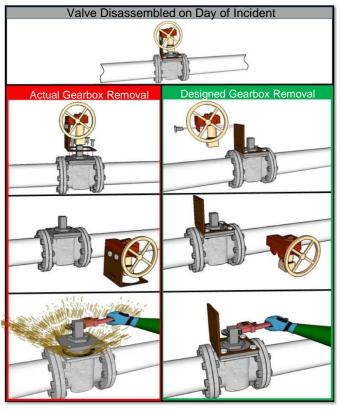




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## Situational Awareness: A key to avoiding errors

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<u>Figure 1: Diagram showing correct and incorrect ways to</u> remove the handwheel described in the incident (Ref . Figure <u>3 CSB report 2016-02-I-LA )</u>

Two operators were sent to change valve positions and bring a pump on-line. When the valve would not open, the operators decided to remove the gearbox to access the valve stem directly and open the valve with a wrench. This activity could be done without affecting the valve top cap on most valves of this type. However, this valve was a different model. When the operators removed the gearbox from this valve, the operators also removed the mounting bolts that secured the valve top cap.

When the valve was opened manually, a large vapor leak occurred, ignited, and caused serious damage.

## Did You Know?

- Situational awareness is recognizing where you are and what is needed to perform the task safely.
- Inadequate situational awareness is a major factor in accidents caused by human error.
- Having several configurations for equipment in an area or unit can be confusing and create an error trap – making it easier for someone to make a mistake.
- Having a second person to observe the operation is sometimes called the '4-Eyes Principle.' However, this practice improves safety <u>only</u> if the observer knows how to perform the task <u>and</u> is willing to intervene if an error is made or an unsafe situation develops.
- Prepare for an activity by reading the procedure BEFORE going to the field.

## What Can You Do?

- Take two minutes before doing the task to ask yourself "What could go wrong?", to review/check if you have the procedure, PPE and equipment needed to perform the job safely.
- If you observe an error trap, notify your supervisor and file a safety report.
- If an error trap cannot be corrected quickly, tag the device to alert others.
- Make sure all valve positions, the status of the equipment, and expected process conditions are identified in task procedures to reduce errors.
- If asked to perform a task that you haven't done in a while, review the procedures and ask a coworker if anything has changed.

## Situational Awareness: Check Before You Act

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