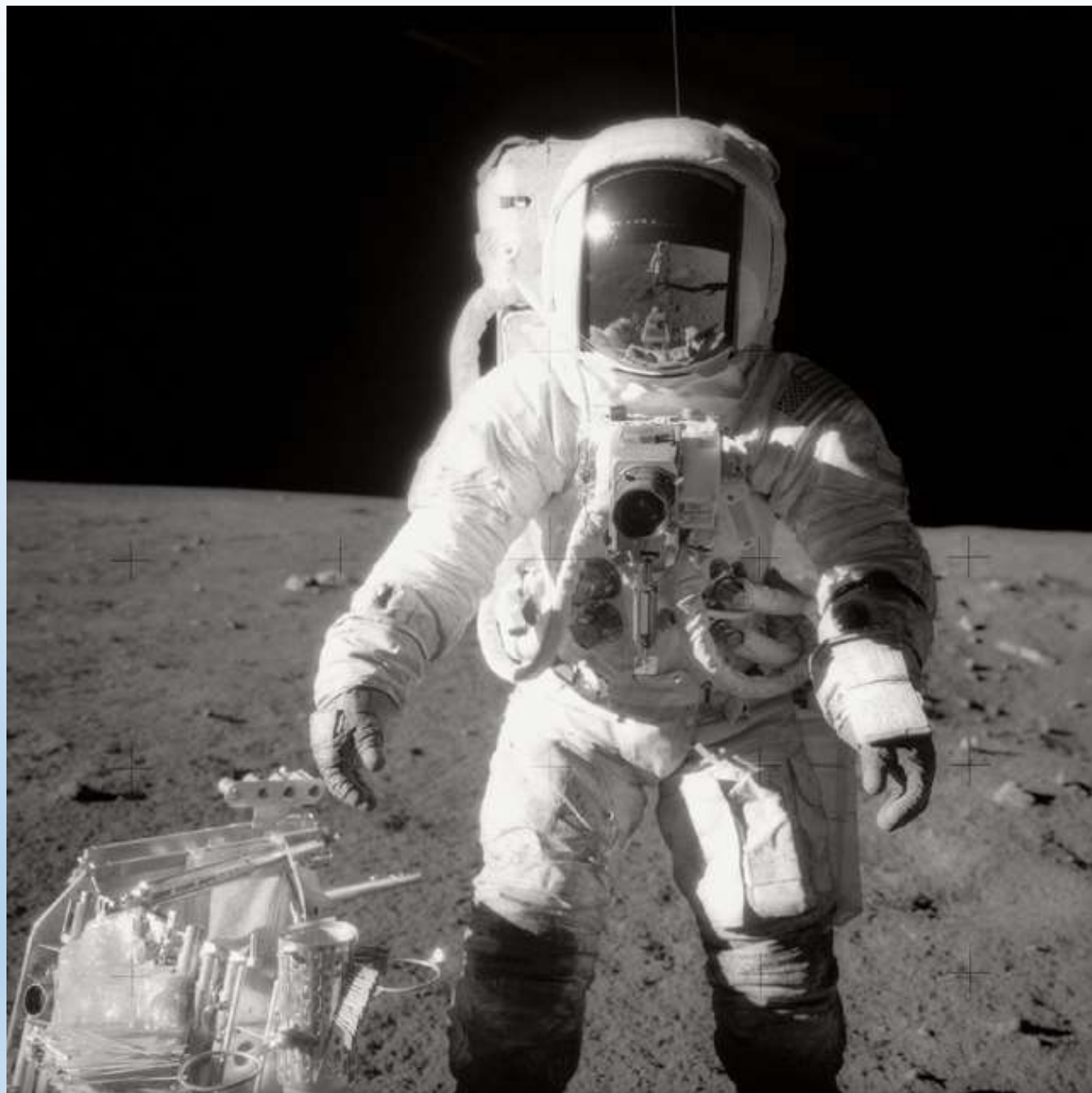


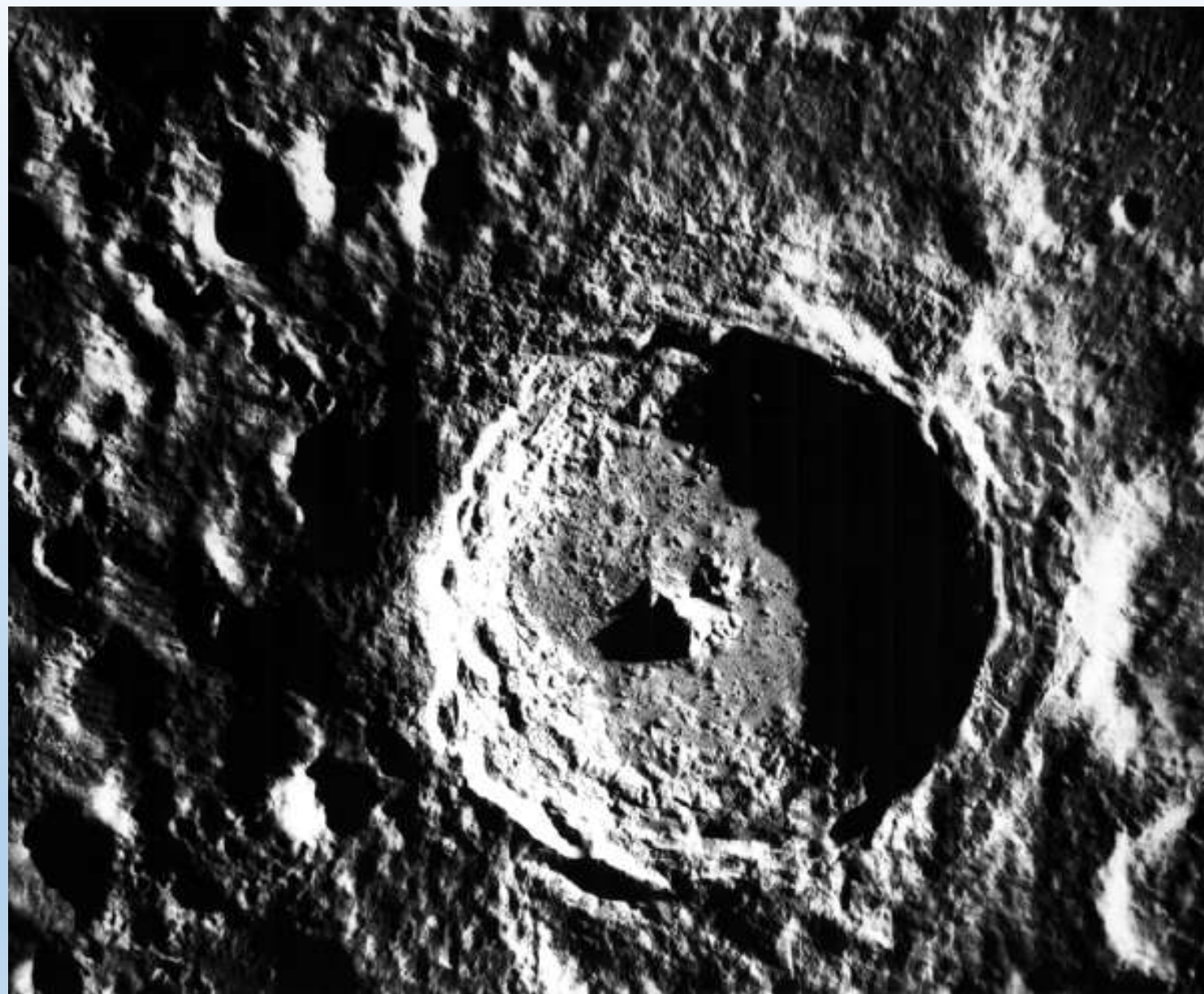


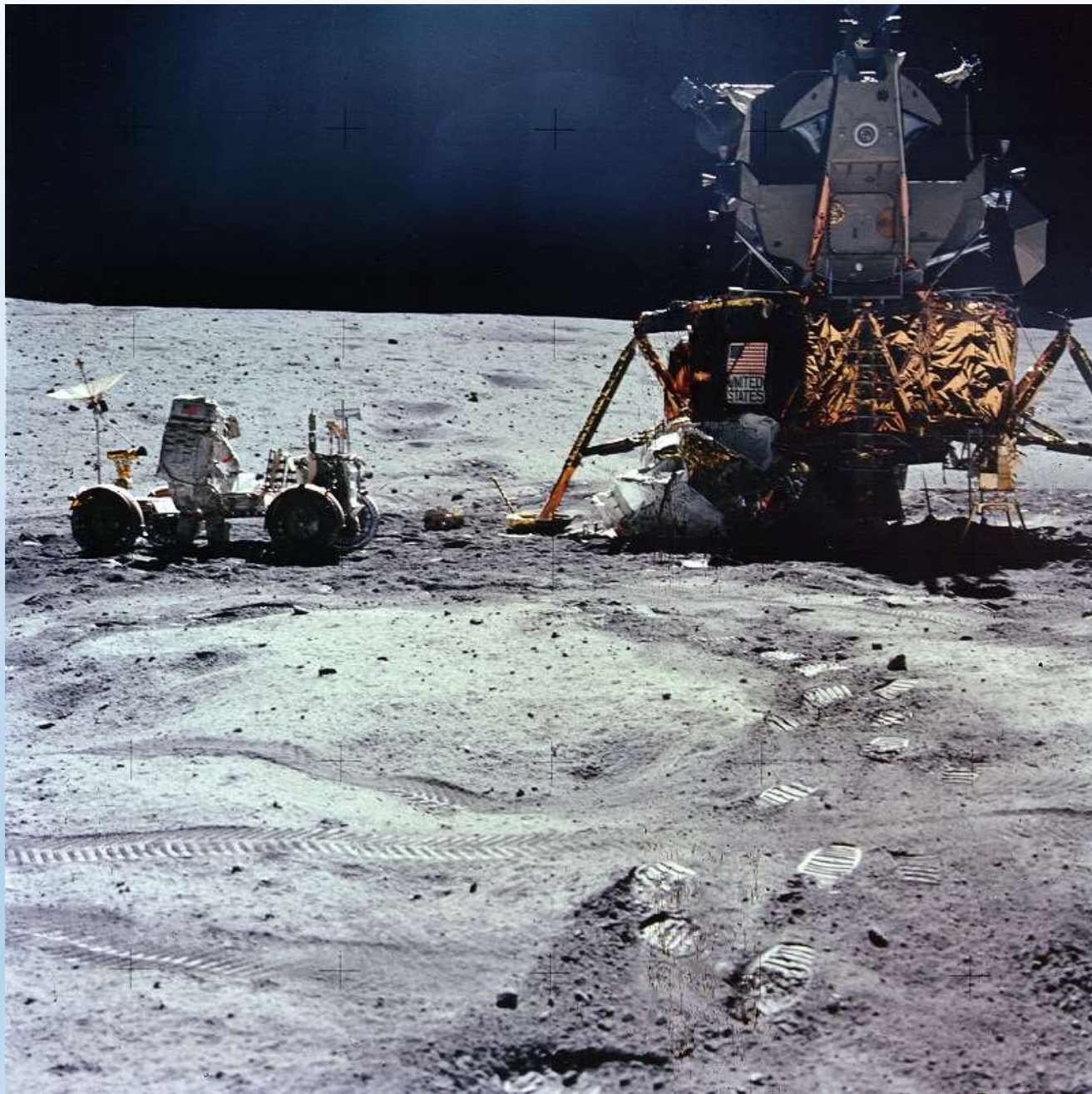


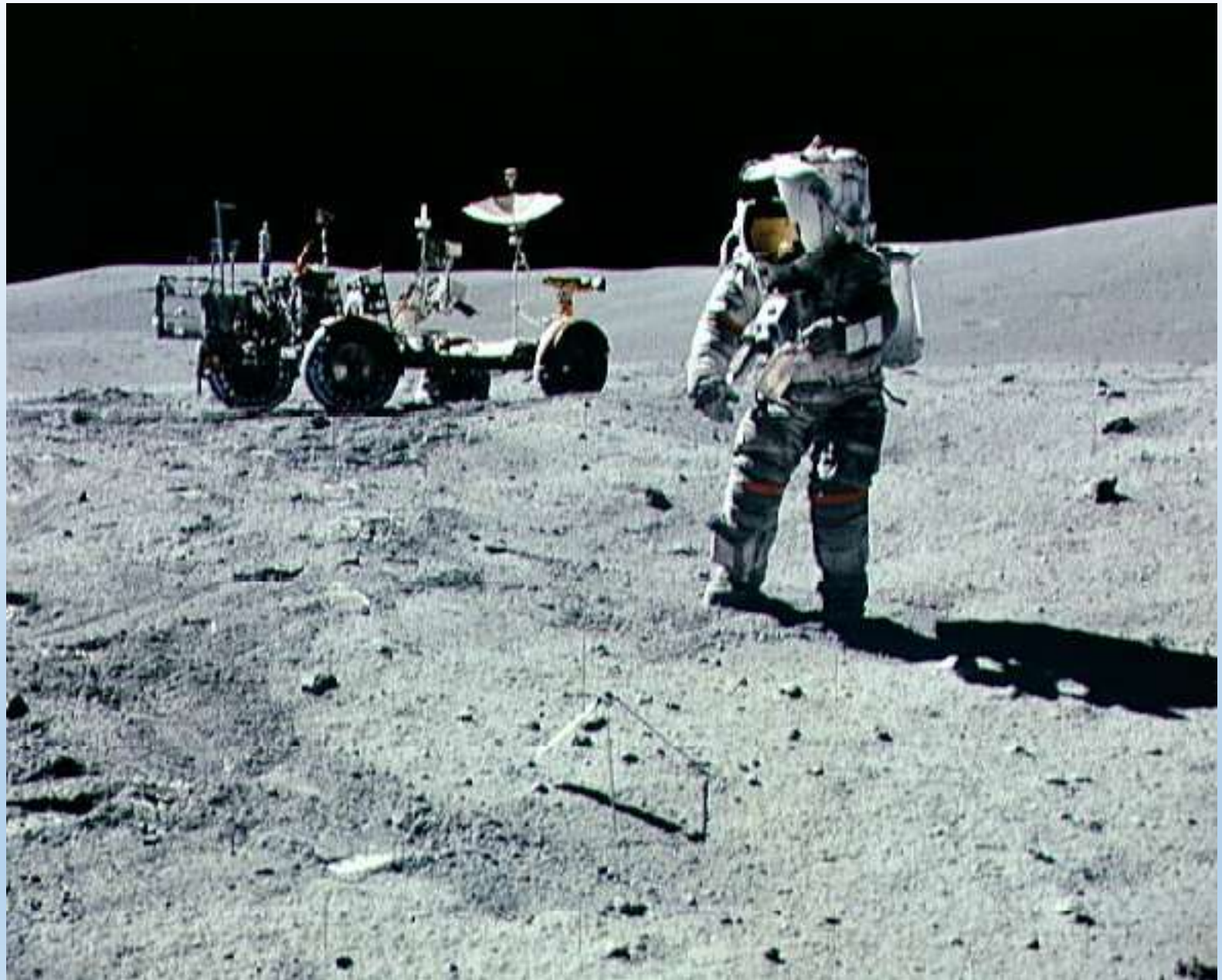


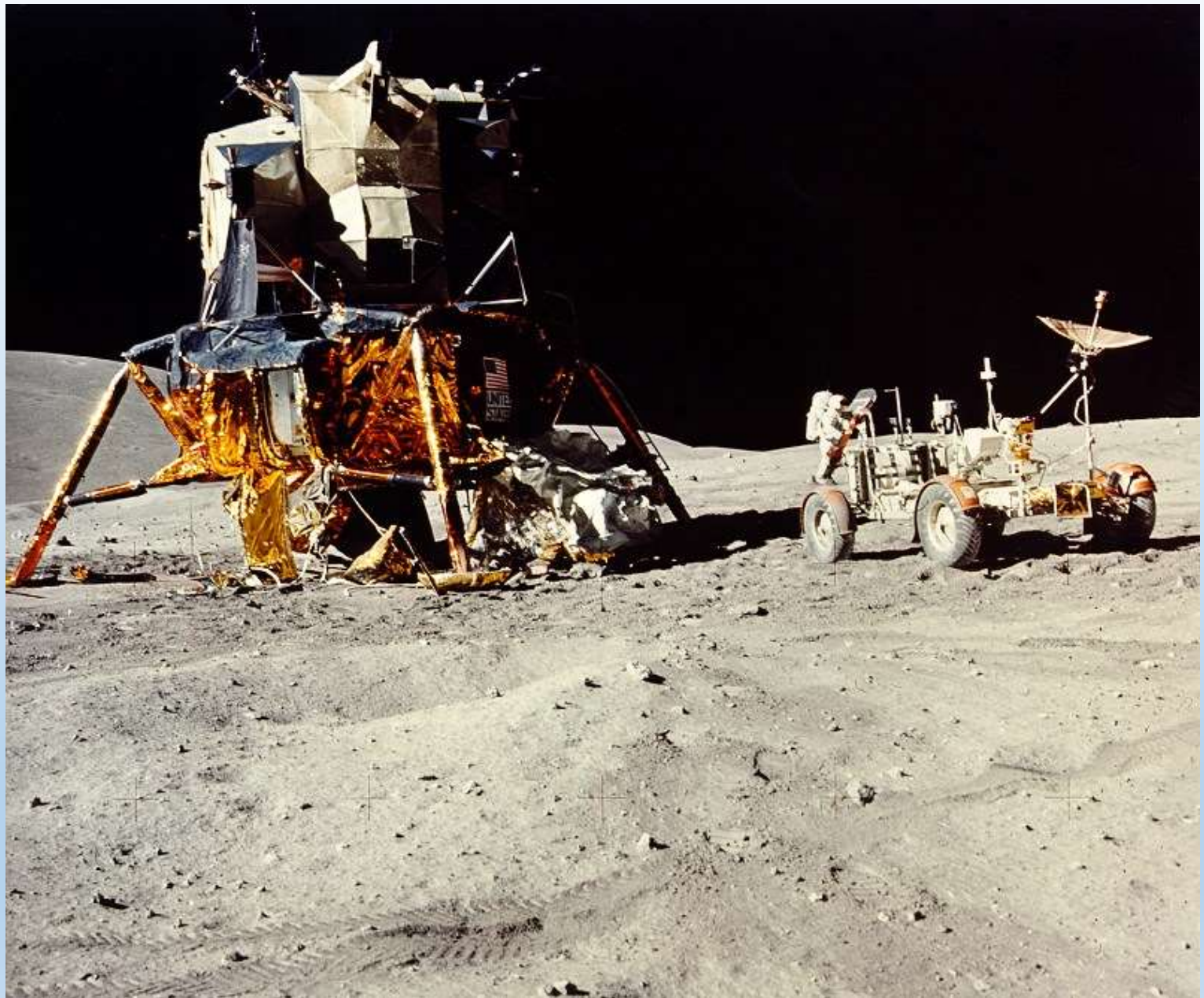
















High Priority Lunar Exploration Sites

