# **EPC Safety Subcommittee Minutes**

#### Thursday, August 12, 2021 4:00 PM held via MS TEAMS Virtual Meeting

# Anti-trust statement

"No activity of the Committee shall involve the exchange, collection or dissemination of information among competitors for the purpose of bringing about or attempting to bring about any understanding or agreement, written or oral, formal or informal, express or implied, among competitors with regard to costs, prices or pricing methods, terms or conditions of sale, distribution, production quotas or other limitations, on either the timing, or volume of production, or sales, or allocation of territories or customers."

## **Safety Moment**

COVID-19 Delta Variant

Vehicle Safety

#### Subcommittee Elections

Selma has been added as the Committee Co-Chair

AJ Armer (Chevron Phillips) – Committee Chair

Selma Kwok (ExxonMobil) - Committee Co-Chair

Daryl Bitting (Eastman) - Paper Session Chair

Jeff Elam (Ineos) – Paper Session Co-Chair

## Planning/topic buckets for 2022 conference

Review below table for updates on potential paper topics

| General Topic | Description  | Comments  | Responsible Person         | Likelihood of Paper for Session |
|---------------|--|---|----------------------------|---------------------------------|
| Cold          | Low Temperature Embrittlement Sub-Committee                        | Piping and temporary setups focus                 | Selma Kwok, Siva Nayarajan | High                            |
| Cold          | Mercury in Cold Boxes  | Limited interest                                  | Exxon                      | Low                             |
| Cold          | Acetylene precipitation in Cold Box                                | Limited interest                                  | ?                          | Low                             |
| Cold          | Nox Subcommittee   | 2023  | 2023                       | N/A                             |
| Cold          | Safety issues from winter freeze - Loss of Nitrogen, winterization | Mining in progress                                | LBI, Shell, CPChem         | Medium                          |
| Hot           | Burner Management - Furnace Safety                                 | Backburner  | ?                          | Low                             |
| Hot           | Furnace flooding with examples                                     | Developing  | Exxon                      | Medium                          |
| Hot           | Detonations at Ground Flare  | Backburner  | NOVA, Sasol, ?             | Low                             |
| Hot           | PQE Inlet Cone Failure   | Still working - May not back 2022 session         | NOVA                       | Low                             |
| Hot           | Lessons Learned from Furnace Switching                             | Abstract received?                                | SABIC                      | Low                             |
| Hot           | Combustion safety tutorial - BMS, Flares, furnace flooding         | Could reach out to the ethylene EPCs for interest | CPC                        | Medium                          |
| Misc          | Salt Dome Storage Regen System - Change of Heating Medium          | Different category                                | Eastman                    | N/A                             |
| Misc          | Exothermic Runaway in Reactor Feed Heater                          | LBI to follow-up                                  | Sasol, LBI                 | Low                             |
| Misc          | TPC Port Neches Incident - CSB                                     | Investigation conclude summer 2021? No update     | Jake Barret                | Low                             |
| Misc          | Reactions in Dryers during Regneration                             | ?   | Shell, Dow, NOVA?          | Low                             |
| Misc          | Light Ends Fouling   | ?   | Sasol                      | Low                             |
| Misc          | Deadlegs   | Interest from team, tie with winterization?       | ?                          | Low                             |
| Misc          | Low cycle fatigue failure  | Could develop                                     | Exxon                      | Medium                          |
| Misc          | Hot Tap Safety   | ?   | ?                          | Low                             |
| Misc          | Valve education/issues   | ?   | ?                          | Low                             |
| Misc          | Pyrophoric polymers - trays vs. packing - chemical cleaning        | ?   | ?                          | Low                             |
| Misc          | Controllers in Manual  | PSM implications?                                 | Daryl                      | Low                             |

Only about 5 papers look to have a pretty good chance for materializing and we would like to target 8-9 to be able to field 6 papers at the time of the conference

**Action** - Subcommittee members to work with their organizations to "mine" for abstracts for topics centered on process safety, if possible, on one of the topic above; however, any good topics will definitely be considered.

# **Key Dates**



April 10-14 San Antonio