



Corrosion and Erosion

Mechanical integrity is one of the biggest challenges for an effective process safety management program. Think about it — in your plant, there may be hundreds of vessels, thousands of feet of pipe, and hundreds of pumps, compressors, instruments, and other equipment. All of it must be kept in good operating condition to ensure safe, reliable, and profitable operation. Management of corrosion and erosion of process piping and equipment must be a major component of any effective mechanical integrity program.

The photos show some examples of corrosion and erosion problems that were identified in plant inspections: external corrosion of pipes in a plant (1 and 2); close-up of erosion damage to the face of a flange (3); close-up of the eroded body and seat of a gate valve (4); and erosion damage on the body of a valve (5).



Do You Know?

- *Corrosion* is the deterioration of metal by electro-chemical reaction with substances or microbes in its environment. These substances can be process materials contained in a vessel, pipe, or other equipment, or materials in the outside environment — for example, water, salt, or contaminants in the atmosphere. The rusting of steel is an example of corrosion.
- *Erosion Corrosion* is the degradation of a material surface due to mechanical action, often by impinging liquid, abrasion by a slurry, or particles, bubbles, or droplets suspended in fast-flowing liquid or gas.
- Corrosion has been responsible for major losses in the process industries. For example, in 2006, part of a major oil field had to be shut down for several months because of multiple oil spills resulting from severe pipeline corrosion.

What Can You Do?

- Understand mechanical integrity programs in your plant and your role in ensuring that these programs are effective.
- Observe pipes, vessels, and other equipment when you are working in the plant. Look for stains on the outside of insulated lines and other signs of damaged or corroded equipment. Follow up to make sure that repairs are made.
- If you are taking equipment or piping apart, look for evidence of corrosion damage — for example, corrosion under insulation, internal corrosion in pipes or other equipment, or damage to flanges or valves.
- When replacing pipes, valves, or other equipment, be careful to use the same material of construction.
- Understand the corrosion and erosion corrosion properties of the materials in your plant, and what you must do to minimize corrosion problems.

Watch out for corrosion and keep the chemicals inside the equipment!

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