

Solar Cells

-- Silicon & Beyond

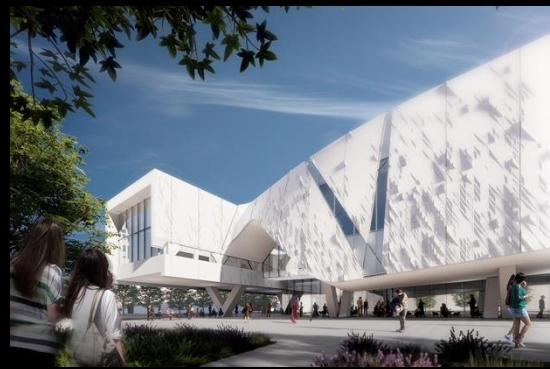
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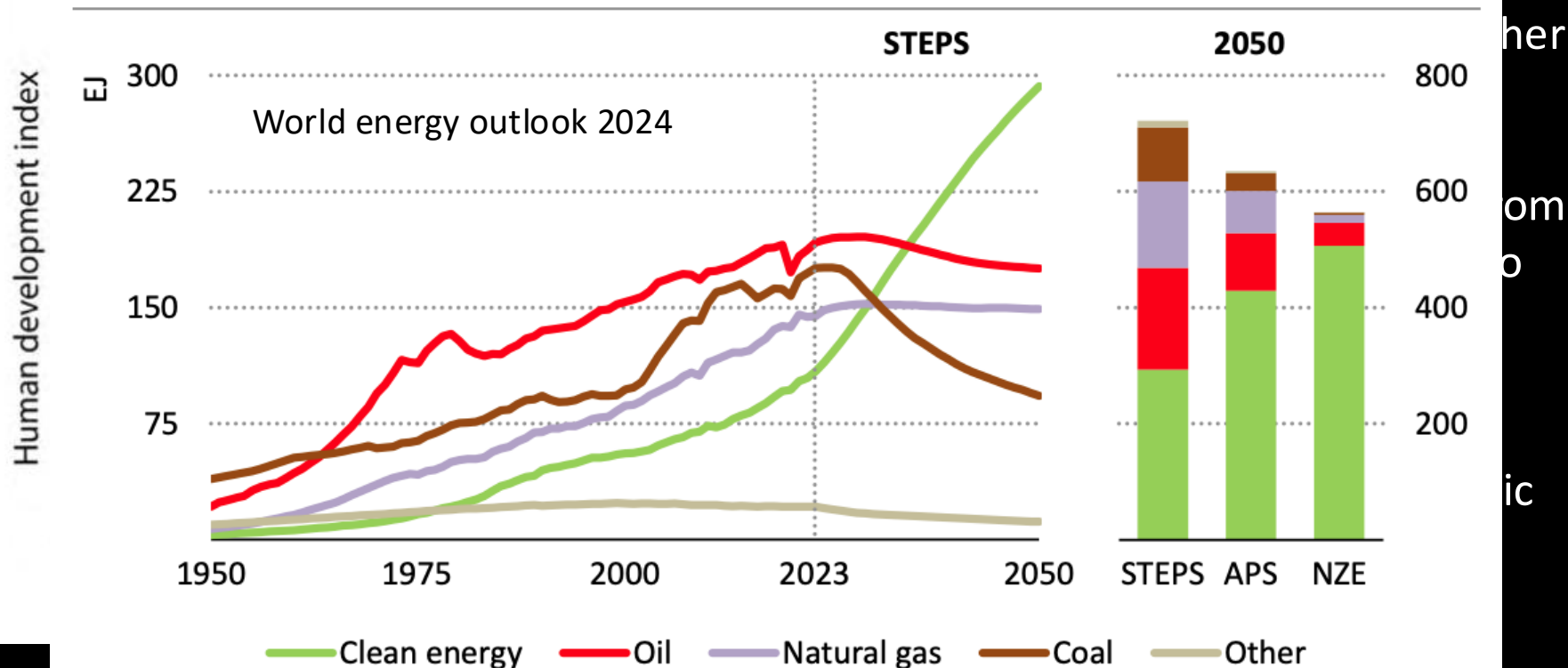


Materials Science & Engineering

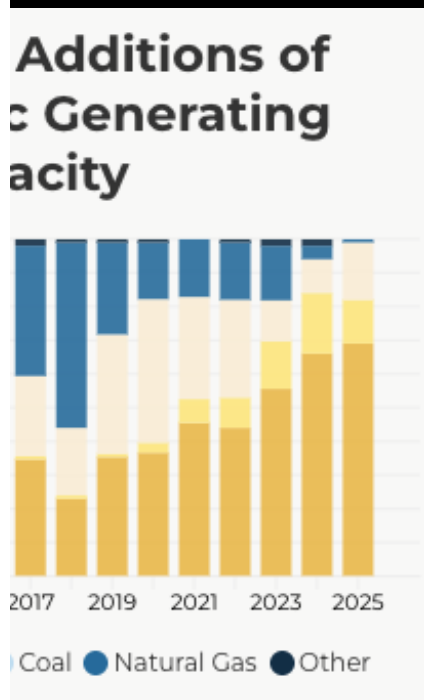
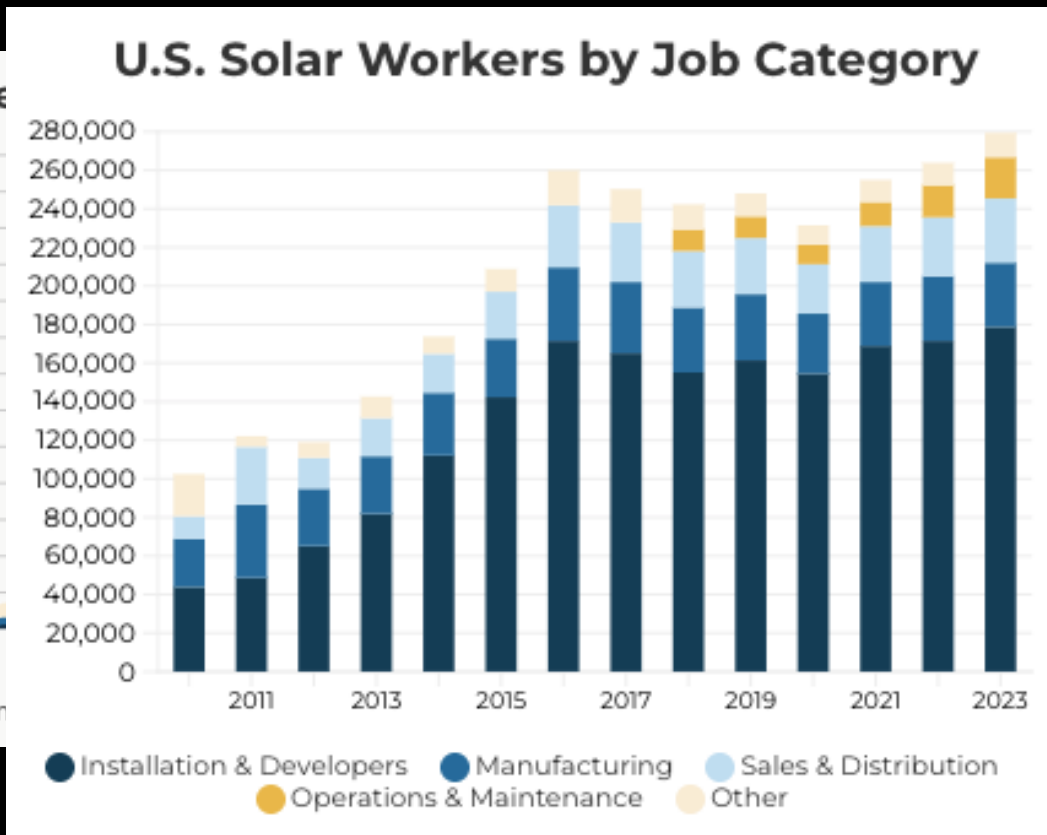
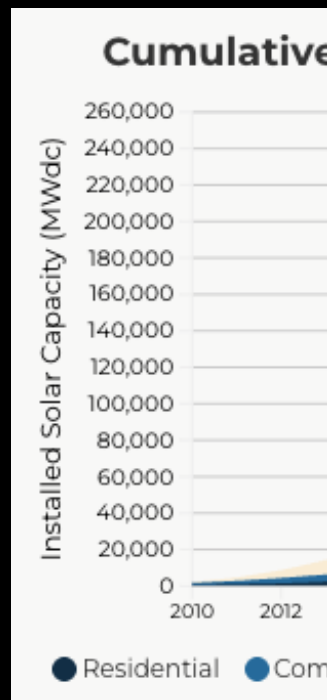
- <https://mse.utdallas.edu/> (<https://youtu.be/zX7WCCYtse8>)
- Currently 17 tenured & tenure-track faculty
 - Computational (4.5) and experimental (12.5); Electronic materials; Surface & interfacial sciences; Biomedical, energy, environmental applications; Micro/nanoelectronic devices based on new materials
 - 2018-2021 publications: 368
- Total research expenditure in FY2024: \$13.3M (\$11.2M Federal)
- Graduate students (Fall 2024):
 - MSEN: 53 (47 PhD, 6 MS)
 - Graduate students from other (Physics, Chemistry, EE, MechE) programs supported/supervised by MSE faculty: ~ 10
 - *B.S. will start Fall 2026*

Why do we need solar?

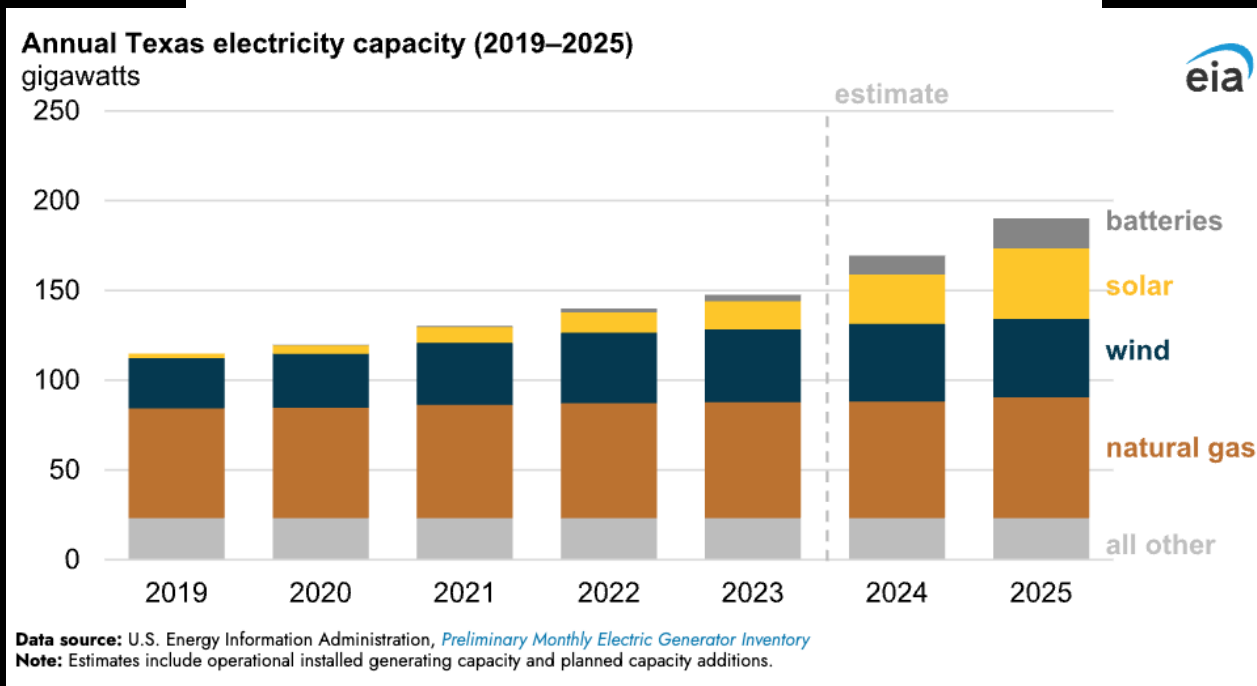
Figure 1.1 ▶ Global energy mix by scenario to 2050



Solar Growth in US



Adoption in Texas



Solar capacity additions are changing the shape of daily electricity supply in Texas
- U.S. Energy Information Administration (EIA)

Solar Cells Everywhere

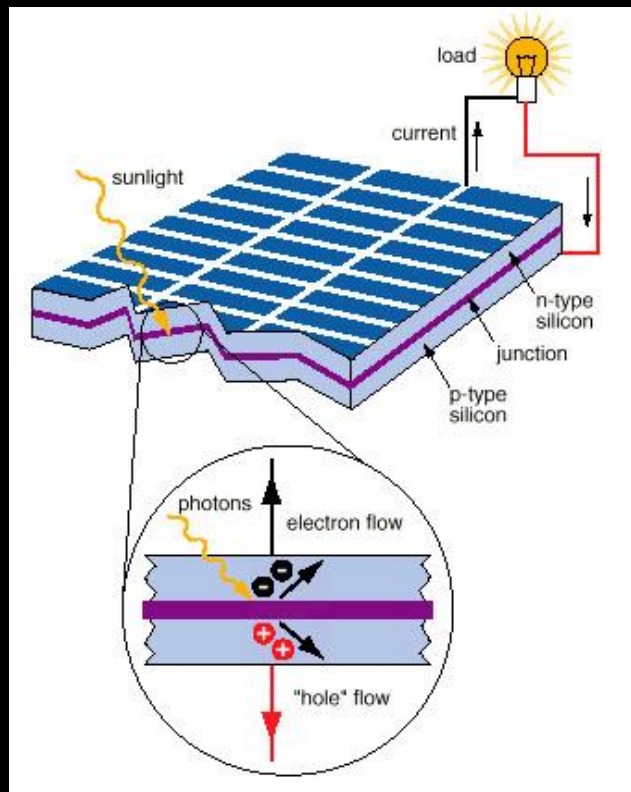
Residential



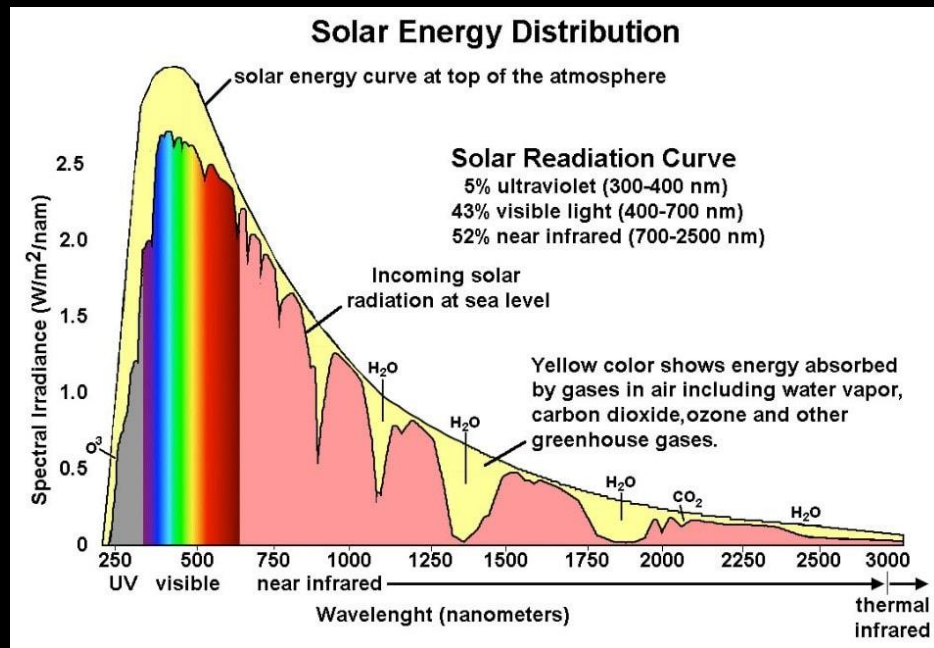
Utility: Solar Farm



How Do Solar Cells Work?

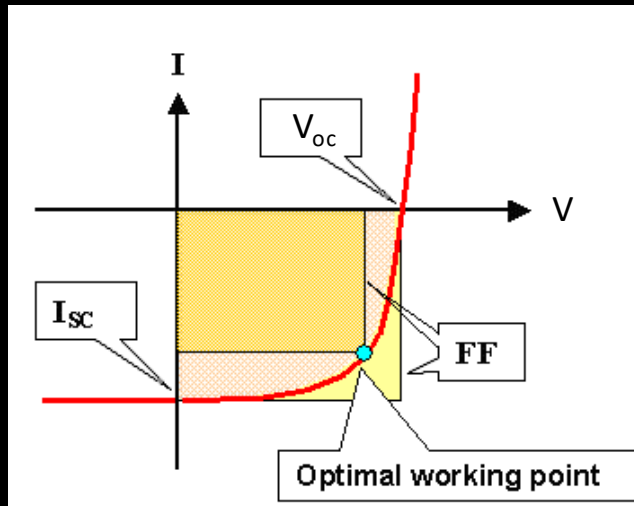
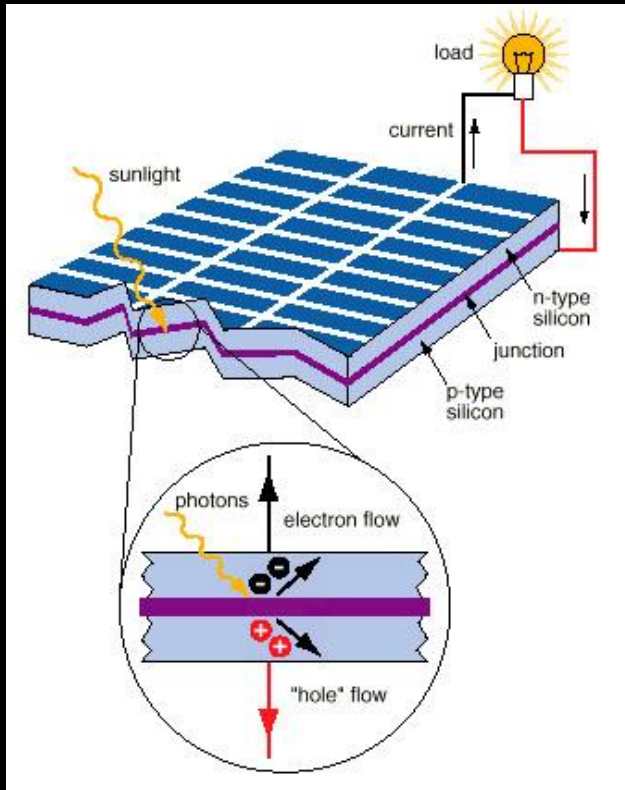


- Convert the energy of sunlight directly into electricity
 - Need: An electrode to let sunlight in
- Something to absorb sunlight & generate charges
Device design to separate charges



How Does It Work?

- > 90% commercial solar cells are made of Si
- How to separate photogenerated electrons and holes?
- 1883: Charles Fritts, Au:Se Schottky junction
- 1954: Chapin, Fuller, Pearson @ Bell Labs, diffused Si p-n junction

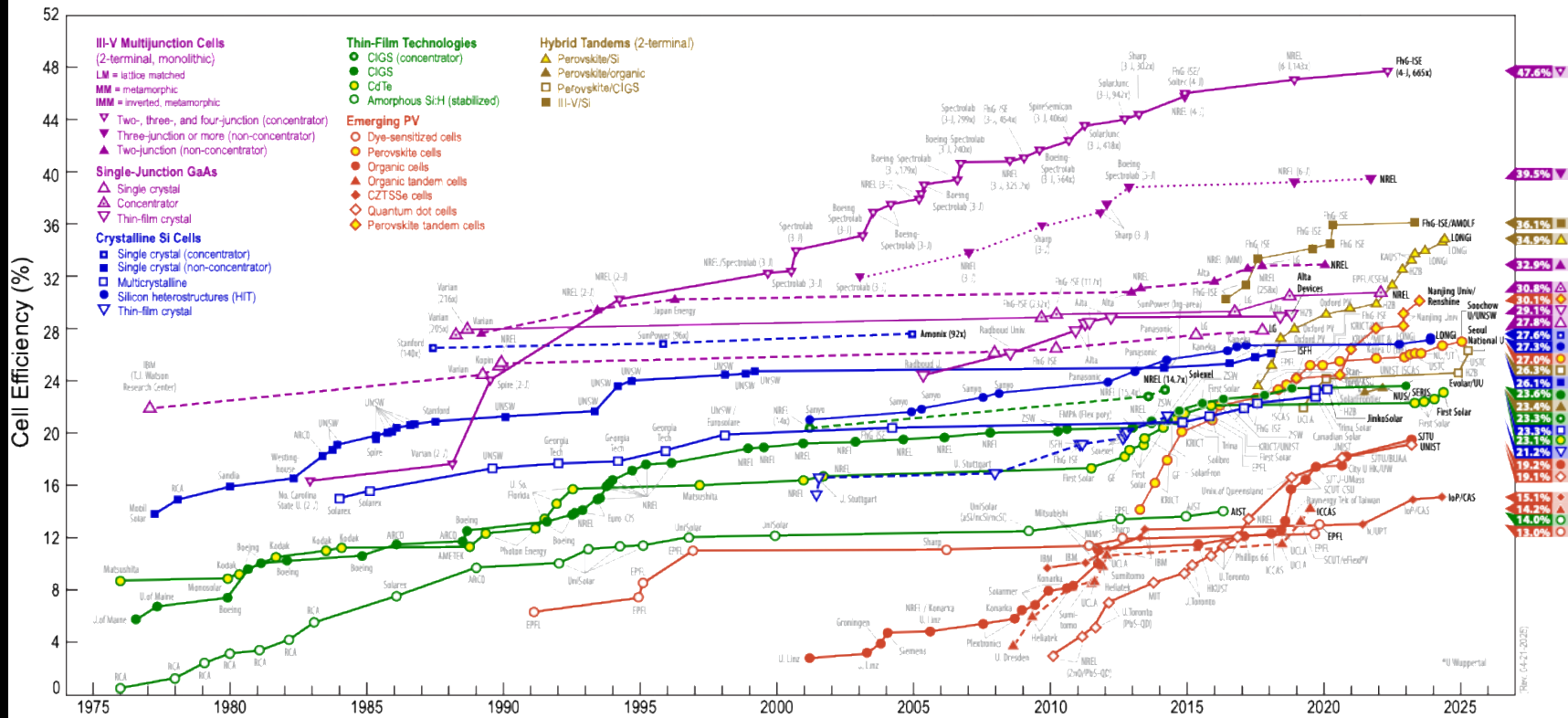


$$PCE = \frac{V_{oc} \times J_{sc} \times FF}{P}$$

Maximum power point

State of the Art Solar Cell Efficiency

Best Research-Cell Efficiencies



Si Solar Cells

Residential

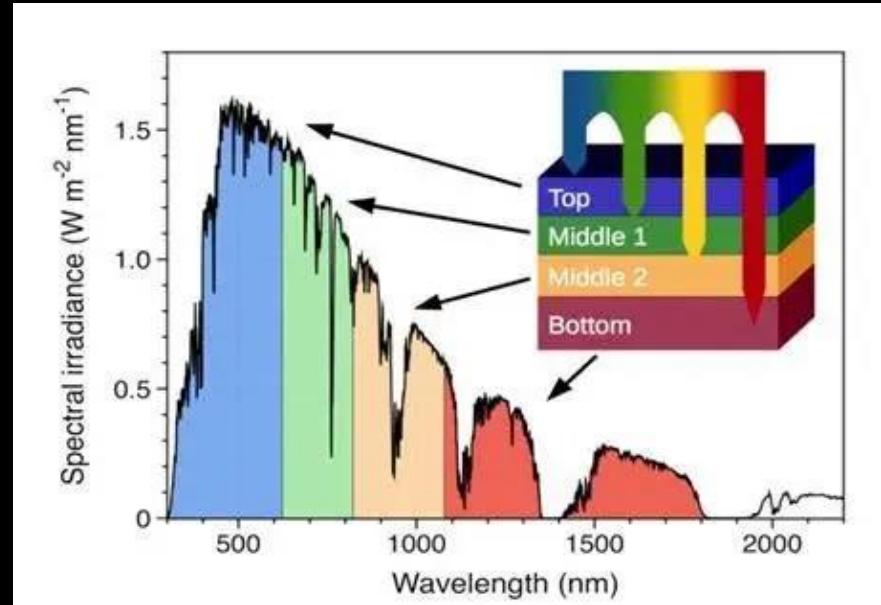


Utility: Solar Farm



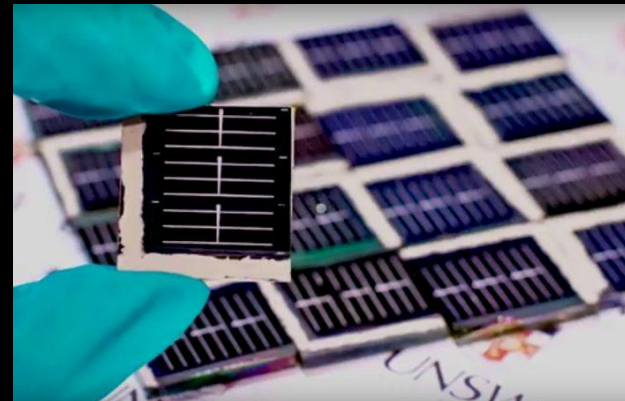
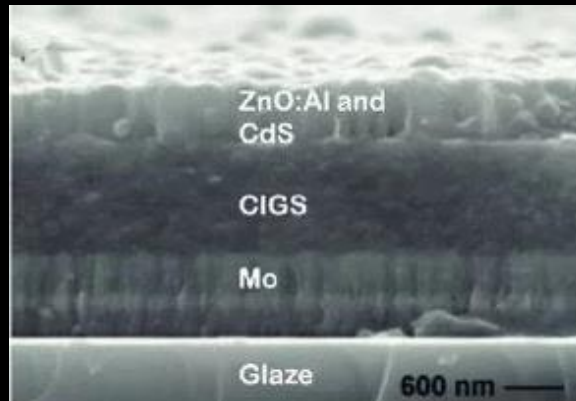
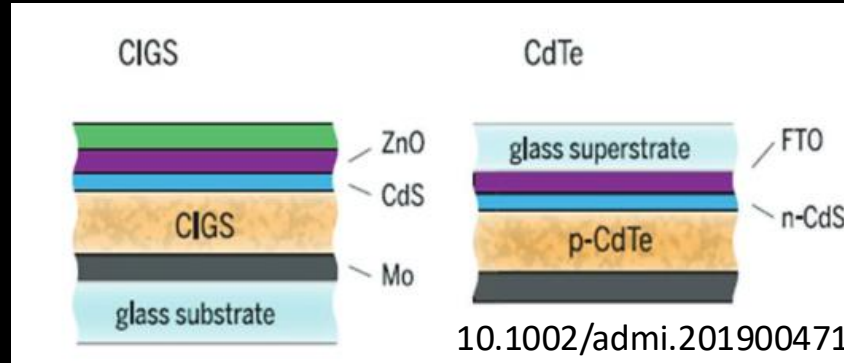
III-V and Multi-junction Solar Cells

- Si is an indirect bandgap material
- III-V (GaAs, InP) Solar Cells: high efficiency due to direct bandgap, high cost, mostly used for space applications
- 2-, 3-, and 4-junction tandem solar cells



Thin Film Solar cells

- CdTe, $\text{Cu}(\text{In}_x\text{Ga}_{1-x})(\text{S},\text{Se})_2$ (CIGS), amorphous Si



Concentrated Solar

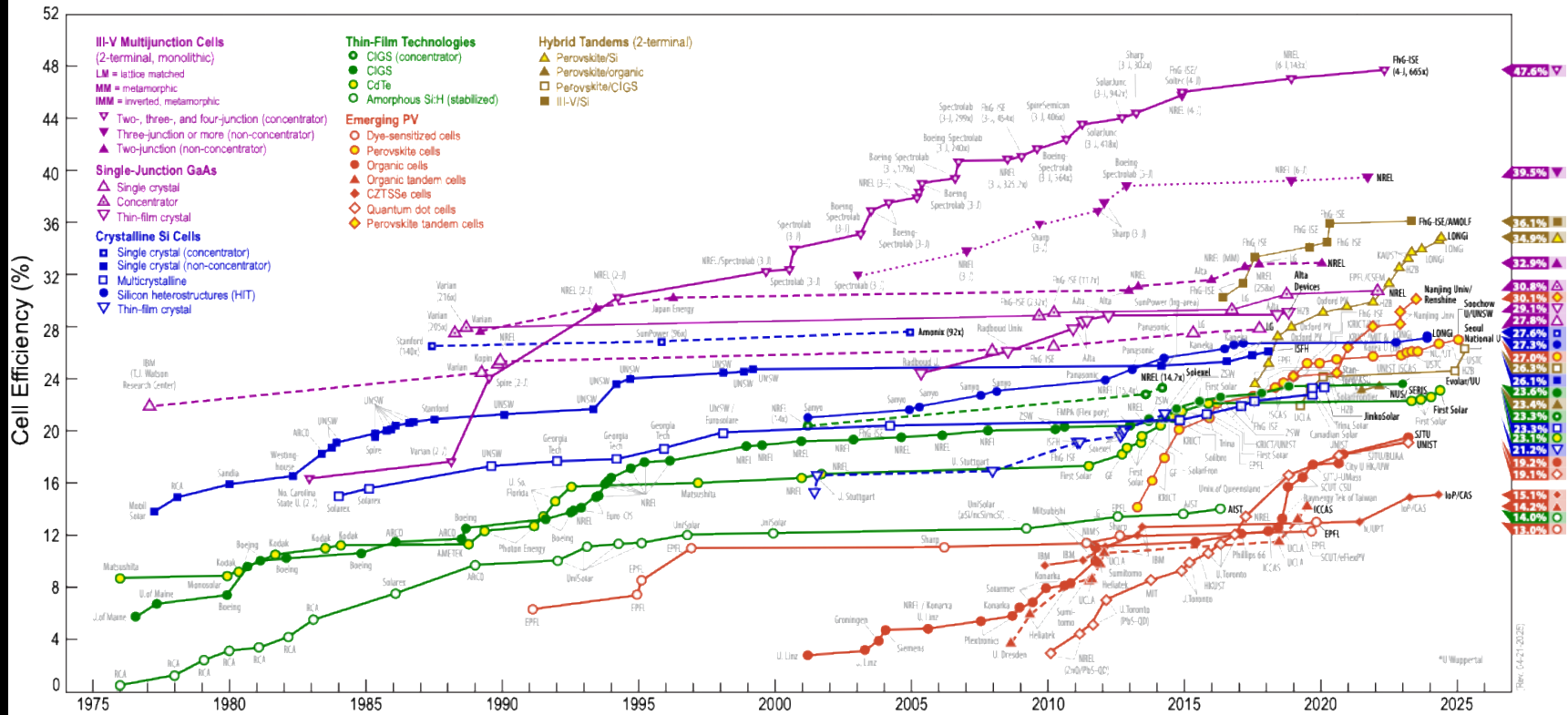
Concentrated solar panels, often combined with solar thermal

Australia

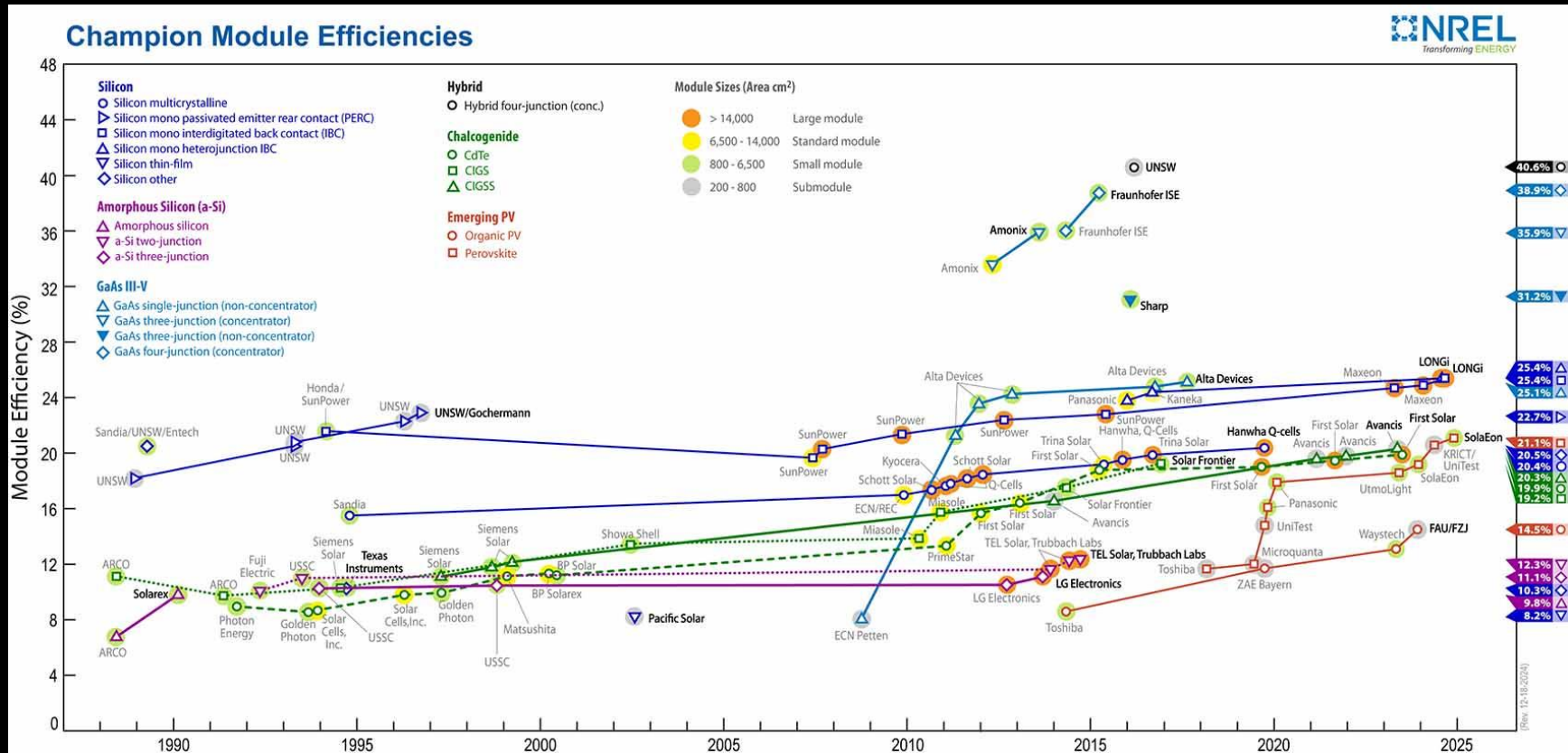


State of the Art Solar Cell Efficiency

Best Research-Cell Efficiencies



State of the Art Solar Module Efficiency

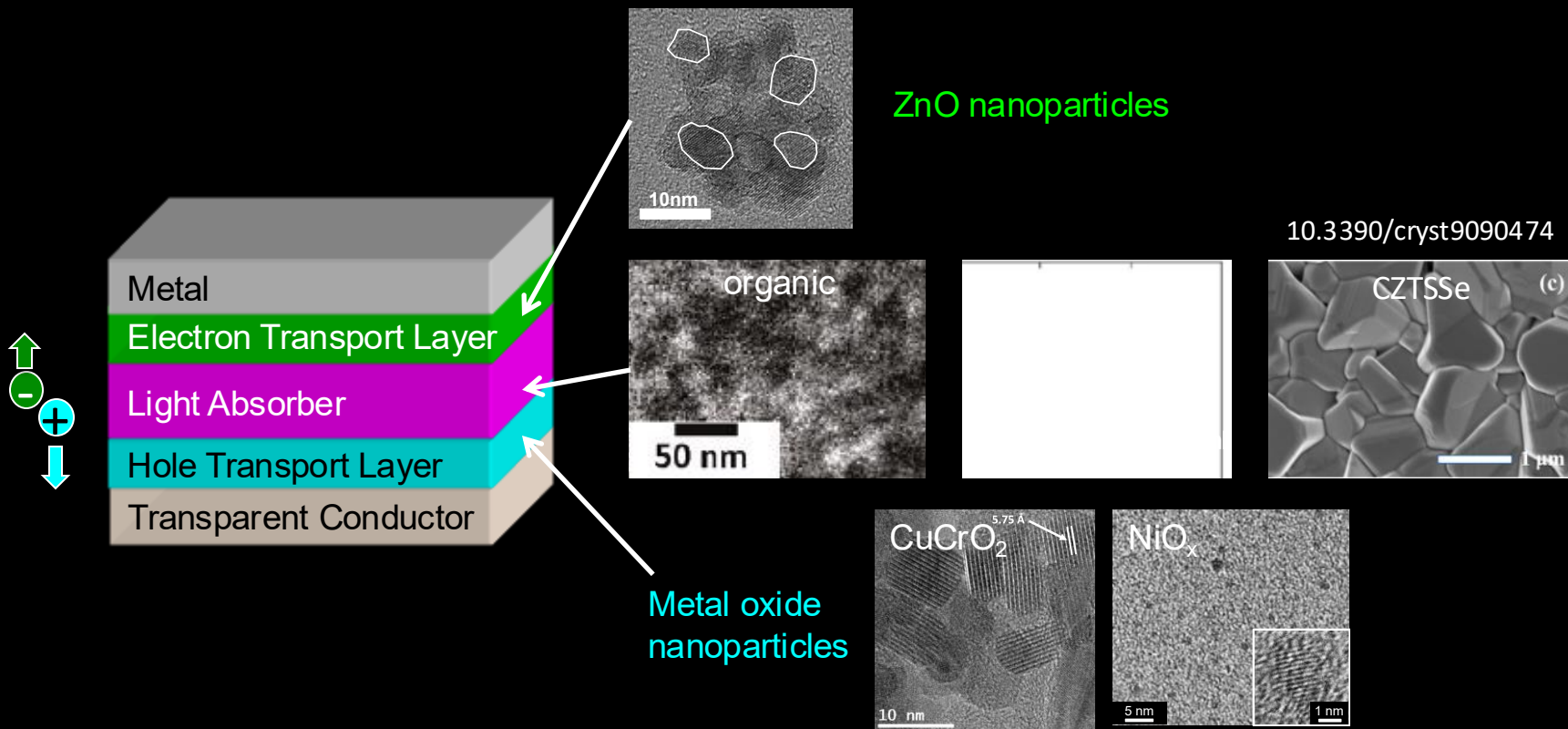


Emerging Photovoltaics

- Small molecules; **Polymers**; Dye sensitized; **Perovskites** ($\text{CH}_3\text{NH}_3\text{PbX}_3$); CuZnSn(S,Se) (CZTSS)
- Flexible, light-weight, bandgap can be designed => colors
- Solution processible, conducive to roll-to-roll manufacturing



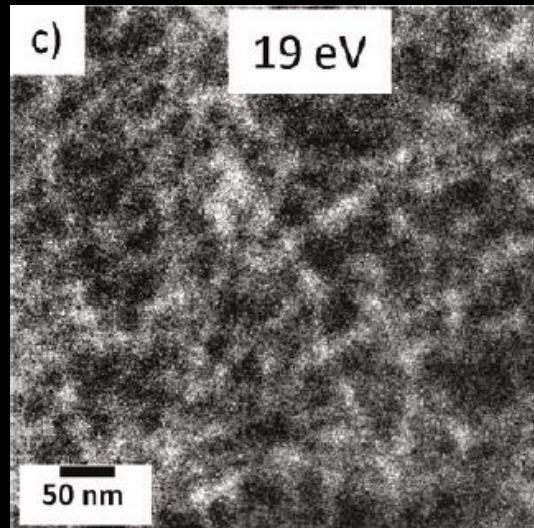
Different Device Structure



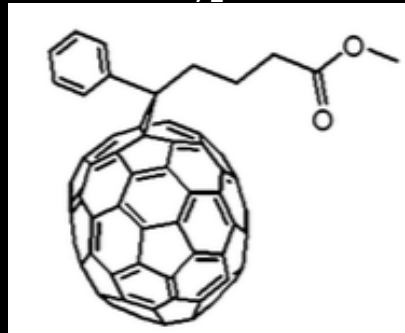
Organic Solar Cells

- A mixture (bulk heterojunction) of donors (donate electrons) and acceptors (accept electrons)
- First generation: Acceptors are C60 (bulky ball) based; donors are conjugated polymer
- Currently: Non-fullerene acceptors, much more complicated

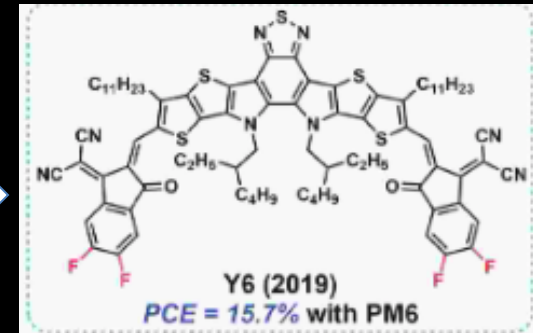
P3HT:PCBM



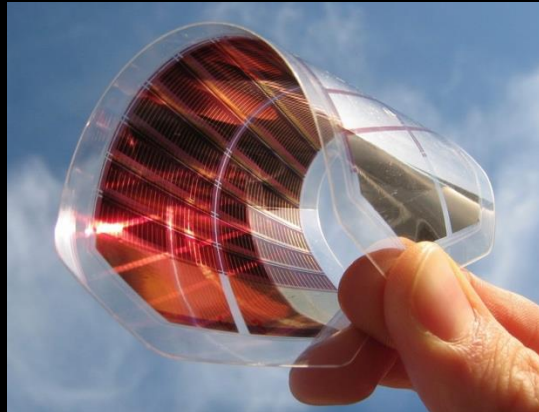
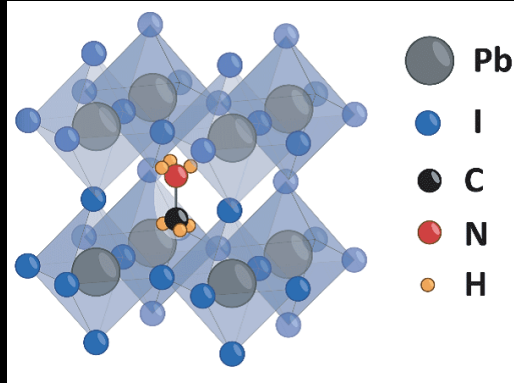
PC₇₁BM



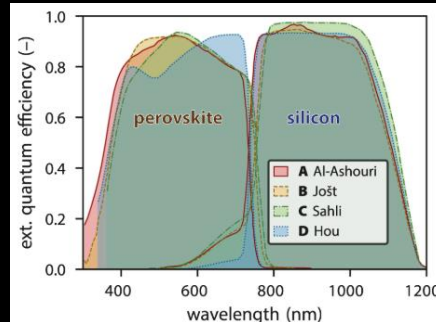
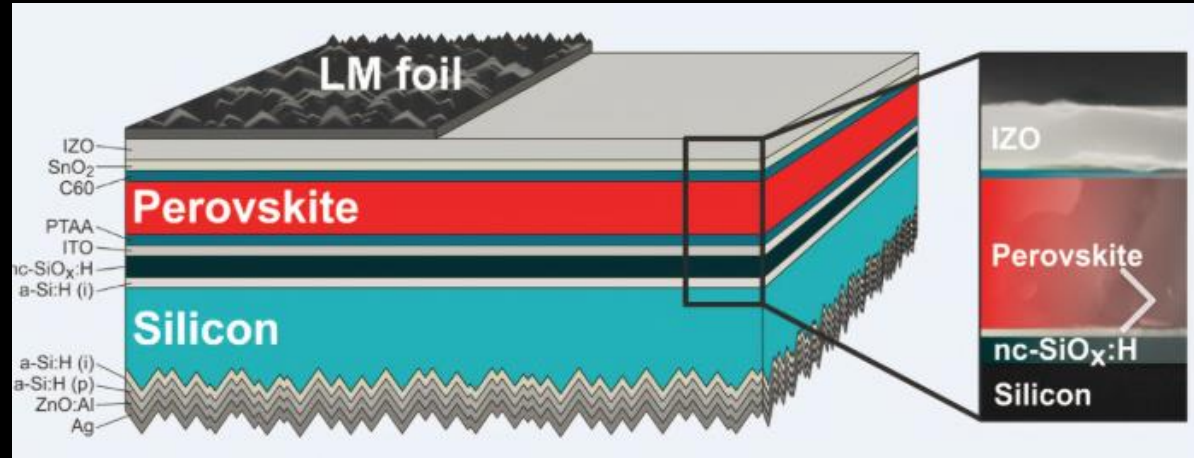
Y6



Halide Perovskite Solar Cells



Si-Perovskite Tandem

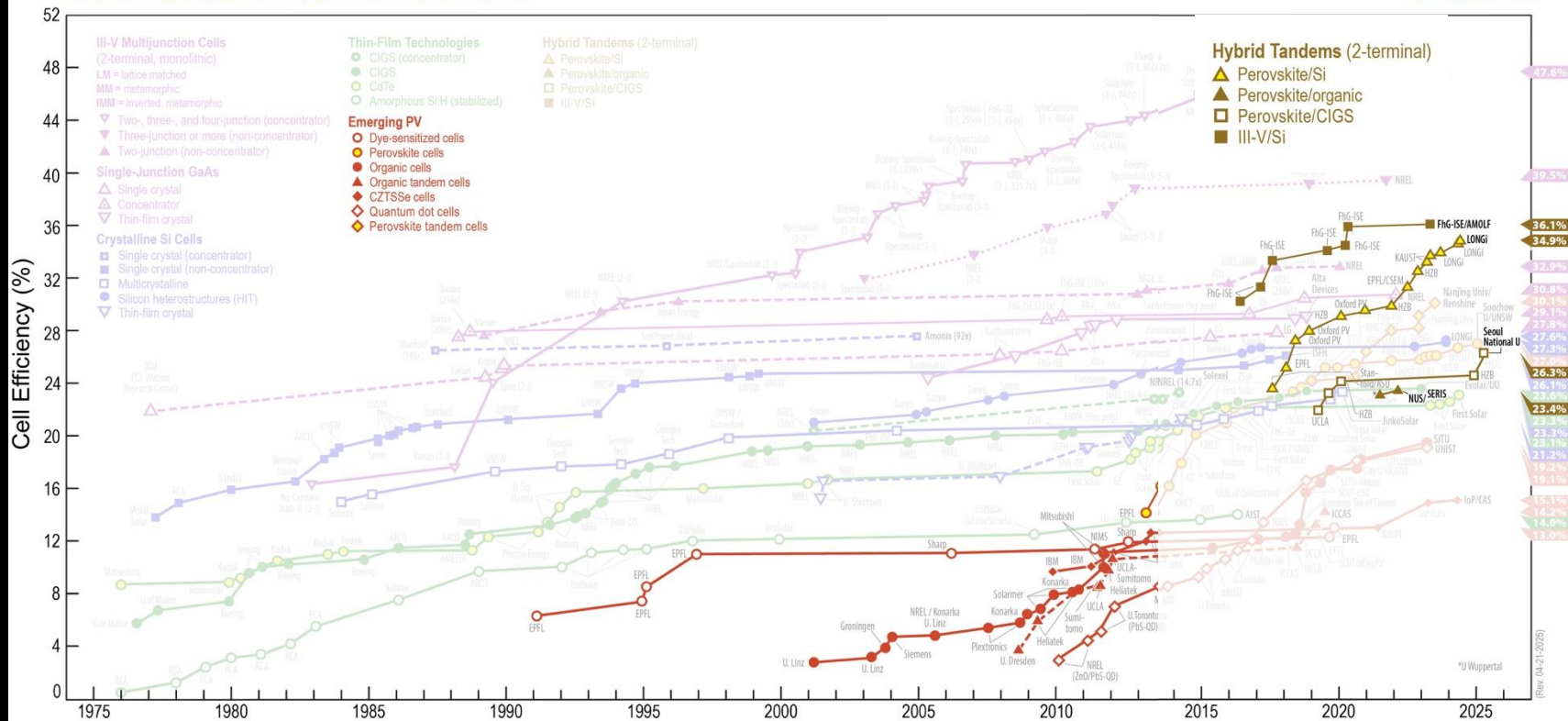


State of the art efficiency:

- Perovskite: 27%
- Si: 26.1%
- Perovskite – Si tandem: 34.9%

Emergent Solar Cell Efficiency

Best Research-Cell Efficiencies



OPV Applications

Expo 2020 Dubai



Next Energy Technologies

Next Energy Technologies



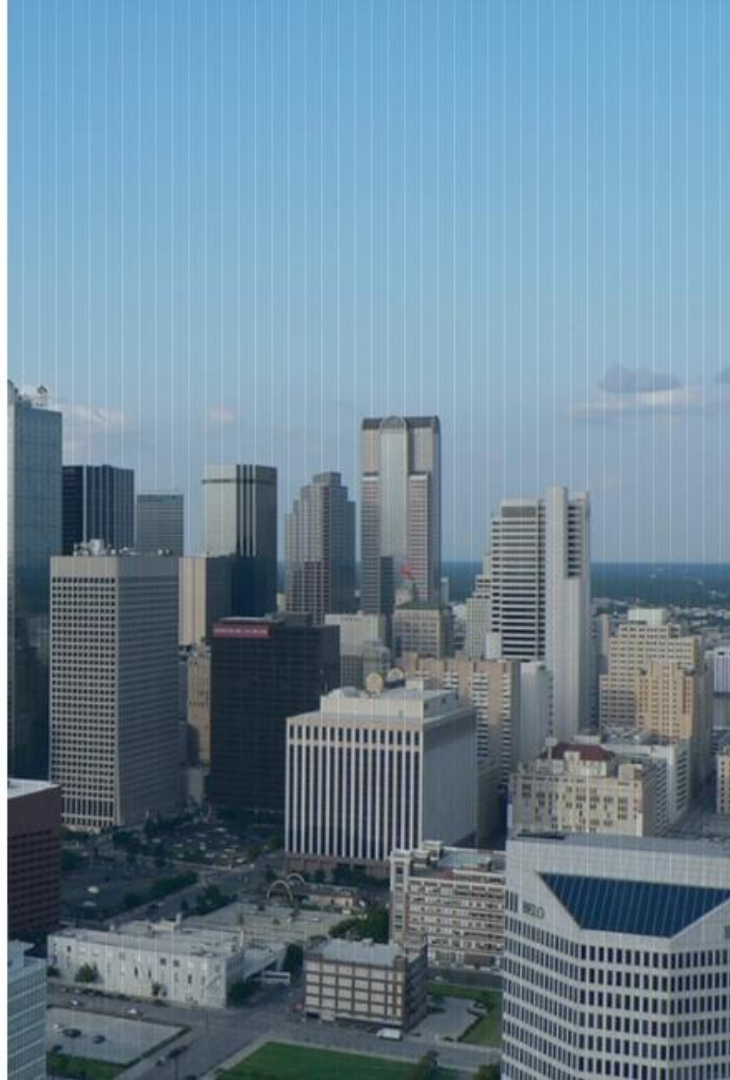
Power Generating Windows



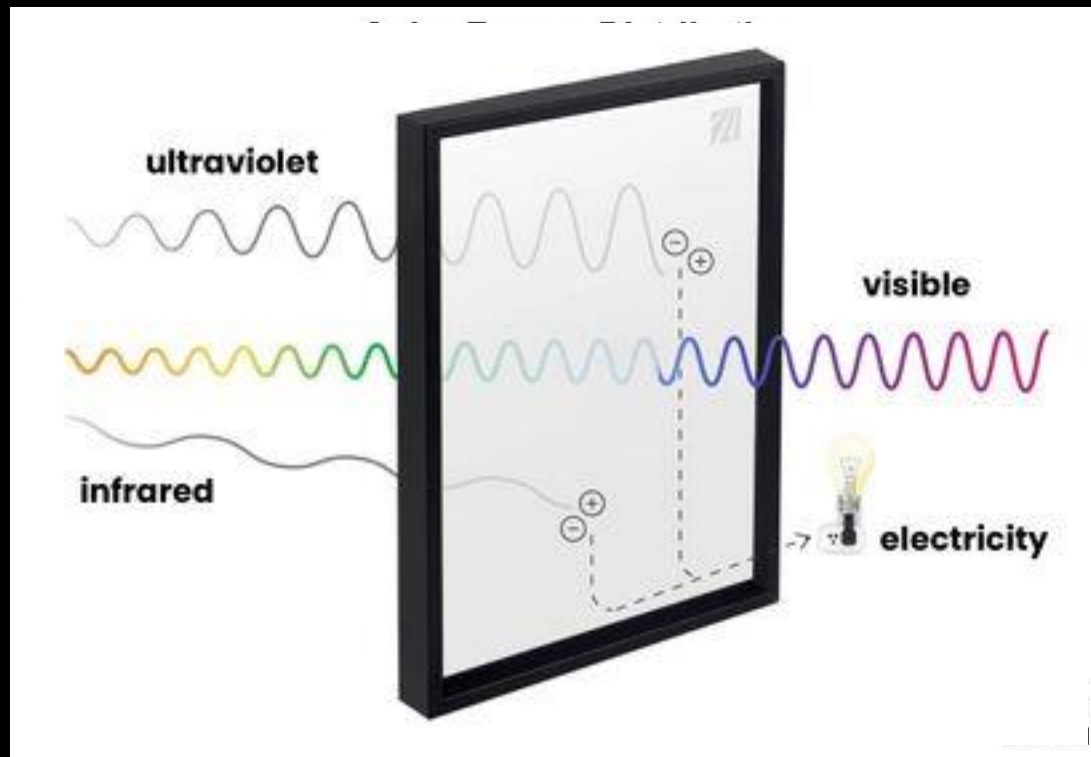
Ubiquitous Energy



Next Energy Technologies



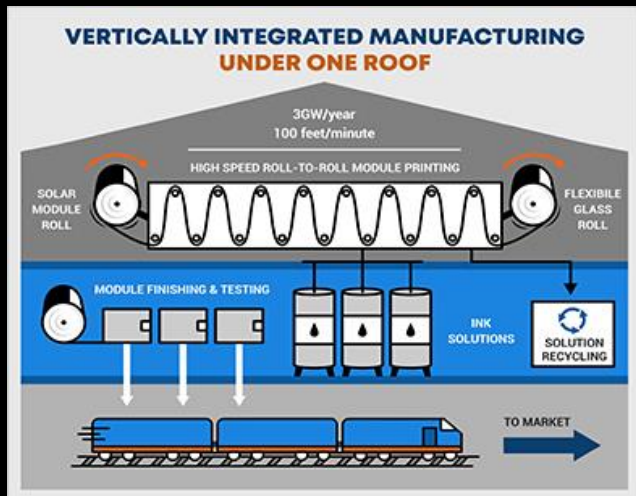
How does it work?



Agrivoltaics



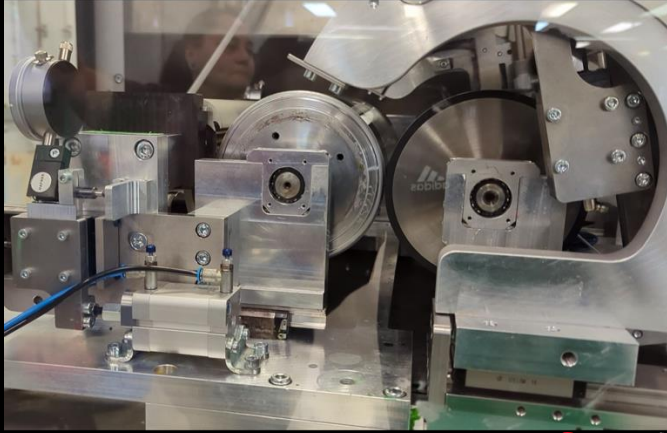
Increasing Perovskite Solar Cell Production



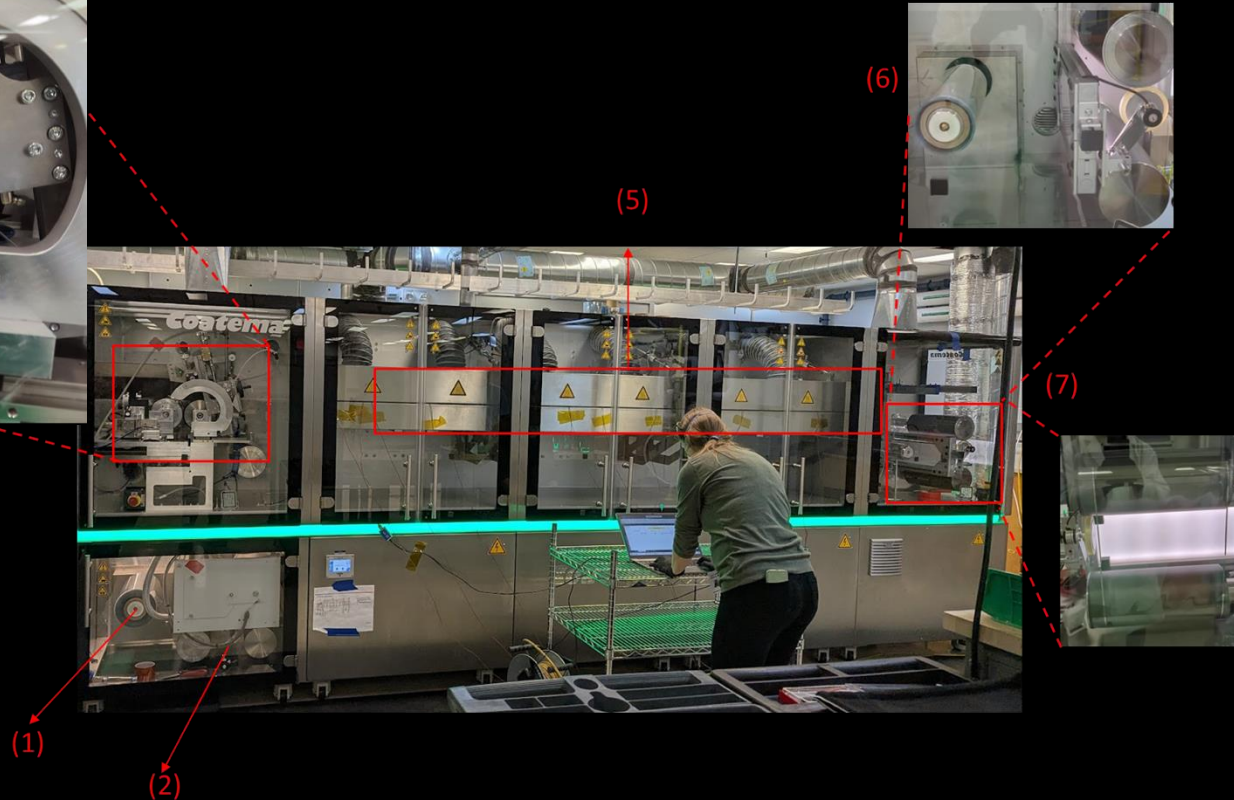
- Take advantage of excellent materials properties from solution processing, high-speed solution coating methods, and economy of scale
- One manufacturing line may produce 4 GW of solar panels per year @ \$0.15/W (1.5 m web at **30 m/min**)
- 10% of the capital cost of silicon solar panel manufacturing



Roll-to-Roll Manufacturing



1. Unwinder
2. Edge guide
3. Doctor Blade
4. Anilox roller
5. Hot air oven
6. Rewinder
7. Light table



Thermal Annealing Is Too Slow

Use light instead of heat

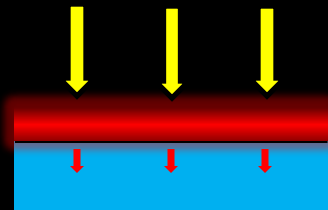


<https://www.sheknows.com/food-and-recipes/articles/1122129/worlds-longest-pizza/>

- 1.15 mile long, took 11 hours => **2.8 m/min**
- 5 ovens
- Speed limited by the slowest step, i.e., time in the oven and oven size
- At 30 m/min, 20 min annealing translates to **600 m** long ovens!

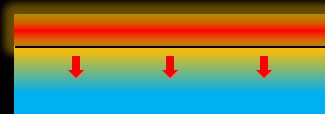


Using Photons for Thin Film Processing



0 – 0.5 ms

Film temperature depends on energy applied (light pulse) and lost (transfer to substrate) during pulse



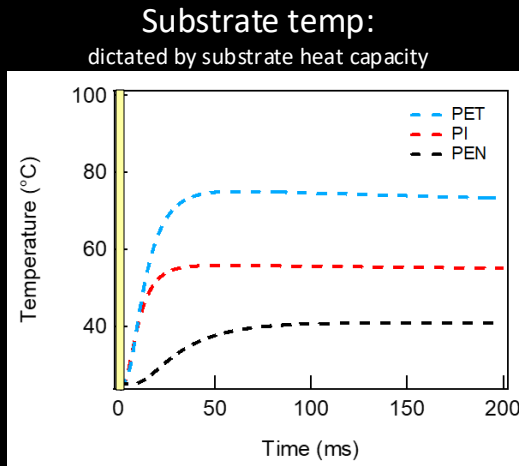
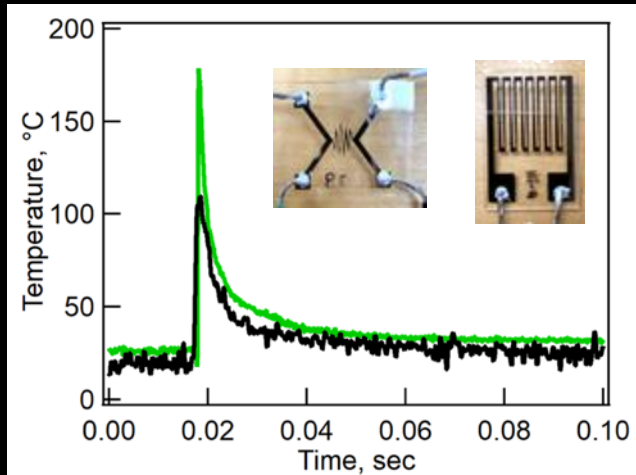
0.5 – 50 ms

Heat transfer to substrate continues after pulse



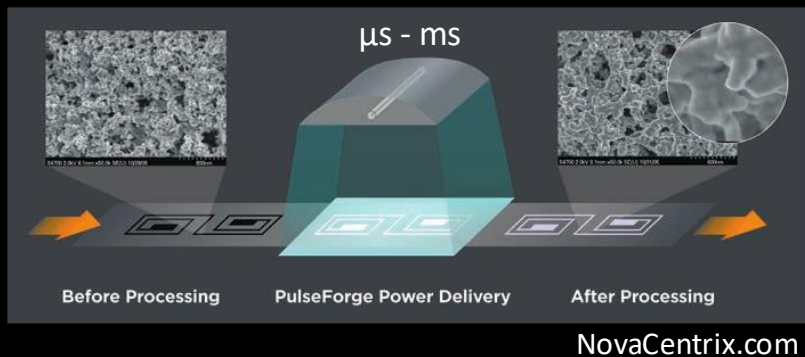
100 ms

Substrate temperature depends on energy applied and substrate heat capacity



- High intensity but low energy due to short pulse
- Film surface can reach high T with minimal substrate heating
- Arrhenius Law => higher T, higher reaction rate

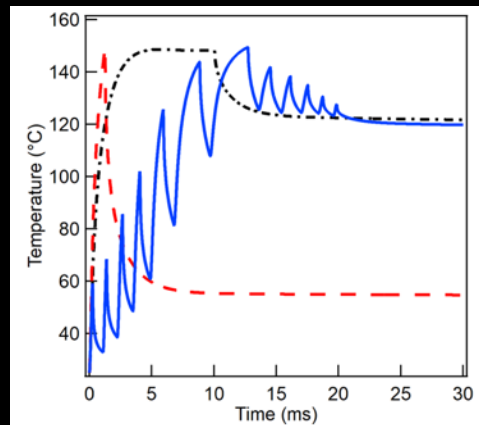
Optimize Photonic Curing Outcome



Key Variables:

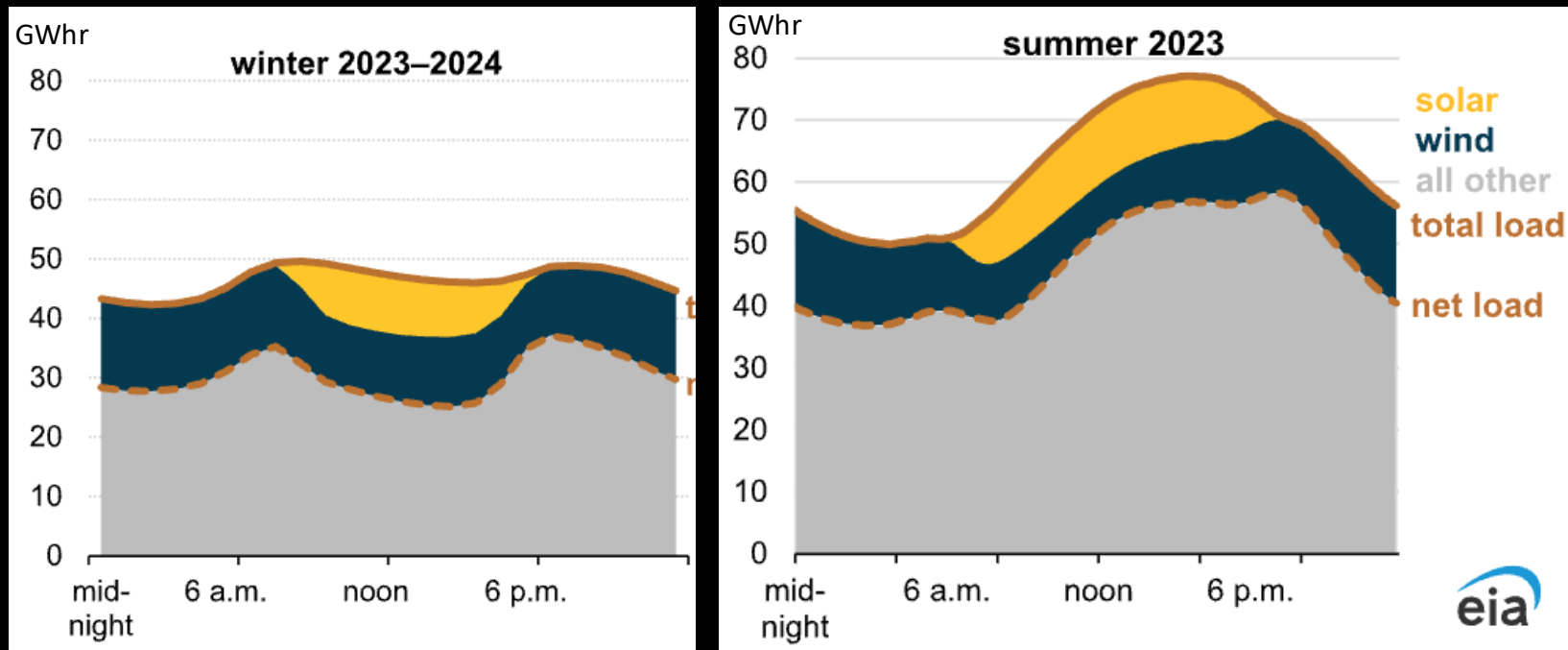
- Lamp voltage (light intensity)
- Pulse length (20 μs – 100 ms)
- Number of pulses (1 – n)
- Micropulses (0 – 30)
- duty cycle
- Pulse rate (< 1 Hz – 50 kHz)

- Too many variables to optimize using traditional grid search method by varying one variable at a time
- Adopt Bayesian optimization framework in machine learning to find the processing condition that can produce the best result
- This approach can be adapted to all processing



Sun Doesn't Shine All the Time

Solar capacity additions are changing the shape of daily electricity supply in Texas - U.S. Energy Information Administration (EIA)



Energy Storage is critical!

Thank You

Questions?