

Renewable Power for Carbon Dioxide Mitigation

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Although the wind and sun are free, converting these resources to useful power costs money. Renewable power needs to be deployed for CO₂ mitigation where it can be used most efficiently and have the greatest benefit.

Global warming, often linked to increasing carbon dioxide in the atmosphere, is one of the major issues facing our planet (Figure 1) (1). As chemical engineers, we have a responsibility to implement technologies that meet our energy needs while minimizing emissions of carbon dioxide and other greenhouse gases. (Editor's note: Read the *CEP* Special Issue "Thinking About Climate" for a thorough discussion of climate change.)

Although various approaches are available, under development, or proposed to mitigate carbon dioxide emis-

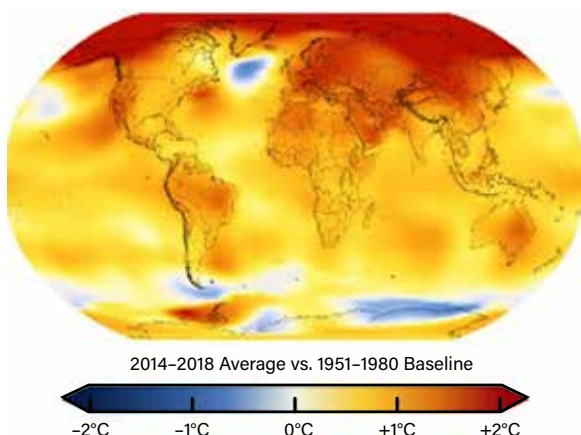
sions, few actual projects are in operation. Both capital and energy costs for mitigation technologies are high and, in the absence of a carbon tax or other government intervention, financial incentives are lacking. Engineers, scientists, and policymakers are in general agreement that the capital costs for these technologies must be reduced. In addition, as all of these technologies require energy, it is important to examine the energy requirements of the various mitigation solutions. Renewable energy is often viewed as a free resource, thus the energy efficiency of mitigation routes is not considered. However, energy in any form has value and it should be used as efficiently as possible to maximize its benefits. The use of renewable energy can help significantly lower carbon dioxide emissions, as well as prevent depletion of finite fossil resources.

This article discusses various methods to mitigate CO₂ emissions that employ renewable power. It shows that avoiding CO₂ emissions is the most efficient use of this energy, and the utilization of carbon dioxide for production of chemical or fuel products is the least efficient.

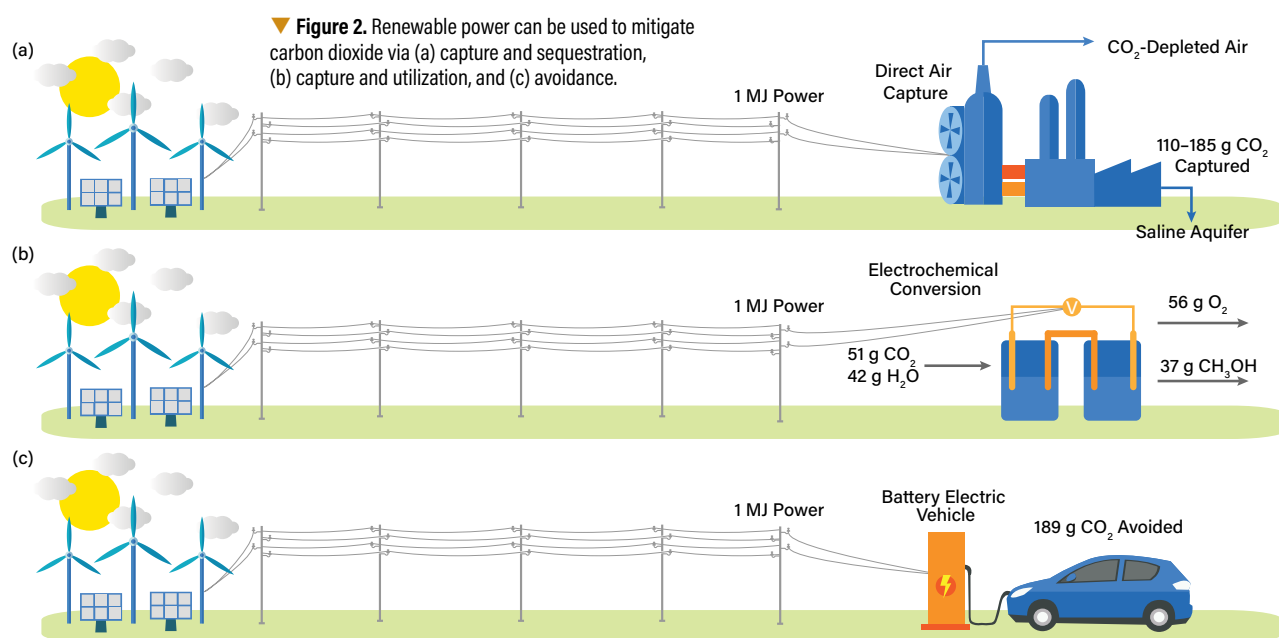
Carbon dioxide mitigation methods

Methods for carbon dioxide mitigation fall into one of three categories (Figure 2):

- *Capture and sequester*: Fossil carbon compounds from the Earth are burned to extract energy. The resulting carbon dioxide is captured and stored in some form (*i.e.*, sequestered). Energy is required for capture, which can come from



▲ **Figure 1.** This map displays the differences in global surface temperatures between the five-year averages for 2014–2018 and the 30-year baseline period of 1951–1980. Higher-than-normal temperatures are shown in red and lower-than-normal are shown in blue (1).



either additional fossil energy or from renewable sources.

- *Capture and utilize.* Fossil carbon compounds are burned to extract energy. The carbon dioxide is captured and converted into useful products. Energy is required for carbon capture, as well as for conversion to products.

- *Avoidance.* Renewable energy is used to displace energy obtained from burning carbon compounds, avoiding the production of carbon dioxide.

Evaluating the effectiveness of using renewable power for various mitigation methods requires a quantifiable estimate of their efficiency. In Ref. 2, thermodynamic arguments and established efficiencies are used to estimate the quantity of CO₂ mitigated per MJ of renewable energy for various solutions (Table 1).

Capture and sequestration

Humans have been converting fossil energy sources into useful work and heat for hundreds of years; these fossil energy sources emit carbon dioxide when combusted, which accumulates in the atmosphere. Various strategies can be used to capture CO₂, allowing the carbon to be returned to the Earth. Methods of CO₂ capture can be classified as either post- or pre-combustion: Post-combustion capture refers to removal of CO₂ after complete combustion of the hydrocarbon feedstock, typically at low (atmospheric) pressure; pre-combustion capture refers to processes where CO₂ is removed before complete combustion of the hydrocarbons.

Two large-scale projects have been built to capture carbon dioxide in the fluegas of coal-fired power plants: Boundary Dam in Saskatchewan, Canada, and Petra Nova

Table 1. Ranking of schemes that utilize renewable power to mitigate CO₂ (2).

CO ₂ Mitigation Strategy	Mass CO ₂ Mitigated per Unit Renewable Energy, g CO ₂ /MJ
Renewable power displaces coal-fired power plants	291
Renewable power is distributed through the grid to electric vehicles (EVs), displacing internal combustion engine vehicles (ICEVs)	189
Renewable power is used for direct air capture (DAC) of CO ₂	110–185
Renewable power displaces natural gas-fired open cycle power plants	141
Renewable power is used for the electrolysis of water, producing H ₂ for use in fuel cell vehicles (FCVs)	103
Renewable power is used for the electrolysis of water, producing H ₂ , which is used to thermocatalytically convert CO ₂ to methanol, displacing gasoline in ICEVs	51

in Texas (Figure 3) (3). These projects were justified based on projected profits from selling the CO₂ for enhanced oil recovery (EOR). However, these projects require oil prices to be high to ensure profitability, and they are unprofitable at the current low prices. The energy for the capture operation is taken from the power plant itself, which decreases the plant's total power output by about 27% (4). For coal-fired projects, carbon capture and sequestration is highly efficient, capturing 800–900 g CO₂ per MJ energy

input. However, the capital costs are large, essentially derating the power plant by 27%.

The chemical process industries (CPI) already practice pre-combustion capture of carbon dioxide. In processes to produce hydrogen, ammonia, ethylene oxide, and methanol, CO₂ is produced as a byproduct at pressures high enough to enable its recovery. However, most of this captured CO₂ is not yet sequestered or otherwise utilized, representing a low-cost opportunity to mitigate modest quantities of carbon.

Pre-combustion capture can also be done using an integrated gasification combined cycle (IGCC), which uses a high-pressure gasifier to turn coal and other carbon-based fuels into pressurized syngas. Carbon can be removed from the syngas prior to combustion of the hydrogen in a gas turbine.

Capture and sequestration could curb increases in global atmospheric CO₂ concentration, but direct air capture (DAC) is the only method that can directly reduce the current concentration. While DAC is not carried out on any significant scale today, many feasible schemes have been proposed and investment in the technology is growing (5). DAC systems all involve absorption or adsorption of atmospheric CO₂ via a series of chemical reactions. Reagents are then regenerated, releasing the relatively pure carbon dioxide and enabling capture and containment.

Energy is required to regenerate the reagent, as well as to move vast quantities of air through the process. Due to the very dilute concentration of CO₂ in air (~400 ppm), DAC would require at least three times as much energy as capture from fluegas (which is about 10–14% CO₂), and even more would be required to move air through the process.

Carbon Engineering, a Canada-based clean energy company, has developed a process for DAC. Their website claims that their process captures about 185 g CO₂ per MJ energy input (6). The International Energy Agency (IEA) estimates

lower capture efficiencies of 110–150 g CO₂ per MJ (7).

Renewable power, such as wind and solar, could be directly coupled to DAC plants in remote locations. The DAC plant would inevitably operate at less than 100% capacity, as carbon dioxide would only be captured when the renewable energy source is available (*e.g.*, when the wind blows or the sun shines).

Carbon dioxide utilization

An alternative to sequestering captured carbon is converting it to useful products, such as fuels, chemicals, or inorganic materials. Carbon dioxide utilization (referred to as CCU, CDU, or carbon recycling) could enable the removal of CO₂ from the environment while generating revenue, a seemingly ideal solution for the CPI.

In practice, however, the barriers to CO₂ utilization are quite high (8). The basic and unavoidable hurdle is that it requires the input of large amounts of energy to turn carbon dioxide into something useful. Most CO₂ is produced when energy is extracted by combustion. The first law of thermodynamics requires that the same amount of energy must be added as extracted to return it to a high-energy state. A net reduction in emissions is unlikely if fossil energy is used for CO₂ utilization. For this reason, most schemes envision the addition of renewable energy, with many proposing the use of hydrogen obtained from the electrolysis of water using renewable electricity and others utilizing the renewable electricity directly via electrochemical reduction of CO₂.

If CO₂ utilization is carried out using renewable energy, CO₂ only acts as an energy carrier in a considerably energy-inefficient and capital cost-intensive process. Other CO₂ mitigation approaches will almost always be less expensive and a better use of limited renewable energy. For example, if renewable energy were used to produce hydrogen for the thermocatalytic conversion of CO₂ to methanol, Table 1 states that 51 g of CO₂ could be converted to methanol for every MJ of renewable energy input. If the same amount of hydrogen was used to power an electric vehicle, it would save 189 g of CO₂ per MJ energy from being emitted. This comparison does not even consider the large amount of capital required for electrolysis and methanol synthesis.

For the foreseeable future, CO₂ utilization will likely only be practical in limited circumstances. It may make sense, for example, to convert carbon dioxide to an easily transportable product, enabling export of otherwise stranded energy. Carbon Recycling International's (CRI's) Icelandic methanol plant takes advantage of local geothermal energy to upgrade CO₂ to methanol, which can be easily transported (9). Carbon recycling may also be practical if process efficiencies can be gained by using CO₂ or if CO₂ is necessary for the synthesis of a product (*e.g.*, novel CO₂-containing polyols) (10). In such cases, however, careful analysis is required to ensure



▲ **Figure 3.** The Petra Nova carbon capture and sequestration project is designed to capture approximately 90% of the CO₂ from a 240-MW slipstream of fluegas and use or sequester approximately 1.4 million m.t. of greenhouse gas per year. Image and data courtesy of the U.S. Dept. of Energy (DOE).

that the amount of CO₂ conversion justifies the amount of energy consumed, and the resulting gains, if any, are likely to be small. As in DAC, a renewable source such as wind and/or solar could be directly coupled to the CO₂ utilization plant, but this will result in low utilization of the expensive capital asset.

Carbon dioxide avoidance

An obvious approach to carbon dioxide mitigation is simply to limit the amount made in the first place. Processes can be made more energy efficient or carbon-rich fuels and feedstocks (*e.g.*, coal, crude oil, naphtha) can be replaced with hydrogen-rich sources (*e.g.*, methane, ethane, propane). The greatest opportunity, however, is to use renewable energy for power production and transportation.

Renewable energy has already significantly penetrated the electric grid. Wind and solar accounted for about 9% of U.S. power production in 2019. Hydropower accounts for an additional 7% of the electric grid, but this technology is mature and not likely to further displace fossil power production (11).

The power plant fuel source has a significant impact on the amount of CO₂ emissions that can be avoided by switching to renewable sources; displacing coal with renewables has the biggest impact on carbon emissions, mitigating 291 g CO₂ per MJ renewable energy. Replacing a natural gas-fired plant with renewables mitigates about 99–141 g CO₂ per MJ renewable energy.

Due to the variable nature of renewable power, the extent to which it can displace fossil power is limited. Increasing the renewable share of grid power requires grid storage and flexible loads (12). Grid energy storage, such as pumped hydro, batteries, and thermal and mechanical methods, can be quite costly (13). Flexible loads are suitable for use with renewables because they allow power to be consumed when supply is in excess. The CPI have relatively constant power demand, but new technologies may enable a variable structure. For example, energy could be stored as cold water or ice when power supply is in excess and used for process chilling during peak power demand (14).

Electric vehicles (EVs), either battery electric or plug-in hybrid, offer another route to flexible power loads. Vehicle-to-grid (V2G) power technology can be used to allow a smart grid to balance supply and demand by controlling the flow of power to or from the EV (15). In its simplest form, one-way V2G charges the vehicle at night when power demand is low and supply (*e.g.*, wind) is high.

In addition to helping match demand with supply from variable sources, EVs also avoid CO₂ emissions when they displace internal combustion engine vehicles (ICEVs). This appears to be the most effective use of renewable power for mitigating CO₂. If an EV displaces an ICEV, it mitigates

189 g CO₂ per MJ renewable energy (2). DAC, on the other hand, mitigates 110–185 g CO₂ per MJ renewable energy. In addition, EVs have two significant advantages over DAC:

- the capital cost of DAC plants will be significant, while the cost of an EV is basically the difference in cost between an EV and an ICEV
- DAC does not help balance variable supply with demand — the capacity of the DAC plant cannot be fully utilized on renewable supply alone.

As an alternative to EVs, renewable power can be used to electrolyze water to hydrogen, which can be used to power hydrogen fuel cell vehicles (FCVs). This is a less effective use of renewable power for CO₂ mitigation than an EV, mitigating 103 g CO₂ per MJ renewable energy (2). While this does allow storage of energy in the form of hydrogen, electrolysis plants have high capital costs and can only operate when renewable supply is available.

In the CPI, opportunities are beginning to appear for electrification, replacing fossil fuel-derived energy with electric power. The technology is already available to electrify pumps, compressors, steam generation, and many low-temperature heating operations. Development is underway for more challenging applications, such as electrifying high-temperature furnaces.

While this does not address the issue of variable renewable power, electrification can reduce CO₂ emissions if the power supply is sufficiently efficient and/or if a suitable portion of the power is supplied by renewables. For example, using a boiler and condensing turbine to supply shaft power is about 35% efficient. If the efficiency of fossil fuel electricity is higher than 35%, then replacing the steam turbines with electric motors can produce a net reduction in CO₂ emissions (assuming the same fuel source in both cases). Similarly, for heating applications at modest temperatures, a heat pump can convert a given amount of power into three times as much heat. Replacing fossil fuel heaters at modest temperatures with heat pumps can decrease CO₂ emissions if electricity is available from a high-efficiency or renewable source.

Carbon dioxide mitigation per unit renewable energy can vary widely from process to process, but initial estimates suggest potential savings of 50–130 g CO₂ per MJ for full process electrification and up to 200 g per MJ for some partial electrification options. Deployment on a large scale has been limited due to the generally higher energy costs for electric unit operations, but electrification will likely become more widespread if financial penalties for carbon emissions increase.

Lessons for the CPI

Solving global problems associated with carbon dioxide accumulation in the atmosphere requires a two-pronged approach: reducing our energy requirements and converting

our energy supply from fossil to renewable sources. While the wind and sun are free resources that are virtually unlimited, there are significant costs to converting this energy to useful power. Renewable power for CO₂ mitigation should be deployed where it can be used most efficiently and will have the greatest impact on CO₂ emissions.

While many approaches are available to use renewable power to mitigate CO₂ emissions, renewable power is most efficiently used when it helps to prevent CO₂ emissions (e.g., replacing ICEVs with EVs). The CPI can contribute to this space by advancing technologies that enable the efficient use of renewable power, such as improving battery manufacturing and recycling and enabling smart grid and V2G technology to help address the supply-demand imbalance inherent with renewable energy.

As financial penalties for CO₂ emissions rise and the amount of renewable energy on the grid increases, the CPI should search for cost-effective ways to replace energy derived from fossil fuels with electrical energy. Efficient applications for electricity such as electric motors and heat pumps are the most promising short-term opportunities. As the world transitions to greater dependence on renewables, the CPI should consider more significant process modifications, including more efficient use of electrical power and technologies that enable flexible power demand.

DAC coupled with renewable power can enable further reductions in CO₂, but the captured CO₂ must be sequestered efficiently and for a sufficiently long time. The experience and resources of the CPI can help to optimize processes for DAC and advance sequestration technologies.

Utilization of CO₂ to produce useful products is the least efficient use of renewable power for CO₂ mitigation. It is not recommended to deploy resources in the CPI to enable or develop CO₂ utilization technologies to produce fuels or commodity petrochemicals.

While this article focuses on using renewable energy to mitigate CO₂, the CPI can take steps to reduce CO₂ emissions that do not require renewable energy, including improving the energy efficiency of existing processes. Evaluating process energy efficiency is probably the fastest and surest method of realizing some CO₂ savings, especially if financial penalties on CO₂ emissions incentivize equipment upgrades and process modifications. Switching to fuels that produce less CO₂ per unit energy produced (e.g., replacing coal or heavy fuel oil with natural gas) is another near-term route to decreasing emissions. Capturing and sequestering CO₂ produced within chemical processes is also an important, though modest, step the CPI can take. In addition, it is critical to improve the efficiency of processes to produce materials involved in the production, transmission, and use of renewable energy (e.g., solar panels, battery components, and lightweight automotive materials).

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